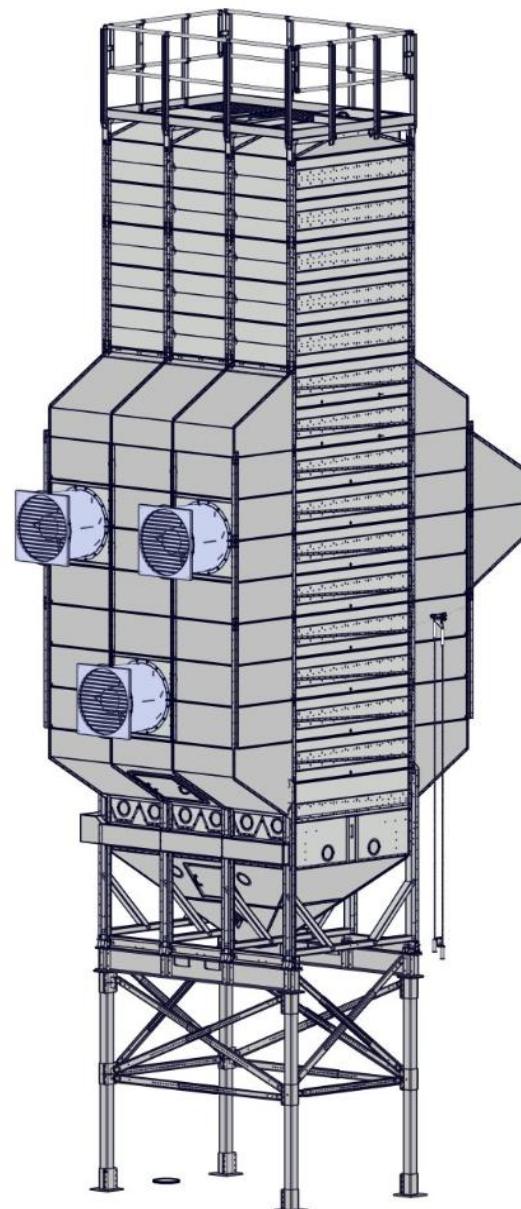




KUIVURIKONEISTO S/M/C U

DRYER MACHINERY S/M/C U

VARAOSAKIRJA
SPARE PART BOOK



ID: D08335
REV: B

ALKUPERÄiset OHJEET / ORIGINAL INSTRUCTIONS

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1. ALKUSANAT / FOREWORD

Tämä ohje sisältää S/M/C kuivurikoneistojen varaosakirjan.

Pidä tämä ohje saatavilla ja tutustu siihen uuden henkilöstön kanssa. Jos tarvitset lisätietoja tai apua, ota yhteyttä jälleenmyyjääsi tai Mepu Oy huoltoon.

This manual contains the S/M/C dryer machinery spare part book.

Keep this Manual at hand, and review it always with any new employees. If you need additional information or help, please contact your machine dealer or Mepu Oy service.

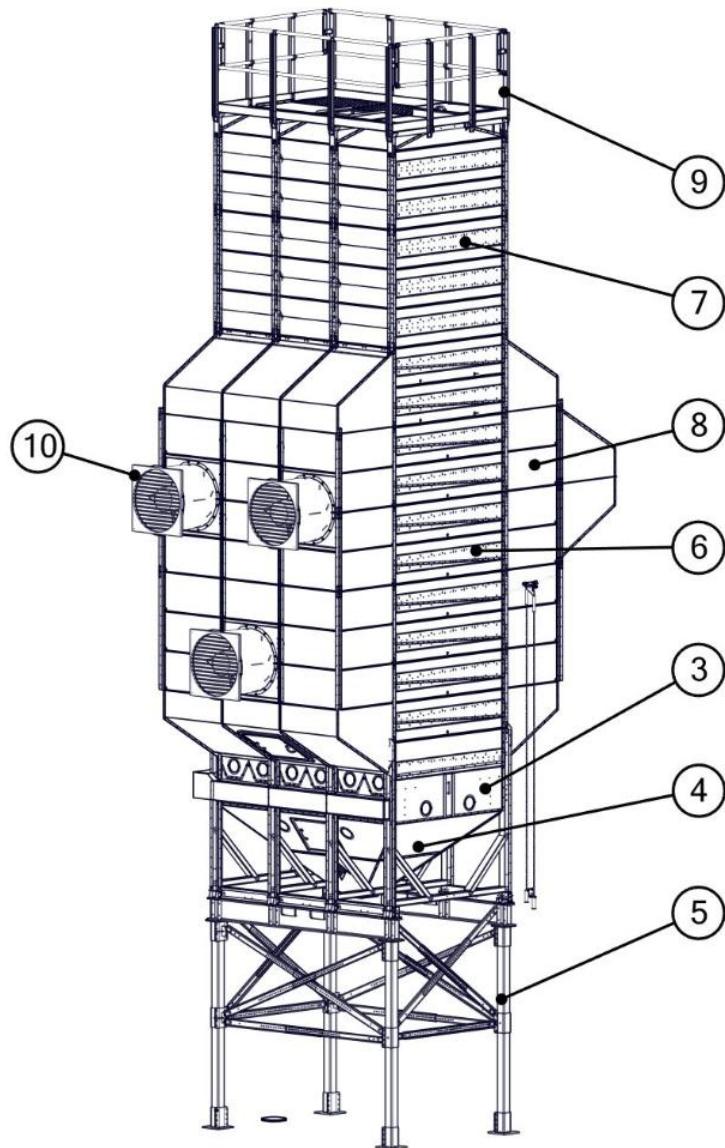
2. Kuivurikoneisto / Dryer machinery

Kuivurikoneisto on jaettu osiin alla olevan kuvan numeroinnin mukaisesti. Tämän ohjeen osaluetelosta löytyvät vastaavat numerot ja niiden alta kuhunkin osaan kuuluvat kokoonpanot.

Katso kuivuritoimituksen mukana tullut kuivurikoneiston piirustus ja sieltä osaluetelo, josta selviää mitkä kokoonpanot kuuluvat toimitettuun koneistoon.

Dryer machinery has been divided into sections according to numbering below. From the contents of this document you can find the corresponding numbers and below those the assemblies that belong to each section.

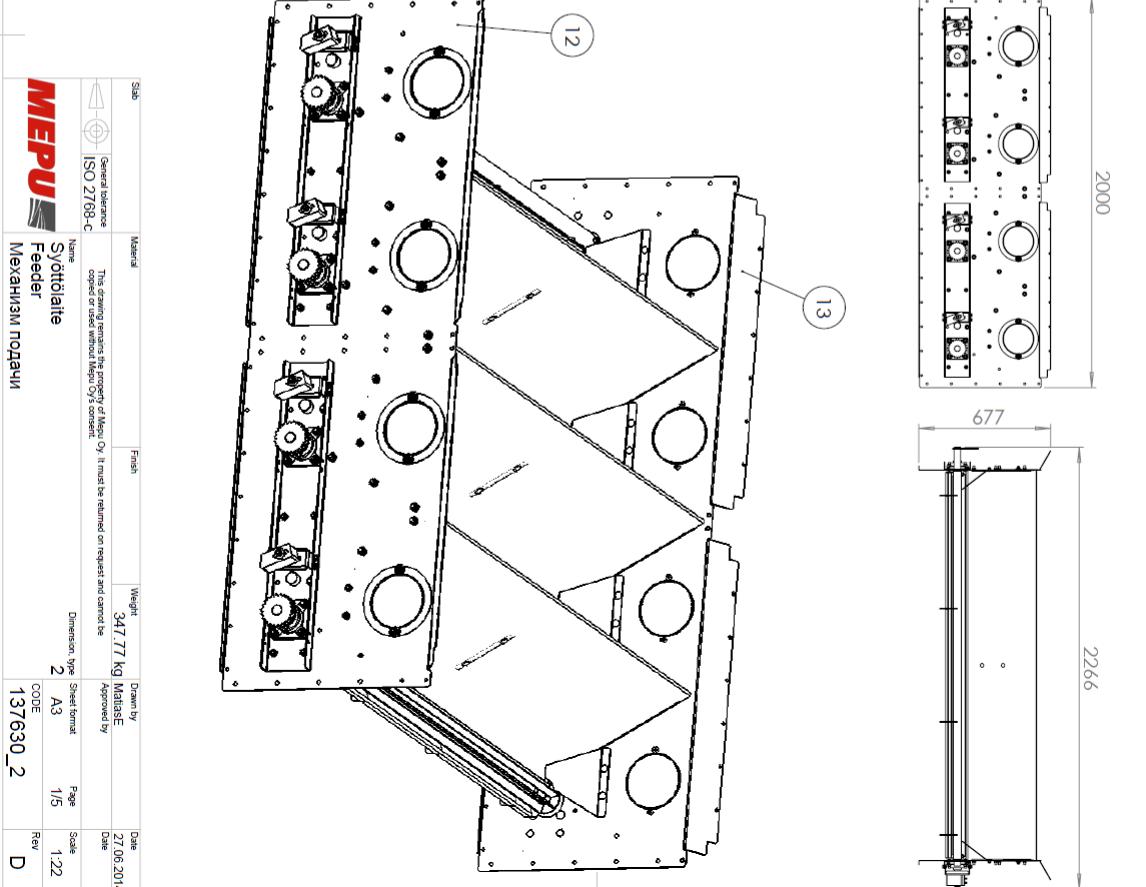
Find the dryer machinery drawing from the documents of the delivery. In the BOM of the drawing you can find the assemblies that are included in the delivery.

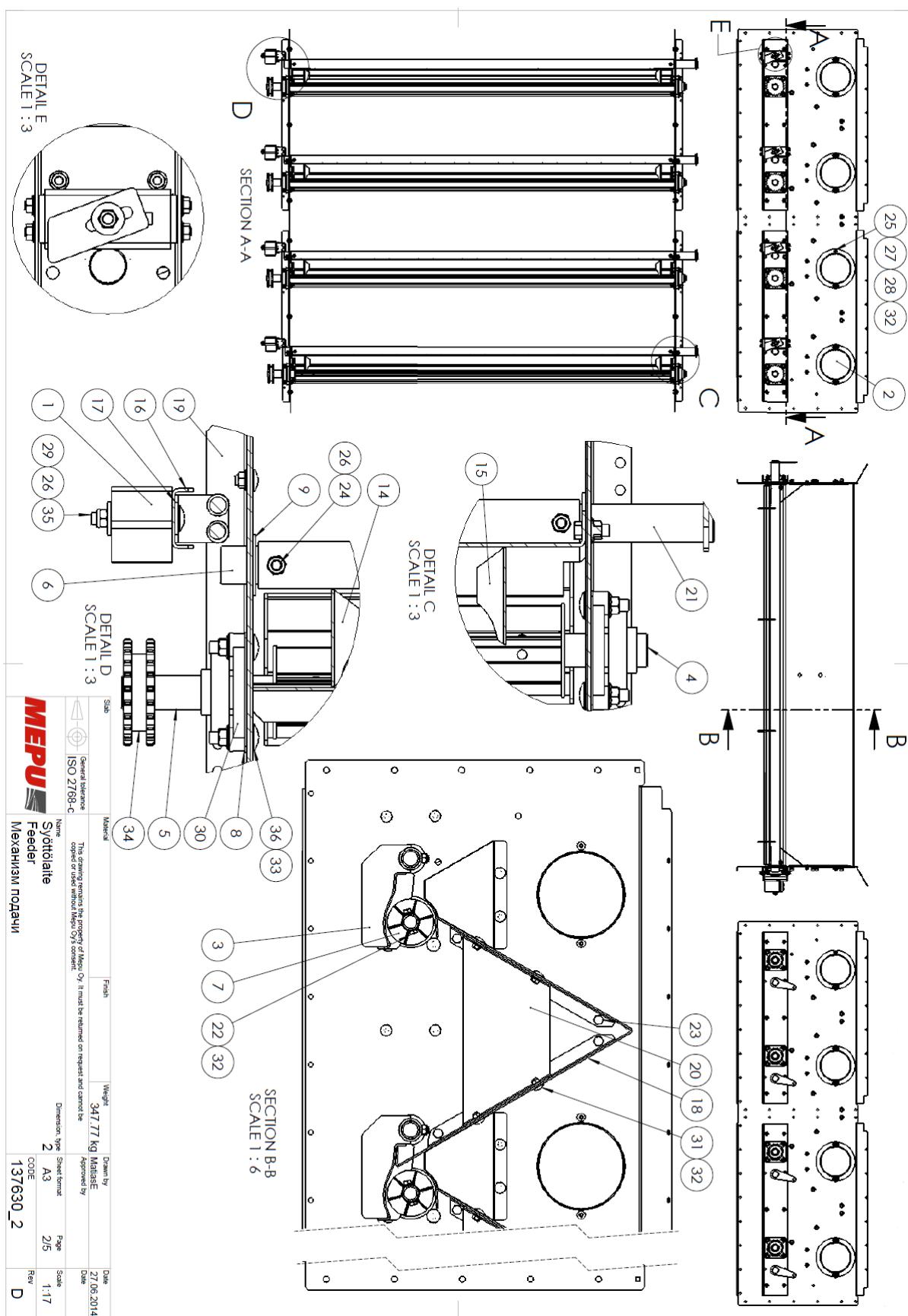


3. SYÖTTÖLAITE / METERING DEVICE

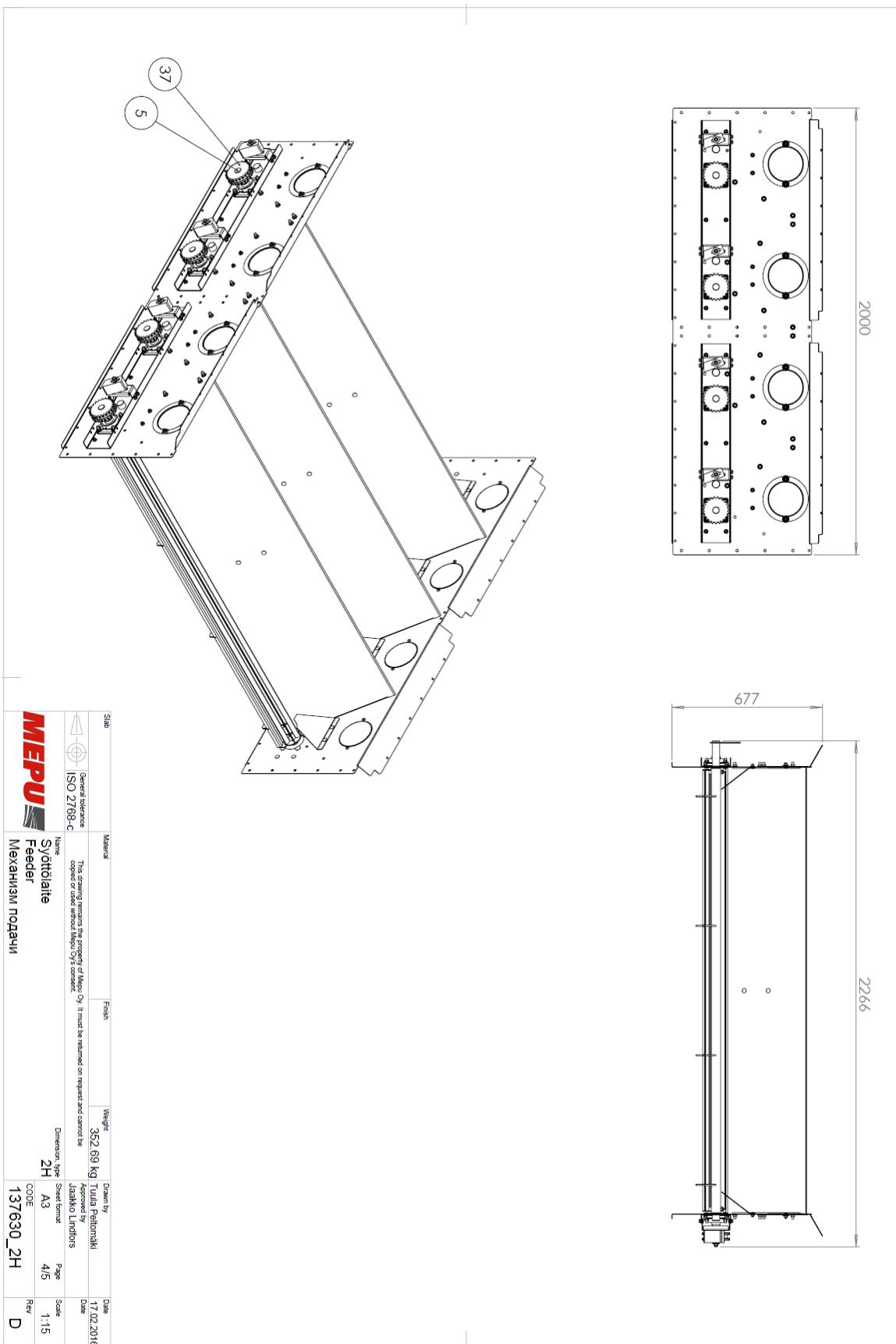
3.1. 137630_2

POS	CODE	2/3/4TV.	2H/3H/4H.	3/4TV	3H/4H.	Nimittys	Description	По русски	Type
1	100701	4	4	6	6	Ketjunkiristin	Chain tensioner	Нарастающий лемех	
2	137162	8	8	12	12	Luukku	Hatch	Заслонка	Ернхедин
3	137345	4	4	6	6	Pohipalukku	Bottom hatch		
4	137356	4	4	6	6	Akseli	Axe	Вор	
5	137361	4	4	6	6	Akseli	Axe	Вор	
6	137382	4	4	6	6	Akseli	Axe	Вор	
7	137383	4	4	6	6	Tela	Roller	Вор	
8	137386	8	8	12	12	Levy	Plate	Пластинка	
9	137486	8	8	12	12	Levy	Plate	Пластинка	
10	137633	-	-	1	1	Levy	Plate	Пластинка	
11	137633PK	-	-	1	1	Levy	Plate	Пластинка	
12	137634	1	1	-	-	Levy	Plate	Пластинка	
13	137734PK	1	1	-	-	Levy	Plate	Пластинка	
14	137640	4	4	6	6	Levy	Plate	Пластинка	
15	137740PK	4	4	6	6	Levy	Plate	Пластинка	
16	137641	4	4	6	6	Kannake	Bracket	Кронштейн	
17	137642	4	4	6	6	Levy	Plate	Пластинка	
18	137643	3	3	5	5	Hoppelevy	Crest plate	Гребень	
19	137653	4	4	6	6	Levy	Plate	Пластинка	
20	137655	3	3	5	5	Tukilevy	Support plate	Опорная пластина	
21	138160	4	4	6	6	Kampi	Crack	Кризантемум	
22	910078	16	16	24	24	Kuusiojuuri	Hex bolt	Болт	M8x40
23	910097	36	36	60	60	Kuusiojuuri	Hex bolt	Болт	M10x25
24	912096	8	8	12	12	Kuusiojuuri	Hexagon socket screw	Болт с шестигранной головкой и гайкой	M10x55 12.9
25	912279	16	16	24	24	Kuusiojuuri	Domed hex socket screw	Болт с пологой головкой и гайкой	M8x20
26	920026	12	12	18	18	Lukitusmutteri	Hexagon lock nut	Стопорный Гайка	M10
27	920054	16	16	24	24	Kuusiomutteri	Mantalo	Гайка присоединения	M8
28	920270	16	16	24	24	Kuusiojuuri	Grip head washer	Шайба винта	D30/9
29	921076	4	4	6	6	Auliastta	Washer	Шайба	30-10
30	923549	8	8	12	12	Laukayksikkö	Bearing unit	Подшипниковый узел	UCP206
31	923644	68	68	104	104	Lukkoriuvi	Square bolt low	Площадь болт низкий	M8x16
32	923645	100	100	182	182	Laukori	Hex Flange Nut	Гайка с фланцем	M8
33	923711	68	68	108	108	Laukori	Hex Flange Nut	Гайка с фланцем	M10
34	923717	4	-	5	-	Ketjurotsa	Chain wheel	Звездочка	1/2" x 5/16"
35	923756	4	4	6	6	Lukkoriuvi	Square bolt	Площадь болт	M10x80
36	923771	32	32	48	48	Lukkoriuvi	Square bolt	Площадь болт	M10x40
37	923841	-	4	-	6	Ketjurotsa	Chain wheel	Звездочка	108-1 5/8"
38	923866	4	4	6	6	Poidimuruv	Socket set screw	Установочный винт	M10x16 ISO 4028

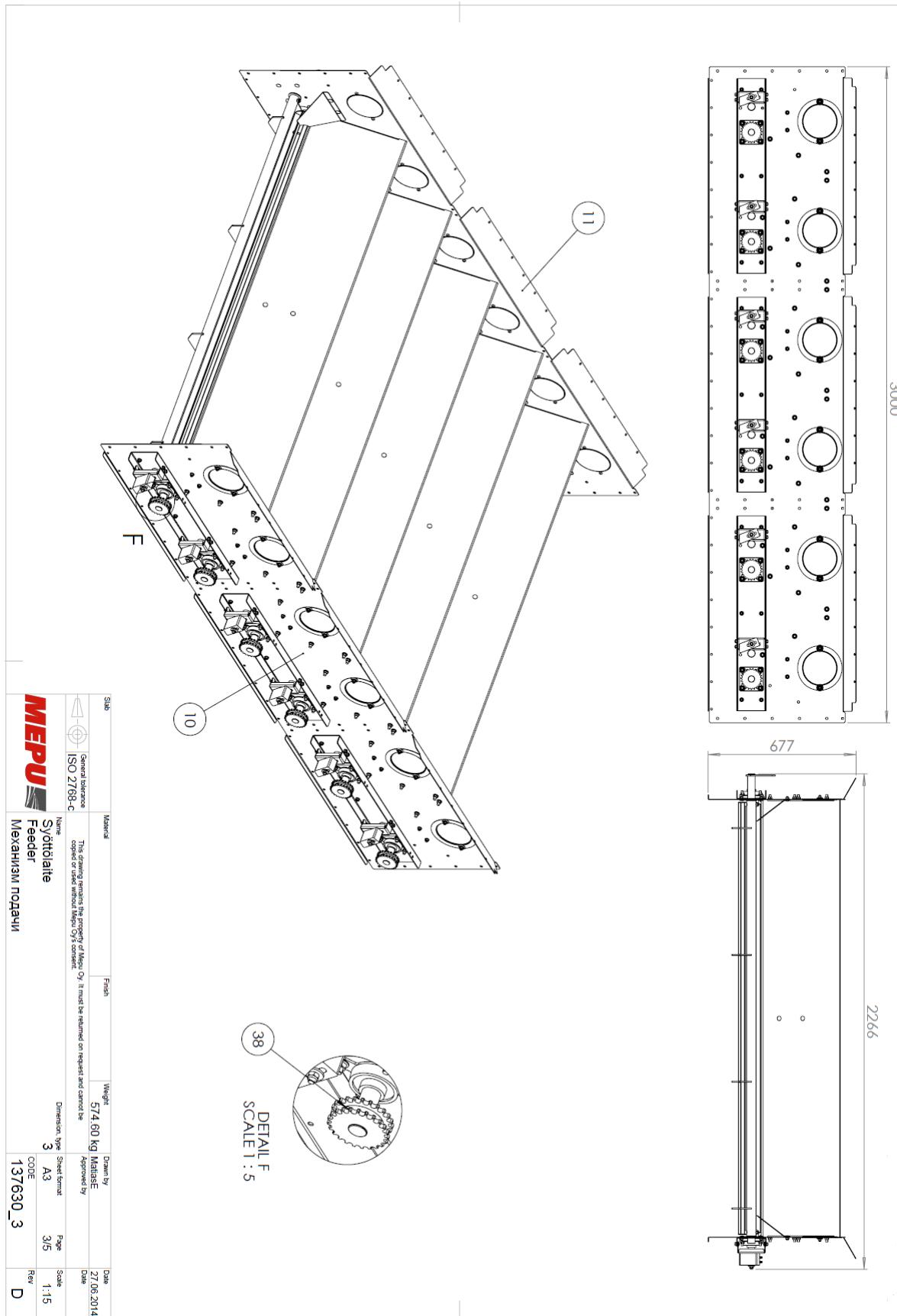




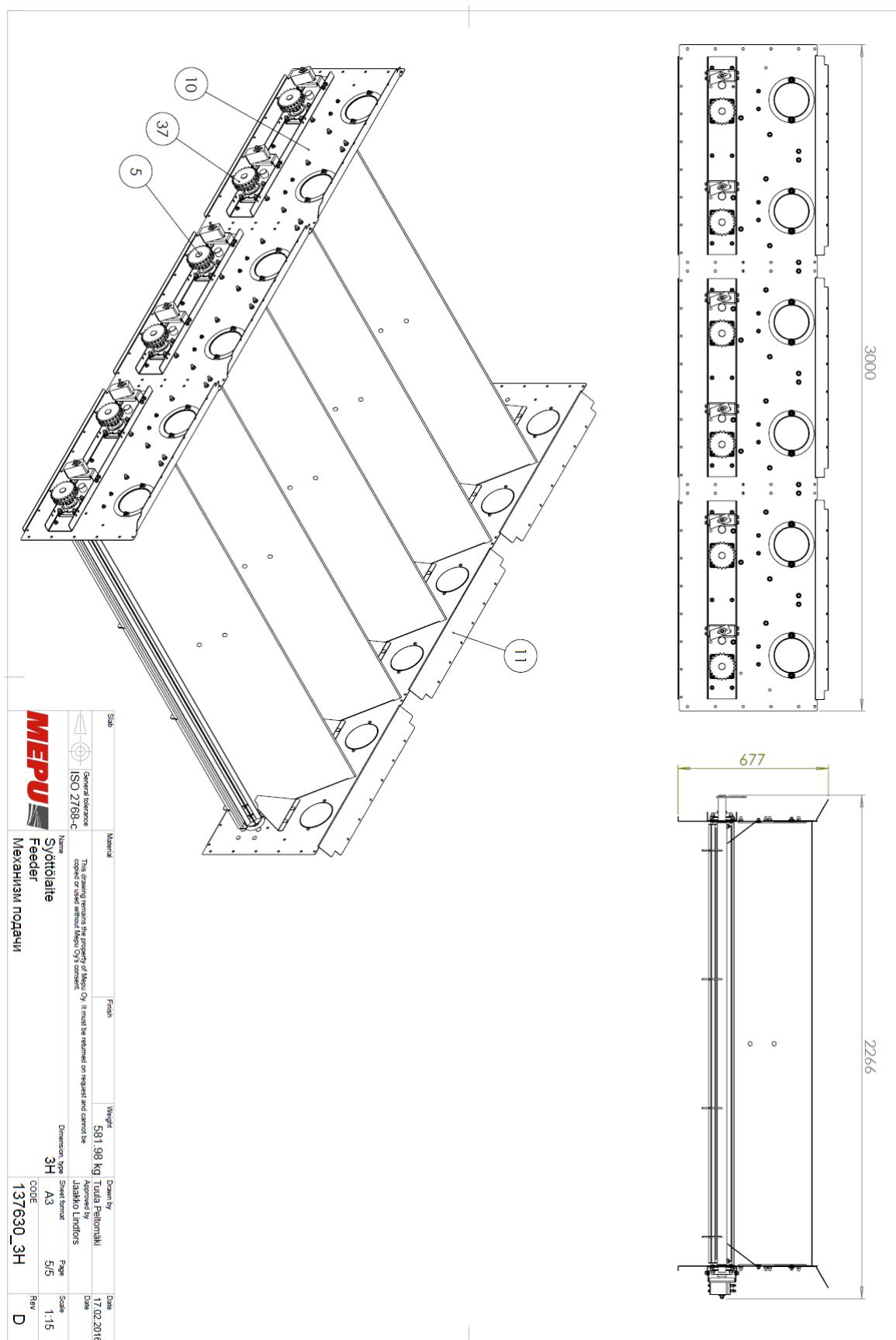
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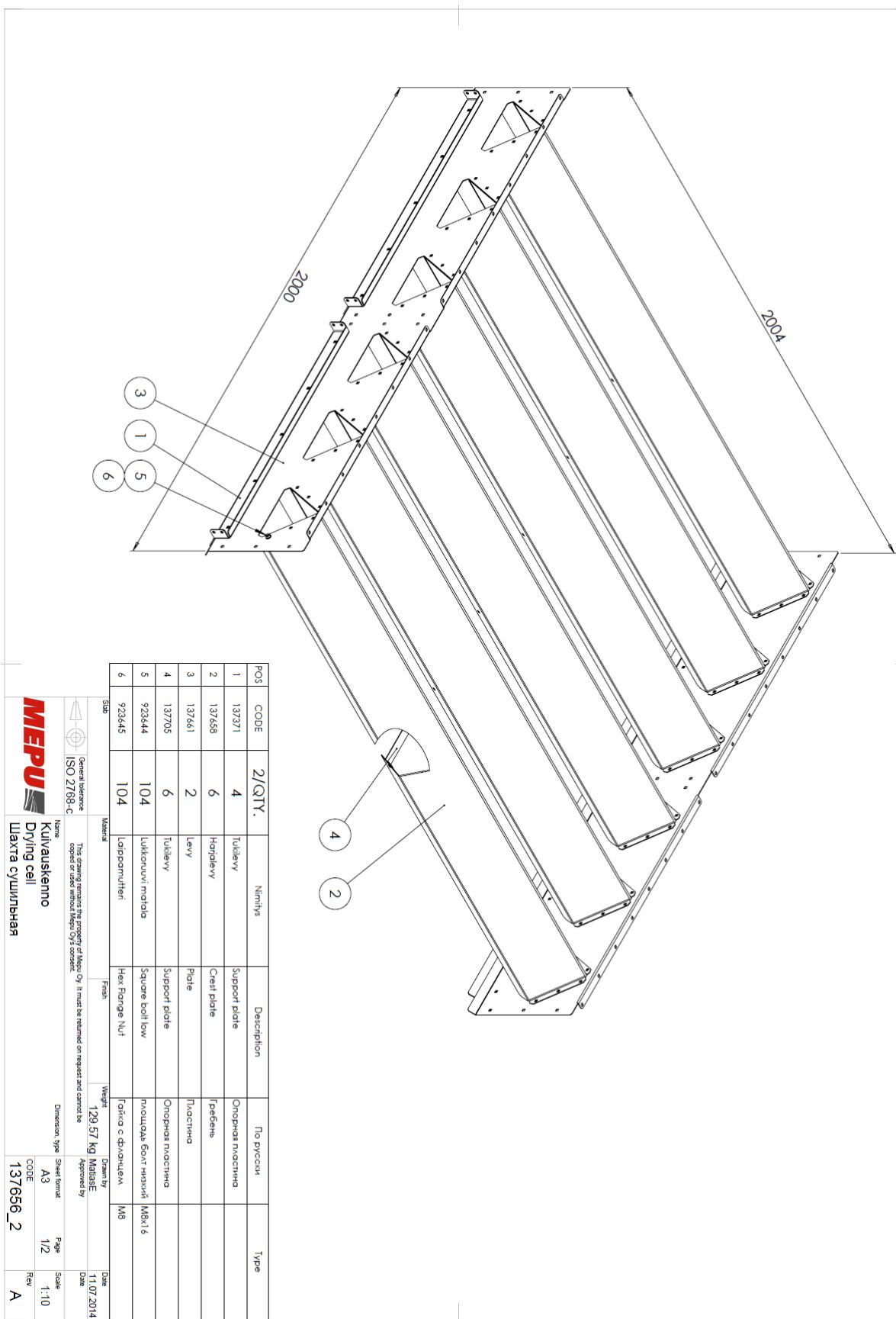
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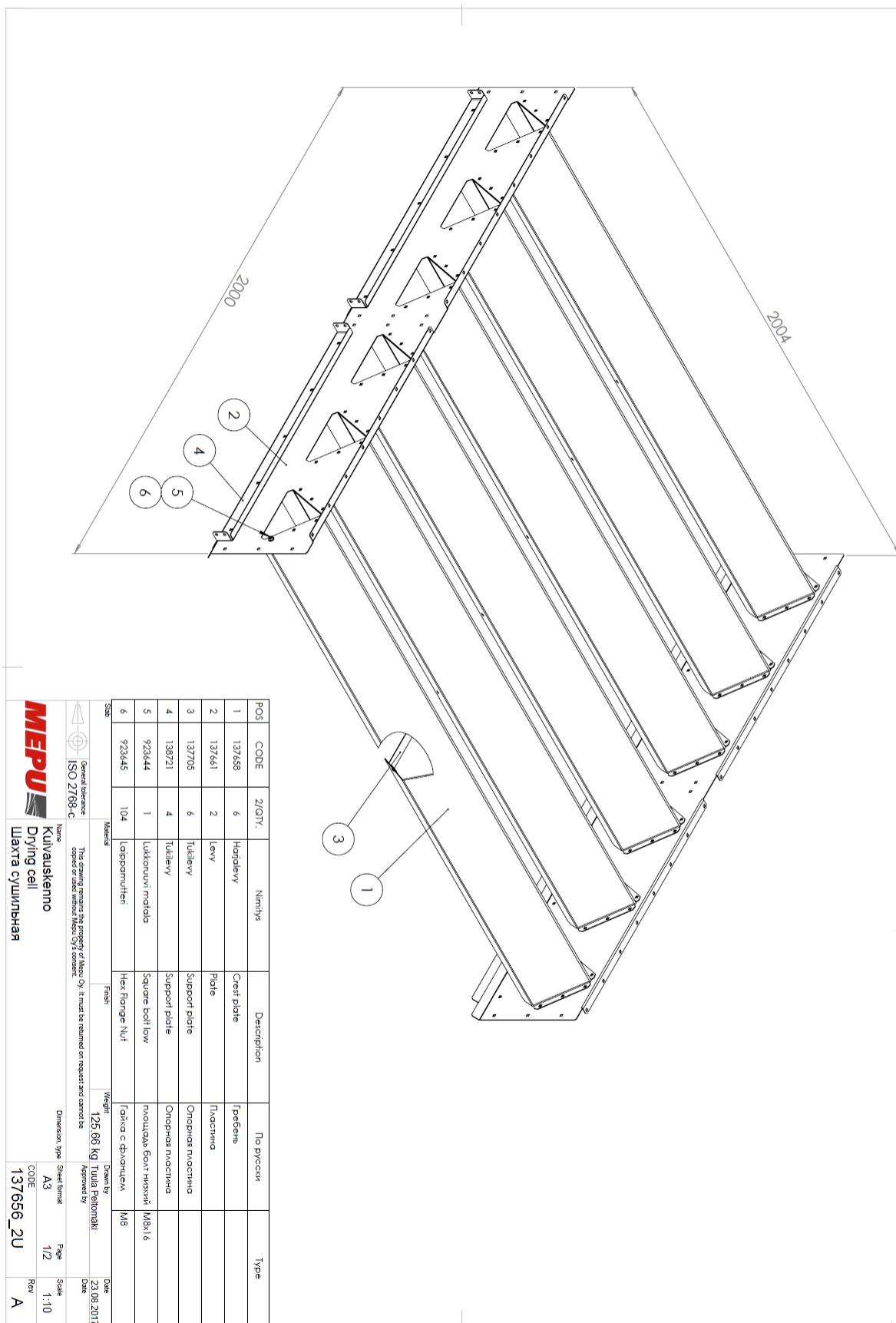
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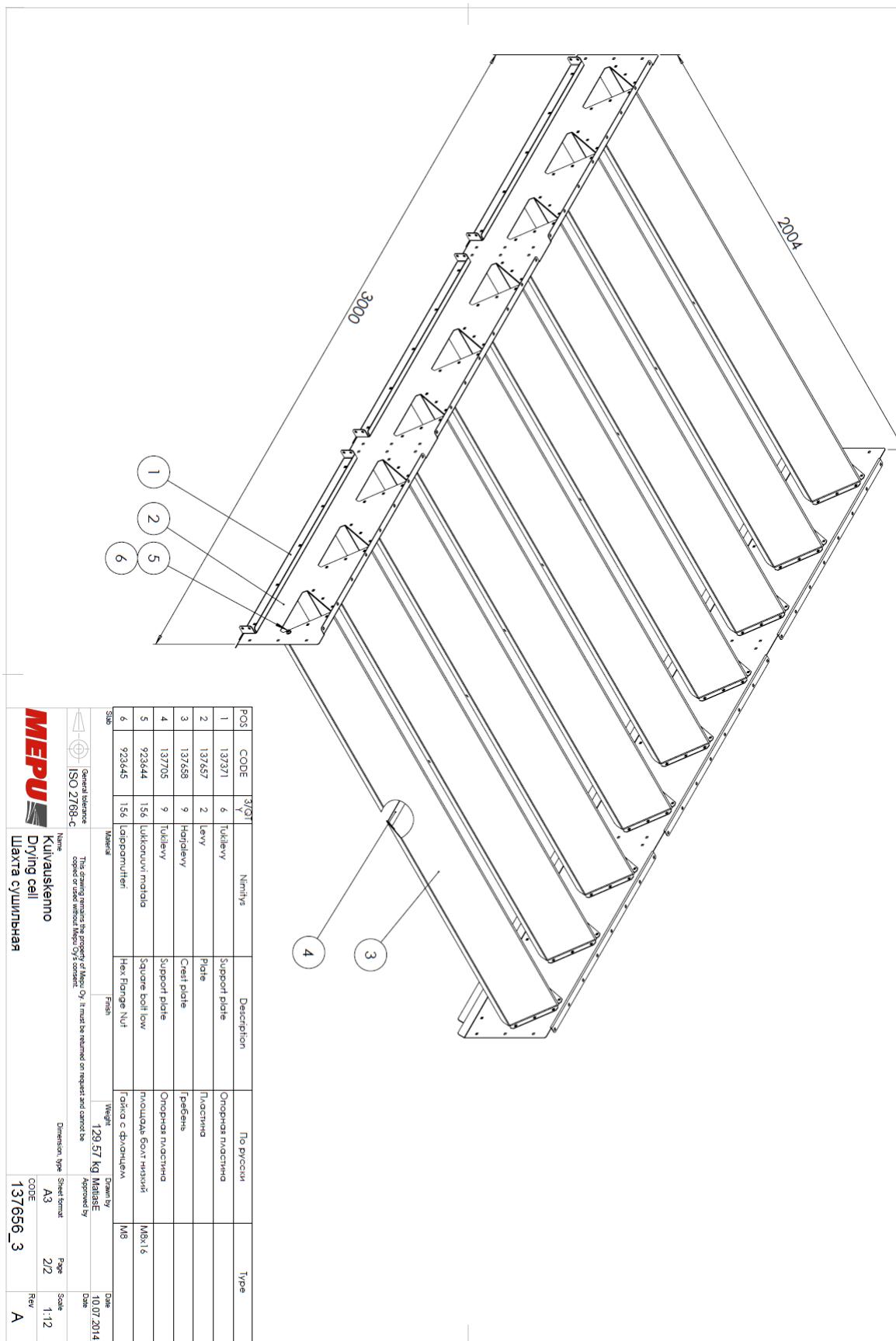
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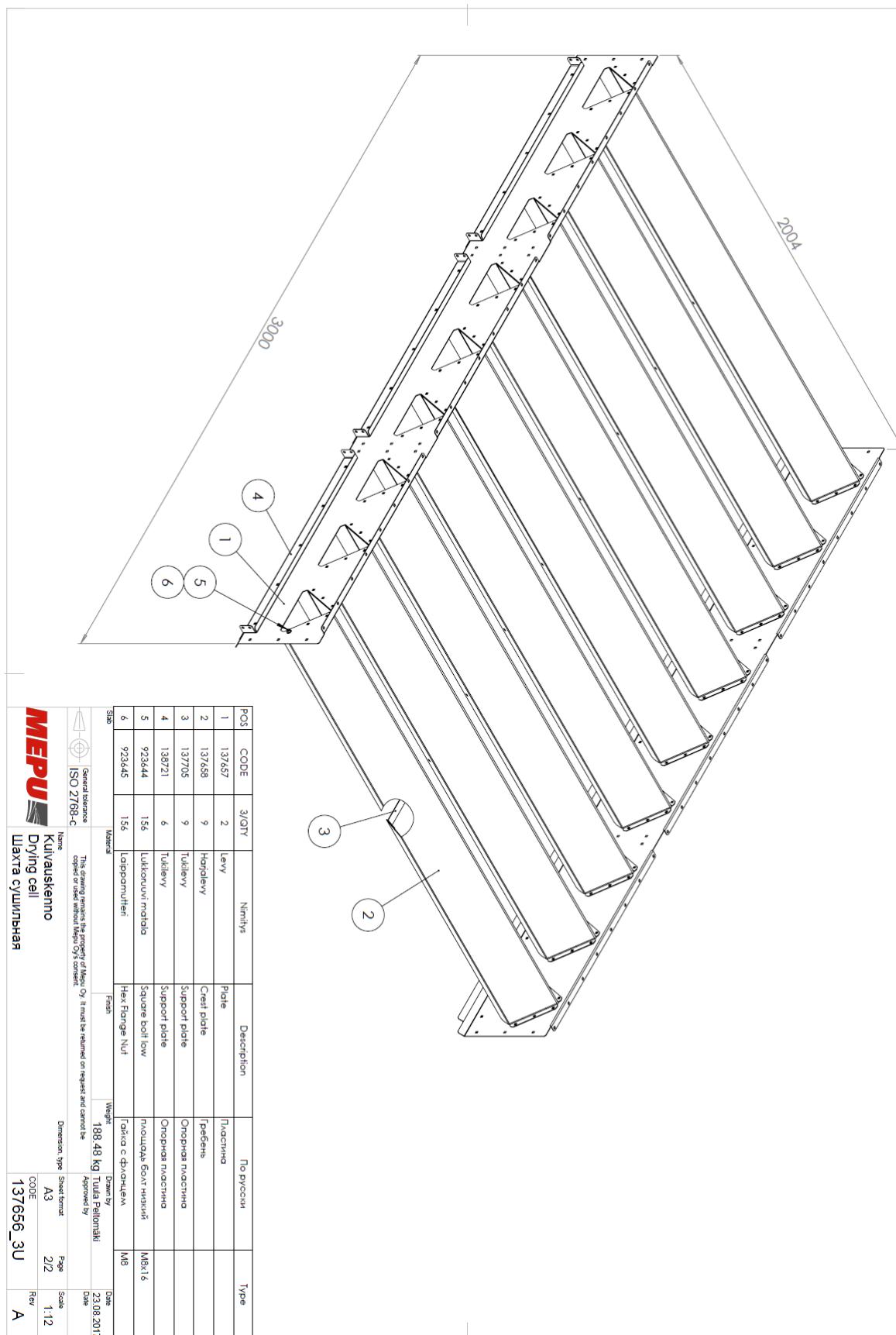
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3.7. 137656_3

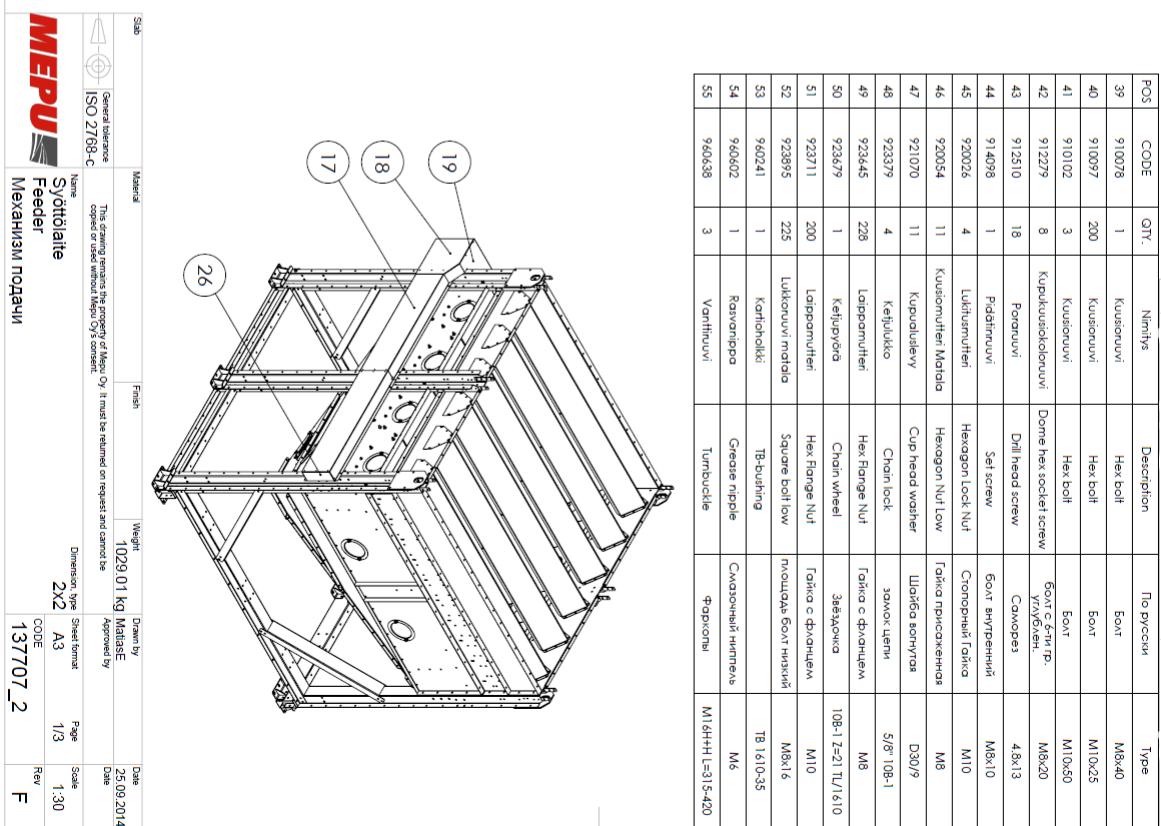


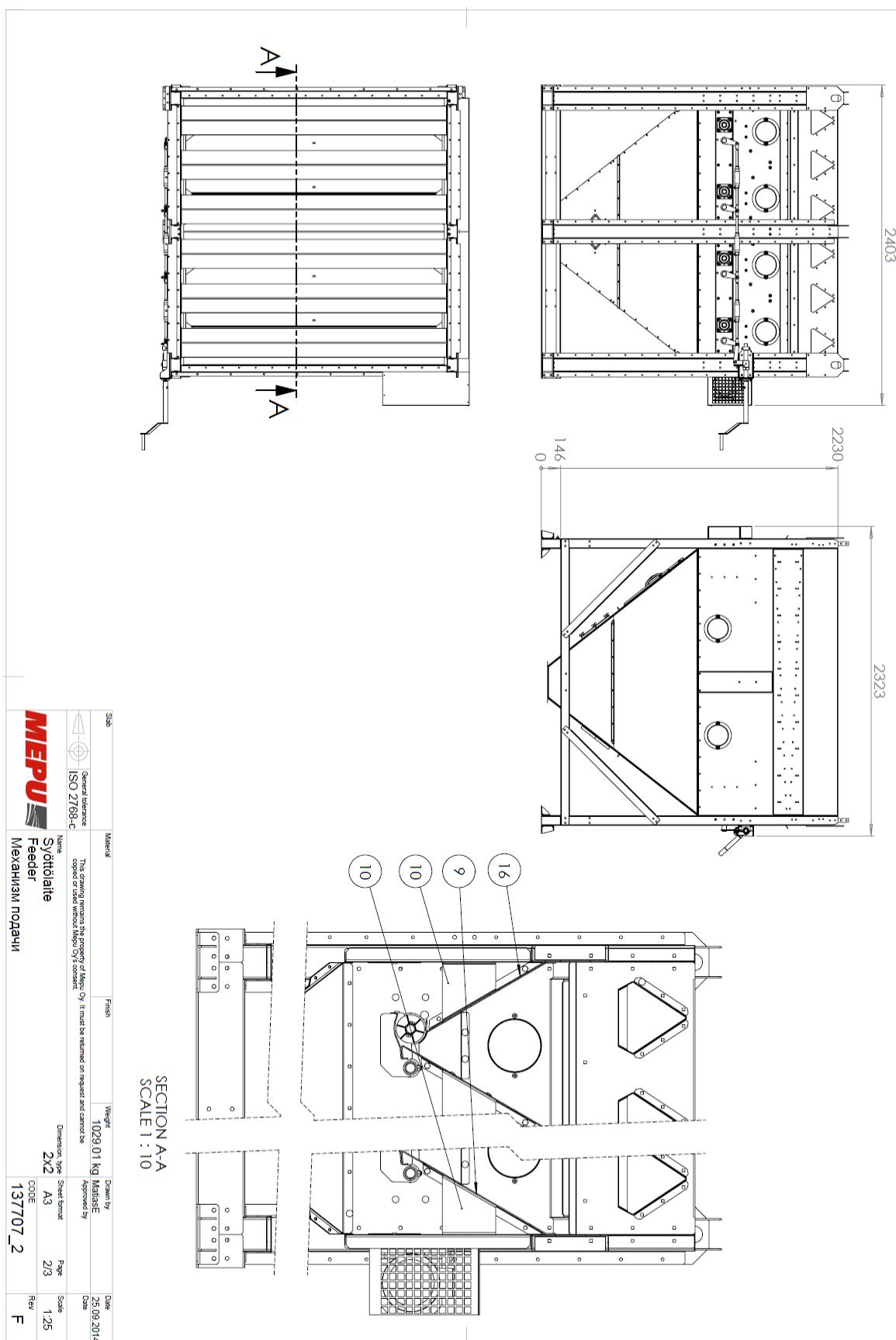
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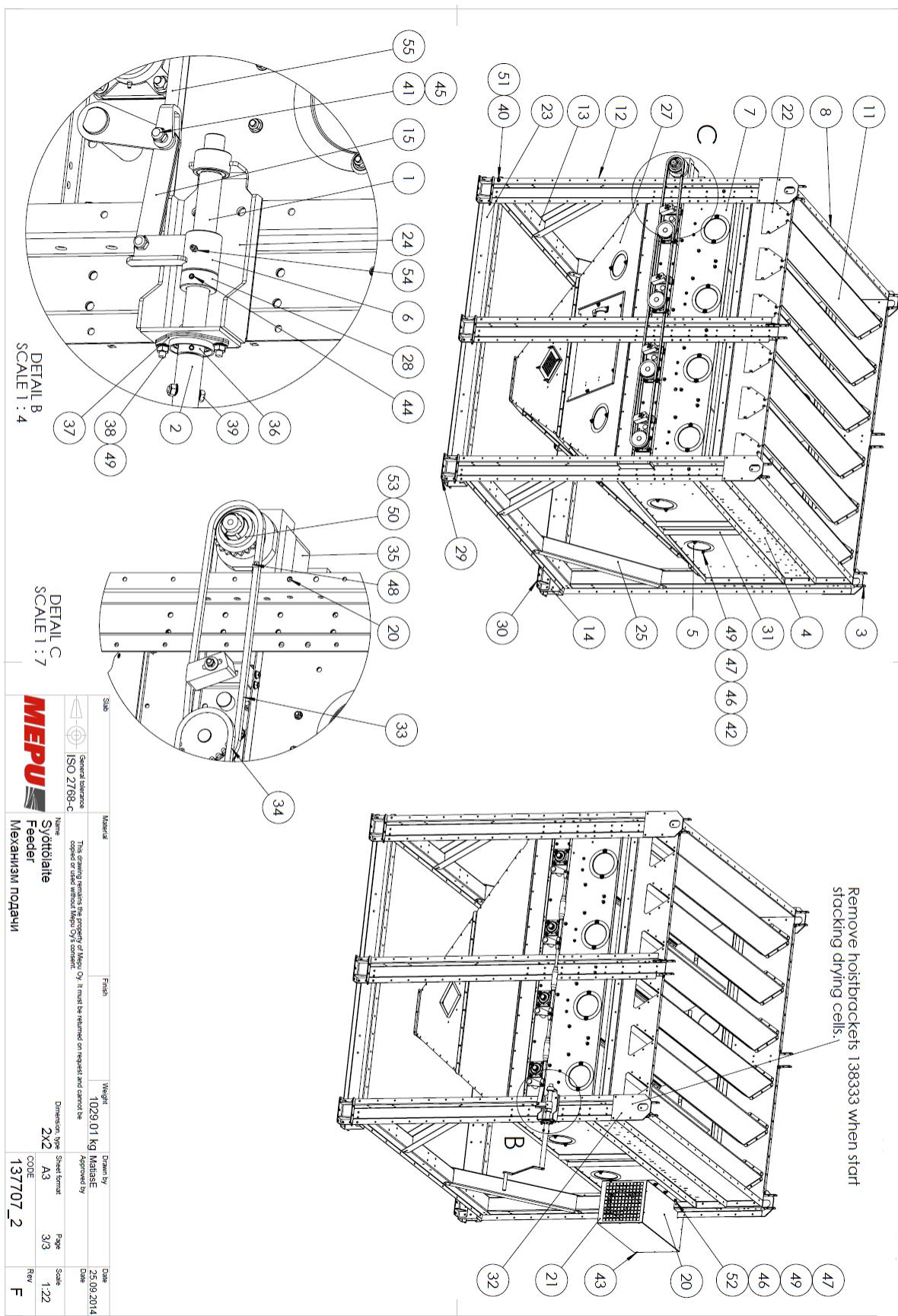


3.9. 137707_2

POS	CODE	QTY.	Nimetus	Description	По русски	Type
1	102290	1	Ruovi	Screw	Пластина	ø28 L=350
2	102369	1	Vetä	Lever	Расщепленный	
3	133342	12	Levy	Plate	Пластина	
4	134457	2	Levy	Plate	Пластина	
5	137162	4	Luukku	Hatch	Заслонка	Eisrahastin
6	137488	1	Muuri	Nut	Гайка	
7	137630_2H	1	Syöttölaite	Feeder	Механическая подача	2Н
8	137649	2	Pölylevy		Headboard	
9	137650	1	Levy	Plate	Пластина	
10	137651	2	Tulilevy	Support plate	Открывая пластина	
11	137556_2	1	Kuivauskerro	Drying cell	Шарма сушильная	
12	137670	6	Levy	Plate	Пластина	
13	137672	2	Tulilevy	Support plate	Открывая пластина	
14	137675	4	Tulilevy	Support plate	Открывая пластина	
15	137699	2	Levy	Plate	Пластина	
16	137709	1	Levy	Plate	Пластина	
17	137715	2	Suoja	Cover	Защита	
18	137716	1	Suoja	Cover	Защита	
19	137717	1	Suoja	Cover	Защита	
20	137718	1	Mootoriportti	Motor bed	Двигателя кровать	
21	137721	1	Suoja	Cover	Защита	
22	137724	6	Levy	Plate	Пластина	
23	137750	2	Tulilevy	Support plate	Открывая пластина	
24	137753	1	Loaskirjakkö	Bearing unit	Подшипниковый узел	
25	137757	4	U-profiili	U-profile	U-образные	
26	137763	1	Suoja	Cover	Защита	
27	137818	1	Pohjakaario	Bottom conus	нижний конус	2x2
28	137870	1	Muuri	Nut	Гайка	
29	137977	6	Tuerto	Support	Опора	
30	137979	6	Tuerto	Support	Опора	
31	138084	2	Tuerto	Support	Опора	
32	138333	4	Nostokone	Hoist socket	Петля монтажная	
33	138467	1	Ketju	Chain	Цепь	5/8" 108-1 L=130
34	138468	3	Ketju	Chain	Цепь	5/8" 108-1 L=135
35	900349	1	Vaihdehuonni	Helical geared motor	1,5kW 30 rpm	
36	901102	1	Luukku	Bearing	Подшипник	S8 205
37	901103	2	Laituri	Flange	Фланец	PFL205
38	910075	2	Kuusioisuvi	Hex bolt	Болт	M8x25







3.10. 137707_2U

POS	CODE	QTY.	Nimrys	Description	По русски	Type
1	102290	1	Ruuví	Screw	Пластик	ø20 L=30
2	102369	1	Veri	Lever	Расщепленный	
3	137162	4	Luukku	Hatch	Заслонка	Etuulipäätin
4	137488	1	Muuteli	Nut	Гайка	
5	137430_2H	1	Syöttölaite	Feeder	Механический подающий	2H
6	137349	2	Päähinevy		Headboard	
7	137150	1	Levy	Plate	Пластина	
8	137351	2	Tukilevy	Support plate	Опорная пластина	
9	137356_2U	1	Kuivouskenn	Drying cell	Шкаф сушильный	
10	137370	6	Levy	Plate	Пластина	
11	137372	2	Tukilevy	Support plate	Опорная пластина	
12	137375	4	Tukilevy	Support plate	Опорная пластина	
13	137399	2	Levy	Plate	Пластина	
14	137709	1	Levy	Plate	Пластина	
15	137715	2	Suoja	Cover	Заданта	
16	137716	1	Suoja	Cover	Заданта	
17	137717	1	Suoja	Cover	Заданта	
18	137718	1	Mootoriportti	Motor bed	Двигатель кровать	
19	137721	1	Suoja	Cover	Заданта	
20	137724	6	Levy	Plate	Пластина	
21	137750	2	Tukilevy	Support plate	Опорная пластина	
22	137753	1	Lokerenjalki	Bearing unit	Подшипниковый узел	
23	137763	1	Suoja	Cover	Заданта	
24	137818	1	Pohjakerro	Bottom conus	Нижний конус	2x2
25	137870	1	Muuteli	Nut	Гайка	
26	137977	6	Tuertia	Support	Опора	
27	137979	6	Tuertia	Support	Опора	
28	138467	1	Keiju	Chain	Цепь	5/8" 108-1 L=1.30
29	138468	3	Keiju	Chain	Цепь	5/8" 108-1, L=1.35
30	138598	12	Levy	Plate	Пластина	
31	138717	4	Nojatornia	Host bracket	Пластина монтажная	
32	138718	2	Levy	Plate	Пластина	
33	138719	2	Tuertia	Support	Опора	
34	138720	4	Uprofili	U-profile	У-профиль	
35	900349	1	Vaihde motion	Helical geared motor	Парашитник	1.5kW 30.9rpm
36	901102	1	Laita	Beeding	Парашитник	58.205
37	901103	2	Laita	Flange	Фланец	PFL205
38	910075	2	Kuusiosuuvi	Hex bolt	Болт	M8x25

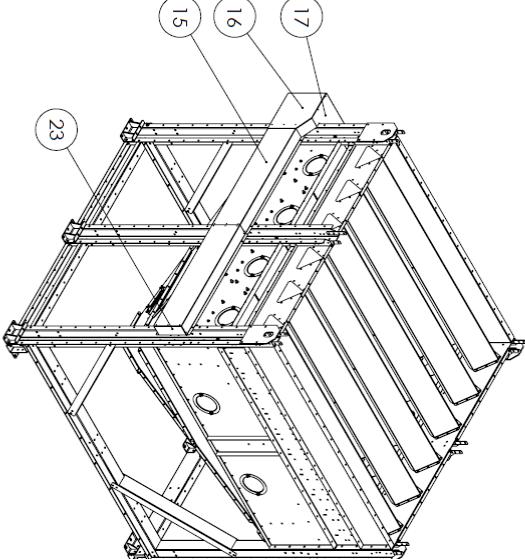
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				Approved by	

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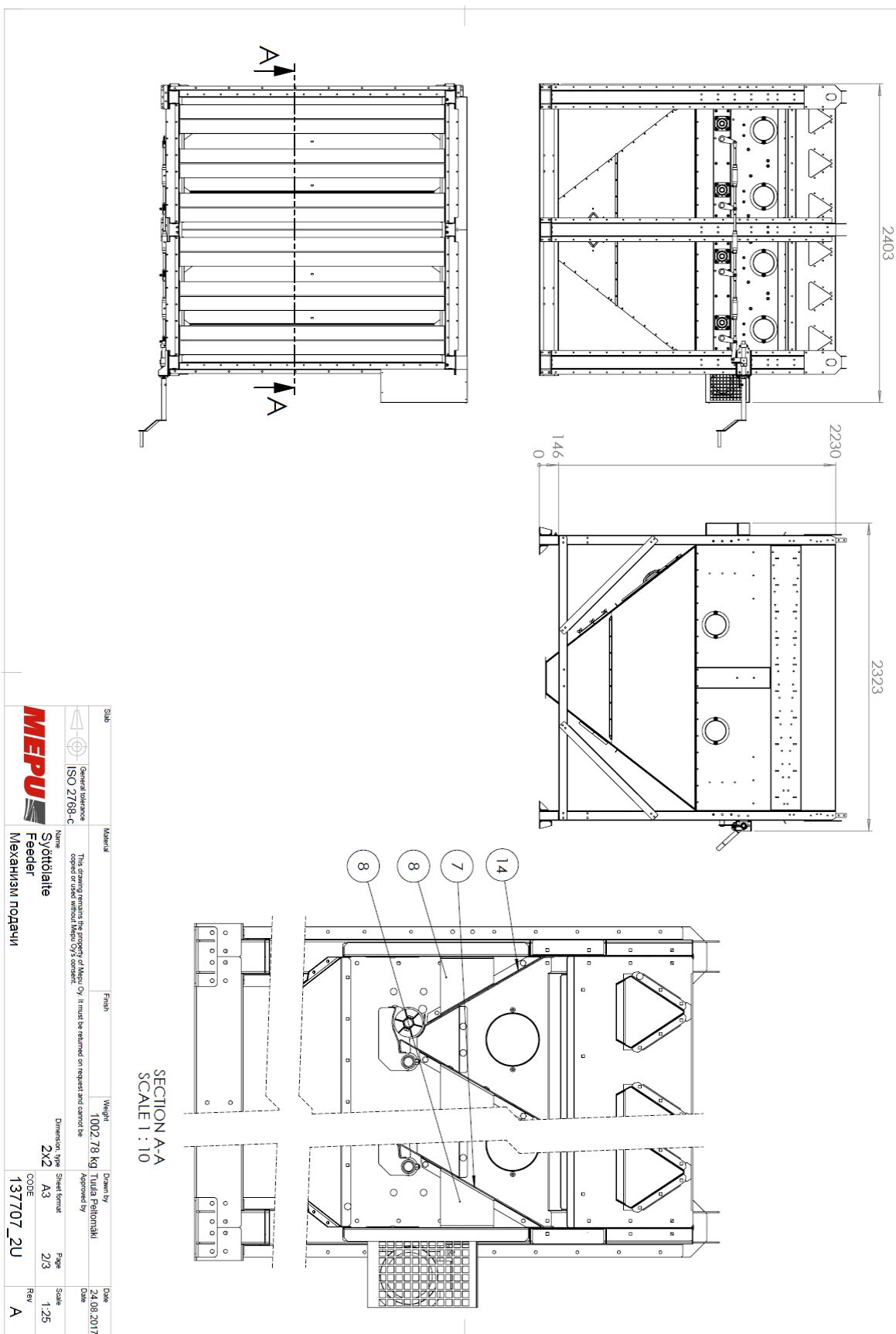
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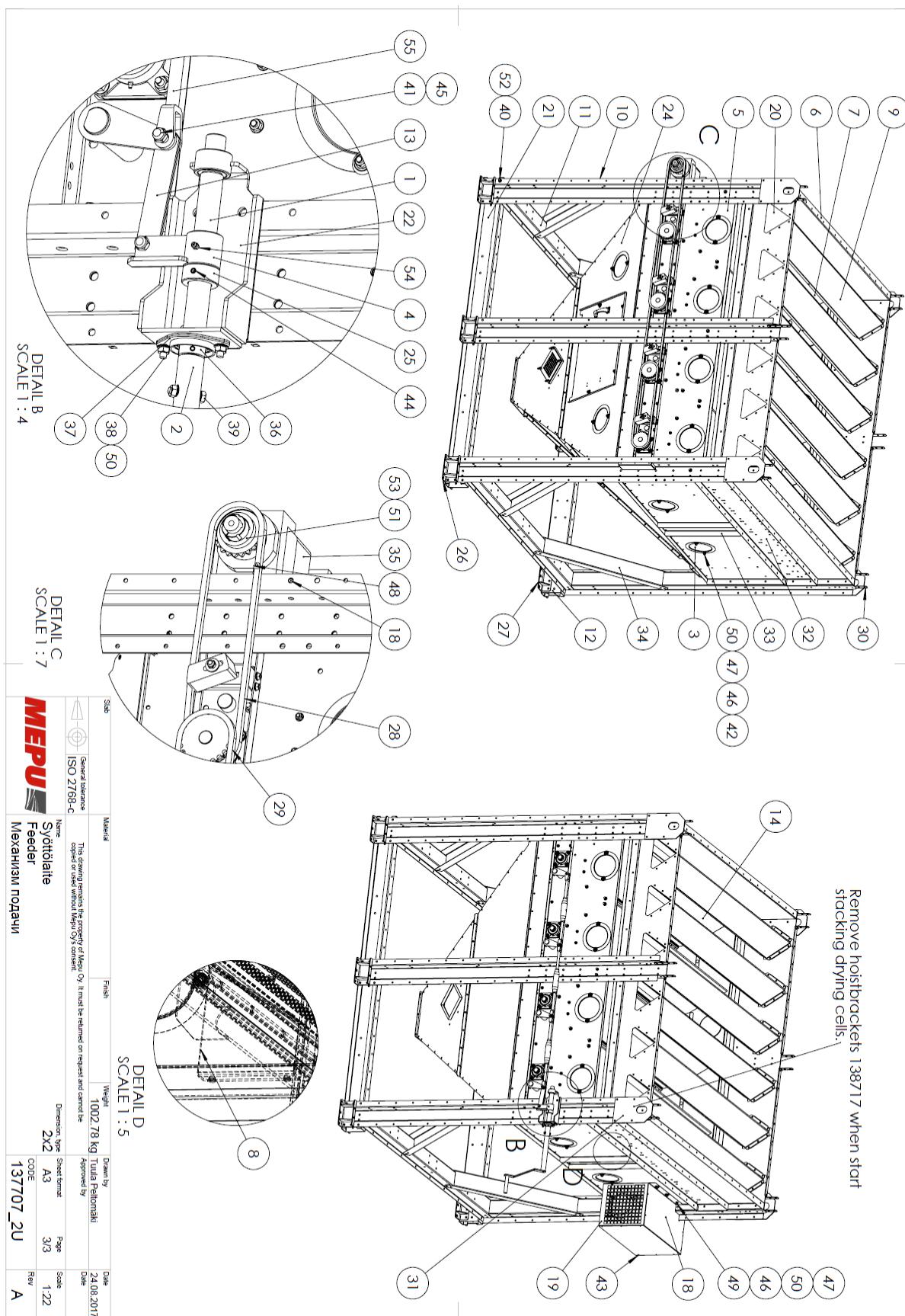
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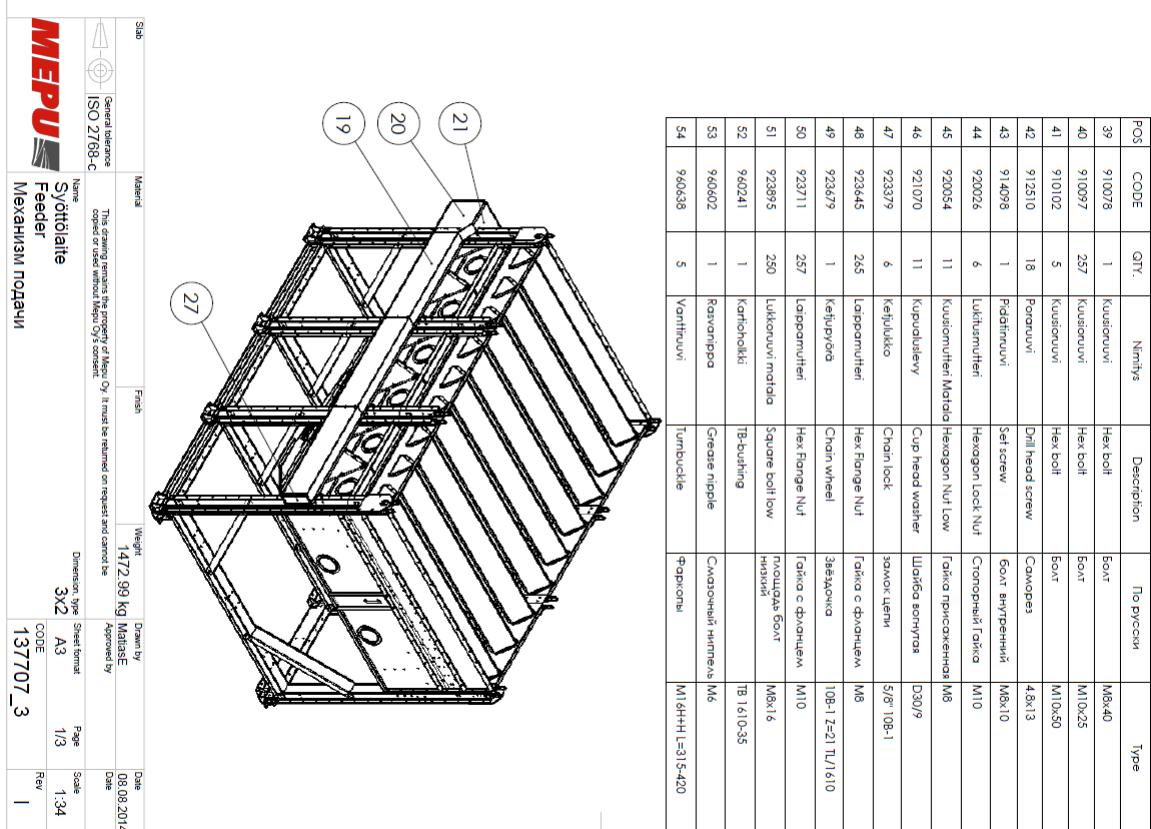
Sub	Material	Finish	Weight	Drawn by	Date
General drawing ISO 2768-C					
Name Syöttölaite					
Code Feeder					
Page 1/3 Rev A					
Mechanismi Podači					

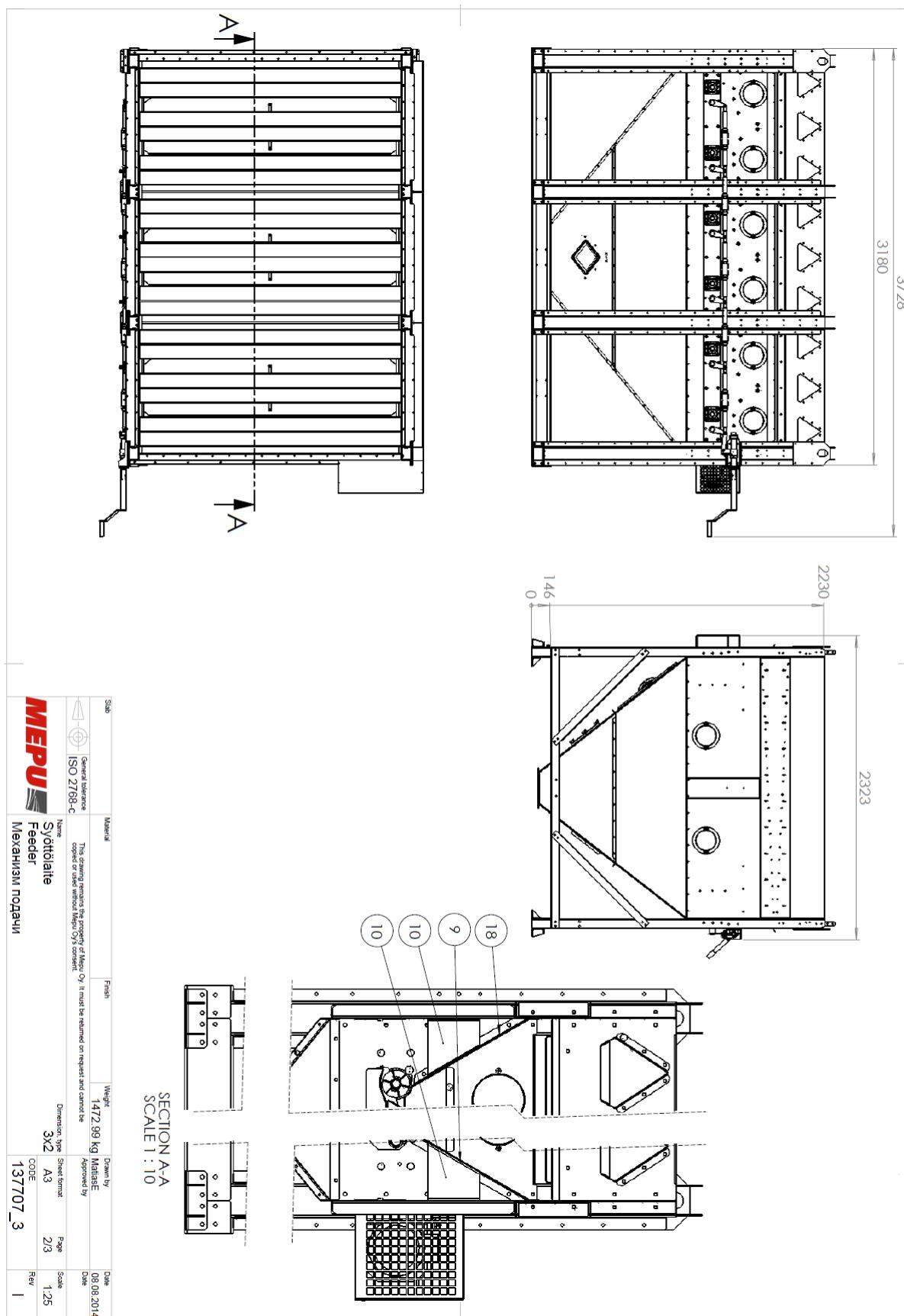


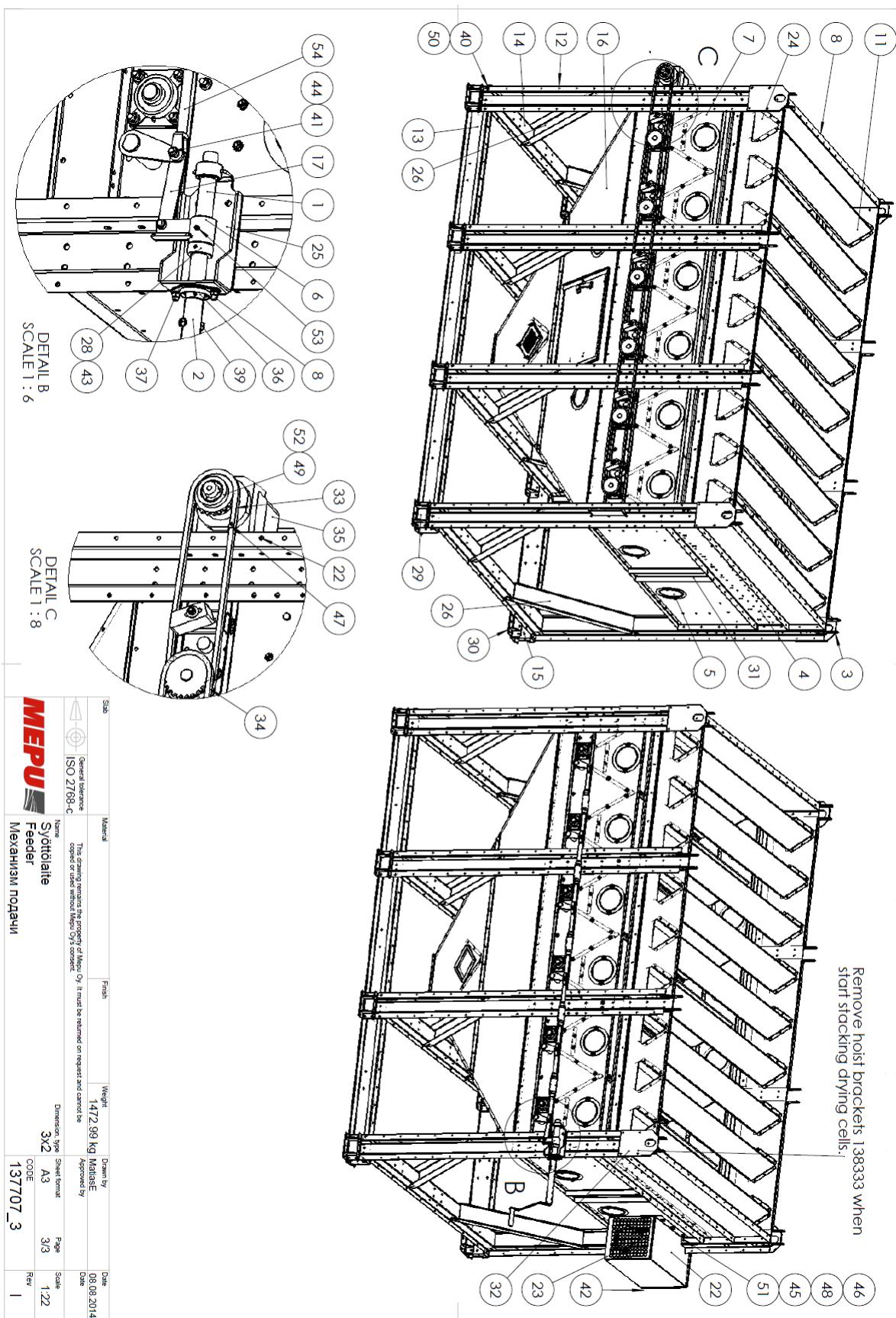


3.11. 137707_3

POS	CODE	QTY.	Nimetus	Description	Порядок	Type
1	102290	1	Ruuvit	Screw	Пластина	φ20 L=350
2	102369	1	Vaiivi	Lever	Расщепленный	
3	136362	16	Levy	Plate	Пластина	
4	136457	2	Levy	Plate	Пластина	
5	137162	4	Luukku	Hatch	Заслонка	Epuunistin
6	137488	1	Mutter	Nut	Taikka	
7	137630_3H	1	Syöttölaite	Feeder	Механизм подачи	ЗН
8	137649	2	Poistylevy		Headboard	
9	137650	1	Levy	Plate	Пластина	
10	137651	2	Tulilevy	Support plate	Отпорная пластина	
11	137656_3	1	Kuivauksentaso	Drying cell	Штока сушильная	
12	137670	8	Levy	Plate	Пластина	
13	137671	2	Tulilevy	Support plate	Отпорная пластина	
14	137672	4	Tulilevy	Support plate	Отпорная пластина	
15	137675	4	Tulilevy	Support plate	Отпорная пластина	
16	137681	1	Pohjapartio	Bolt, conus	Нижний конус	3x2
17	137699	2	Levy	Plate	Пластина	
18	137709	1	Levy	Plate	Пластина	
19	137715	3	Suoja	Cover	Защита	
20	137716	1	Suoja	Cover	Защита	
21	137717	1	Suoja	Cover	Защита	
22	137718	1	Mootoripaletti	Motor bed	Двигатель кровате	
23	137721	1	Suoja	Cover	Защита	
24	137724	9	Levy	Plate	Пластина	
25	137733	1	Loakemysäkko	Bearing unit	Подшипниковый узел	
26	137757	8	U-profilli	U-profile	U-профиль	
27	137763	1	Suoja	Cover	Защита	
28	137870	1	Mutter	Nut	Taikka	
29	137977	8	Tuertia	Support	Опора	
30	137979	8	Tuertia	Support	Опора	
31	138084	2	Tuertia	Support	Опора	
32	138333	4	Nostokonva	Host bracket	Петля монтажная	
33	138467	1	Keiju	Chain	Цепь	5/8" 108-1 L=1.30
34	138468	5	Keiju	Chain	Цепь	5/8" 108-1, L=1.35
35	900349	1	Vaihdevoituri	Helical gearbox	Мотор	1.5kW 30.9 rpm
36	901102	1	Lookeri	Beating	Помолочный	SB-205
37	901103	2	Laippa	Range	Фиксатор	PF205
38	910075	14	Kuusoruuvi	Hex bolt	Болт	M8x25



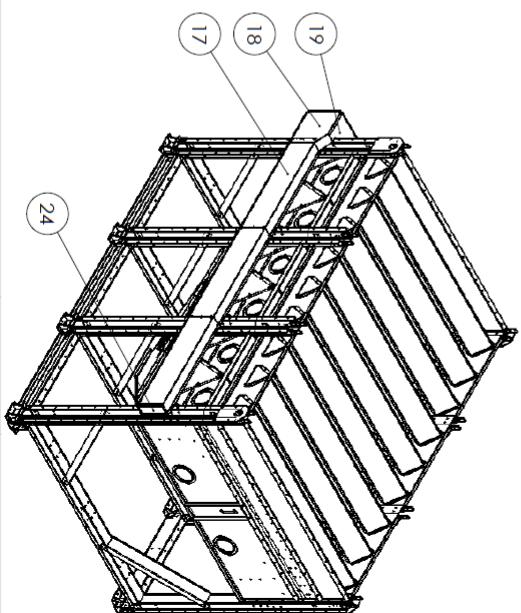




3.12. 137707_3U

POS	CODE	ОТУ	Nimittys	Description	По русски	Type
1	102290	1	Ruuvit	Screw	Пластина	$\varnothing 8 \text{ L}=350$
2	102369	1	Vetvi	Lever	Регулировочный	
3	137162	4	Luukku	Hatch	Заслонка	Etäluukku
4	137488	1	Muutten	Nut	Гайка	
5	137630_3H	1	Syöttölaite	Feeder	Механизм подачи	3H
6	137649	2	Päälevy		Наголовник	
7	137650	1	Levy	Plate	Пластина	
8	137651	2	Tulilevy	Support plate	Опорная пластина	
9	137666_3U	1	Kuivauslaite	Drying cell	Шланг сушкизак	
10	137670	8	Levy	Plate	Пластина	
11	137671	2	Tulilevy	Support plate	Опорная пластина	
12	137672	4	Tulilevy	Support plate	Опорная пластина	
13	137675	4	Tulilevy	Support plate	Опорная пластина	
14	137681	1	Pohjakerroin	Bottom conus	Нижний конус	3x2
15	137699	2	Levy	Plate	Пластина	
16	137709	1	Levy	Plate	Пластина	
17	137715	3	Suoja	Cover	Задишка	
18	137716	1	Suoja	Cover	Задишка	
19	137717	1	Suoja	Cover	Задишка	
20	137718	1	Muotionripeli	Motor bed	Двигатель кровать	
21	137721	1	Suoja	Cover	Задишка	
22	137724	9	Levy	Plate	Пластина	
23	137753	1	Laskeninkalikkö	Bearing unit	Подшипниковый узел	
24	137763	1	Suoja	Cover	Задишка	
25	137810	1	Muutten	Nut	Гайка	
26	137977	8	Tueria	Support	Опора	
27	137979	8	Tueria	Support	Опора	
28	138467	1	Keiju	Chain	Цепь	$5/8^{\circ}\text{-}108\text{-}1\text{ L}=1.30$
29	138468	5	Keiju	Chain	Цепь	$5/8^{\circ}\text{-}108\text{-}1\text{ L}=1.35$
30	138698	16	Levy	Plate	Пластина	
31	138717	4	Noistokonca	Holst bracket	Наголовник	
32	138718	2	Levy	Plate	Пластина	
33	138719	2	Tueria	Support	Опора	
34	138720	8	U-profilli	U-profile	У-профиль	
35	900349	1	Vaihdemotori	motor geared	Мотор гидравлический	1.5kW 30.9rpm
36	901102	1	taskeri	Bearing	Подшипник	93.205
37	901103	2	laitaa	Flange	Фланец	PF-L05
38	910075	14	Kuusiooruvi	Hex bolt	Болт	M8x25

POS	CODE	ОТУ	Nimittys	Description	По русски	Type
39	910078	1	Kuusioruvi	Hex bolt	Болт	M8x40
40	910077	257	Kuusioruvi	Hex bolt	Болт	M10x25
41	910102	5	Kuusioruvi	Hex bolt	Болт	M10x50
42	912510	18	Pesoruuvi	Drill head screw	Саморез	4.8x13
43	914058	1	Ridäntoruvi	Set screw	Болт вынутрнй	M8x10
44	920026	6	Lukitusmuotti	Hexagon Lock Nut	Стопорный Гайка	M10
45	920054	11	Kuusiomutteri Matola	Hexagon Nut Low	Гайка присоединит.	M10
46	921070	11	Kuipulaukku	Cup head washer	Шайба вогнутая	D30/9
47	922379	6	Ketjulukko	Chain lock	замок цепи	5/8"-108-1
48	922644	250	Lukkoriuvi/matola	Square bolt low	Монтируемый болт	M8x16
49	922645	265	Laiheramutteri	Hex Flange Nut	Гайка с фланцем	M8
50	922679	1	Ketjuruuvi	Chain wheel	Звездочка	108-1 Z=21 TL/160
51	923711	257	Laiheramutteri	Hex Flange Nut	Гайка с фланцем	M10
52	960241	1	Karbiholki	TB-bushing	ТВ 610-35	
53	960602	1	Rasvapirro	Grease nipple	Смазочный ниппель	M6
54	980638	5	Vanttiluuvi	Tumbuckle	Фиксаторы	M18xH1 L=31.420

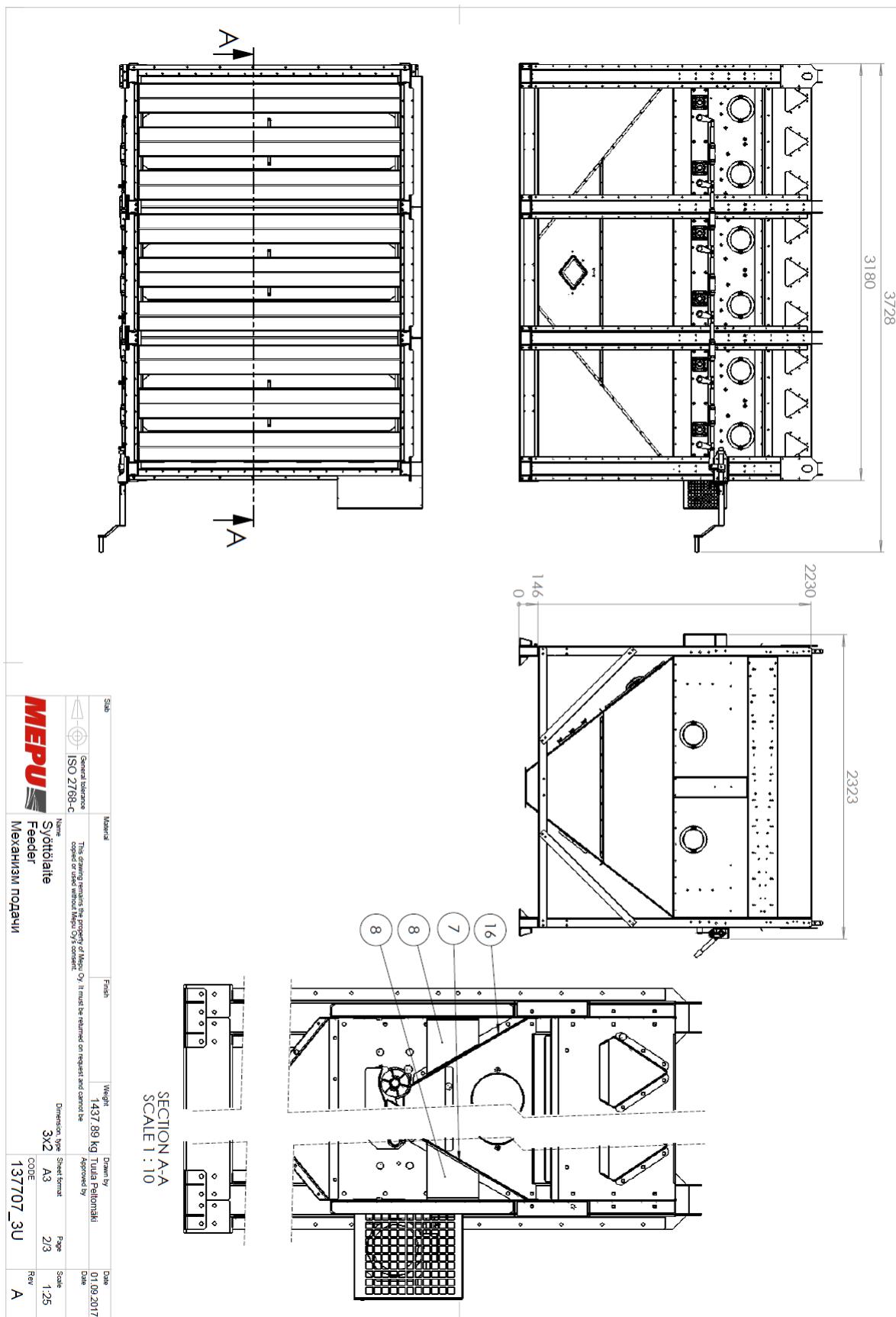


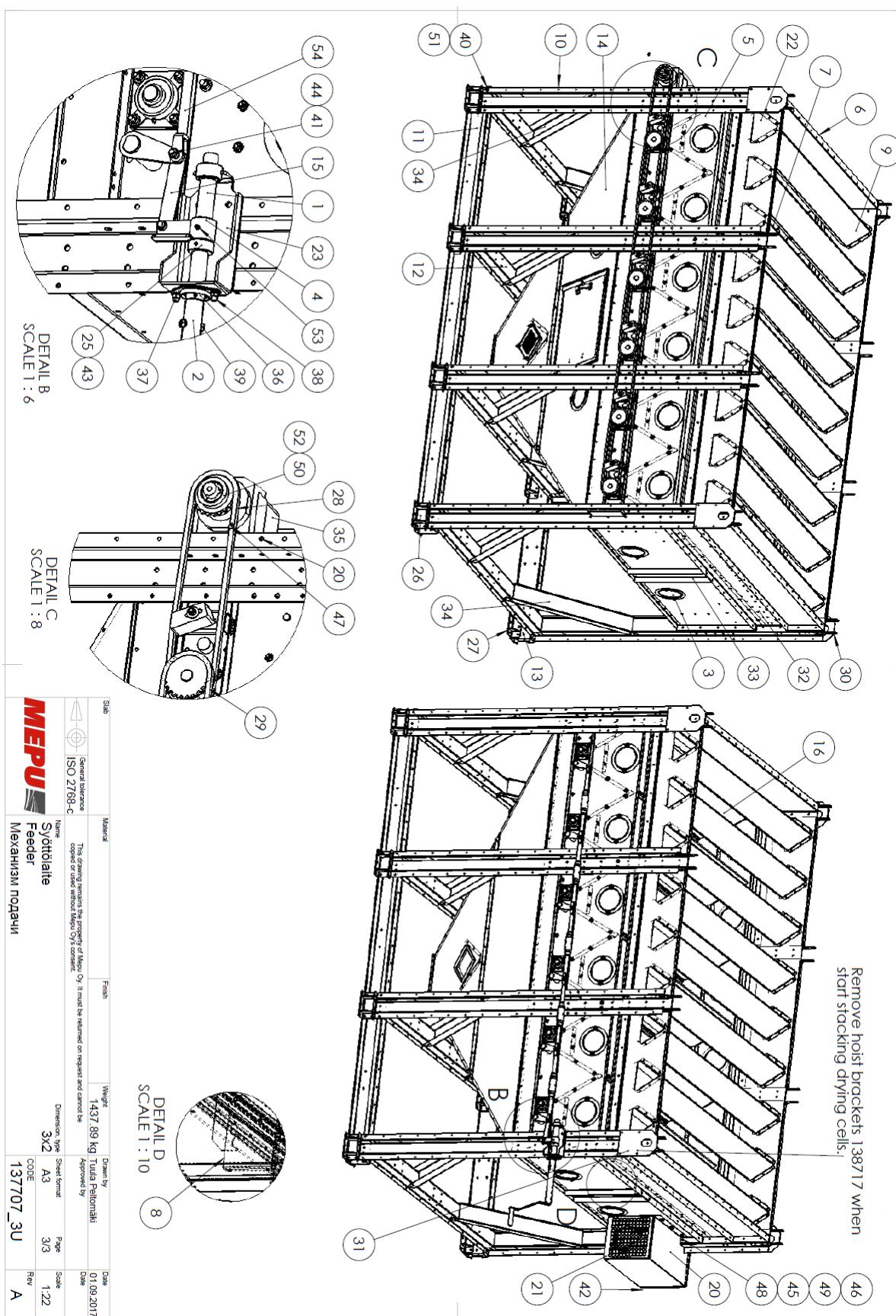
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This drawing retains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Dimension type			Date	01.09.2017
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		CODE			1:34	
		Rev			A	

MEPU

Feeder

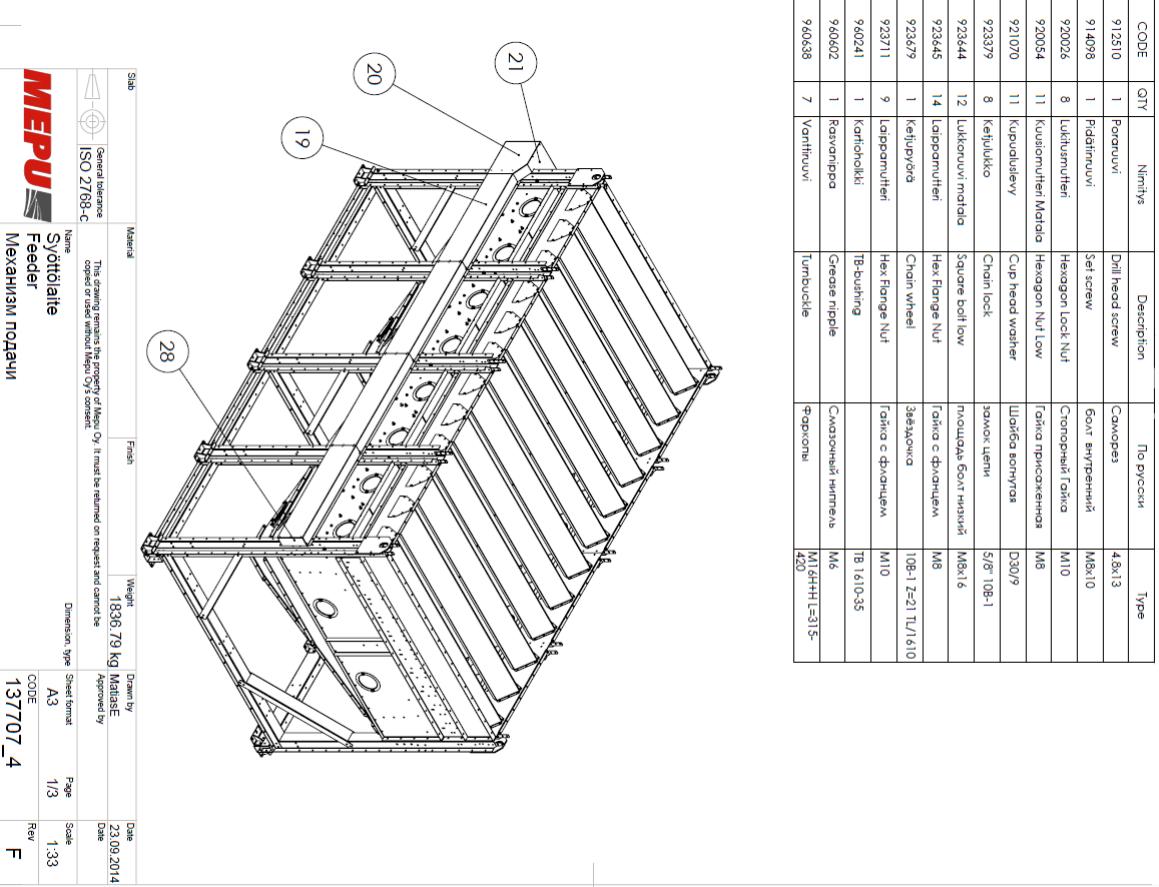
Механизм подачи





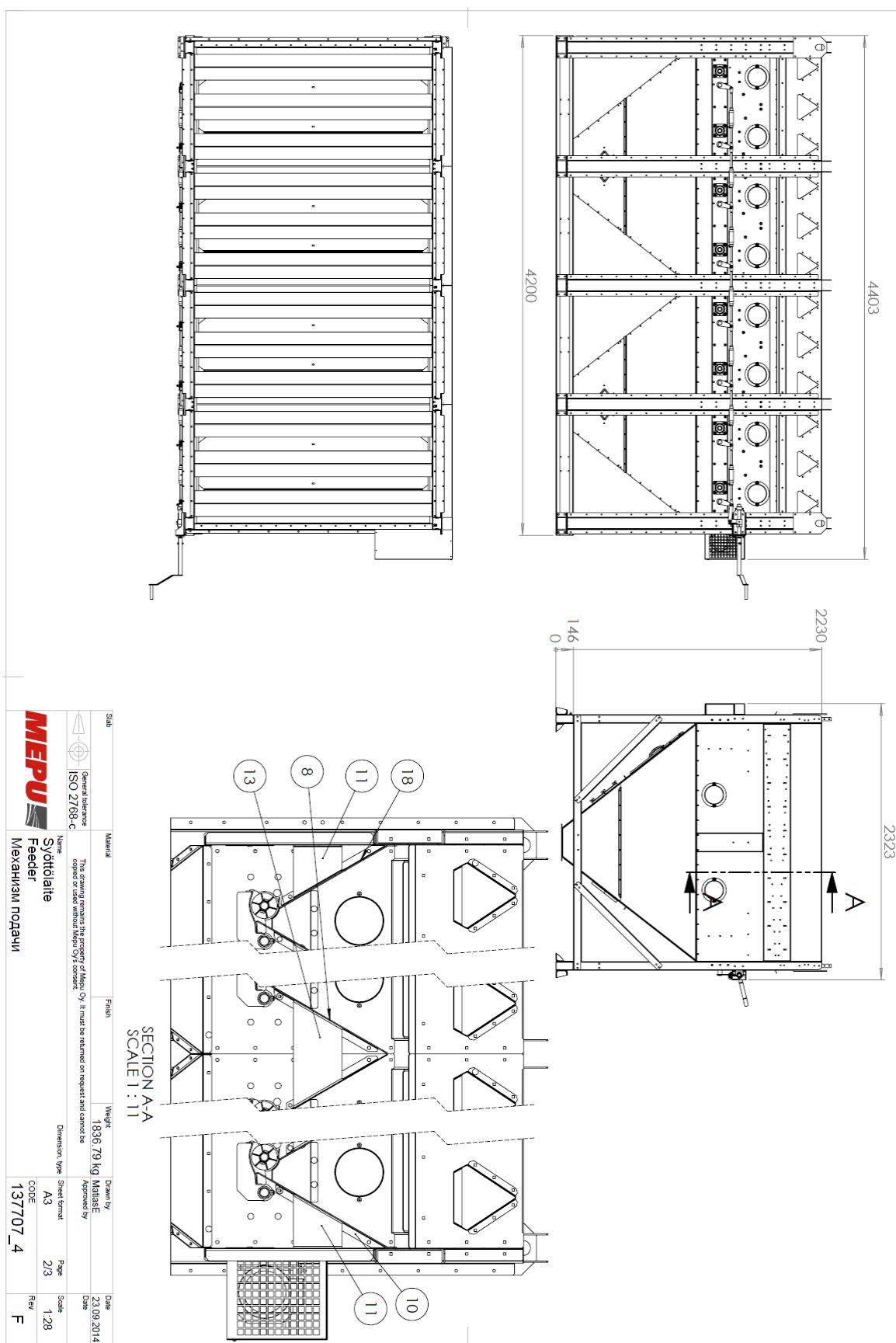
3.13. 137707_4

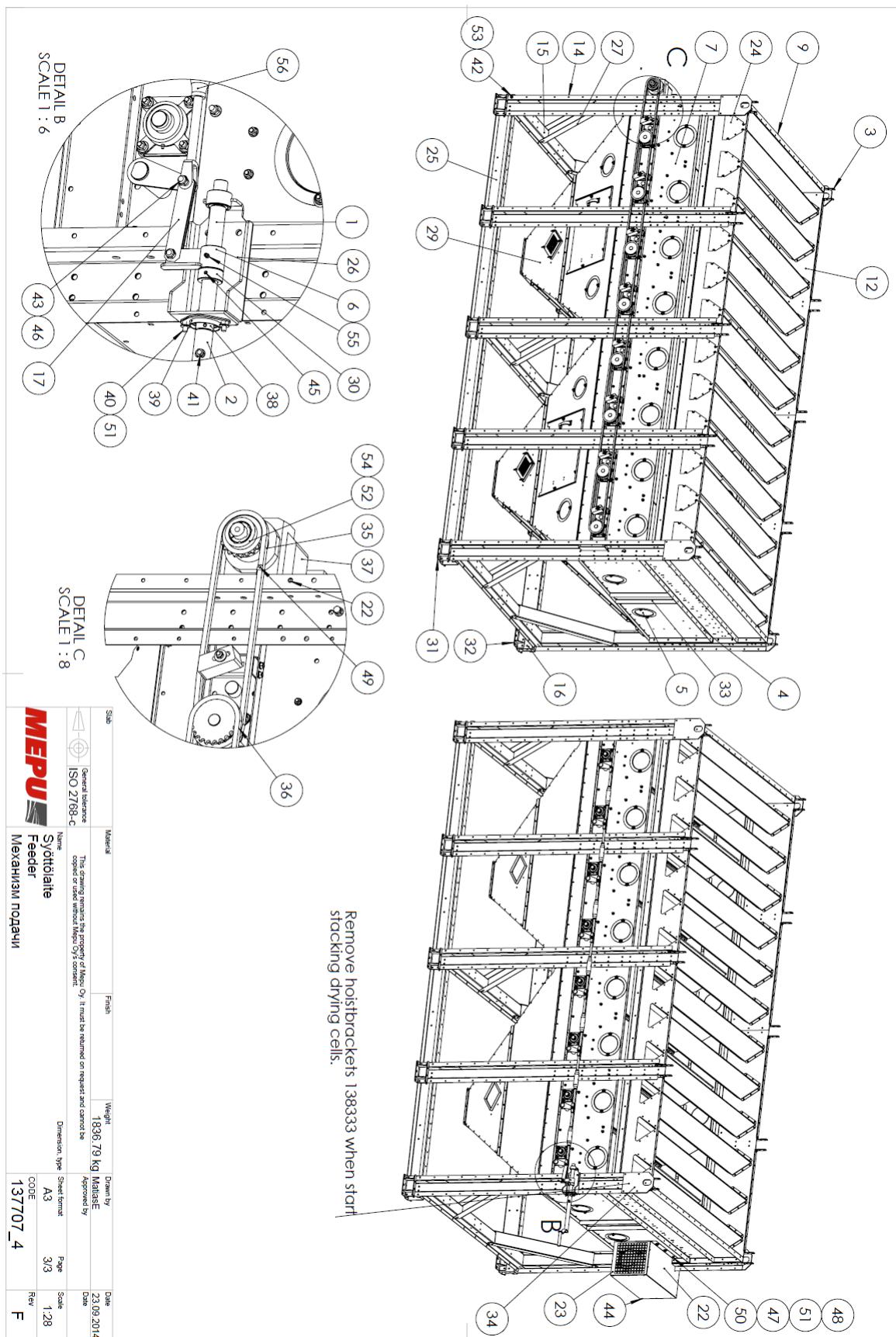
POS	CODE	QTY	Nimrys	Description	По русски	Type
1	102290	1	Ruuvit	Screw	Гайка шестигранная	ø20 L=350
2	102369	1	Veli	lever	Распорный	
3	136362	20	Levy	Plate	Пластинка	
4	136457	2	Levy	Plate	Пластинка	
5	137162	4	Lukkuk	Hatch	Заслонка	Етихдистин
6	137488	1	Mutteri	Nut	Гайка	
7	137830_2H	2	Sjöttölaite	Feeder	Механический подающий механизм	2H
8	137643	1	Hälytlevy	Crest plate	Гребень	
9	137449	2	Päätlevy		Headboard	
10	137450	1	Levy	Plate	Пластинка	
11	13751	2	Tulikievy	Support plate	Опорная пластинка	
12	137656_2	2	Kuivauksenno	Drying cell	Шахта сушильная	
13	137665	1	Tulikievy	Support plate	Опорная пластинка	
14	137470	10	Levy	Plate	Пластинка	
15	137472	3	Tulikievy	Support plate	Опорная пластинка	
16	137475	4	Tulikievy	Support plate	Опорная пластинка	
17	13759	2	Levy	Plate	Пластинка	
18	137709	1	Levy	Plate	Пластинка	
19	137715	4	Suoja	Cover	Зашитка	
20	137716	1	Suoja	Cover	Зашитка	
21	137717	1	Suoja	Cover	Зашитка	
22	137718	1	Motormoottori	Motor head	Двигатель-мотор	
23	137721	1	Suoja	Cover	Зашитка	
24	137724	12	Levy	Plate	Пластинка	
25	137750	4	Tulikievy	Support plate	Опорная пластинка	
26	137753	1	Levankynkkö	Bearing unit	Подшипниковый узел	
27	137757	6	U-piiröill	U-profile	И-профиль	
28	137763	1	Suoja	Cover	Зашитка	
29	137818	2	Pohjakantio	Bottom conus	Нижний конус	2x2
30	137870	1	Mutteri	Nut	Гайка	
31	137977	10	Tuertia	Support	Опора	
32	137979	10	Tuertia	Support	Опора	
33	138084	2	Tuertia	Support	Опора	
34	138333	4	Nostolokava	Hoist bracket	Петля монтажная	
35	138447	1	Keiju	Chain	Цепь	5/8"-10B-1, L=1.30
36	138468	7	Keiju	Chain	Цепь	5/8"-10B-1, L=1.35
37	900349	1	Vaihde-moottori	Helical geared motor	1.5kW 30.9 rpm	
38	901102	1	Leikari	Bearing	Подшипник	SB 205
39	901103	2	Leikari	Flange	Фланец	PR1205
40	910075	2	Kuusioruuvit	Hex bolt	Болт	M8x25
41	910078	1	Kuusioruuvit	Hex bolt	Болт	M6x40
42	910097	10	Kuusioruuvit	Hex bolt	Болт	M10x25
43	910102	7	Kuusioruuvit	Hex bolt	Болт	M10x50



Sub	Material	Finish	Weight	Drawn by	Date
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ISO 2768-C					
Name					
Sjöttölaite					
Feeder					
Mekanism подачи					
137707_4					
Rev F					

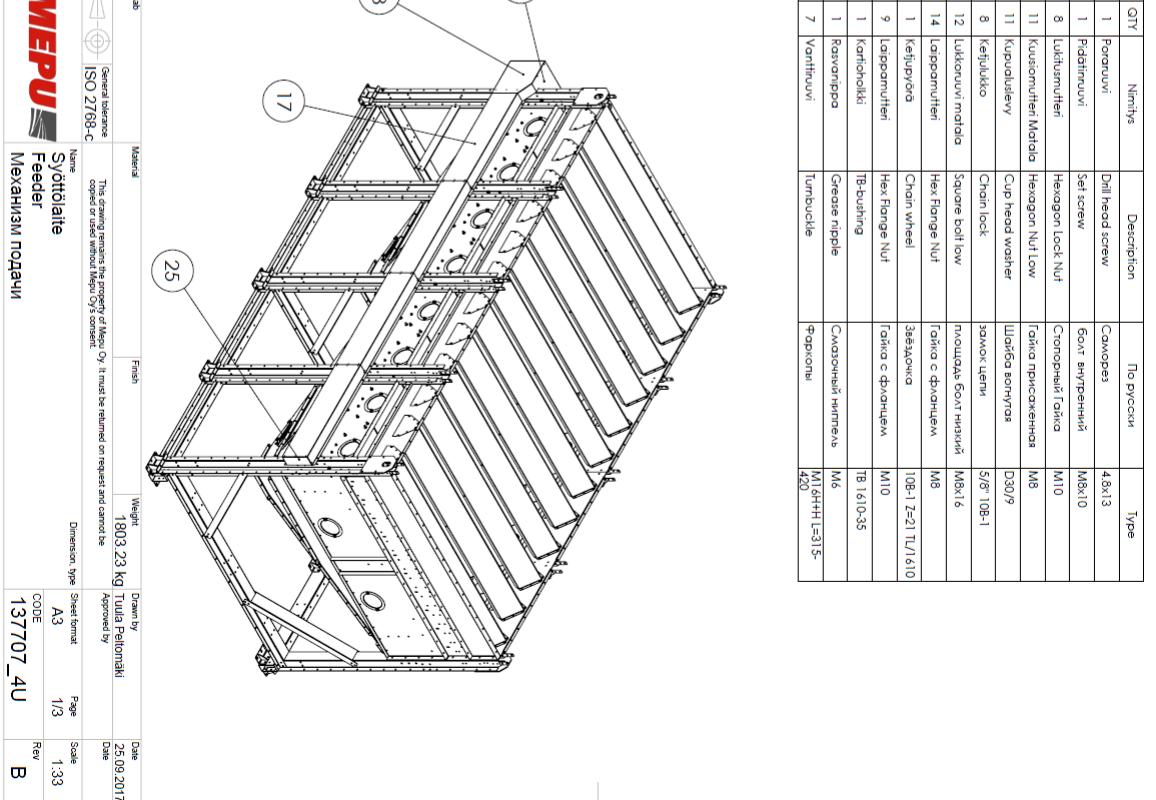
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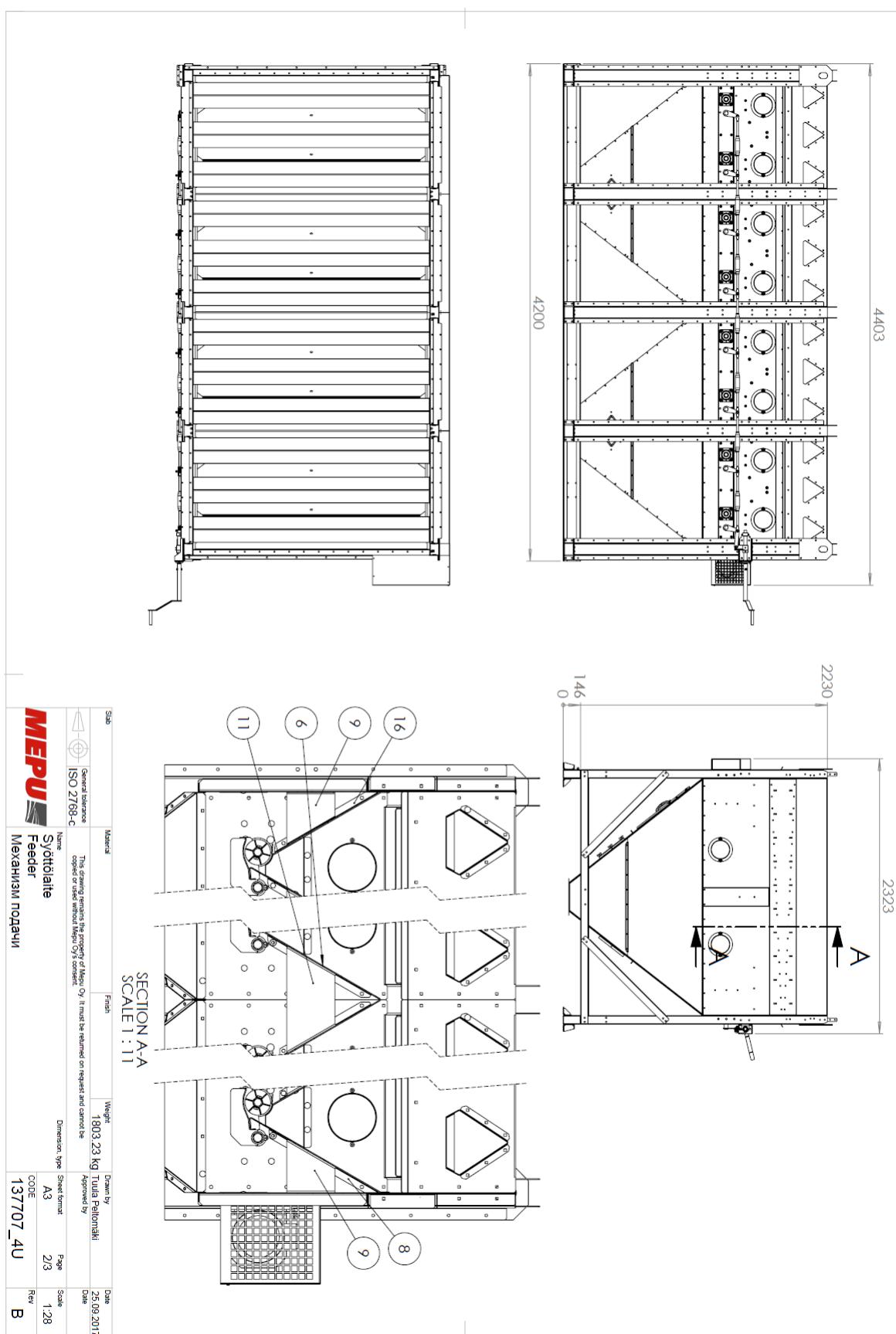


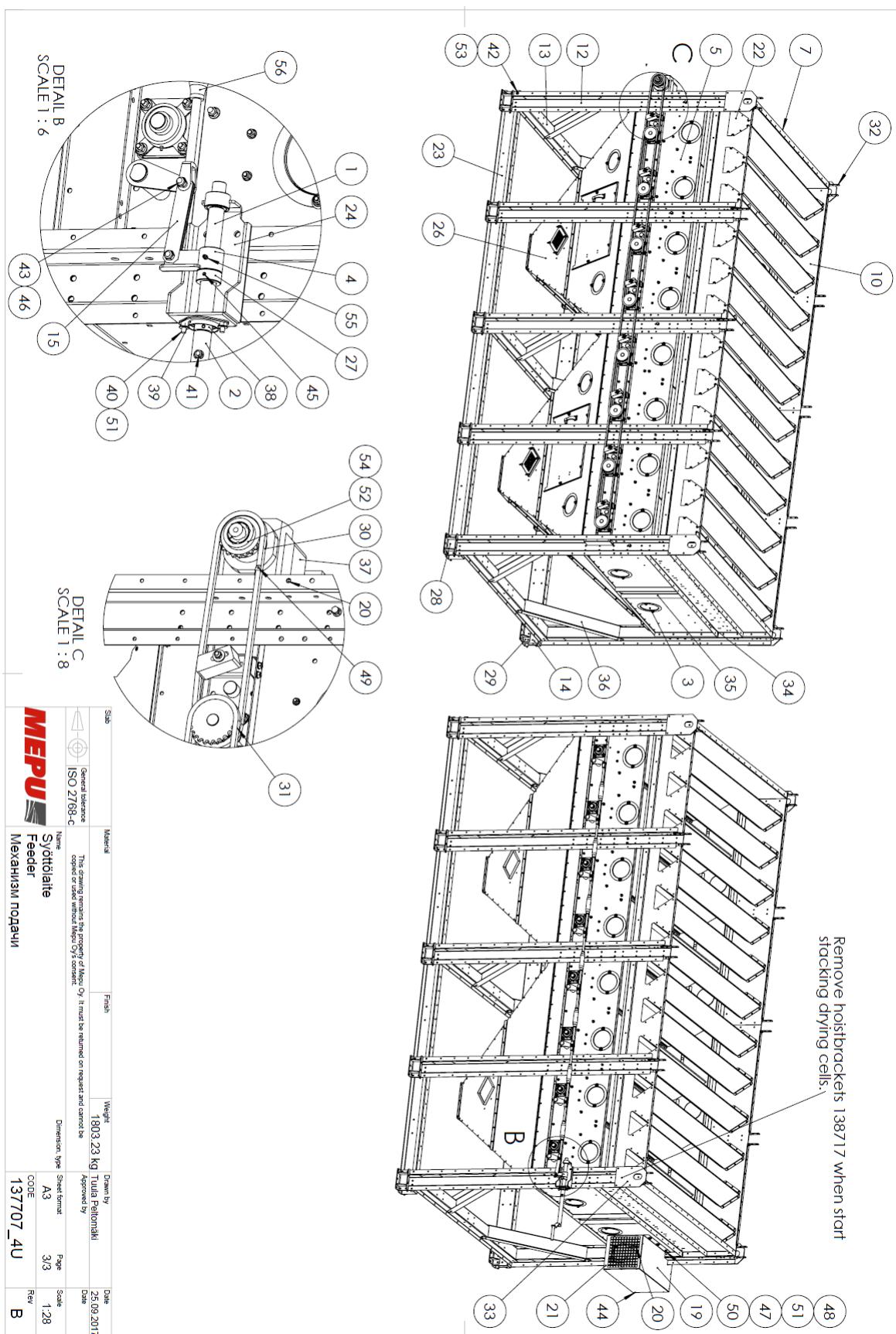


3.14. 137707_4U

POS.	CODE	QTY	Nimety	Description	По русски	Type
1	102290	1	Ruovi	Screw	Пластина	Ø28 L=350
2	102349	1	Veli	Lever	Расщепляемый	
3	137162	4	Luokku	Hatch	Заслонка	Eiswandstern
4	137488	1	Mutter	Nut	Гайка	
5	137303_2H	2	Syöttölaite	Feeder	Механик подачи	2H
6	137643	1	Haarjelevy	Crest plate	Гребень	
7	137649	2	Rohtylevy		Нейлон	
8	137650	1	Levy	Plate	Пластина	
9	137651	2	Tukilevy	Support plate	Опорная пластина	
10	137582_2U	2	Kuivaukemisto	Drying cell	Шкаф сушильный	
11	137655	1	Tukilevy	Support plate	Опорная пластина	
12	137670	10	Levy	Plate	Пластина	
13	137672	3	Tukilevy	Support plate	Опорная пластина	
14	137675	4	Tukilevy	Support plate	Опорная пластина	
15	137699	2	Levy	Plate	Пластина	
16	137709	1	Levy	Plate	Пластина	
17	137715	4	Suoja	Cover	Защита	
18	137716	1	Suoja	Cover	Защита	
19	137717	1	Suoja	Cover	Защита	
20	137718	1	Moottoripöli	Motor bed	Двигатель кровать	
21	137721	1	Suoja	Cover	Защита	
22	137724	12	Levy	Plate	Пластина	
23	137750	4	Tukilevy	Support plate	Опорная пластина	
24	137753	1	Lataenylakkos	Beaming unit	Подшипниковый узел	
25	137763	1	Suoja	Cover	Защита	
26	137818	2	Pohjapartio	Bottom corner	Нижний конус	2x2
27	137870	1	Mutter	Nut	Гайка	
28	137977	10	Tuertia	Support	Стопор	
29	137979	10	Tuertia	Support	Стопор	
30	138467	1	Keilu	Chain	Цепь	5/8"-105-1 L=130
31	138468	7	Keilu	Chain	Цепь	5/8"-08-1 L=135
32	138698	20	Levy	Plate	Пластина	
33	138717	4	Nostolanka	Hoist bracket	Петля монтажная	
34	138718	2	Levy	Plate	Пластина	
35	138719	2	Tuertia	Support	Стопор	
36	138720	6	U-profil	U-profile	У-профиль	
37	90349	1	Vihdimoottori	Helical gearless motor	1.5 kW 30.3 rpm	
38	901102	1	Loakeri	Bearing	Подшипник	SB 205
39	901103	2	Loipaa	Flange	Фланец	PF 205
40	910075	2	Kuusioruvi	Hex bolt	Болт	M6x25
41	910078	1	Kuusioruvi	Hex bolt	Болт	M8x40
42	910097	10	Kuusioruvi	Hex bolt	Болт	M10x25
43	910102	7	Kuusioruvi	Hex bolt	Болт	M10x50

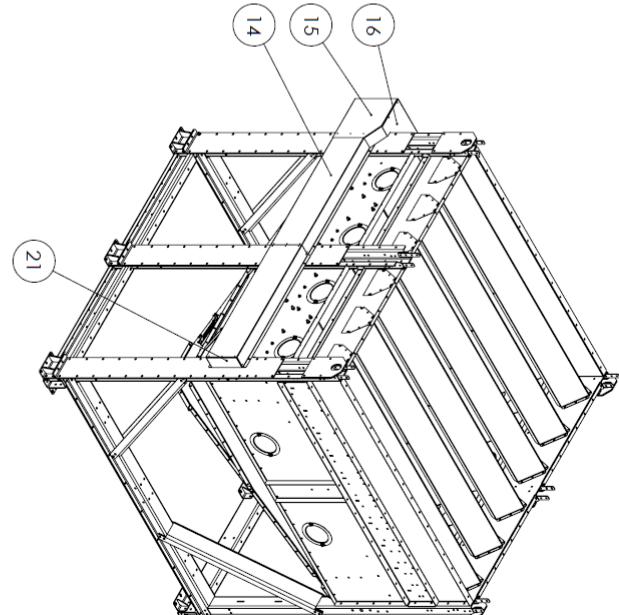




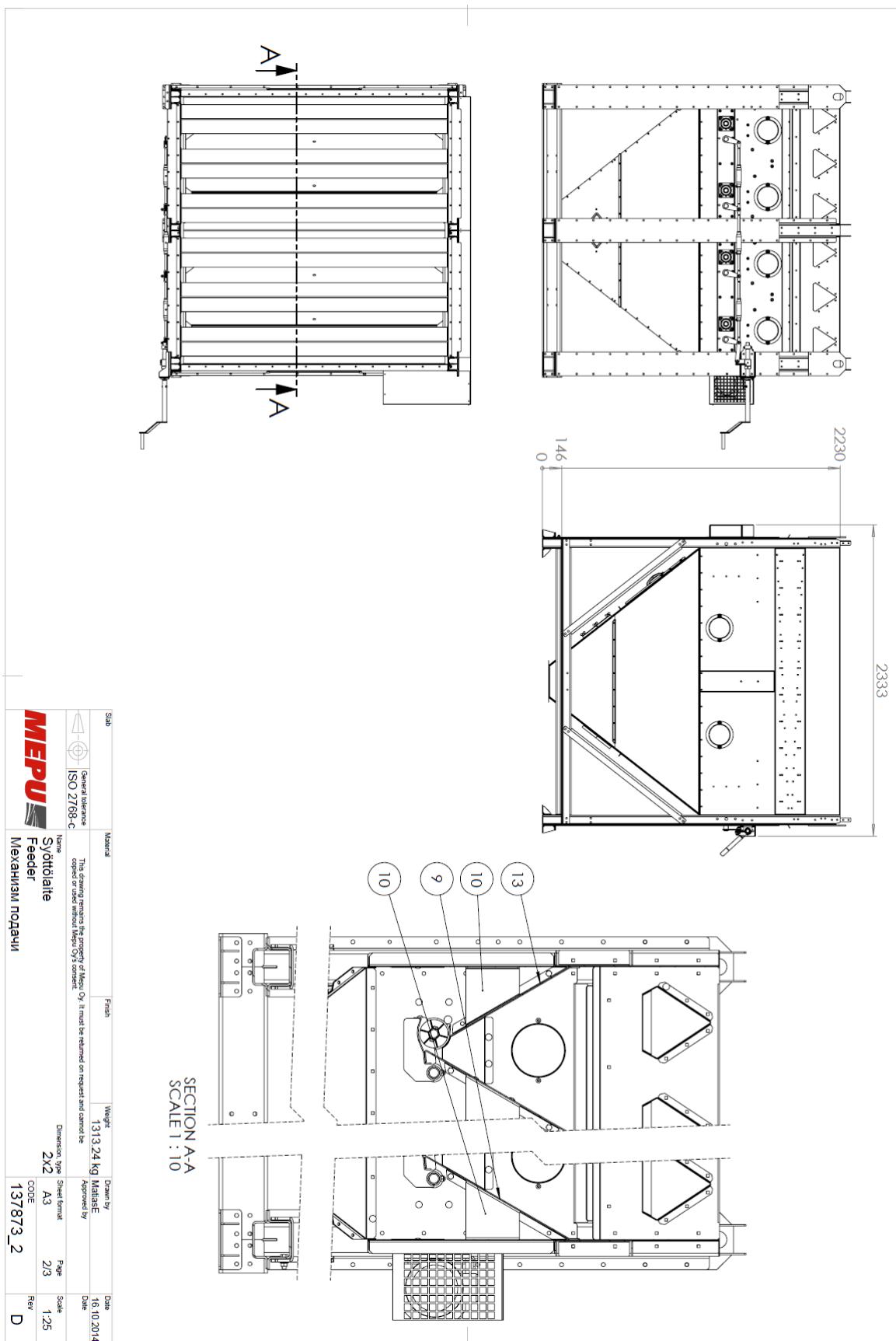


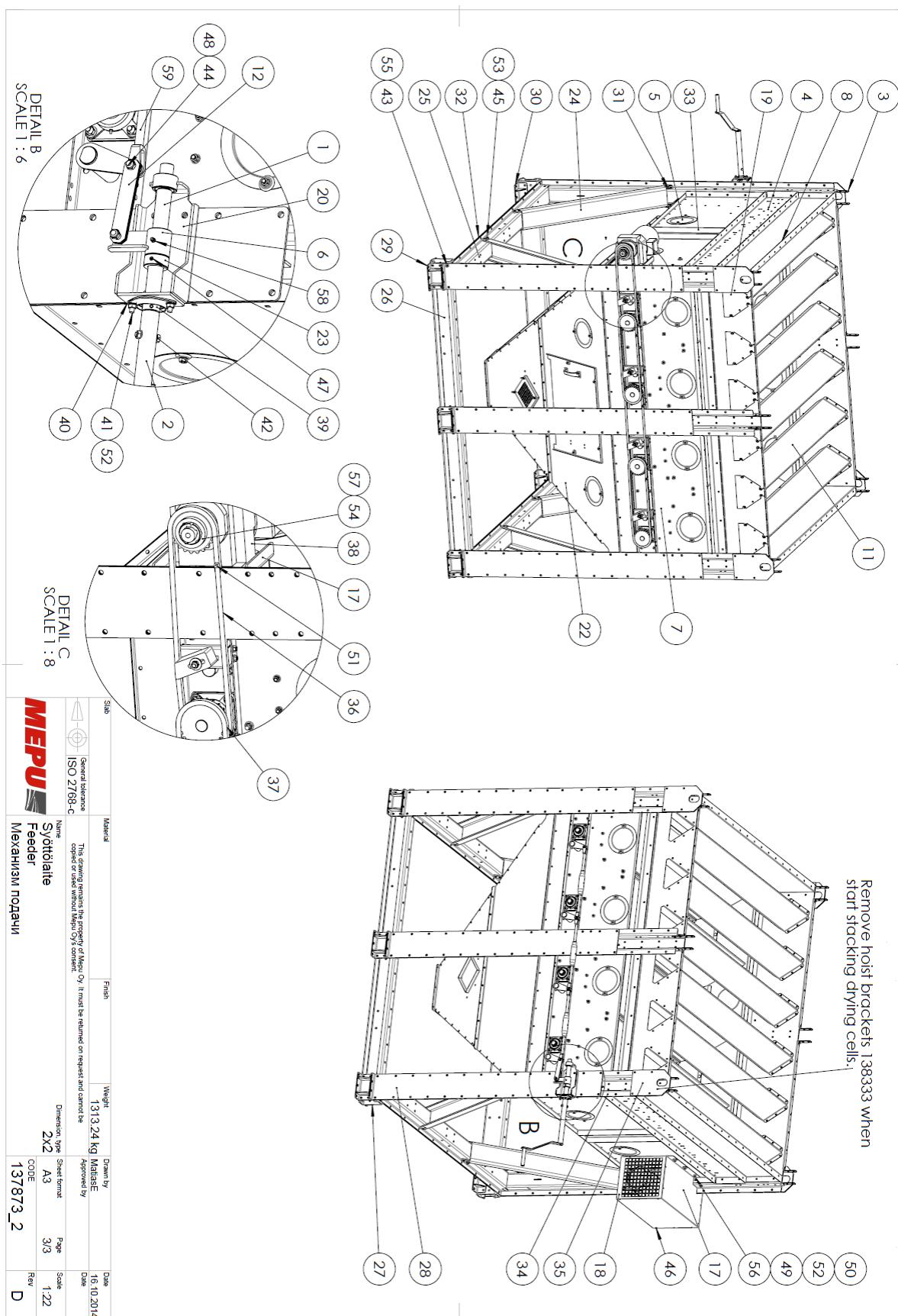
3.15. 137873_2

POS	CODE	QTY	Nimrys	Description	По русски	Type
1	102290	1	Ruovi	Screw	Пластина	Ø20 L=250
2	102349	1	Veli	Lever	Расстоятельный	
3	136392	12	Levy	Plate	Пластина	
4	136457	2	Levy	Plate	Пластина	
5	137162	4	Luukku	Hatch	Заслонка	Espuunistin
6	137488	1	Mutter	Nut	Гайка	
7	137380_2H	1	Syöttölaite	Feeder	Механизм подачи	2H
8	137649	2	Rohelyvy	Plate	Headplate	
9	137650	1	Levy	Plate	Пластина	
10	137651	2	Tulilevy	Support plate	Опорная пластина	
11	137655_2	1	Kuivauksenno	Drying cell	Шахта сушильная	
12	137659	2	Levy	Plate	Пластина	
13	137709	1	Levy	Plate	Пластина	
14	137715	2	Suoja	Cover	Защита	
15	137716	1	Suoja	Cover	Защита	
16	137717	1	Suoja	Cover	Защита	
17	137718	1	Mallonrinnepeli	Motor bed	Двигатель кровать	
18	137721	1	Suoja	Cover	Защита	
19	137724	6	Levy	Plate	Пластина	
20	137733	1	Lakonensikko	Beaming unit	Подшипниковый узел	
21	137763	1	Suoja	Cover	Защита	
22	137818	1	Pohjaskantio	Bottom conus	Нижний конус	2x2
23	137820	1	Mutter	Nut	Гайка	
24	137906	4	Umporillit	U-profile	У-профиль	
25	137907	2	Tulilevy	Support plate	Опорная пластина	
26	137908	2	Tulilevy	Support plate	Опорная пластина	
27	137909	4	Tulilevy	Support plate	Опорная пластина	
28	137976	6	Levy	Plate	Пластина	
29	137977	6	Tuemta	Support	Опора	
30	137979	6	Tuemta	Support	Опора	
31	137984	8	Levy	Plate	Пластина	
32	137992	2	Tulilevy	Support plate	Опорная пластина	
33	138004	2	Tuemta	Support	Опора	
34	138152	6	Jalka	Leg	Нога	
35	138333	4	Noistekko	Hoist bracket	Петля монтажная	
36	138467	1	Keiju	Chain	Лента	5/8 108-1 L=1.30
37	138468	3	Keiju	Chain	Лента	5/8 108-1 L=1.35
38	200349	1	Vaindeemotori	Helical geared motor		1.5kW 30/24mm
39	901102	1	Luokki	Bearing	Подшипник	SB 205
40	901103	2	Laitta	Flange	Фланец	PF1205
41	910075	2	Kuusioruvi	Hex bolt	Болт	M8x2-5
42	910078	1	Kuusioruvi	Hex bolt	Болт	M8x40
43	910098	350	Kuusioruvi	Hex bolt	Болт	M10x30
44	910102	3	Kuusioruvi	Hex bolt	Болт	M10x50
45	910126	32	Kuusioruvi	Hex bolt	Болт	M12x35
46	912510	18	Potaruuvi	Drill head screw	Сcrew	4x8x13
47	914098	1	Piedintaruuvi	Sel screw	Болт винтовой	M8x10
48	920026	4	Luukkumurtaja	Hexagon Lock Nut	Стопорный Гайка	M10
49	920054	11	Kuusomutteri/Matola	Hexagon Nut Low	Гайка торсионная	M8
50	921070	11	Kuusomutteri/Matola	Cup head washer	Шайба стопорная	D30/7
51	923379	4	Keljulukko	Chain lock	Заводка цепи	5/8 108-1



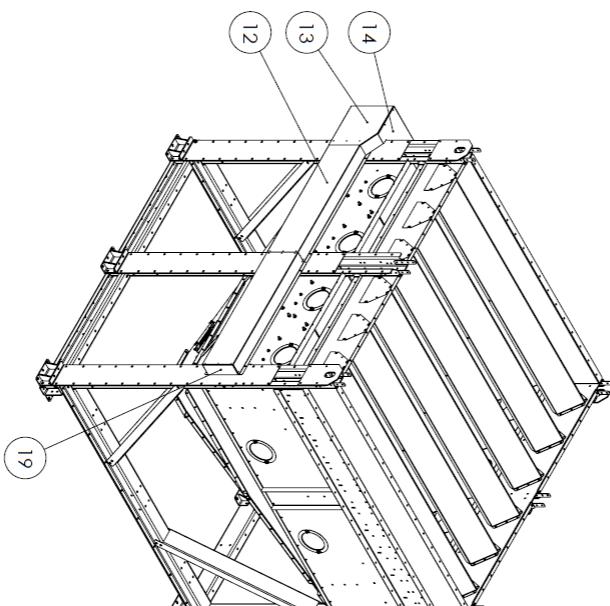
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Name	Code	Sheet format	Page	Scale	Date	
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Mekhanizm podachi	137873_2	D				





3.16. 137873_2U

POS	CODE	QTY	Nimrys	Description	По русски	Type
1	102290	1	Ruovi	Screw	Пластина	028-L=250
2	102369	1	Veyri	Lever	Расщепленный	
3	137162	4	Luukku	Hatch	Заслонка	Брунгистин
4	137488	1	Muuri	Nut	Гайка	
5	137330_2H	1	Suohtoile	Feeder	Механизм подачи	2H
6	137449	2	Päähyve		Headboard	
7	137350	1	Levy	Plate	Пластина	
8	137451	2	Tulikev	Support plate	Опорная пластина	
9	137353_2U	1	Kuivauksenno	Drying cell	Шкаф сушильный	
10	137692	2	Levy	Plate	Пластина	
11	137709	1	Levy	Plate	Пластина	
12	137715	2	Suoja	Cover	Защита	
13	137716	1	Suoja	Cover	Защита	
14	137717	1	Suoja	Cover	Защита	
15	137718	1	Mootorimpeli	Motor bend	Двигатель кривой	
16	137721	1	Suoja	Cover	Защита	
17	137724	6	Levy	Plate	Пластина	
18	137753	1	Loadehylykkö	Bearing unit	Подшипниковый узел	
19	137763	1	Suoja	Cover	Защита	
20	137818	1	Pohjokarjalo	Bottom conus	Нижний конус	2x2
21	137870	1	Muuri	Nut	Гайка	
22	137907	2	Tulikev	Support plate	Опорная пластина	
23	137908	2	Tulikev	Support plate	Опорная пластина	
24	137909	4	Tulikev	Support plate	Опорная пластина	
25	137977	6	Tuemia	Support	Опора	
26	137979	6	Tuemia	Support	Опора	
27	137984	8	Levy	Plate	Пластина	
28	137998	2	Tulikev	Support plate	Опорная пластина	
29	138152	6	Jalka	Leg	Нога	
30	138467	1	Keiju	Chain	Цепь	5/8"-10x1-1/2-1.30
31	138468	3	Keiju	Chain	Цепь	5/8"-10x1-1.35
32	138498	12	Levy	Plate	Пластина	
33	138717	4	Nostolaiva	Host bracket	Лента монтажная	
34	138718	2	Levy	Plate	Пластина	
35	138719	2	Tuemia	Support	Опора	
36	138745	6	Levy	Plate	Пластина	
37	138746	4	U-puoti	U-profile	И-профиль	
38	900349	1	Vaihdevoimoi	Helical geared motor	1,5kW/30,9rpm	
39	901102	1	Loakeri	Bearing	Подшипник	58-205
40	901103	2	Leipäpa	Forge	Фланец	PF1205
41	910075	2	Kuivauksenno	Hex bolt	Болт	M8x25
42	910078	1	Kuivauksenno	Hex bolt	Болт	M8x40
43	910098	350	Kuivauksenno	Hex bolt	Болт	M10x30
44	910102	3	Kuivauksenno	Hex bolt	Болт	M10x50
45	910126	32	Kuivauksenno	Hex bolt	Болт	M12x35
46	912510	18	Poroauvin	Drill head screw	Сакорес	4.8x13
47	914098	1	Pistoauvin	Set screw	Болт винтовый	M8x10
48	920026	4	Lukitustulppi	Hexagon Lock Nut	Стопорная гайка	M10
49	920054	11	Kuivauksenno Matto	Hexagon Nut Low Profile	Гайка присоединения	M8
50	921070	11	Kuivauksenno	Cup head washer	Шайба винтовая	D8/9
51	923379	4	Ketjulinkko	Chain lock	Зажим цепи	5/8"-10x1-1



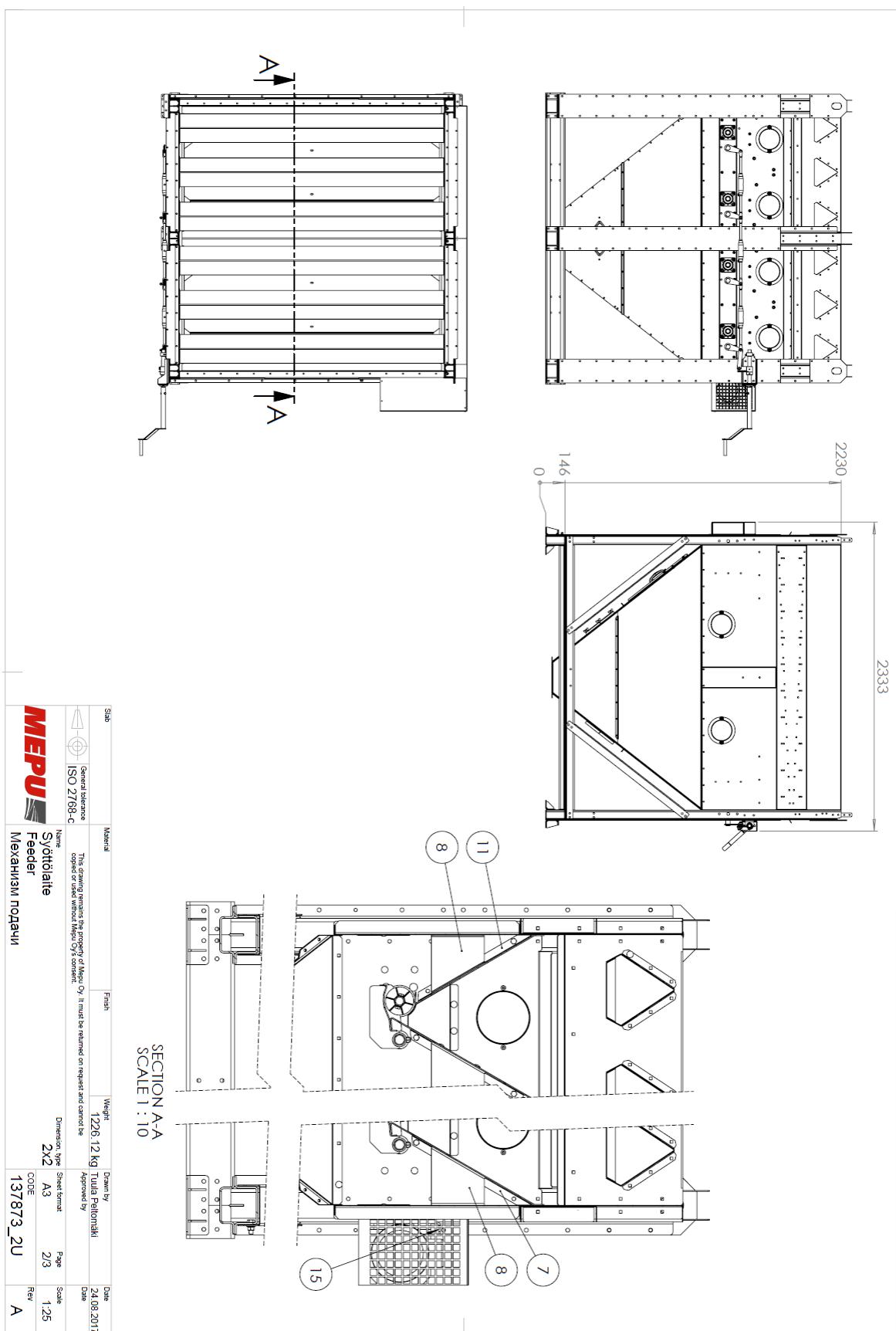
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52	923444	250	Liukomuovi/mastio	Square bolt/nut	шестигранная болт/гайка	M8x16
53	923345	250	Liukomuovi	Hex Flange Nut	Гайка с фланцем	M8
54	923360	32	Liukomuovi	Hex Flange Nut	Гайка с фланцем	M12
55	923679	1	Ketjupöydä	Chain wheel	Звездочка	10B-72-21 TL1610
56	923711	350	Liukomuovi	Hex Flanges Nut	Гайка с фланцем	M10
57	940241	1	Kartiomakki	TB-bushing	Фаркопы	TB 1610-35
58	940602	1	Rasvarinpa	Grease nipple	Смазочный ниппель	M6
59	940638	3	Vanttiluuri	Turnbuckle	Монтажные	M16/H11-L=315-420

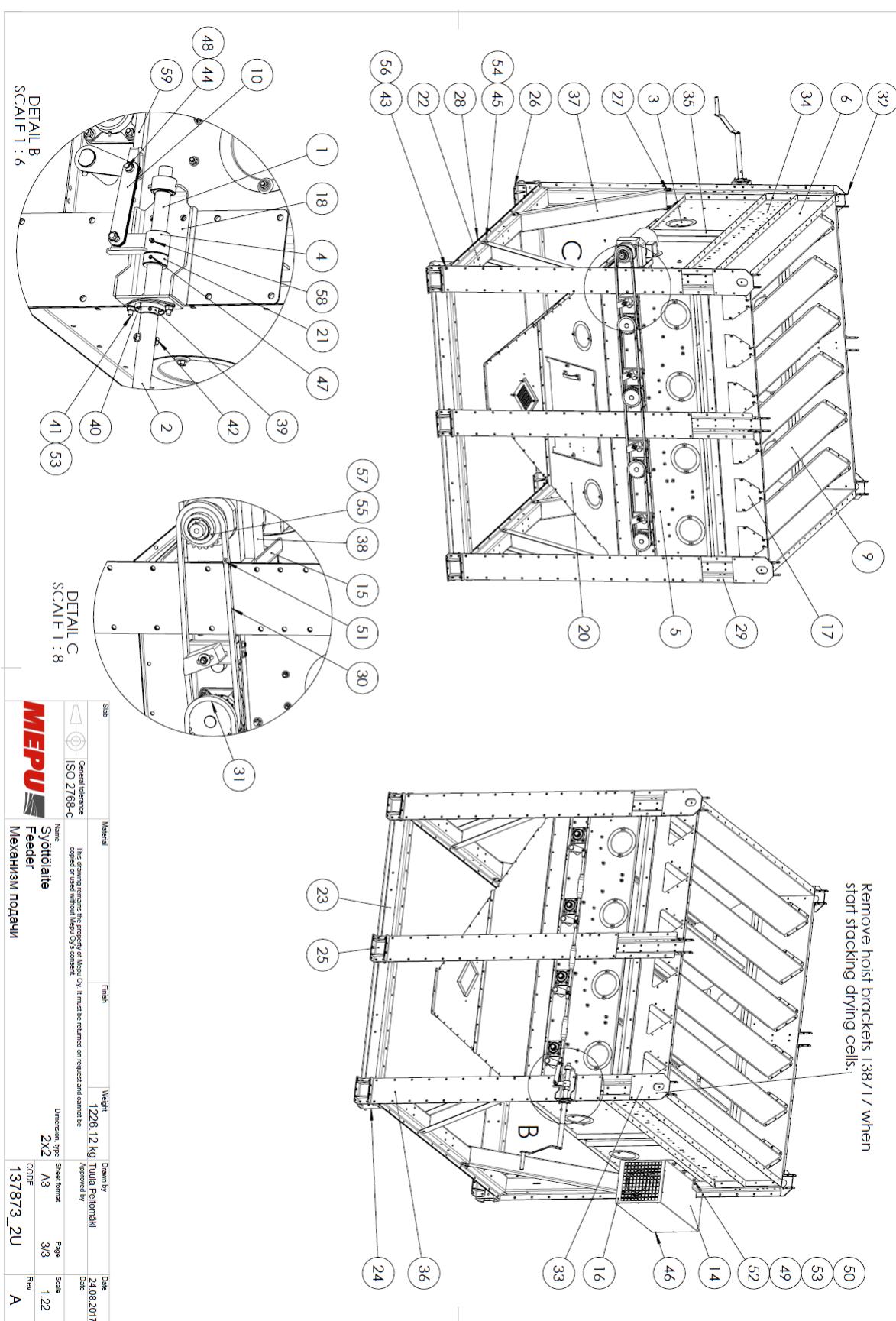
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General reference	ISO 2768-C		1226-12 Kg	Tuuli Peltomaki	24.08.2017
Name	SYOHTOILAE			Approved by	
Code	137873_2U				
Rev	A				

MEPU

Feeder

Механизм подачи

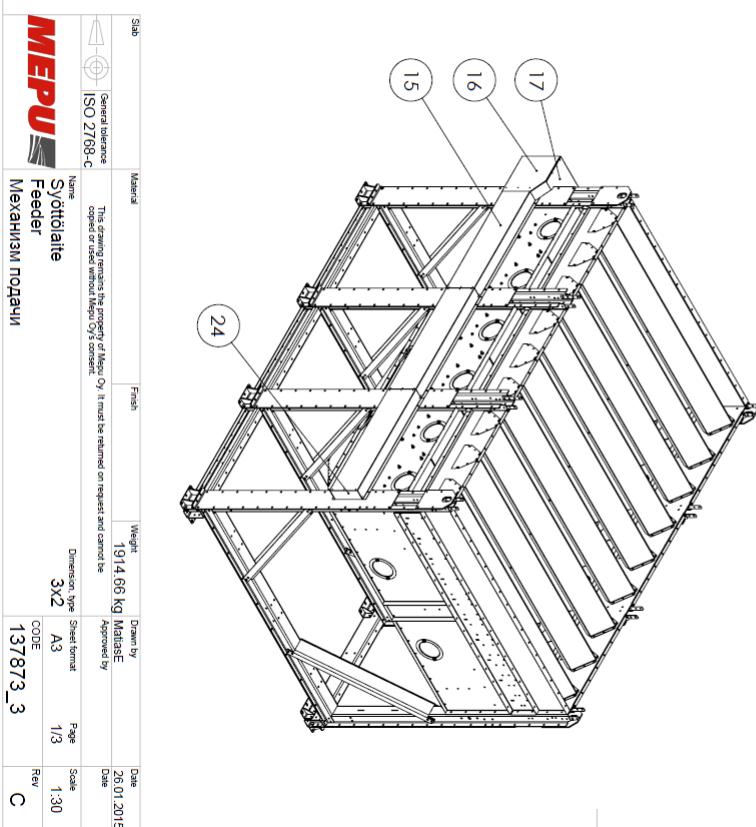




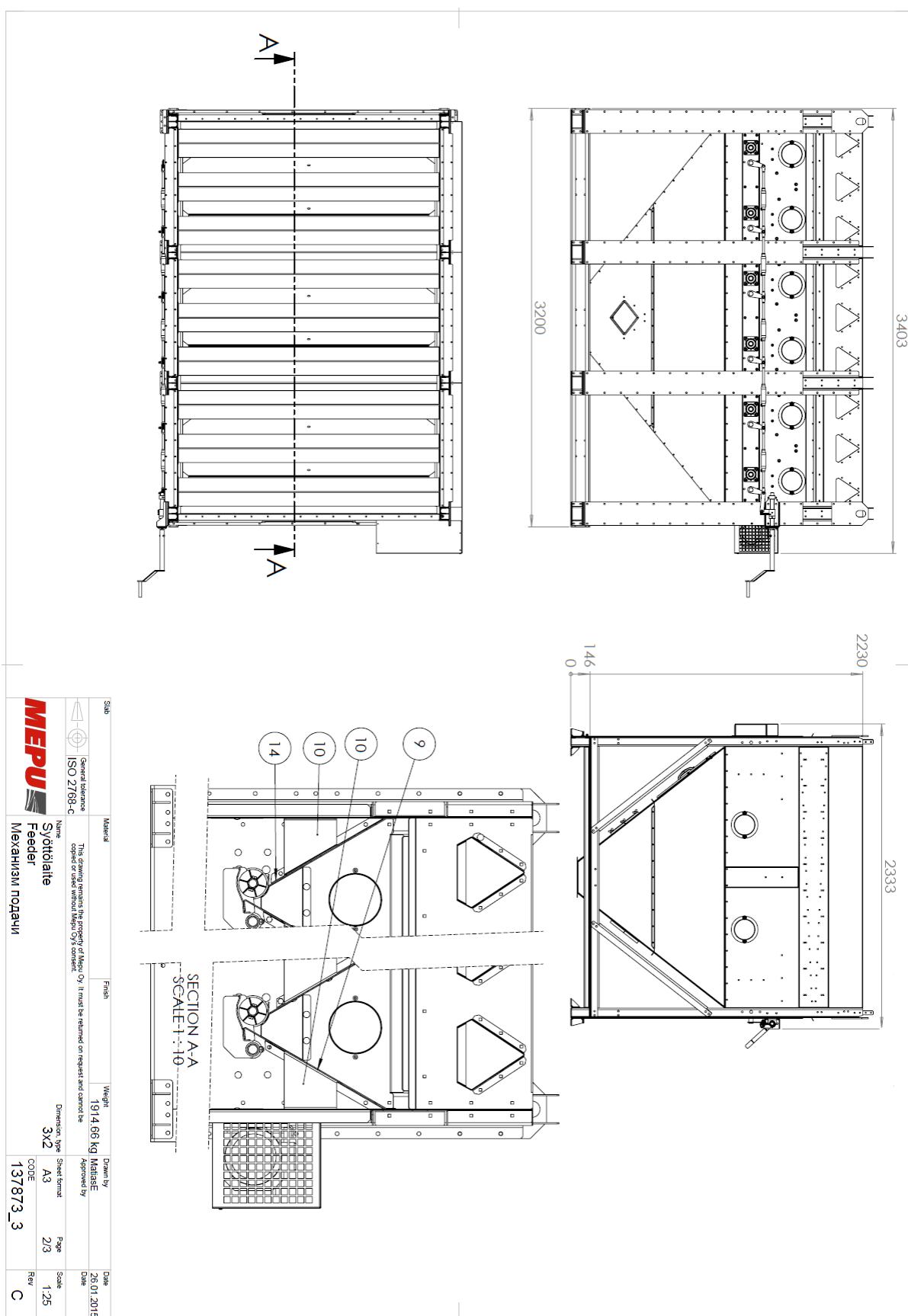
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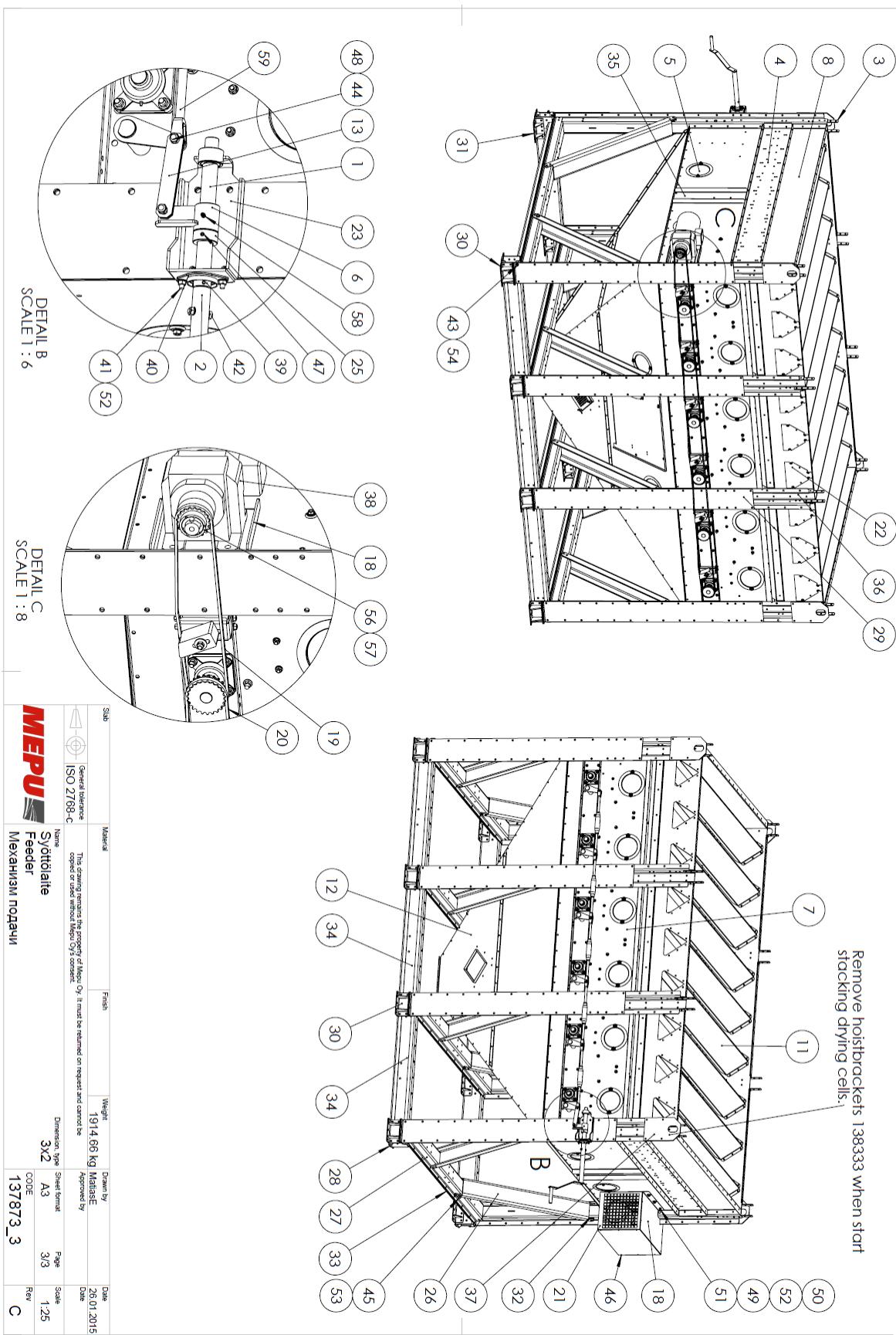
POS	CODE	QTY	Nimrys	Description	По русски	Type
1	102290	1	Ruuvit	Screw	Пластик	φ20 L=350
2	102369	1	Veki	Lever	Расщепленный	
3	136362	16	Levy	Plate	Пластинка	
4	134457	2	Levy	Plate	Пластинка	
5	137162	4	Luukku	Hatch	Заслонка	
6	137488	1	Mutter	Nut	Гайка	
7	137650_3	1	Syöntölaitte	Feeder	Механизм подачи	
8	137449	2	Poistivenvy	Plate	Нейтрал	
9	137450	1	Levy	Plate	Пластинка	
10	137451	2	Tuliklevy	Support plate	Опорная пластина	
11	137656_3	1	Kuivaukseenno	Drying cell	Шланг сушильного	
12	137481	1	Pohjakerroin	Bottom conus	Нижний конус	3x2
13	137469	2	Levy	Plate	Пластинка	
14	137709	1	Levy	Plate	Пластинка	
15	137715	3	Suoja	Cover	Защита	
16	137716	1	Suoja	Cover	Защита	
17	137717	1	Suoja	Cover	Защита	
18	137718	1	Mootorimpele	Motor bed	Амортизатор	
19	137719	1	Keiju	Chain	Цепь	1/2" 8x1
20	137720	5	Keiju	Chain	Цепь	1/2" 8x1
21	137721	1	Suoja	Cover	Защита	
22	137724	9	Levy	Plate	Пластинка	
23	137753	1	Loakeryksikko	Bearing unit	Подшипниковый узел	
24	137763	1	Suoja	Cover	Защита	
25	137870	1	Mutter	Nut	Гайка	
26	137906	8	U-profiili	U-profile	У-образная	
27	137907	4	Tuliklevy	Support plate	Опорная пластина	
28	137909	4	Tuliklevy	Support plate	Опорная пластина	
29	137976	8	Levy	Plate	Пластинка	
30	137977	8	Tuotto	Support	Опора	
31	137979	8	Tuotto	Support	Опора	
32	137984	16	Levy	Plate	Пластинка	
33	137998	4	Tuliklevy	Support plate	Опорная пластина	
34	138005	2	Tuliklevy	Support plate	Опорная пластина	
35	138084	2	Tuotto	Support	Опора	
36	138152	8	Jalka	Leg		
37	138333	4	Nostoloma	Hööki bracket	Нетка монтажная	
38	900349	1	Vaindeemotori	Heliod geared motor	Двигатель	1.5kW 30.9rpm
39	90102	1	Loakeri	Beoring	Наадимник	SB 205
40	90103	2	Loipaa	Range	Формы	PF205
41	910075	2	Kuusioruvi	Hex bolt	Болт	M8x25
42	910078	1	Kuusioruvi	Hex bolt	Болт	M8x40
43	910098	420	Kuusioruvi	Hex bolt	Болт	M10x30
44	910102	5	Kuusioruvi	Hex bolt	Болт	M10x50
45	910126	64	Kuusioruvi	Hex bolt	Болт	M12x55
46	912510	18	Poraavuvi	Drill head screw	Скобка	4.8x13

POS	CODE	QTY	Nimrys	Description	По русски	Type
47	914098	1	Piilöintiuuvi	Set screw	Болт с внутренней	M8x10
48	920026	6	Lükkimittausi	Hexagon lock nut	Секторной Гайка	M10
49	920054	11	Kuusiomutteri, Matala	Hexagon Nut Low	Гайка присаженная	M8
50	921070	11	Kuupäälsevy	Cup head washer	Шайба винтовая	D30/9
51	923444	300	Lukonauvumallat	Square bolt low	шестигранник болт	M8x16
52	923445	300	Lukonauvit	Hex Flange Nut	Гайка с фланцем	M8
53	923460	64	Lukonauvit	Hex Flange Nut	Гайка с фланцем	M12
54	923111	420	Lukonauvit	Hex Flange Nut	Гайка с фланцем	M10
55	960205	6	Keijulukko	Chain lock	зажим цепи	1/2" 10/88-1
56	960240	1	Keijuröörö	Chain wheel	Звездочка	TÜOB-10/20 6/10
57	960241	1	Kantihölli	TB-bushing		TB 16/10-35
58	960402	1	Rasvanriippa	Grease nipple	Сальниковый ниппель	M6
59	960238	5	Vanttiruuvit	Turbuckle	Фиксатор	M10H11-E315-420



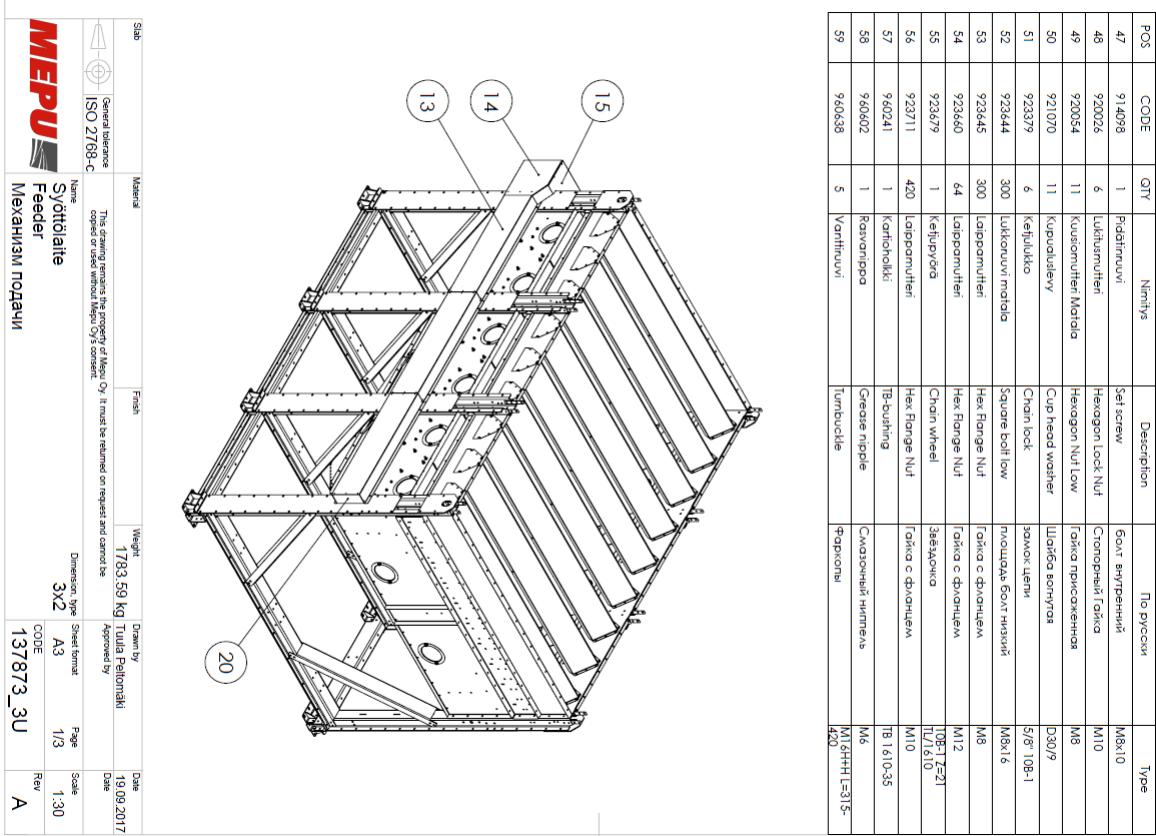
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This stamp remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.				Approved by	
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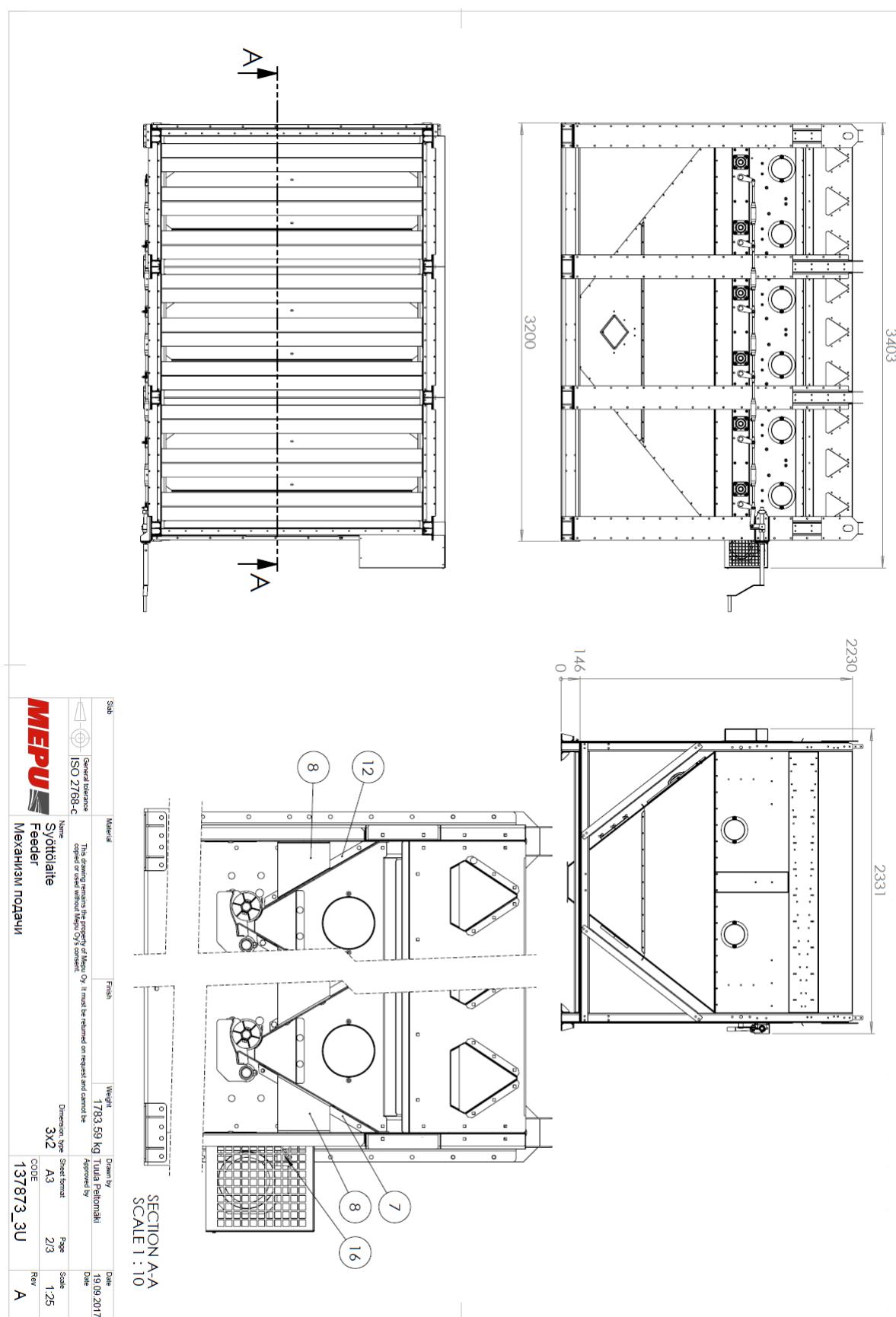


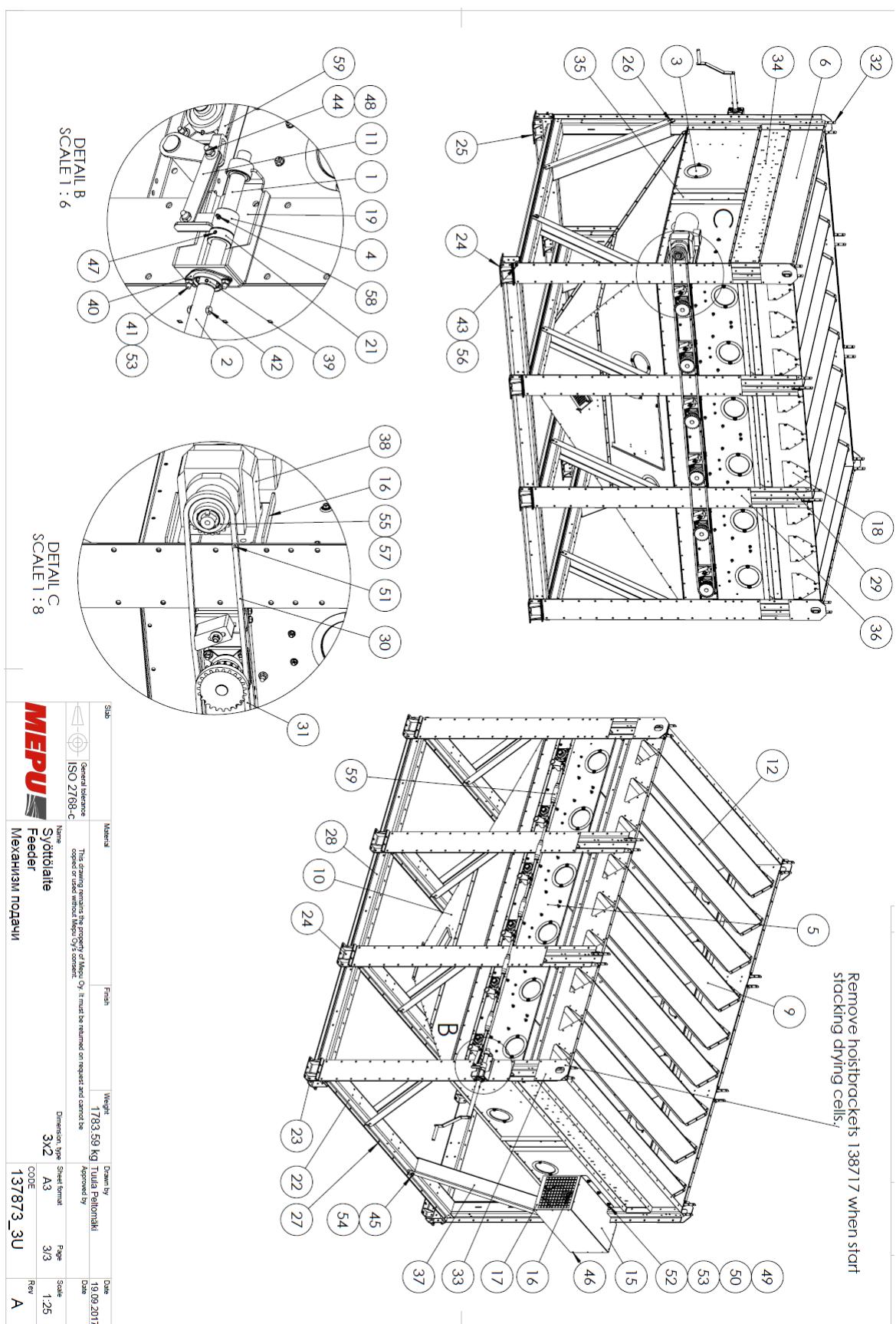


3.18. 137873_3U

POS	CODE	QTY	Nimetus	Description	По русски	Type
1	102290	1	Ruuvit	Screw	Пластина	GB20 L=350
2	102349	1	Veli	Lever	Расщепленный	
3	137162	4	Luukku	Hatch	Заслонка	Eisluftdistanz
4	137488	1	Mutteri	Nut	Гайка	
5	137650_3H	1	Syöttölaite	Feeder	Механизм подачи	
6	137649	2	Pastiveli		Недород	
7	137650	1	Levy	Plate	Пластина	
8	137651	2	Tulilevy	Support plate	Отпорная пластина	
9	137656_3U	1	Kuivauksentila	Drying cell	Шланг сушильной	
10	137481	1	Pohjakorpio	Bottom conus	Нижний конус	3x2
11	137499	2	Levy	Plate	Пластина	
12	137709	1	Levy	Plate	Пластина	
13	137715	3	Suoja	Cover	Защита	
14	137716	1	Suoja	Cover	Защита	
15	137717	1	Suoja	Cover	Защита	
16	137718	1	Mootoriimpi	Motor bed	Двигатель кровать	
17	137721	1	Suoja	Cover	Защита	
18	137724	1	Levy	Plate	Пластина	
19	137753	1	Loakennyskisko	Bearing unit	Подшипниковый узел	
20	137763	1	Suoja	Cover	Защита	
21	137870	1	Mutteri	Nut	Гайка	
22	137907	4	Tulilevy	Support plate	Отпорная пластина	
23	137909	4	Tulilevy	Support plate	Отпорная пластина	
24	137977	8	Tuento	Support	Опора	
25	137979	8	Tuento	Support	Опора	
26	137984	16	Levy	Plate	Пластина	
27	137998	4	Tulilevy	Support plate	Отпорная пластина	
28	138005	2	Tulilevy	Support plate	Отпорная пластина	
29	138152	8	Jalka	Leg	Нога	
30	138447	1	Keilu	Chain	Цепь	5/8"-108-1, L=1.30
31	138448	5	Keilu	Chain	Цепь	5/8"-108-1, L=1.35
32	138698	16	Levy	Plate	Пластина	
33	138717	4	Nostokonka	Hous bracket	Петля монтажная	
34	138718	2	Levy	Plate	Пластина	
35	138719	2	Levto	Support	Опора	
36	138745	8	Levy	Plate	Пластина	
37	138746	8	U-profil	U-profile	U-образная	
38	900349	1	Vihikkomotori	Helical geared motor	Винтовой мотор	1,5W 30,9rpm
39	901102	1	Laiteri	Bearing	Подшипник	SB 205
40	901103	2	Laipora	Flange	Фланец	FL205
41	910075	2	Kuusioruvi	Hex bolt	Болт	M8x25
42	910078	1	Kuusioruvi	Hex bolt	Болт	M8x40
43	910098	420	Kuusioruvi	Hex bolt	Болт	M10x30
44	910102	5	Kuusioruvi	Hex bolt	Болт	M10x50
45	910126	64	Kuusioruvi	Hex bolt	Болт	M12x55
46	912510	18	Porojuuri	Drill head screw	Сверловая	4x8x13

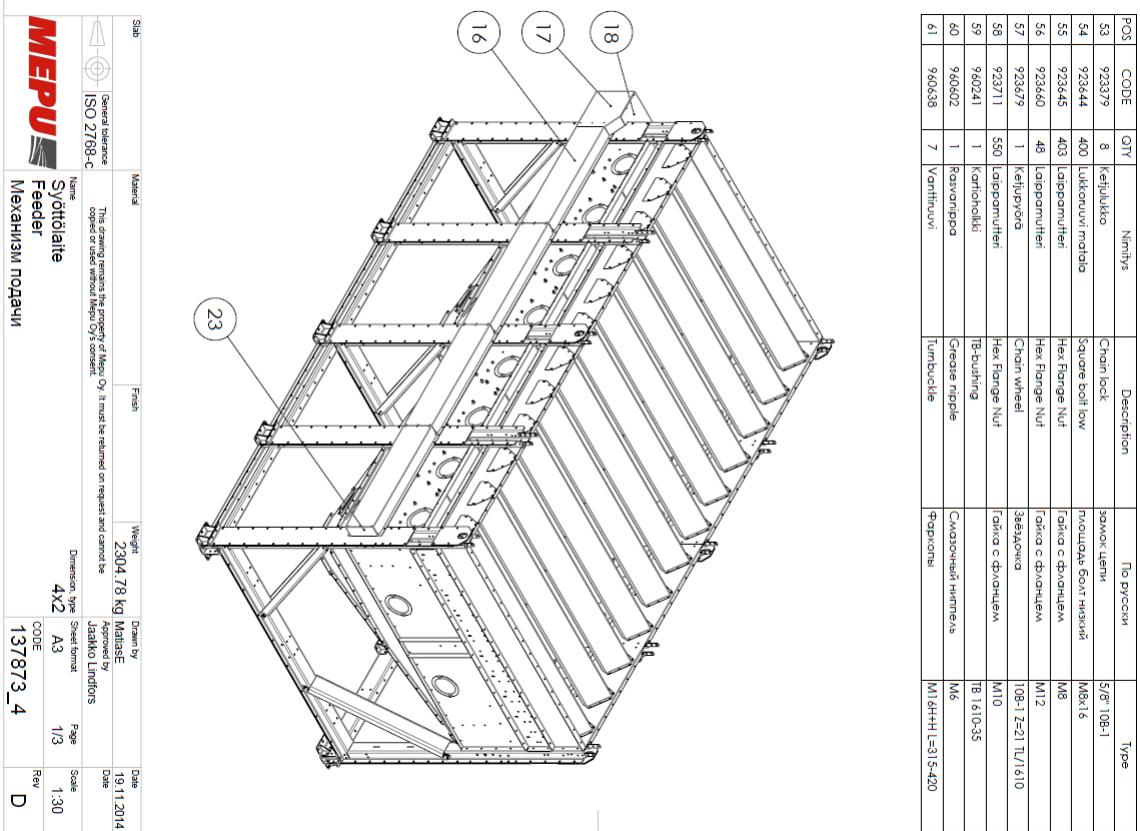


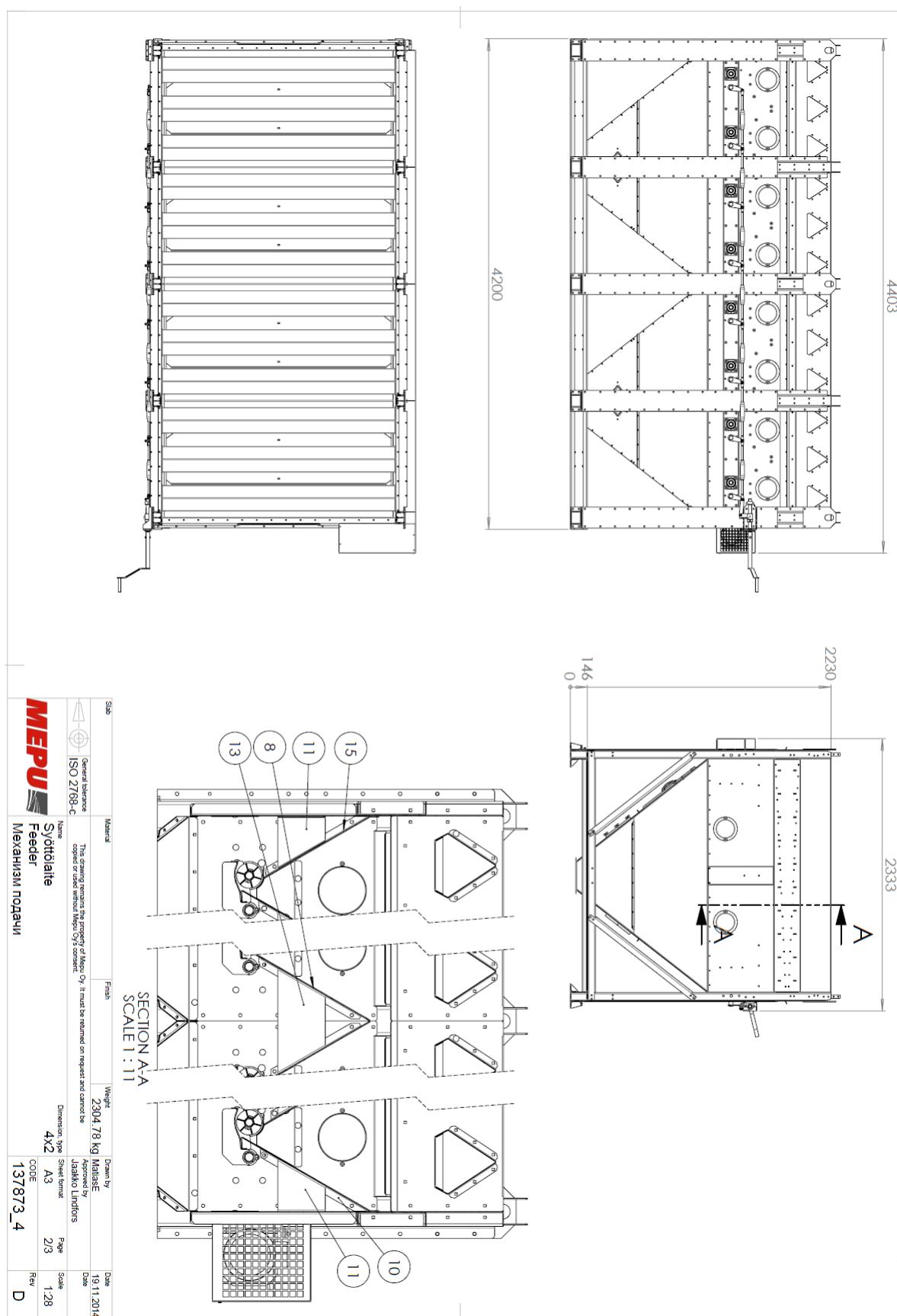


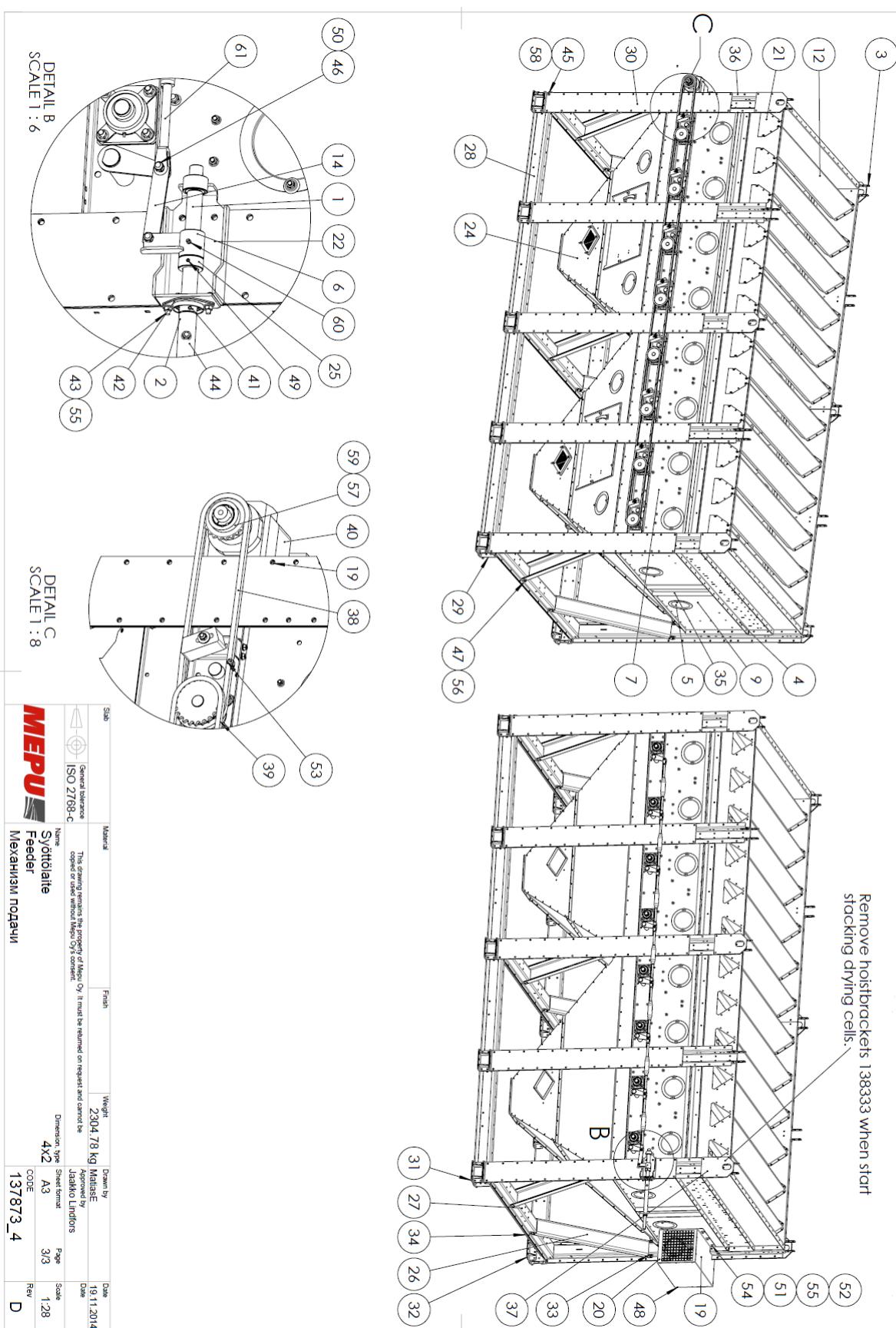


3.19. 137873_4

POS	CODE	QTY	Nimrys	Description	По русски	Type
1	102290	1	Ruovi	Screw	Полостная	Ø28 L=350
2	102359	1	Levi	Lever	Расщепленный	
3	136362	20	Levi	Plate	Пластинка	
4	136457	2	Levi	Plate	Подстинга	
5	137162	4	Luukku	Hatch	Заслонка	Espundilin
6	137488	1	Mutter	Nut	Гайка	
7	137430	2	Syöttölaite	Feeder	Механизм подачи	2H
8	137443	1	Höyrilevy	Crest plate	Гребень	
9	137649	2	Polymeri	Plate	Нейлоновая	
10	137650	1	Levi	Plate	Пластинка	
11	137651	2	Tulikiven	Support plate	Опорная пластинка	
12	137656	2	Kiivaukemmo	Diving cell	Шланг с цилиндром	
13	137645	1	Tulikiven	Support plate	Опорная пластинка	
14	137699	2	Levi	Plate	Пластинка	
15	137709	1	Levi	Plate	Пластинка	
16	137715	4	Suoja	Cover	Защита	
17	137716	1	Suoja	Cover	Защита	
18	137717	1	Suoja	Cover	Защита	
19	137718	1	Mootorimatti	Cover	Двигатель крепь	
20	137721	1	Suoja	Cover	Защита	
21	137724	12	Levi	Plate	Пластинка	
22	137753	1	Lasketynkisko	Bearing unit	Подшипниковый узел	
23	137763	1	Suoja	Cover	Защита	
24	137818	2	Pohjakeitto	Bottom conus	Нижний конус	2:2
25	137870	1	Mutter	Nut	Гайка	
26	137904	6	U-profilii	U-profile	И-профиль	
27	137907	3	Tulikiven	Support plate	Опорная пластинка	
28	137908	4	Tulikiven	Support plate	Опорная пластинка	
29	137909	4	Tulikiven	Support plate	Опорная пластинка	
30	137976	10	Levi	Plate	Пластинка	
31	137977	10	Tuero	Support	Опора	
32	137979	10	Tuero	Support	Опора	
33	137984	12	Levi	Plate	Пластинка	
34	137996	3	Tulikiven	Support plate	Опорная пластинка	
35	138084	2	Tuero	Support	Опора	
36	138152	10	Jalka	Leg	Нога	
37	138333	6	Noistokonka	Hold bracket	Нева монтажная	
38	138467	1	Keiju	Chain	Лента	5/8" 108-1 L=130
39	138468	7	Keiju	Chain	Цепь	5/8" 108-1 L=135
40	900349	1	Vihertimoottori	Helical geared motor	Мотор гидромотор	1.5W 30°/mm
41	901102	1	Laakeri	Bearing	Подшипник	SB 205
42	901103	2	Laakeri	Folomec	Фоломец	PF1205
43	910075	2	Kuusioruvi	Hex bolt	Болт	M8x25
44	910078	1	Kuusioruvi	Hex bolt	Болт	M8x40
45	910098	550	Kuusioruvi	Hex bolt	Болт	M10x30
46	910102	7	Kuusioruvi	Hex bolt	Болт	M10x50
47	910128	48	Kuusioruvi	Hex bolt	Болт	M12x35
48	912510	18	Poroarvvi	Drill head screw	Саморез	4.8x13
49	914098	1	Kuusioruvi	Set screw	Болт винт	M8x10
50	920026	8	Pohjamerimatti	Hexagon Lock Nut	Стопорный Гайка	M10
51	920054	11	Kuusiomatto	Hexagon Nut Low	Гайка присаженная	M8
52	921070	11	Kuusioruvi	Cup head washer	Шайба вогнутая	D30/9







3.20. 137873_4U

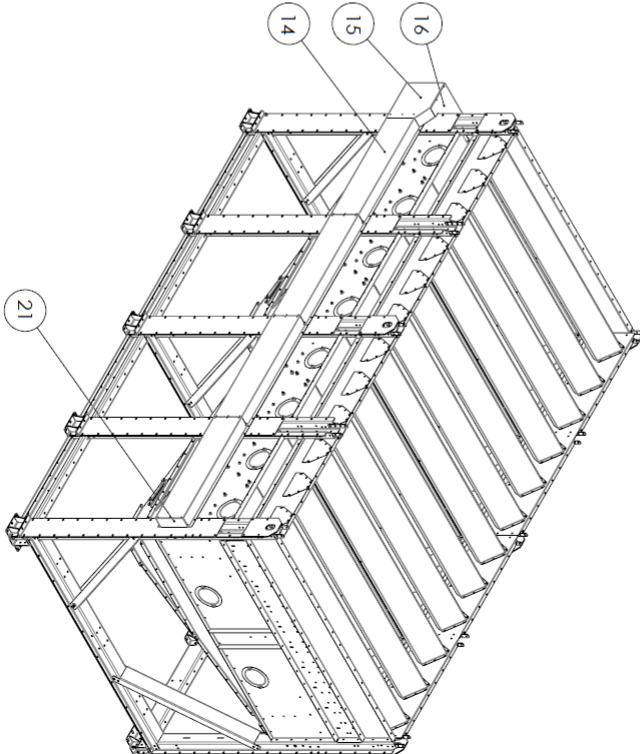
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1	102290	1	Ruuvit	Screw	Пластина	ø28 L=350
2	102369	1	Vetvi	Lever	Расщепленный	
3	137162	4	Luukku	Hatch	Заслонка	Брундин
4	137488	1	Muutten	Nut	Гайка	Гайка
5	137650_2H	2	Syöttölaite	Feeder	Механизм подачи	2H
6	137643	1	Hapaleri	Crest plate	Гребень	
7	137649	2	Päistylev	Plate	Headboard	
8	137650	1	Levy	Plate	Пластина	
9	137651	2	Tulilevy	Support plate	Опорная пластина	
10	137656_2U	2	Kuivausleima	Drying seal	Шланг сушкинк	
11	137665	1	Tulilevy	Support plate	Опорная пластина	
12	137659	2	Levy	Plate	Пластина	
13	137709	1	Levy	Plate	Пластина	
14	137715	4	Suoja	Cover	Зашита	
15	137716	1	Suoja	Cover	Зашита	
16	137717	1	Suoja	Cover	Зашита	
17	137718	1	Miehitympeli	Motor bed	Двигатель в подставке	
18	137721	1	Suoja	Cover	Зашита	
19	137724	12	Levy	Plate	Пластина	
20	137753	1	Luukkienkakki	Beaming unit	Подшипниковый узел	
21	137763	1	Suoja	Cover	Зашита	
22	137818	2	Pohjakerroin	Bottom conus	Нижний конус	2x2
23	137870	1	Muutten	Nut	Гайка	
24	137907	3	Tulilevy	Support plate	Опорная пластина	
25	137908	4	Tulilevy	Support plate	Опорная пластина	
26	137909	4	Tulilevy	Support plate	Опорная пластина	
27	137977	10	Tuertia	Support	Опора	
28	137979	10	Tuertia	Support	Опора	
29	137984	12	Levy	Plate	Пластина	
30	137998	3	Jalka	Support plate	Опорная пластина	
31	138052	10	Jalka	Leg	Нога	
32	138467	1	Kerju	Chain	Цепь	5/8" 108-1 L=1.35
33	138468	7	Kerju	Plate	Пластина	
34	138658	20	Levy	Plate	Пластина	
35	138717	6	Hostokarva	Hoist bracket	Парус крепления	
36	138718	2	Levy	Plate	Пластина	
37	138719	2	Tuertia	Support	Опора	
38	138745	10	Levy	Plate	Пластина	
39	138746	6	U-profilli	U-profile	U-подкова	
40	900349	1	Vihannesmootori	Helical geared motor	1.5kW 30.9rpm	
41	901102	1	Luukki	Bearing	Подшипник	
42	901103	2	Luukka	Flange	Фланец	PF1205
43	910075	2	Kuusisouvi	Hex bolt	Болт	M8x25
44	910078	1	Kuusisouvi	Hex bolt	Болт	M8x40
45	910086	550	Kuusisouvi	Hex bolt	Болт	M10x30
46	910102	7	Kuusisouvi	Hex bolt	Болт	M10x50
47	910126	48	Kuusisouvi	Hex bolt	Болт	M12x35
48	912510	18	Orjatuumi	Dish head screw	Скоба	4.8x13
49	914078	1	Pidätinmuovi	Screw	Болт винтовой	M8x10
50	920026	8	Luukkisumuttei	Hexagon Lock Nut	Сторонний Гайка	M10
51	920054	11	Kuusisumuttei Matolla	Hexagon Nut Low	Гайка присоединения	M8
52	921070	11	Kuivauksilevy	Cup head washer	Шайба винтовая	D30/9

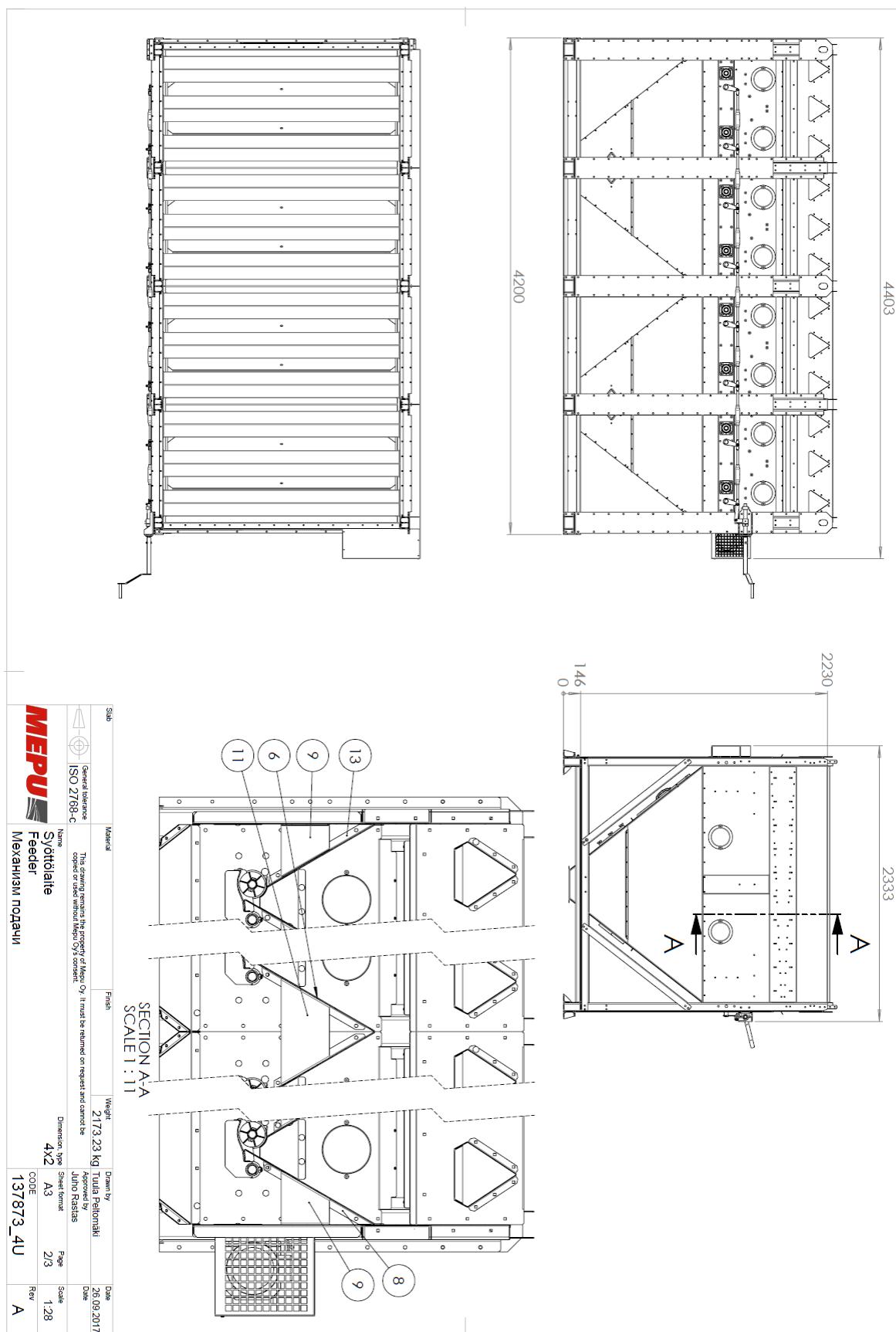
Sub	Material	Finish	Weight	Drawn by	Date
General tolerance			2173.23 kg	Tuuli Peltomaki	26.09.2017
ISO 2768-C				Approved by	
Name				Julio Rastas	
Syöttölaitte					
Feeder					
Механизм Подачи					
Dimension type	4X2	Sheet format			
Page	A3	Scale			
CODE	137873_4U	Rev			
		A			

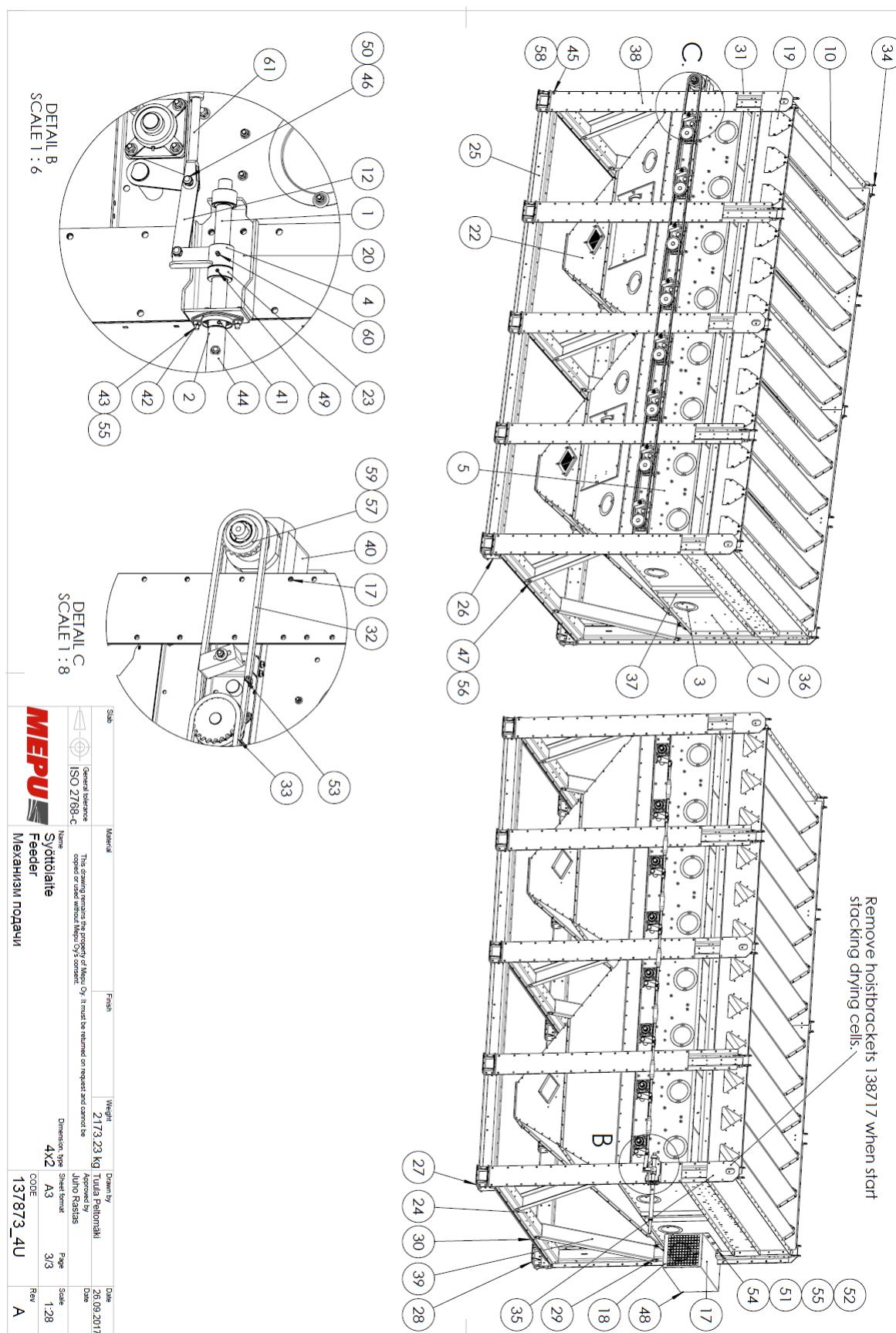
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Approved by: Julio Rastas Date: 26.09.2017

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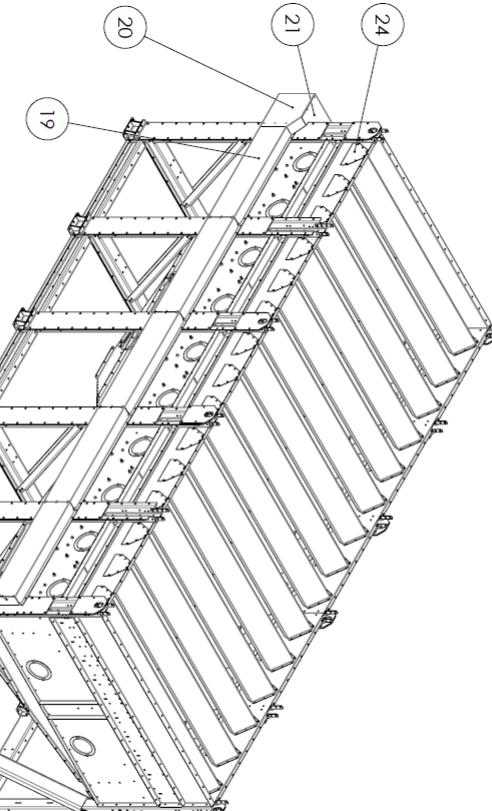






3.21. 137873_5

POS	CODE	GTG	Nimitys	Description	По русски	Type
1	102290	1	Ruuvit	Screw	Пластина	ø28 L=30
2	102339	1	Vetvi	Lever	Росштамповый	
3	134342	24	Levy	Plate	Пластина	
4	134457	2	Levy	Plate	Пластина	
5	137152	4	Luukku	Hatch	Пластина	
6	137488	1	Mutter	Nut	Заслонка	Eriuttelutin
7	137650_2H	10	Systolite	Feeder	Гайка	
8	137650_3H	1	Systolite	Feeder	Механизм подачи	2H
9	137643	1	Tarjilevy	Feeder	Механический подачи	3H
10	137649	2	Päähely	Feeder	Головка подачи	
11	137650	1	Levy	Plate	Головка	
12	137651	2	Tulilevy	Support plate	Подставка	
13	137554_2	1	Kuvauslehto	Drying cell	Шланг сушильного	
14	137554_3	1	Kuvauslehto	Support plate	Шланг сушильного	
15	137655	1	Tulilevy	Bottom conus	Отверстия пластины	
16	137651	1	Pörijoikario	Plate	Нижний конус	
17	137659	2	Levy	Plate	Пластина	
18	137709	1	Levy	Plate	Пластина	
19	137715	5	Suoja	Cover	Защита	
20	137716	1	Suoja	Cover	Защита	
21	137717	1	Suoja	Cover	Защита	
22	137718	1	Mestotinopeki	Motor bed	Механизм привода	
23	137721	1	Suoja	Cover	Защита	
24	137724	15	Levy	Plate	Пластина	
25	137753	1	Laakennuskisko	Beaming unit	Подшипниковый узел	
26	137753	1	Suoja	Cover	Защита	
27	137818	1	Pörijoikario	Bottom conus	Нижний конус	
28	137870	1	Mutter	Nut	Гайка	
29	137906	8	U-Profilli	U-profile	И-профиль	
30	137907	4	Tulilevy	Support plate	Опорная пластина	
31	137908	2	Tulilevy	Support plate	Опорная пластина	
32	137909	4	Tulilevy	Support plate	Опорная пластина	
33	137976	12	Levy	Plate	Пластина	
34	137977	12	Tueta	Support	Опора	
35	137979	12	Tueta	Support	Опора	
36	137984	16	Levy	Plate	Пластина	
37	137998	4	Tulilevy	Support plate	Опорная пластина	
38	138005	2	Tulilevy	Support plate	Опорная пластина	
39	138004	2	Tueta	Support	Опора	
40	138152	12	Jalka	Leg	Нога	
41	138333	8	Noistakava	Hastbracelet	Нева монтажная	
42	138447	1	Ketju	Chain	Цепь	
43	138448	9	Ketju	Chain	Цепь	
44	138449	1	Vandalomotori	Helical geared motor	1.5kW 30.9rpm	
45	901102	1	Laskeri	Bearing	Подшипник	SB 205
46	901103	2	Liippa	Flange	Фланец	PFL025
47	910075	2	Kuusioruvi	Hex bolt	Болт	M12x25
48	910076	1	Kuusioruvi	Hex bolt	Болт	M8x40
49	910078	600	Kuusioruvi	Hex bolt	Болт	M10x30
50	910102	9	Kuusioruvi	Hex bolt	Болт	M10x50
51	910126	134	Kuusioruvi	Hex bolt	Болт	M12x35
52	910281	18	Poistoauvi	Dish head screw	Саморез	4.8x13
53	910281	1	Poistoauvi	Set screw	Болт винтовой	M8x10
54	920026	10	Kuulismutteri	Hexagon Lock-Nut	Стопорный гайка	M10



Sub	Material	Finish	Weight	Drawn by
			2846.60 kg	ManuSE
				Approved by
				Date 10.11.2014
				Date Done
				Name
				Stöttöläite
				Feeder
				Mekanismi/podaci
				137873_5
				Rev D

MEPU

Stöttöläite

Feeder

Mekanismi/podaci

137873_5

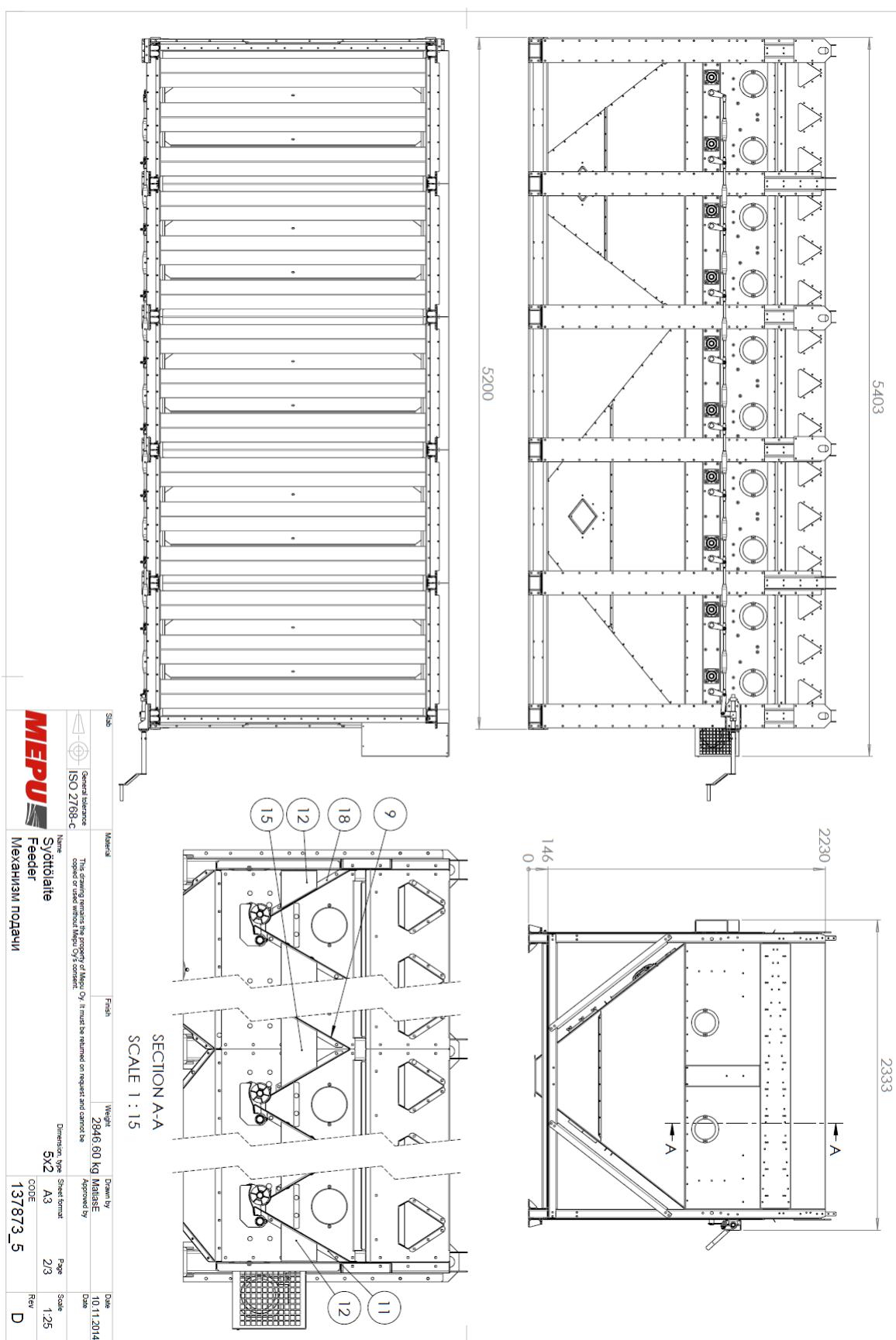
Rev D

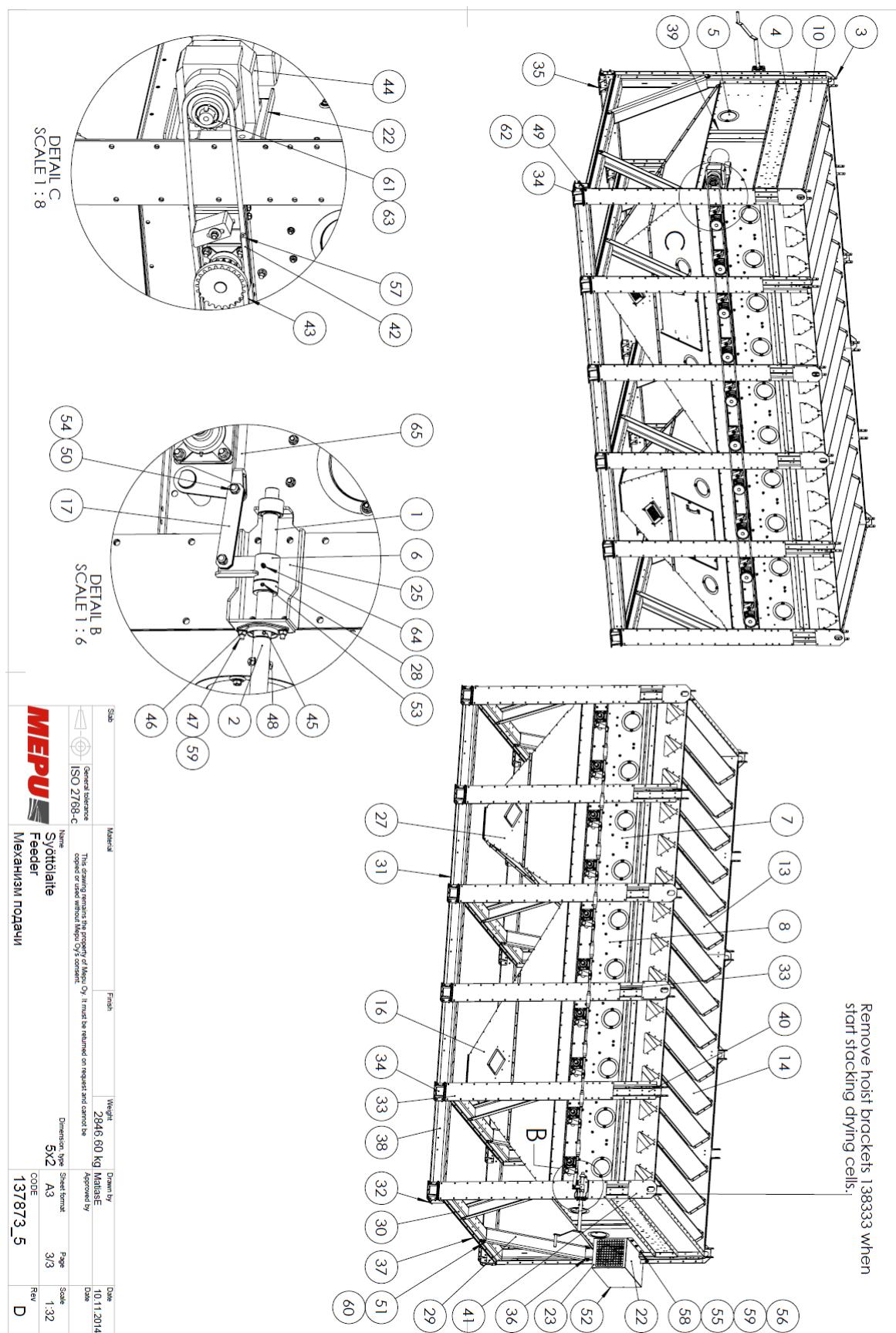
General tolerance

ISO 2768-C

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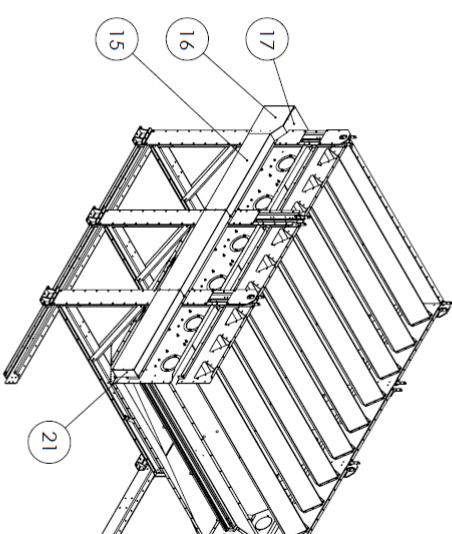
3.22. 138003_3

POS	CODE	QTY.	Nimitys	Description	По русски	Type
1	102290	1	Ruovi	Screw	Пластинка	φ28 L=350
2	102369	1	Veivi	Lever	Рессорный	
3	136362	12	Levy	Plate	Пластинка	
4	136457	1	Levy	Plate	Пластинка	
5	137162	2	Lunkku	Hatch	Заслонка	
6	137488	1	Mutteri	Nut	Гайка	
7	137630_3H	1	Syöttölaite	Feeder	Механизм подачи	ЗН
8	137649	1	Pöödytusvy	Headboard		
9	137650	1	Levy	Plate	Пластина	
10	137651	1	Tuhkilevy	Support plate	Опорная пластина	
11	137656_3	1	Kuivatustanko	Drying cell	Шокта сушильная	
12	137681	1	Rohjarkatto	Bottom conus	нижний конус	3x2
13	137699	2	Levy	Plate	Пластина	
14	137709	1	Levy	Plate	Пластина	
15	137715	3	Suoja	Cover	Защита	
16	137716	1	Suoja	Cover	Защита	
17	137717	1	Suoja	Cover	Защита	
18	137718	1	Mootoriportti	Motor bed	Двигатель привод	
19	137721	1	Suoja	Cover	Защита	
20	137753	1	Laakerikäikkö	Bearing unit	Подшипниковый узел	
21	137763	1	Suoja	Cover	Защита	
22	137870	1	Mutteri	Nut	Гайка	
23	137906	6	U-profilli	U-profile	U-профиль	
24	137907	3	Tuhkilevy	Support plate	Опорная пластина	
25	137909	2	Tuhkilevy	Support plate	Опорная пластина	
26	137976	6	Levy	Plate	Пластина	
27	137977	6	Tuente	Support	Опора	
28	137979	6	Tuente	Support	Опора	
29	137984	4	Levy	Plate	Пластина	
30	137998	3	Tuhkilevy	Support plate	Опорная пластина	
31	138005	2	Tuhkilevy	Support plate	Опорная пластина	
32	138084	6	Tuente	Support	Опора	
33	138152	6	Jalka	Leg	Нога	
34	138333	4	Nostokorva	Hoist bracket	Петля монтажная	
35	138467	1	Ketju	Chain	Цепь	5/8"-10B-1 L=1.30
36	138468	5	Ketju	Chain	Цепь	5/8"-10B-1 L=1.35
37	900349	1	Vaihdemoottori	Helical geared motor	1.5kW 30.9rpm	
38	901102	1	Lakkeri	Bearing	Подшипник	58 SB 205

Sub	Material	Finish	Weight	Drawn by	Date
			1693.27 kg	MatiasE	20.11.2014
				Approved by	
				Date	

ISO 2768-C
Name: Syöttölaite
Feeder
Mechanism подачи

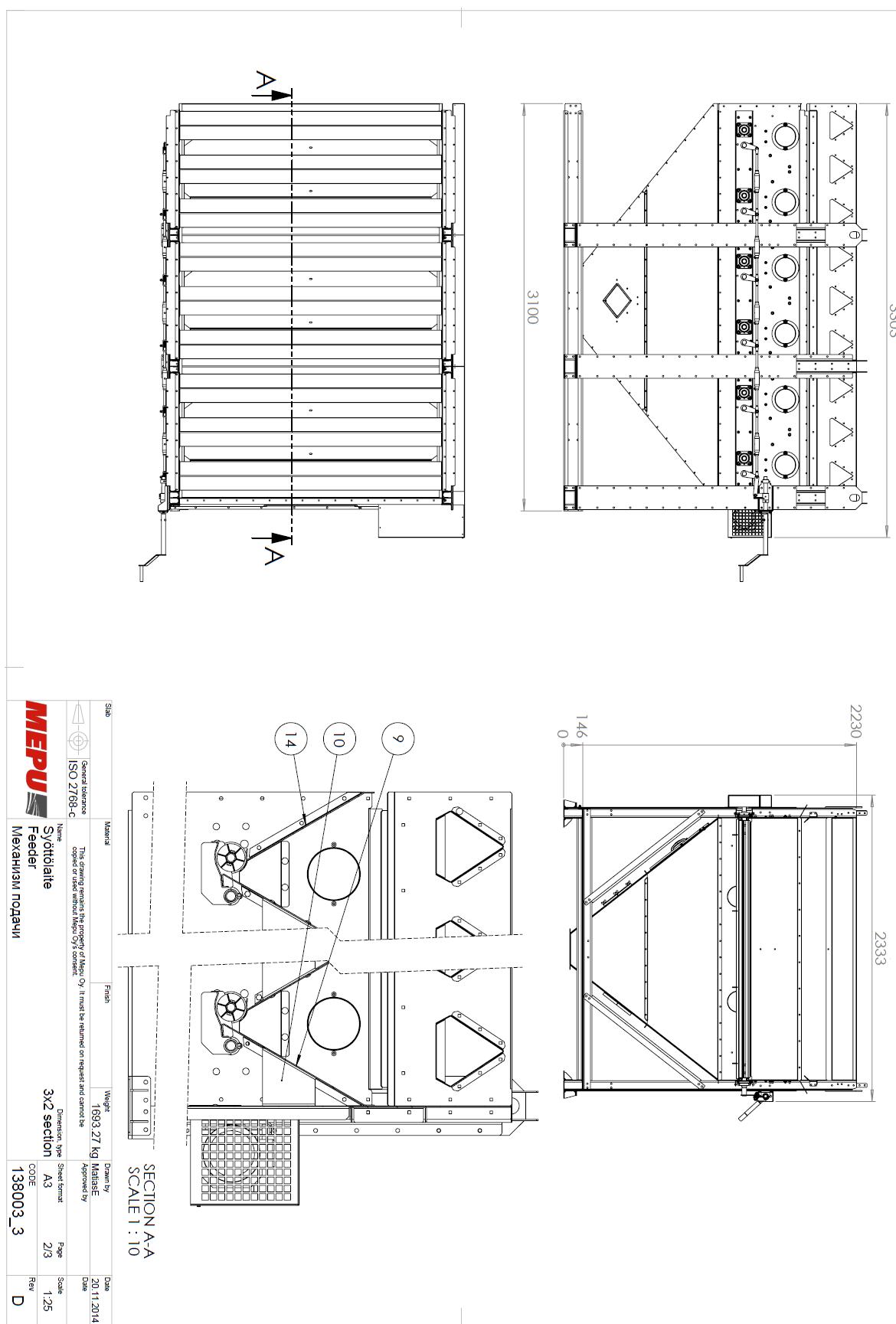
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Sheet format A3
Page 1/3
Scale 1:38
Rev. D

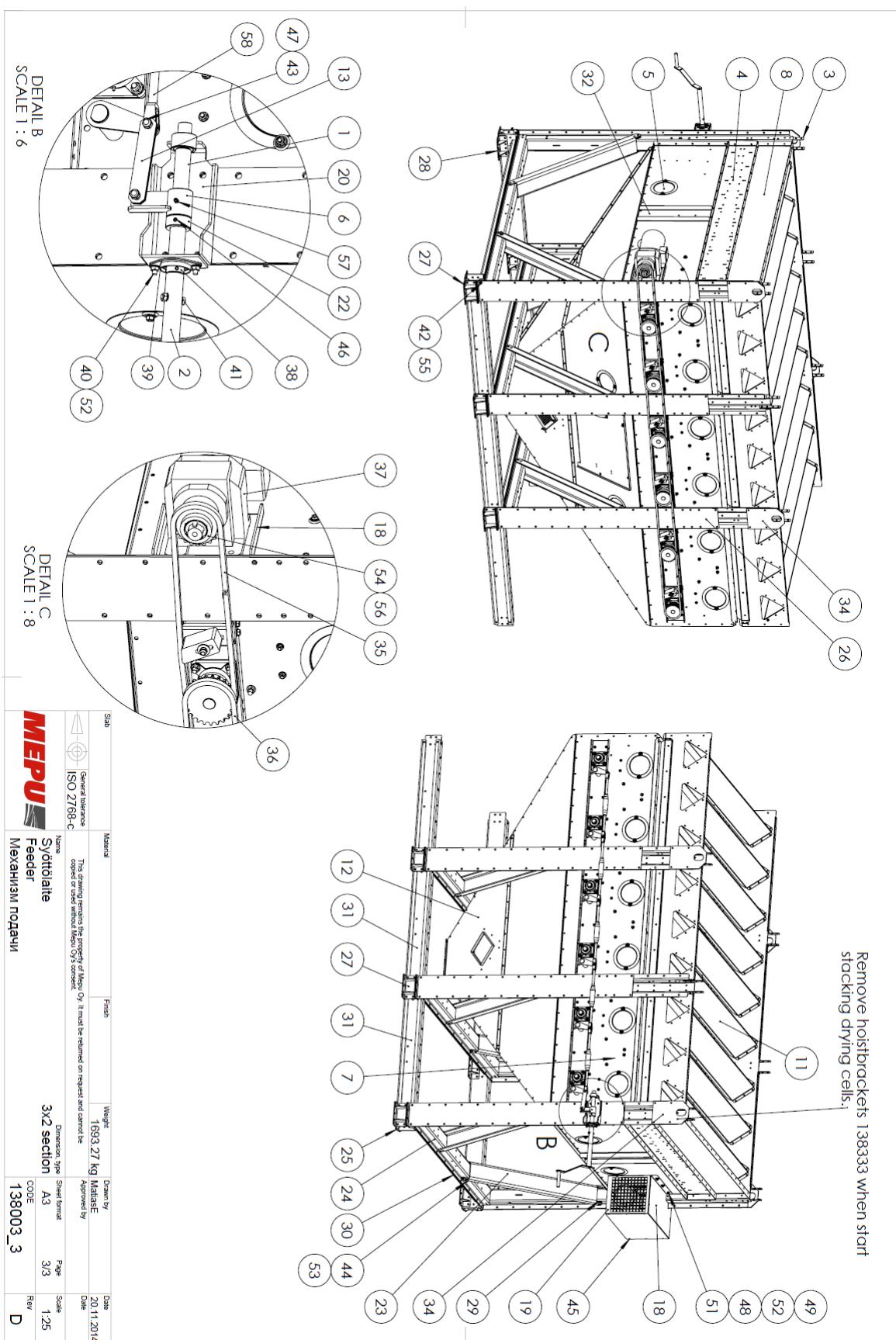


Sub	Material	Finish	Weight	Drawn by	Date
			1693.27 kg	MatiasE	20.11.2014
				Approved by	
				Date	

ISO 2768-C
Name: Syöttölaite
Feeder
Mechanism подачи

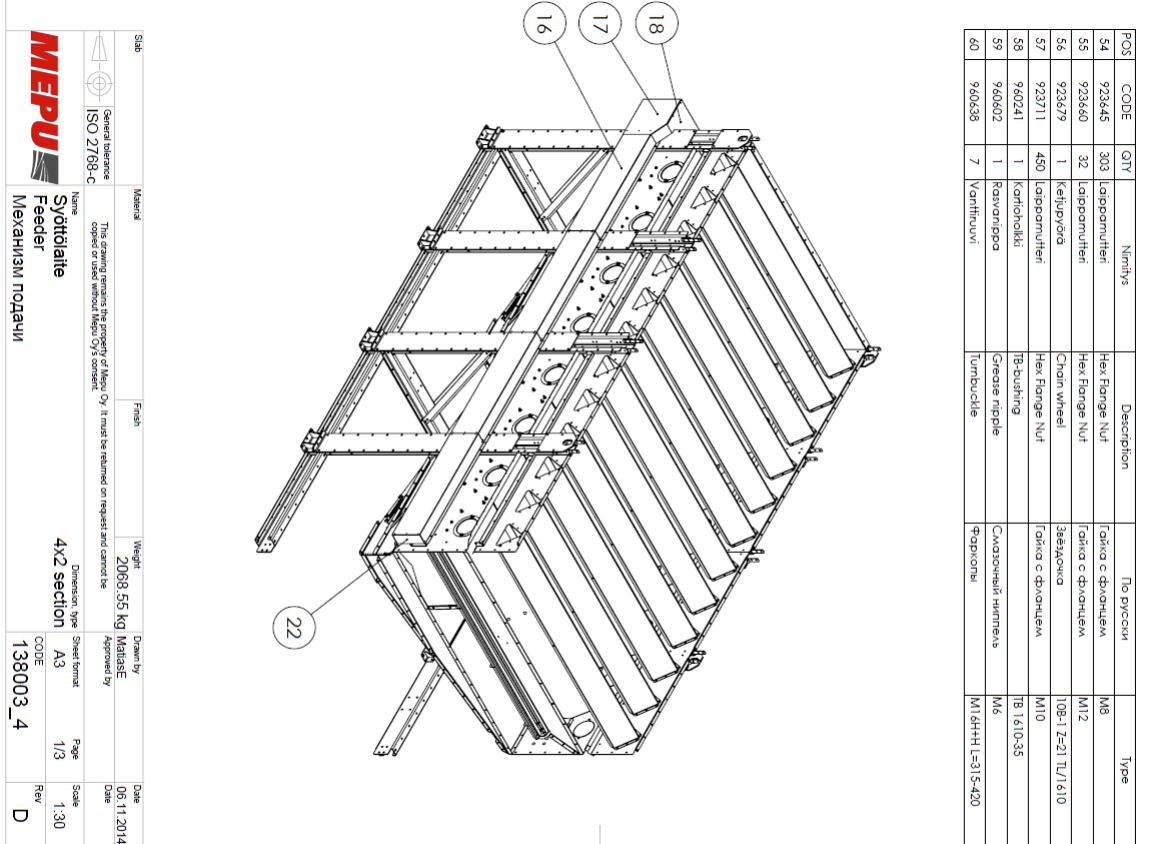
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Rev. D



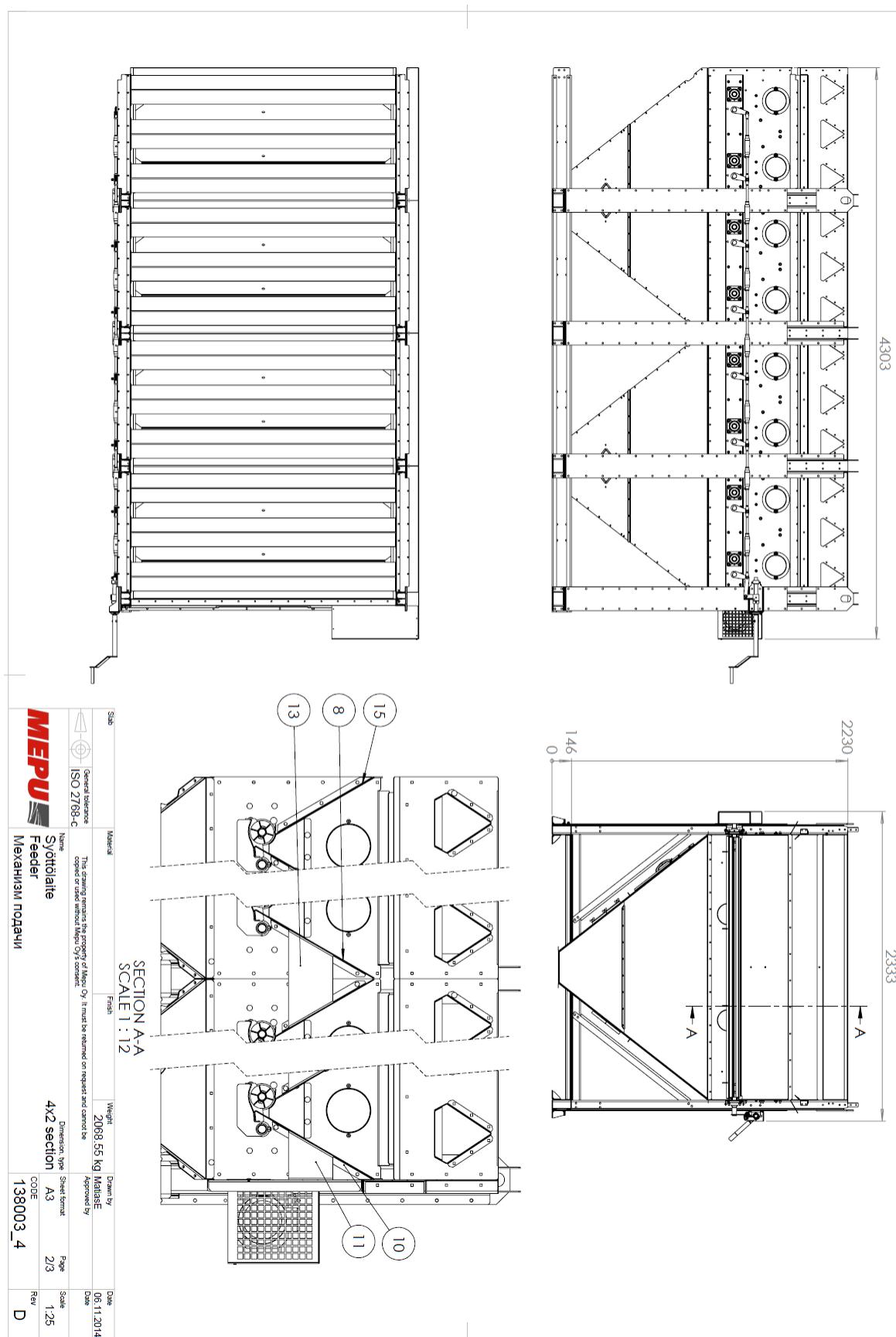


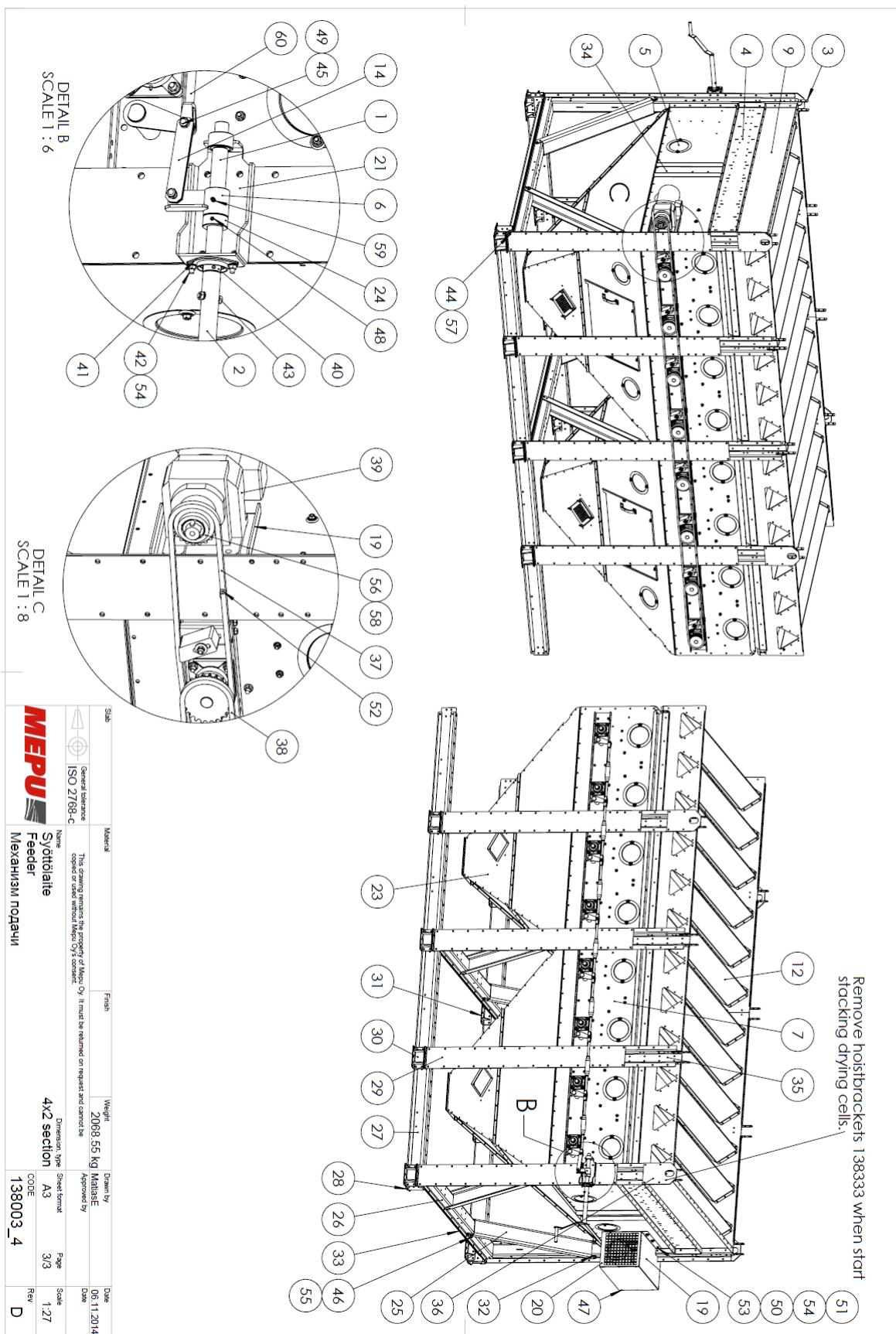
3.23. 138003_4

POS	CODE	QTY	Nimetus	Description	По русски	Type
1	102290	1	Ruuvit	Screw	Пластико	ø28 L=350
2	102369	1	Vetvi	Lever	Распороточный	
3	136542	16	Levy	Plate	Пластико	
4	136457	1	Levy	Plate	Пластико	
5	137162	2	Luukku	Hatch	Заслонка	Этихистин
6	137486	1	Muutari	Nut	Гайка	
7	137302_2H	2	Syöntölaite	Feeder	Механизм подачи	2H
8	137443	1	Hormeku	Crest plate	Гребень	
9	137449	1	Päähyeny	Headboard	Недиворд	
10	137450	1	Levy	Plate	Пластико	
11	137451	1	Tulilevy	Support plate	Опорная пластико	
12	137455_2	2	Kuivaukemato	Driving belt	Шнека сушиновая	
13	137465	1	Tulilevy	Support plate	Опорная пластико	
14	137699	2	Levy	Plate	Пластико	
15	137709	1	Levy	Plate	Пластико	
16	137715	4	Suoja	Cover	Защита	
17	137716	1	Suoja	Cover	Защита	
18	137717	1	Suoja	Cover	Защита	
19	137718	1	Mootorimalli	Motor bed	Амортизатор кровать	
20	137721	1	Suoja	Cover	Защита	
21	137753	1	Loaferäytikö	Bearing unit	Подшипниковый узел	
22	137763	1	Suoja	Cover	Защита	
23	137818	2	Pohjaplatio	Bottom conus	Нижний конус	2x2
24	137870	1	Muutari	Nut	Гайка	
25	137906	4	U-profilli	U-profile	У-образин	
26	137907	2	Tulilevy	Support plate	Опорная пластико	
27	137984	8	Tulilevy	Support plate	Опорная пластико	
28	137999	2	Tulilevy	Support plate	Опорная пластико	
29	137976	8	Levy	Plate	Пластико	
30	137977	8	Tuemia	Support	Опора	
31	137979	8	Tuemia	Support	Опора	
32	137984	8	Tuemia	Support	Опора	
33	137996	2	Tulilevy	Support plate	Опорная пластико	
34	138084	1	Tuemia	Support	Опора	
35	138152	8	Jalka	Leg	Нога	
36	138333	4	Nordolokko	Hold bracket	Нордолокко	
37	138467	1	Keiju	Chain	Лента	5/8"-10B-1 L=130
38	138468	7	Keiju	Chain	Лента	5/8"-10B-1 L=135
39	900349	1	Vankidmahto	Helical geared motor	1,5kW 30,9 rpm	
40	901102	1	Loakeri	Bearing	Подшипник	59,205
41	901103	2	Leipäpa	Flange	Фланец	PF1205
42	910075	2	Kuivaukumi	Hex bolt	Болт	M8x25
43	910078	1	Kuivaukumi	Hex bolt	Болт	M8x40
44	910096	450	Kuivaukumi	Hex bolt	Болт	M10x30
45	910102	7	Kuivaukumi	Hex bolt	Болт	M10x50
46	910126	32	Kuivaukumi	Hex bolt	Болт	M12x35
47	912510	18	Porosuuvi	Drill head screw	Сверльный	4.8x13
48	914098	1	Pidostimuuvi	Set screw	Болт выкрученный	M8x10
49	920026	8	Lukkumutteri	Hexagon Lock Nut	Стопорный Гайка	M10
50	920054	7	Kuivaukumi Matso	Hexagon Nut Low	Гайка присоединенное	M8
51	921070	7	Kuivaukumi	Cup head washer	Цапфа болтуга	D30x9
52	923379	8	Kehäluukko	Chain lock	Зажим ленты	5/8"-10-1
53	923444	300	Lukkoriuvi matso	Square bolt low	Площадь болт низкий	M8x16



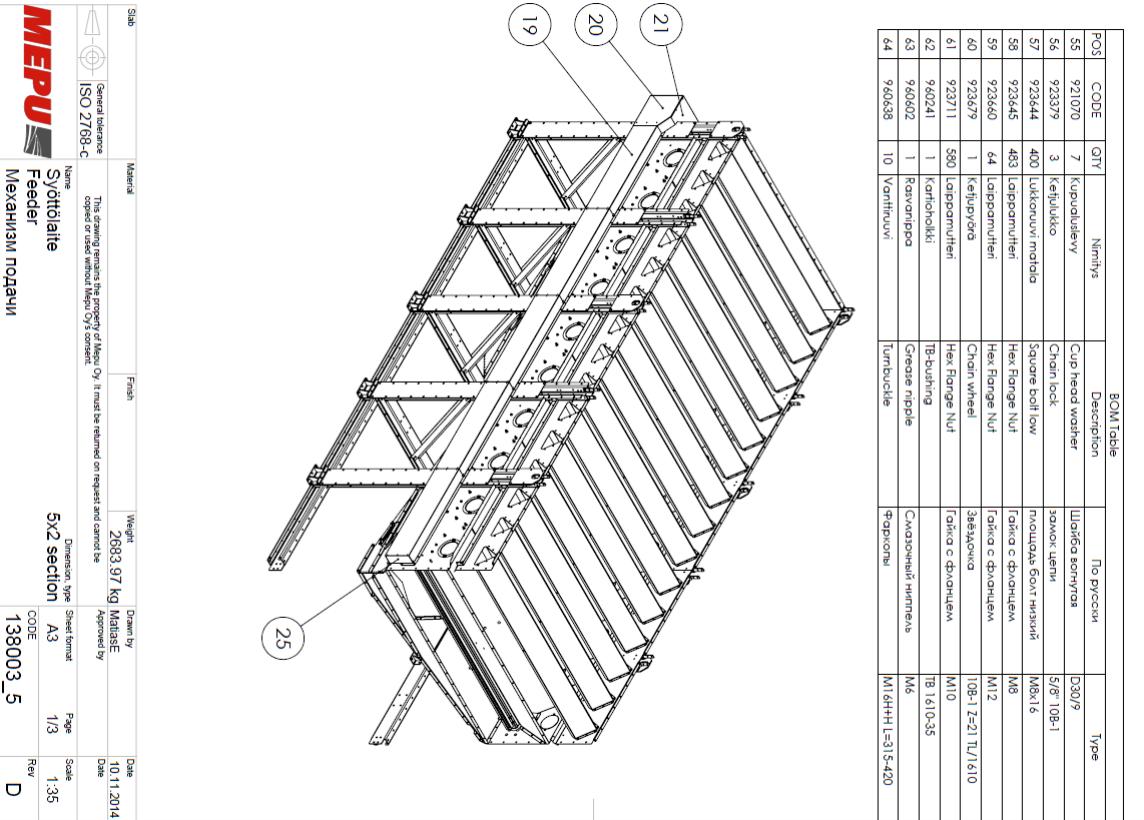
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Dimension: **4x2 section** Approved by **Date**
Sheet format **A3** Page **1/3** Scale **1:30**
Code **138003_4** Rev **D**

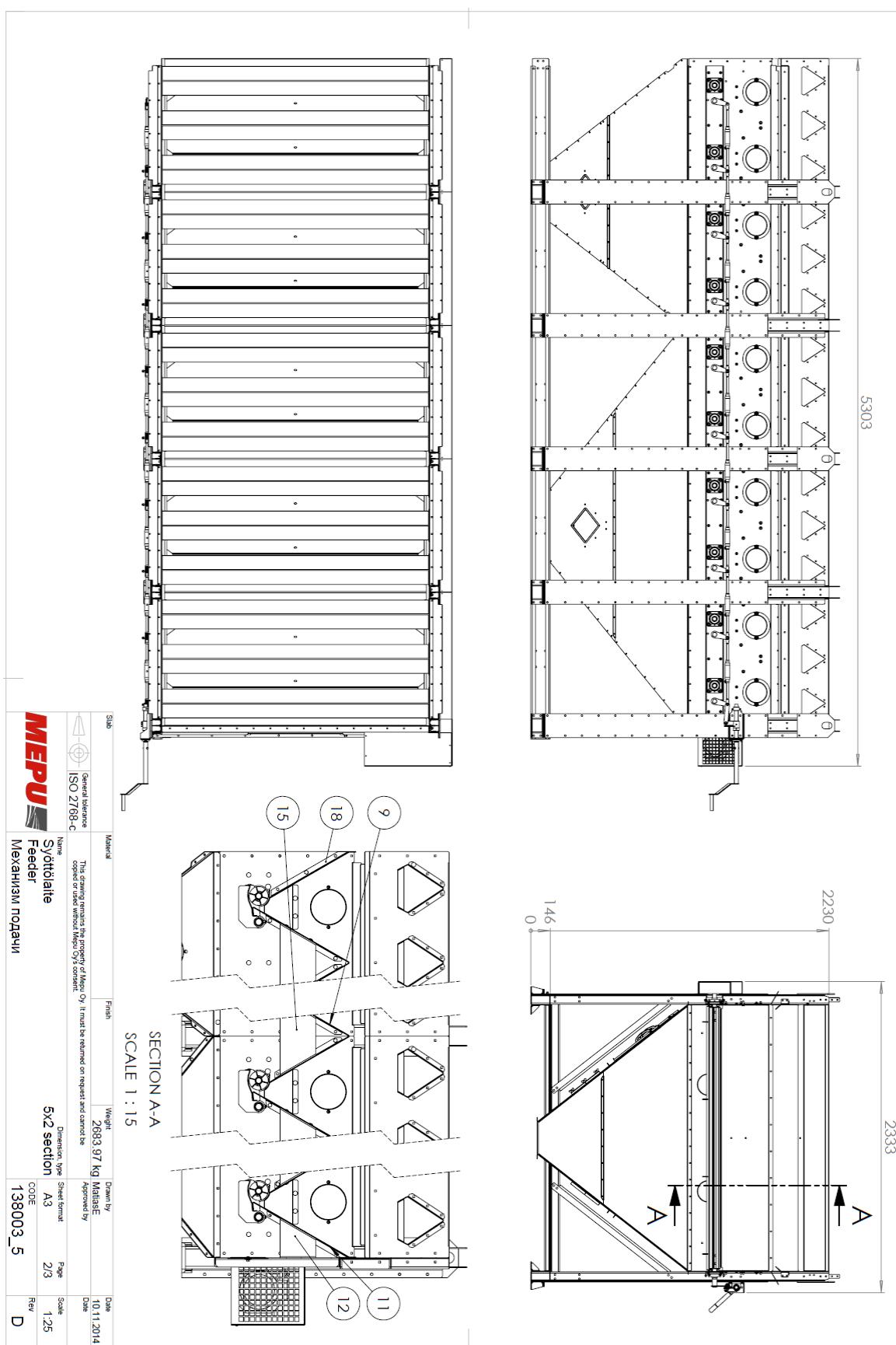


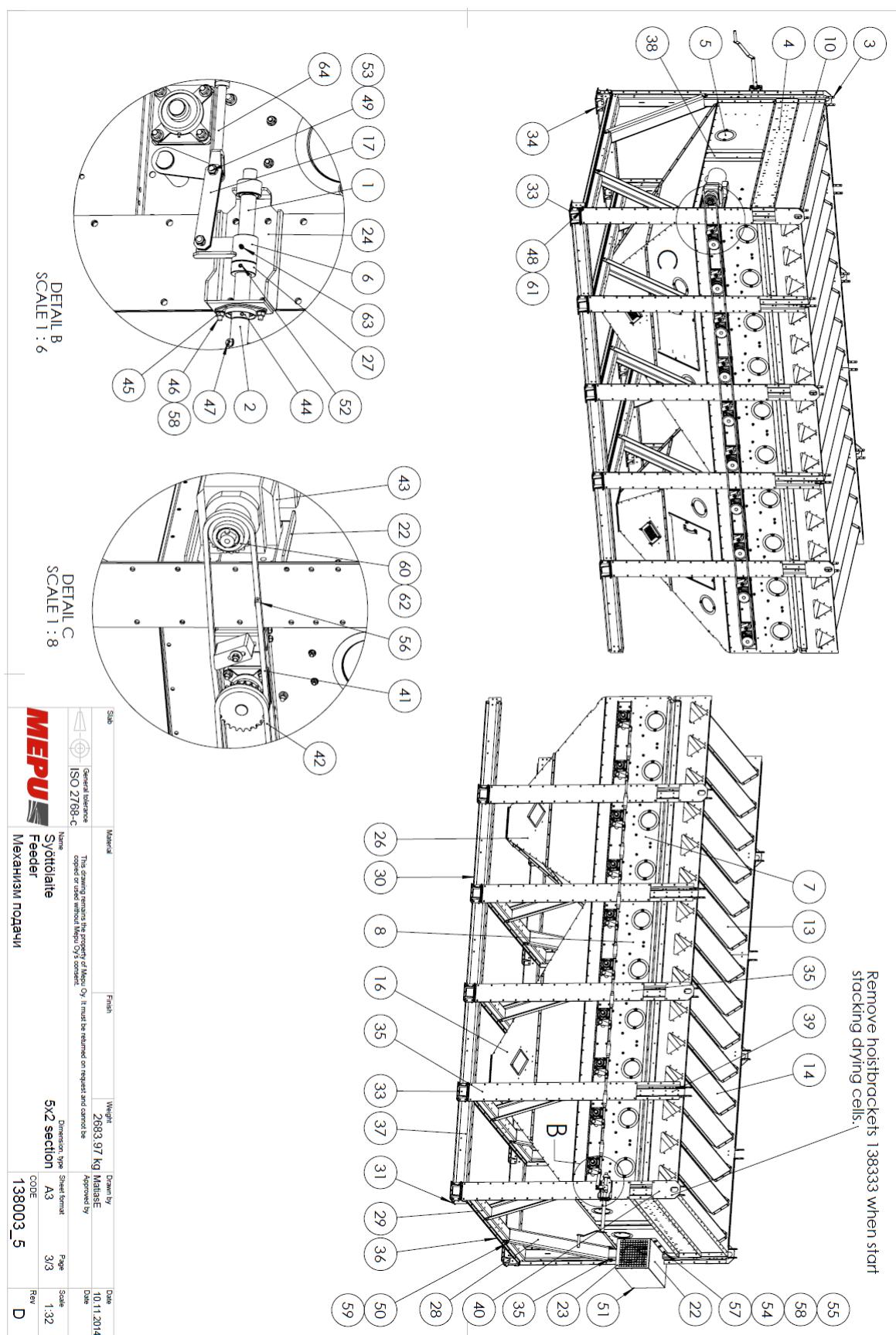


3.24. 138003_5

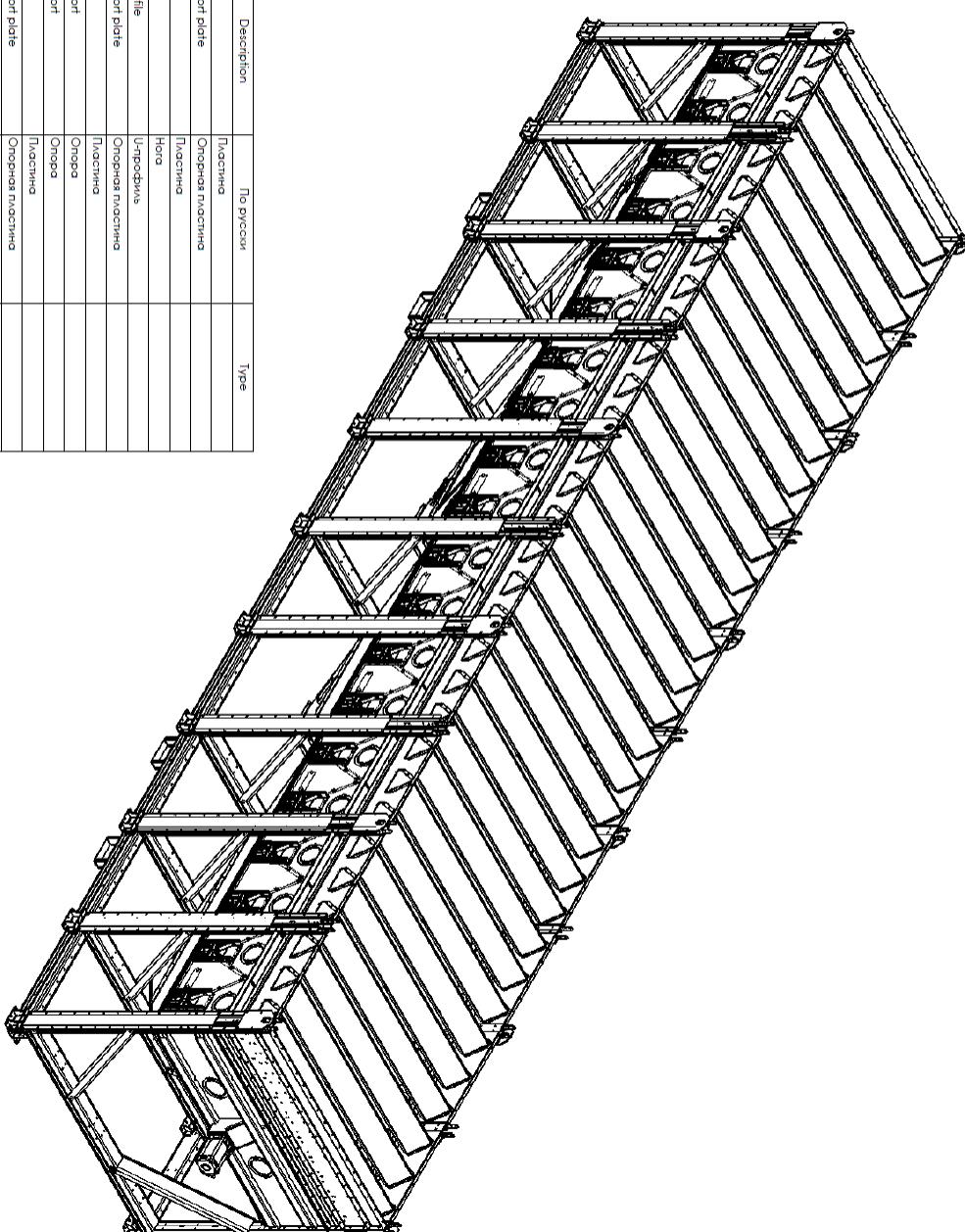
BOM Table					
POS	CODE	QTY	Nimitts	Description	По русски
1	102290	1	Ruuvit	Screw	Пластик
2	102369	1	Vaijinti	Lever	Расходящий
3	138562	20	Levy	Plate	Пластинка
4	136457	1	Levy	Plate	Пластинка
5	137162	2	Luukku	Hatch	Заслонка
6	137488	1	Mufferi	Nut	Гайка
7	137430_2H	1	Syöttölaite	Feeder	Механическая подача
8	137430_3H	1	Syöttölaite	Feeder	Механическая подача
9	137443	1	Hoitolevy	Crest plate	Гребень
10	137449	1	Poikilevy		Нейтрал
11	137450	1	Levy	Plate	Пластинка
12	137451	1	Tulikevity	Support plate	Опорная пластинка
13	137455_2	1	Kuivauksikello	Drying cell	Шланг сушильной
14	137456_3	1	Kuivauksikello	Drying cell	Шланг сушильной
15	137465	1	Tulikevity	Support plate	Опорная пластинка
16	137881	1	Pohjakaario	Bottom conus	Нижний конус
17	137899	2	Levy	Plate	Пластинка
18	137709	1	Levy	Plate	Пластинка
19	137715	5	Suoja	Cover	Защита
20	137716	1	Suoja	Cover	Защита
21	137717	1	Suoja	Cover	Защита
22	137718	1	Motottorinpeili	Motor ped	Двигатель кранов
23	137721	1	Suoja	Cover	Защита
24	137753	1	Lockerkiekki	Bearing unit	Подшипниковый узел
25	137763	1	Suoja	Cover	Защита
26	137818	1	Pohjakaario	Bottom conus	Нижний конус
27	137870	1	Mufferi	Nut	Гайка
28	137905	8	U-pohjali	Up-profile	Инкорсбон
29	137907	4	Tulikevity	Support plate	Опорная пластинка
30	137908	2	Tulikevity	Support plate	Опорная пластинка
31	137909	2	Tulikevity	Support plate	Опорная пластинка
35	137976	10	Levy	Plate	Пластинка
33	137977	10	Tuertia	Support	Опора
34	137979	10	Tuertia	Support	Опора
35	137984	16	Levy	Plate	Пластинка
36	137998	4	Tulikevity	Support plate	Опорная пластинка
37	138005	2	Tulikevity	Support plate	Опорная пластинка
38	138084	1	Tuertia	Support	Опора
39	138152	10	Jalka	Leg	Нога
40	138333	6	Noistekonka	Hoist bracket	Петля монтажная
41	138467	1	Ketju	Chain	Лента
42	138468	9	Ketju	Chain	Лента
43	900349	1	Vainhemmoottori	Helical geared motor	1.5kW 30/9 rpm
44	901102	1	Loakeri	Beaming	Подиличник
45	901103	2	Loippa	Flange	Фланец
46	910075	2	Kuusikoruvi	Hex bolt	Болт
47	910078	1	Kuusikoruvi	Hex bolt	Болт
48	910098	590	Kuusikoruvi	Hex bolt	Болт
49	910102	9	Kuusikoruvi	Hex bolt	Болт
50	910126	64	Kuusikoruvi	Hex bolt	Болт
51	912510	18	Poikaruumi	Din head screw	Саморез
52	914098	1	Poikaruumi	Setscrew	Болт внутренний
53	920026	10	Luukkisummitta	Hexagon Lock Nut	Стопорный гайка
54	920054	3	Kuusikorutten Mattoja	Hexagon Nut Low	Гайка присоединения







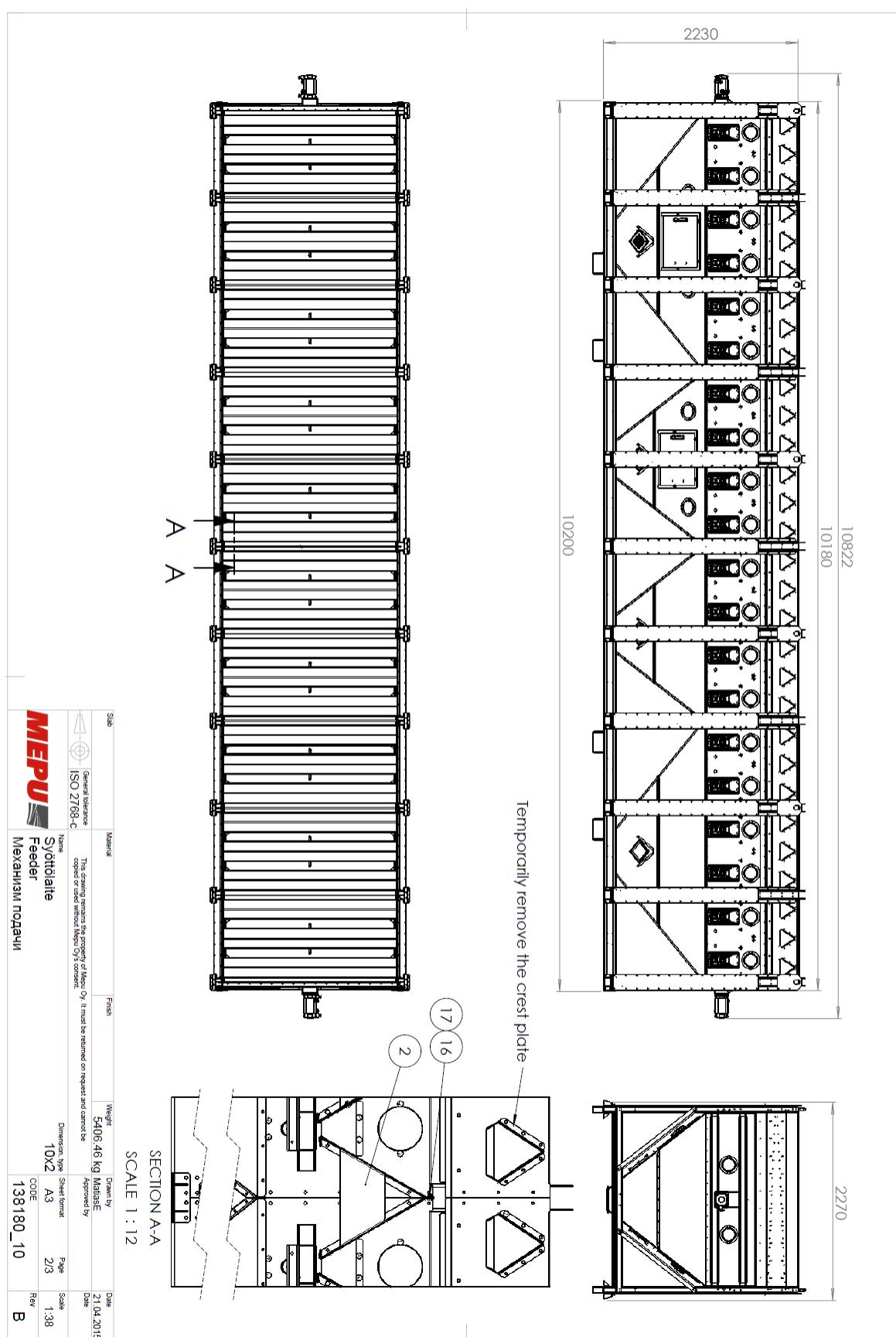
3.25. 138180

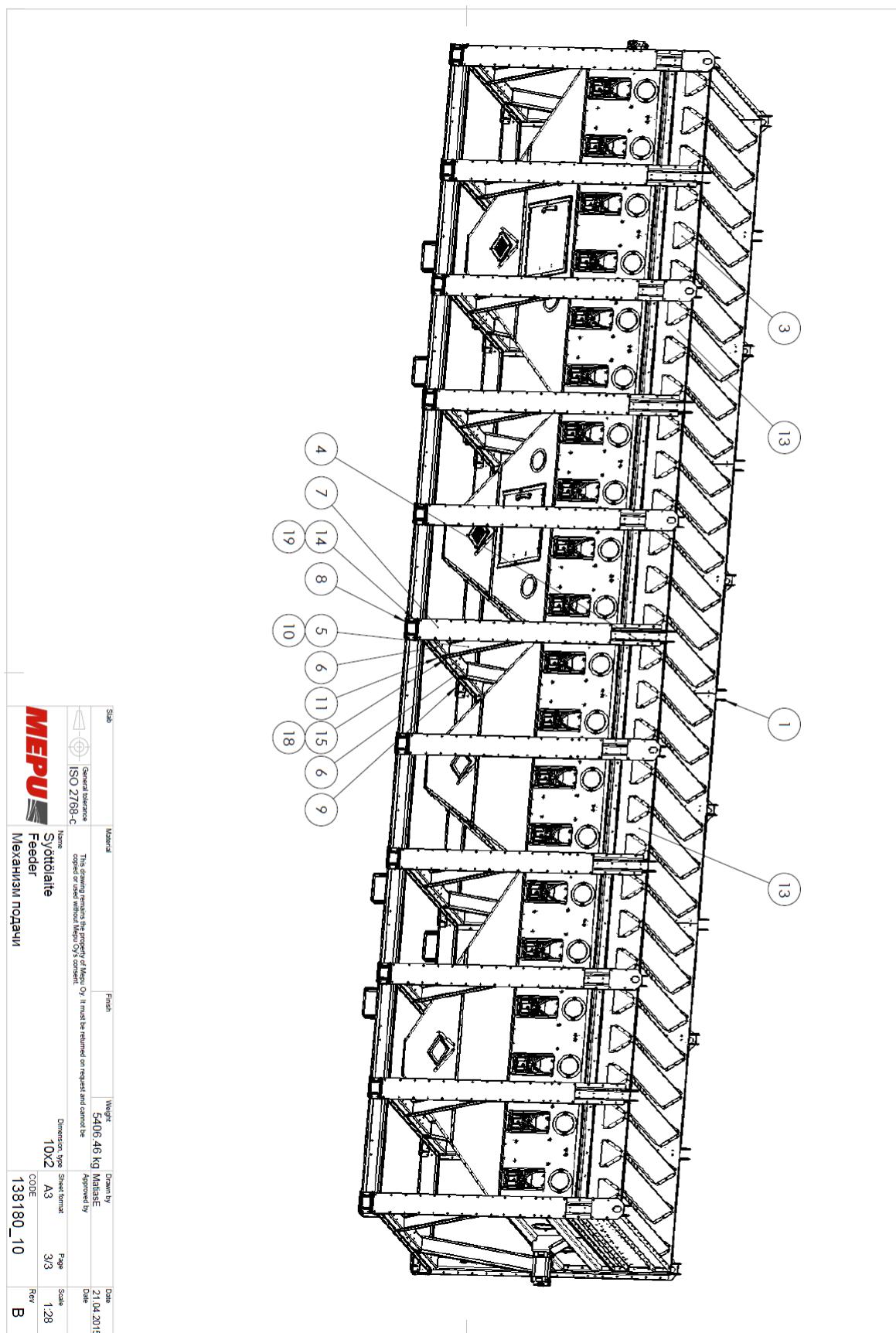


The table below provides a detailed breakdown of the components and their properties for the assembly 138180.

POS	CODE	QTY	Nimrys	Description	По русски	Type
1	138362	4	Levvy	Plate	Пластинка	
2	137465	1	Tukilevyy	Support plate	Опорная пластинка	
3	137724	30	Levvy	Plate	Пластинка	
4	137905	1	Leikä	Leg	Нога	
5	137906	2	U-pöntti	U-profile	У-образный	
6	137907	1	Tukilevy	Support plate	Опорная пластинка	
7	137976	2	Levvy	Plate	Пластинка	
8	137977	2	Tuento	Support	Опора	
9	137979	2	Tuento	Support	Опора	
10	137984	4	Levvy	Plate	Пластинка	
11	137998	1	Tukilevyy	Support plate	Опорная пластинка	
12	138152	1	Jalka	Leg	Нога	
13	138181_5	2	Syöttölaite	Feeder	Механизм подачи	S-2 section
14	910096	65	Kuoriokeruvi	Hex bolt	Болт	M10x30
15	910126	16	Lukkioruuvimatto	Hex bolt hollow	Болт	M12x35
16	923444	40	Leipäpumppu	Square bolt hollow	квадратные болты низкой	M8x16
17	923445	40	Leipäpumppu	Hex Flange Nut	Гайка с фланцем	M8
18	923460	16	Leipäpumppu	Hex Flange Nut	Гайка с фланцем	M12
19	923711	65	Leipäpumppu	Hex Flange Nut	Гайка с фланцем	M10

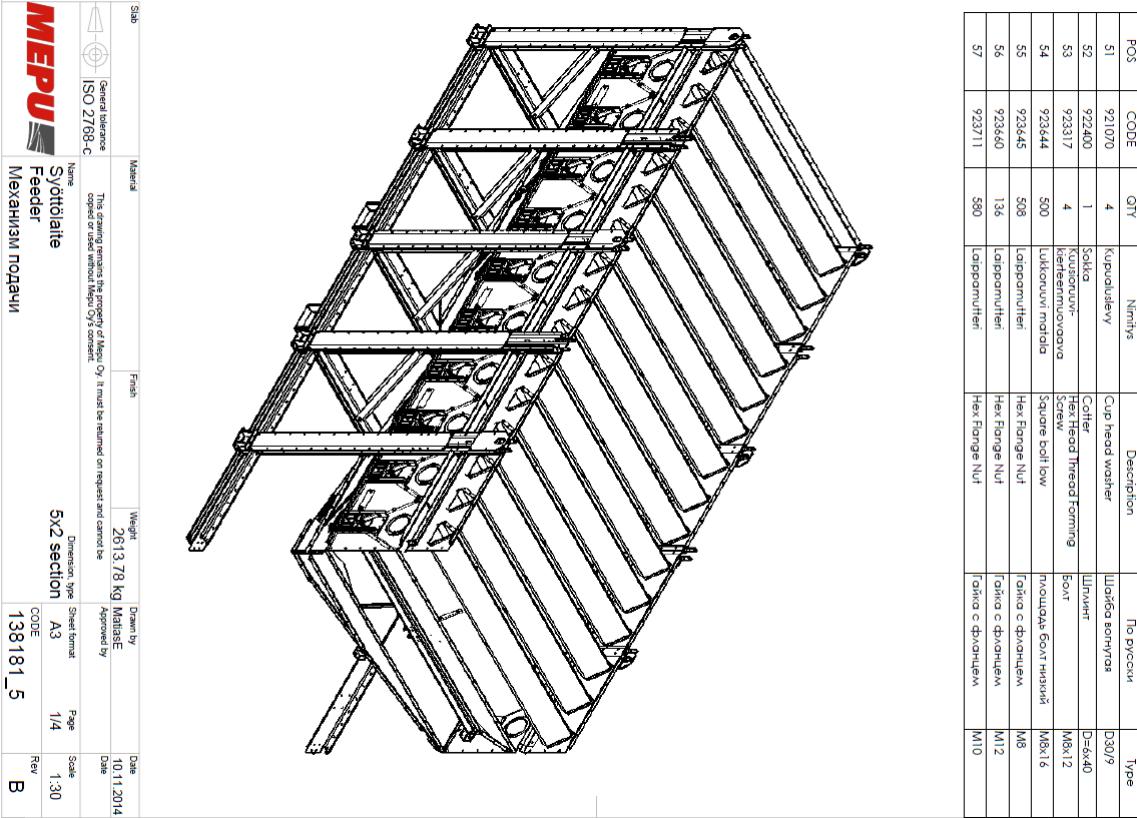
Slab	Material	Finish	Weight	Drawing by	Date
			5406.46 Kg	Matlate	21.04.2015
ISO 2768-C					
This drawing remains the property of Mepu Oy; it must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name:	Approved by:	Date:			
Feeder					
Syöttölaite					
Mechanism of feeding					

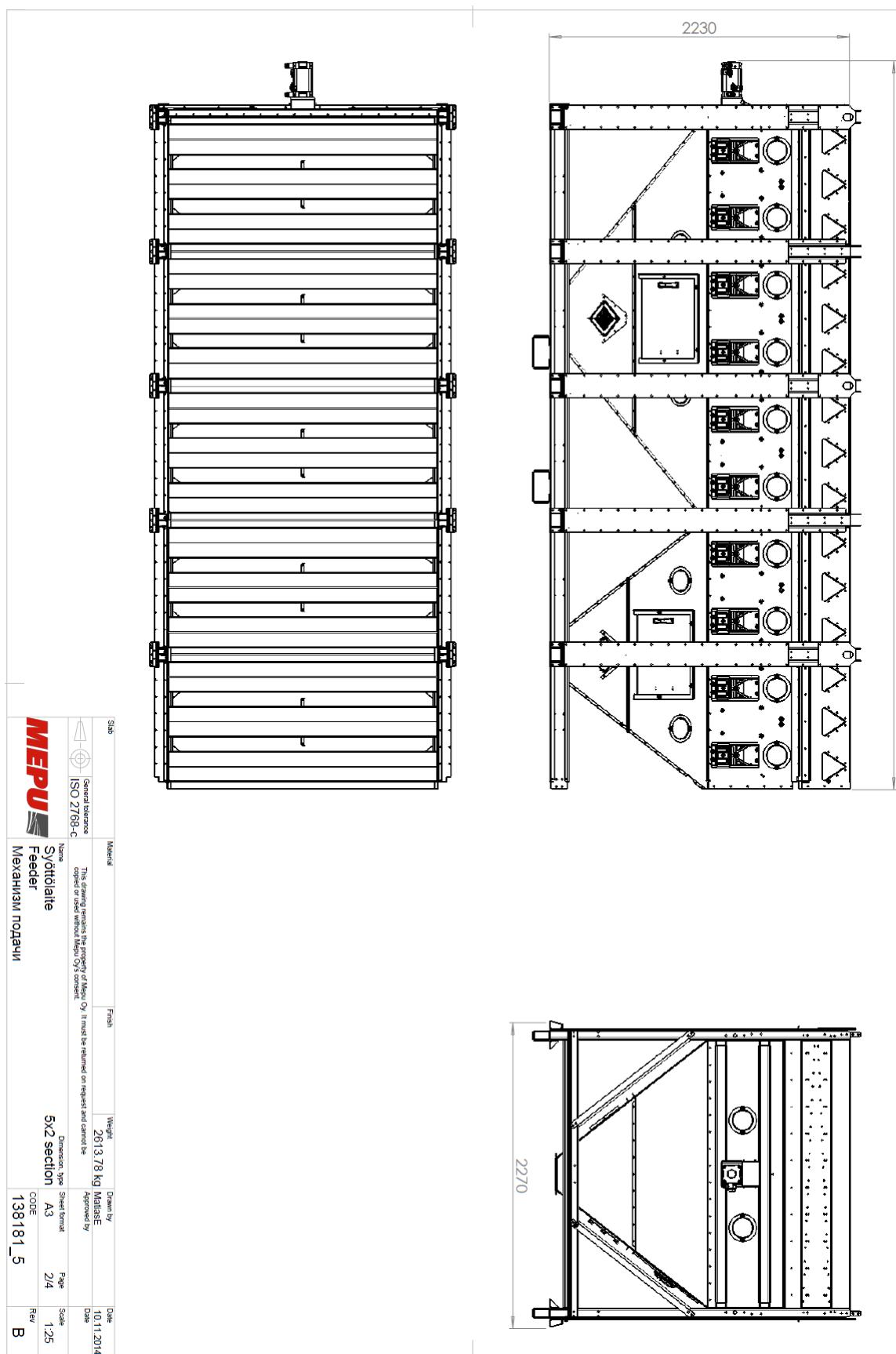


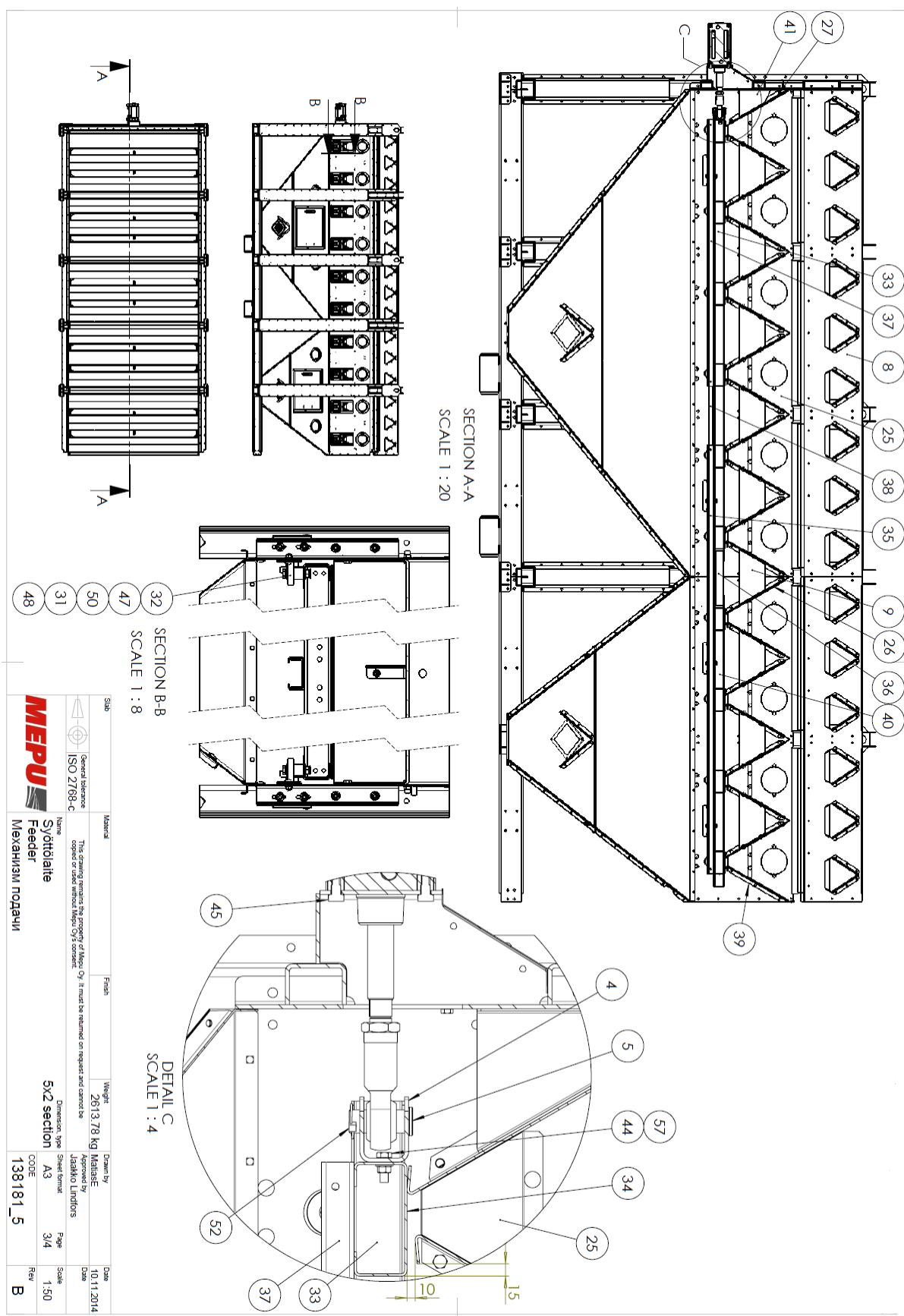


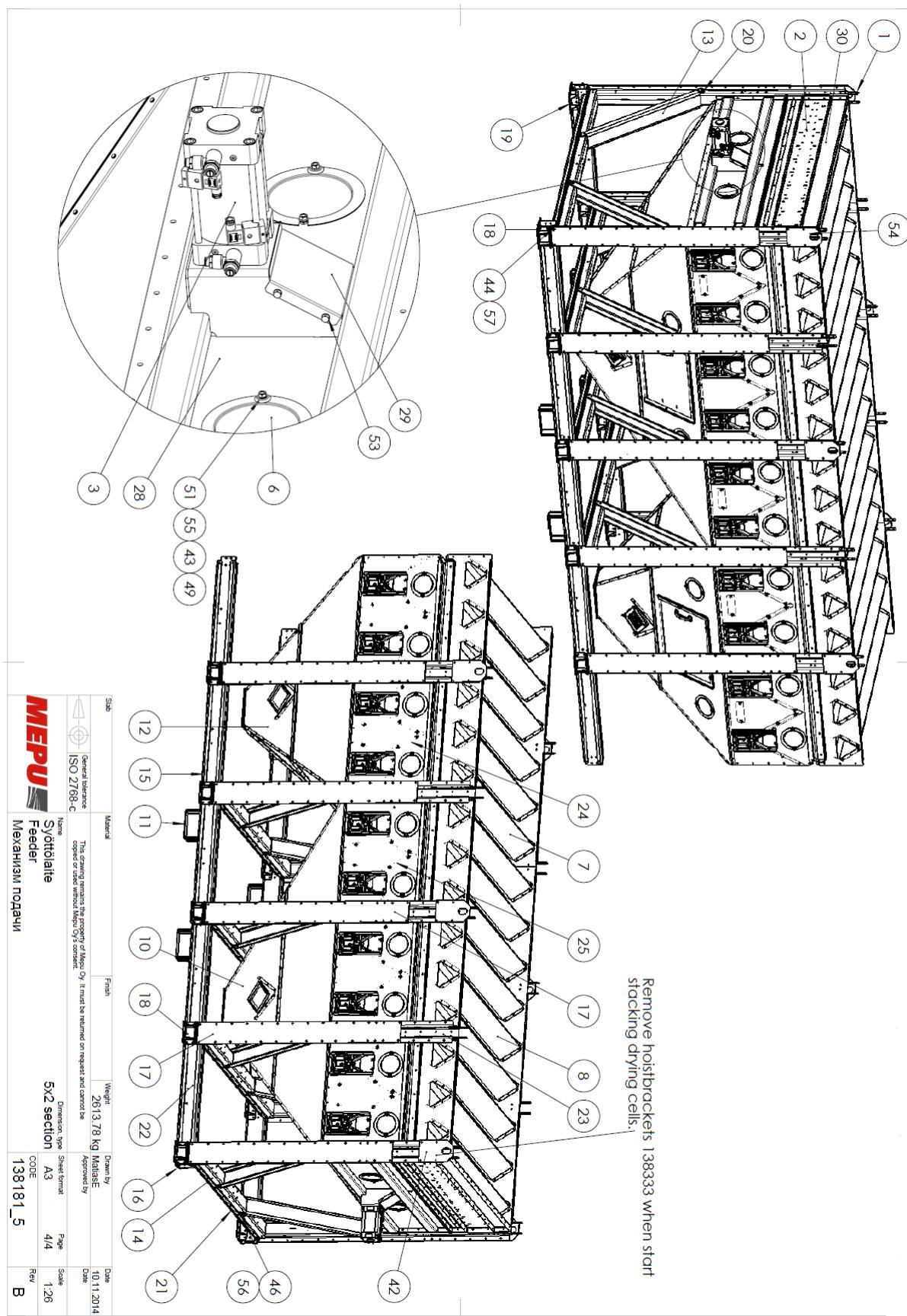
3.26. 138181

POS	CODE	QTY	Nimrys	Description	По русски	Type
1	136342	20	Levy	Plate	Пластина	
2	136457	1	Levy	Plate	Пластина	
3	136460	1	Sjäfieri koloonipato	Cylinder assembly	Цилиндр компонента	
4	137125	1	Levy	Plate	Пластина	
5	137126	1	Topp	Fin	штырь	
6	137162	2	Luukku	Hatch	Заслонка	
7	137654-2	1	Kuvauskerro	Drying cell	Шахта сушильная	
8	137656-3	1	Kuvauskerro	Support plate	Опорная пластина	
9	137665	1	Tuliklevy	Bottom conus	Нижний конус	
10	137481	1	Pohjakerho	C-Profile	С-профиль	
11	137812	4	C-Profilii	Bottom conus	Нижний конус	
12	137818	1	Pohjakerho	U-profile	U-профиль	
13	137706	8	U-profilii	Support plate	Опорная пластина	
14	137707	4	Tuliklevy	Support plate	Опорная пластина	
15	137708	2	Tuliklevy	Support plate	Опорная пластина	
16	137709	2	Tuliklevy	Support plate	Опорная пластина	
17	137797	10	Levy	Plate	Пластина	
18	137797	10	Tuenta	Support	Опора	
19	137797	10	Tuenta	Support	Опора	
20	137784	16	Levy	Plate	Пластина	
21	137798	4	Tuliklevy	Support plate	Опорная пластина	
22	138005	2	Tuliklevy	Support plate	Опорная пластина	
23	138152	10	Jalka	Leg	Нога	
24	138232	1	Svöötölaite	Feeder	Механический подачи	
25	138182-3	1	Svöötölaite	Feeder	Гребень	
26	138185	1	Hopalevy	Crest plate	Пластина	
27	138204	1	Levy	Plate	Пластина	
28	138232	1	Tuenta	Support	Пластина	
29	138235	1	Levy	Plate	Пластина	
30	138240	1	Levy	Plate	Пластина	
31	138244	8	Holkki	Bushing	Муфта	
32	138245	8	Loakeri	Beaming	Подшипник	
33	138278	2	Tuenta	Support	Пластина	
34	138279	10	Levy	Plate	Пластина	
35	138284	1	C-Profilii	C-Profile	С-профиль	
36	138298	2	U-profilii	U-profile	U-профиль	
37	138299	1	C-Profilii	C-Profile	С-профиль	
38	138300	1	U-profilii	U-profile	U-профиль	
39	138308	1	Levy	Plate	Пластина	
40	138309	2	Tuenta	Support	Опора	
41	138310	1	Tuliklevy	Support plate	Опорная пластина	
42	138333	6	Noistolaova	Hast bracket	Петля монтажная	
43	1910074	4	Kuusioruvi	Hex bolt	Болт	M6x20
44	910098	580	Kuusioruvi	Hex bolt	Болт	M10x30
45	910125	4	Kuusioruvi	Hex bolt	Болт	M12x30
46	910126	136	Kuusioruvi	Hex bolt	Болт	M12x35
47	910131	8	Kuusioruvi	Hex bolt	Болт	M12x40
48	920027	8	Lukitummuufer	Hexagon Lock Nut	Гайка с фиксатором	M12
49	920054	4	Kuusioruvi Matola	Hexagon Nut Low	Гайка присаженная	M8
50	921008	16	Ajuslaatta	Washer	Шайба	M12 DIN 125

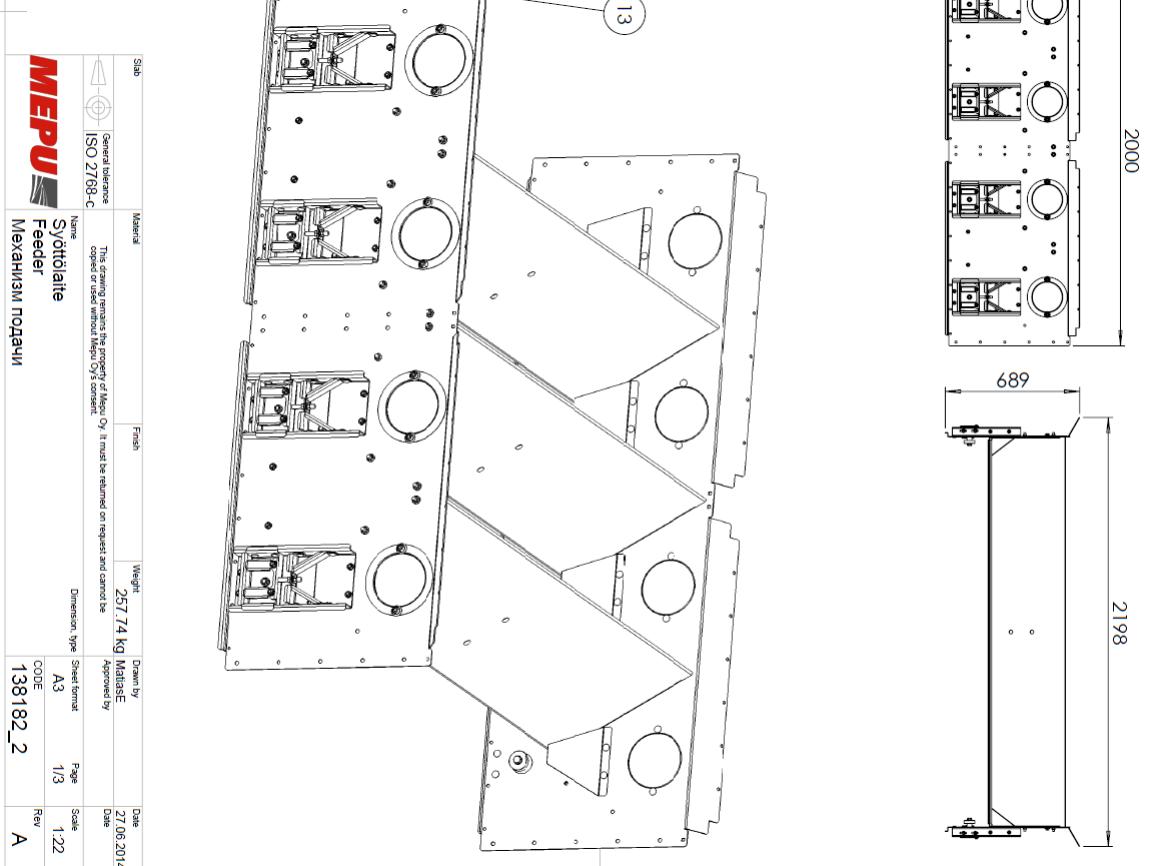


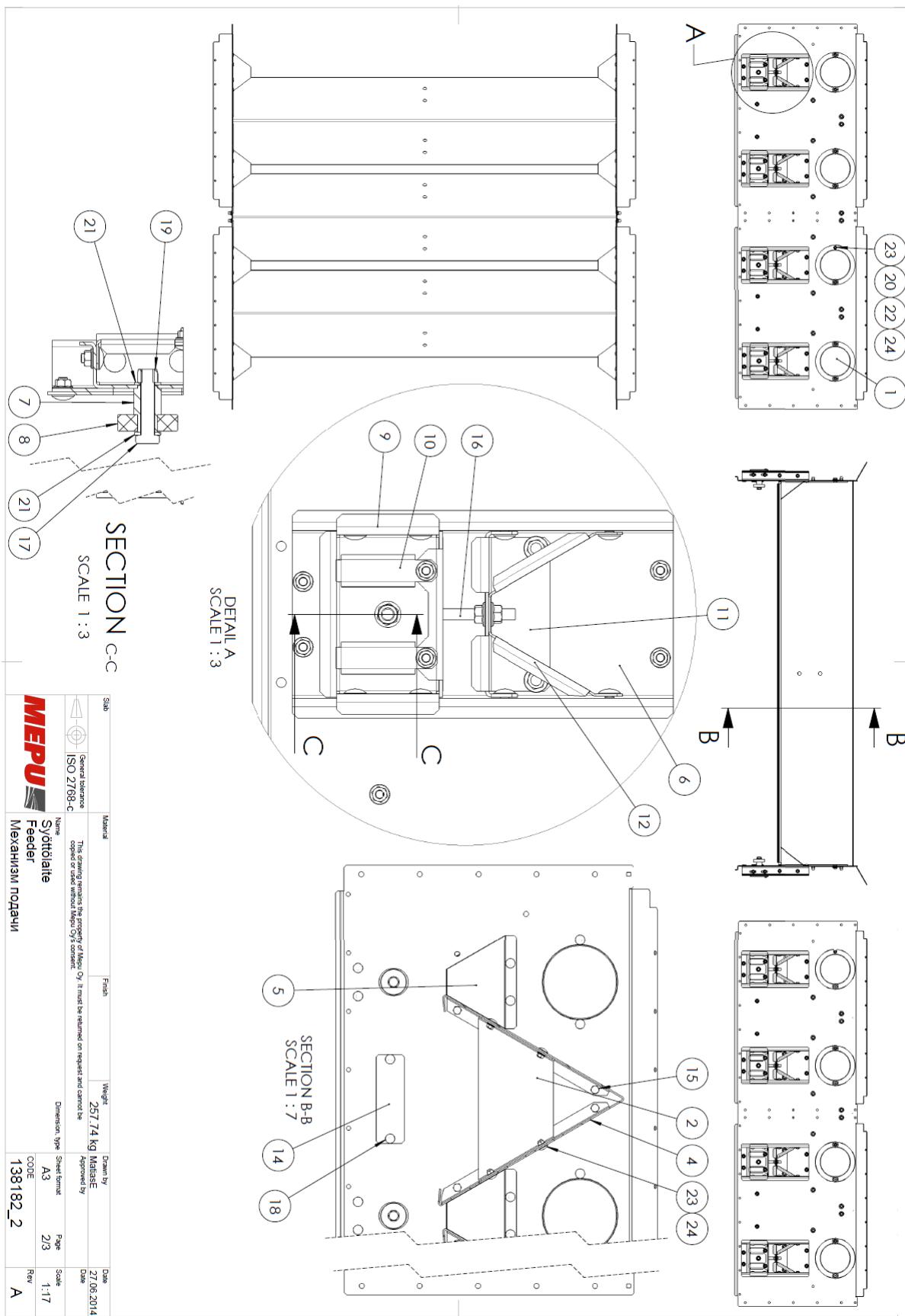


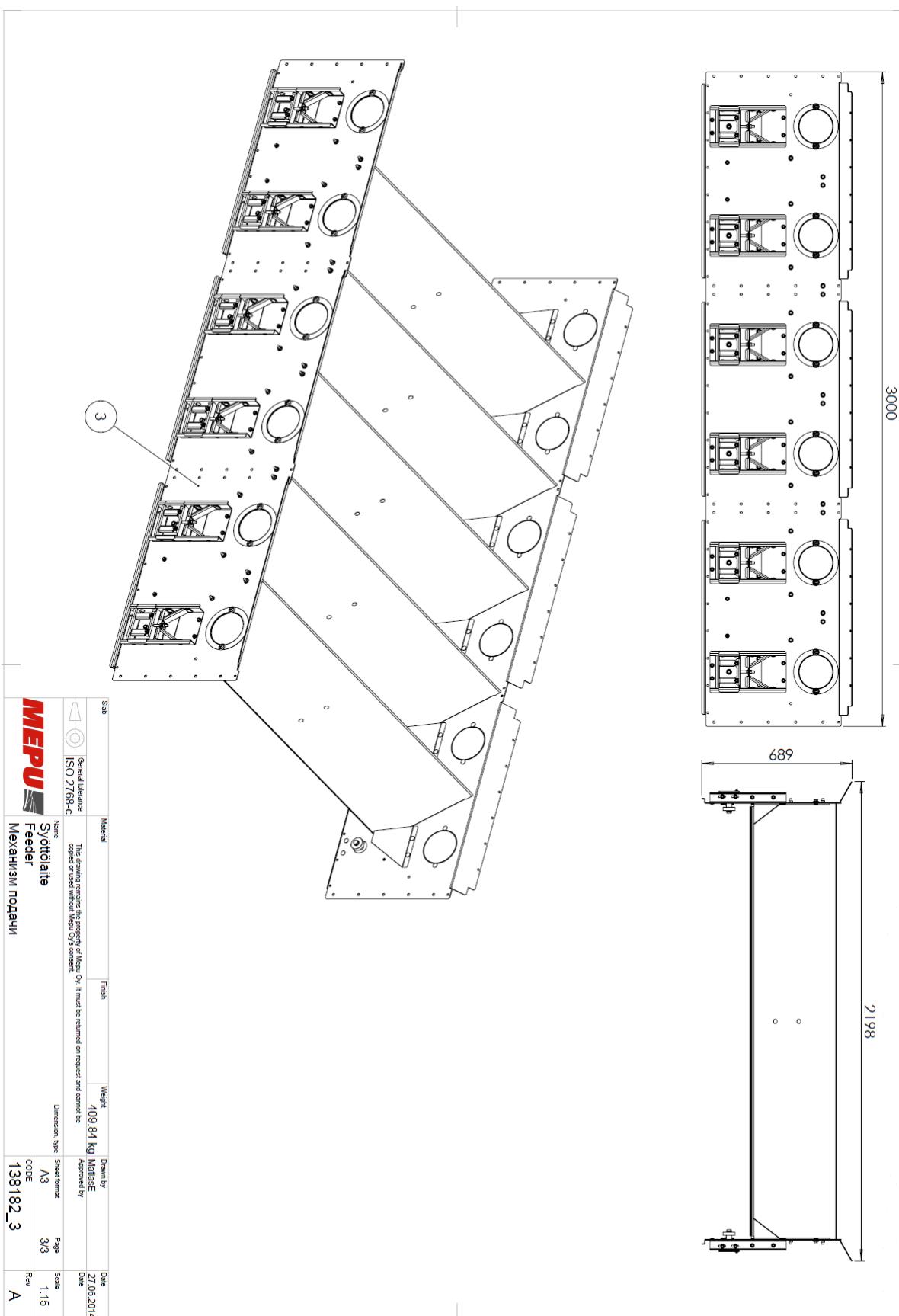




POS	CODE	2/GTY.	3/GTY	Nimrys	Description	По русски	Type
1	137142	8	12	Luukku	Hatch		
2	137465	3	5	Tulilevy	Support plate	Опорная пластина	
3	138184	-	2	Levy	Plate	Пластина	
4	138185	3	5	Harjalevy	Crest plate	Гребень	
5	138205	8	12	Levy	Plate	Пластина	
6	138243	8	12	Levy	Plate	Пластина	
7	138244	8	12	Hokki	Bushing	Муфта	
8	138245	8	12	Lasken	Bearing	Подшипник	
9	138247	8	12	Levy	Plate	Пластина	
10	138248	16	24	Levy	Plate	Пластина	
11	138251	8	12	Levy	Plate	Пластина	
12	138252	8	12	Levy	Plate	Пластина	
13	138277	2	-	Levy	Plate	Пластина	
14	138280	8	8	Levy	Plate	Пластина	
15	910097	36	60	Kuusiosuuri	Hex bolt	Болт	M10x25
16	910106	8	12	Kuusiosuuri	Hex bolt	Болт	M10x70
17	910131	8	12	Kuusiosuuri	Hex bolt	Болт	M12x60
18	914506	8	8	Lukkorusuuri	Square bolt	шестигран. болт	M8x20
19	920027	8	12	Lukkorusuuri	Hexagon Lock Nut	Стопорный гайка	M12
20	920054	16	24	Kuusiosuuri Matala	Hexagon Nut Low	гайка присаженная	M8
21	921008	16	24	Aulosdata	Washer	Шайба	M12 DIN 125
22	921070	16	24	Kupuhuilevy	Cup head washer	Шайба вонговая	D30/9
23	923444	156	236	Lukkorusuuri matala	Square bolt low	шестигран. болт низкий	M8x16
24	92345	164	244	Laihamuutten	Hex Flange Nut	Гайка с фланцем	M8
25	923711	52	84	Laihamuutten	Hex Flange Nut	Гайка с фланцем	M10





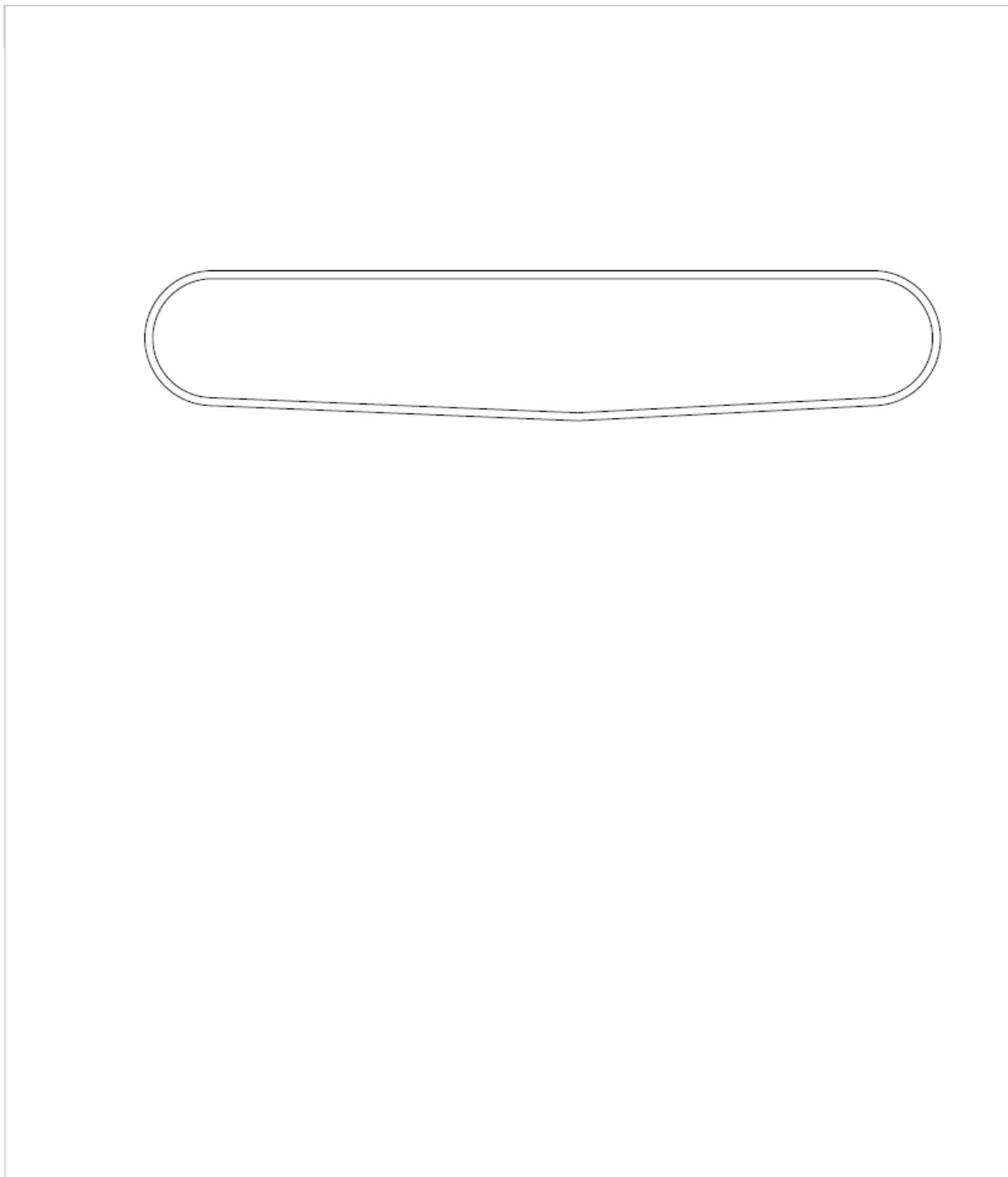


3.27. 137719



POS	CODE	QTY	Nimitys	Description	По русски	Type
1	960212	1.25	Ketju	Chain		1/2" 8B-1, 1.25m
Slab	Material	Finish	Weight	Drawn by	Date	
			0.08 kg	MatiasE	08.08.2014	
 General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by Jaakko Lindfors	Date 08.08.2014	
MEPU 	Name Ketju Chain Цепь	Type 1/2" 8B-1	Sheet format A4	Page 1/1	Scale 1:4	
			Code 137719		Rev A	

3.28. 137720



POS	CODE	QTY	Nimitys	Description	По русски		Type
1	960212	1.3	Ketju	Chain			1/2" 8B-1, L=1.3m
Slab			Material	Finish	Weight	Drawn by	Date
					0.09 kg	MatiasE	08.08.2014
 General tolerance	ISO 2768-c		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by	Jaakko Lindfors	Date
			Name	Type	Sheet format	Page	Scale
			Ketju	1/2" 8B-1	A4	1/1	1:4
			Chain		Code		Rev
			Цепь		137720		A

3.29. 138467



POS	CODE	QTY	Nimitys	Description	По русски	Type
1	960204	1.30	Ketju	Chain		5/8" 10B-1
Slab	Material	Finish	Weight	Drawn by	Date	
 General tolerance ISO 2768-c			0.24 kg	Tuula Peltomäki	16.02.2016	
	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by	Date	
				MiikkaH	16.02.2016	
Name	Type	Sheet format	Page	Scale		
Ketju	5/8" 10B-1 L=1.30	A4	1/1	1:4		
Chain					Rev	
Цепь		138467			A	

MEPU 

3.30. 138468

POS	CODE	QTY	Nimitys	Description	По русски		Type
1	960204	1.35	Ketju	Chain	5/8" 10B-1		
Slab		Material		Finish	Weight	Drawn by	Date
 General tolerance ISO 2768-c					0.25 kg	Tuula Peltomäki	16.02.2016
		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.				Approved by	Date
						MiikkaH	16.02.2016
		Name	Ketju	Type		Sheet format	Page
			Chain	5/8" 10B-1, L=1.35		A4	1/1
			Цепь				Scale
						Code	Rev
						138468	A

4. POHJAKARTIO / BOTTOM CONE

4.1. 137681

BOM					
POS	CODE	QTY	Nimitys	Description	По русски
1	102449	1	Levy	Plate	Пластинка
2	106312	1	Luukku	Hatch	Заслонка
3	136828	1	Handleyy	Crest plate	Гребень
4	137162	2	Luukku	Hatch	Заслонка
5	137755	2	Levy	Plate	Пластинка
6	137756	2	Levy	Plate	Пластинка
7	137798	1	Levy	Plate	Пластинка
8	137769	2	Levy	Plate	Пластинка
9	137790	1	Levy	Plate	Пластинка
10	153152	1	Levy	Plate	Пластинка
11	910072	152	Kuujouuri	Hex bolt	Болт
12	910074	4	Kuujouuri	Hex bolt	M8x20
13	910077	4	Kuujouuri	Hex bolt	M8x25
14	914500	8	Lukkoriuvi	Square bolt	тюльпан болт
15	920004	8	Kuujouuri	Hexagon Nut	Тарка
16	920054	158	Kuujouuri	Hexagon Nut Low	Тарка низкая
17	920073	4	Kuujouuri	Wing Nut	Горячекатаная тарка
18	921008	4	Ajastinta	Washer	Шайба
19	921008	4	Ajastinta	Cup head washer	Шайба воронка
20	921070	8	Kuujouuri	Square bolt low	D30/9
21	923644	4	Lukkoriuvi	Square bolt low	тюльпан болт низкий
22	986001	2	Vedin	Handle	Pista 805

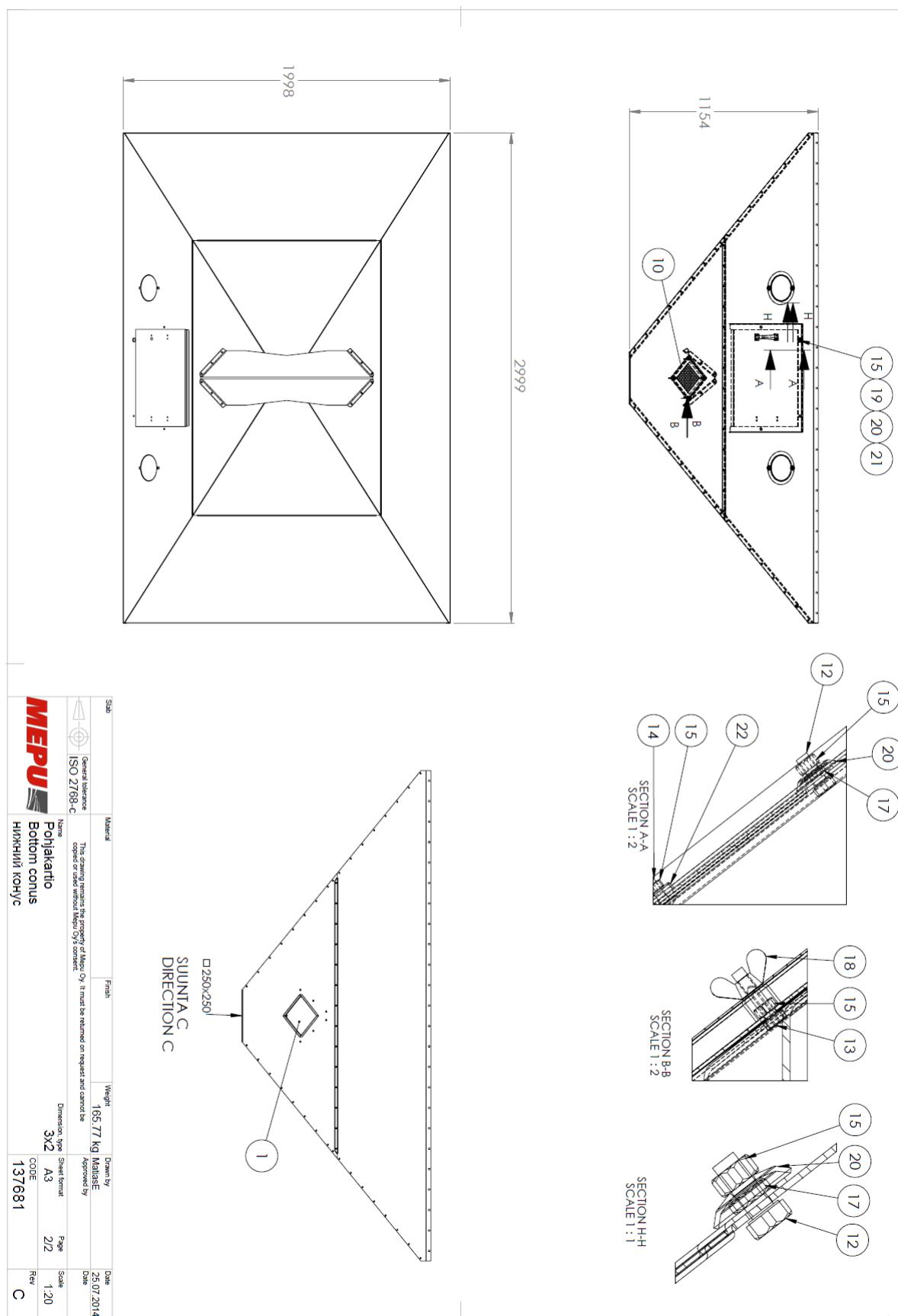
Sub ISO 2768-c

General tolerance

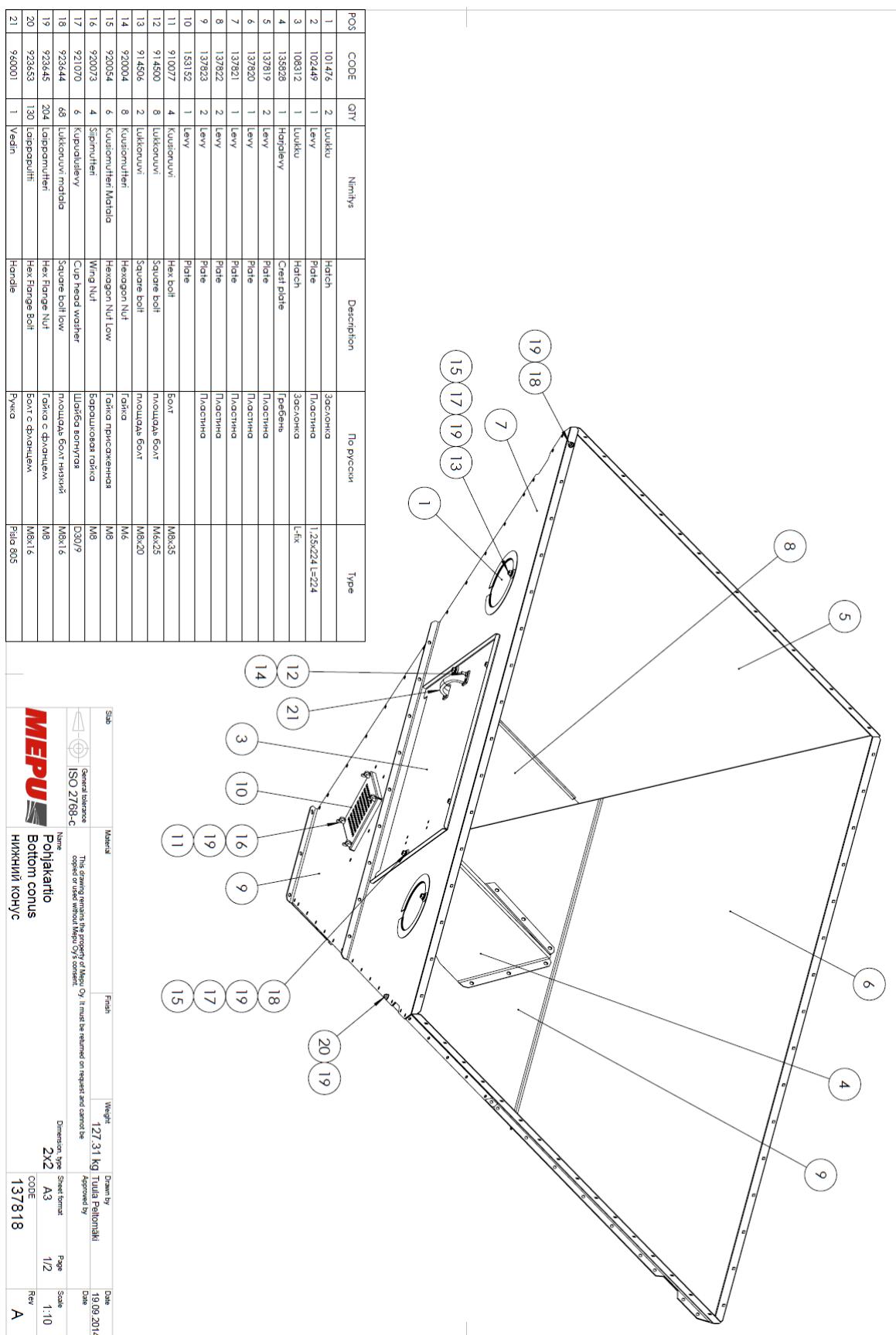
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

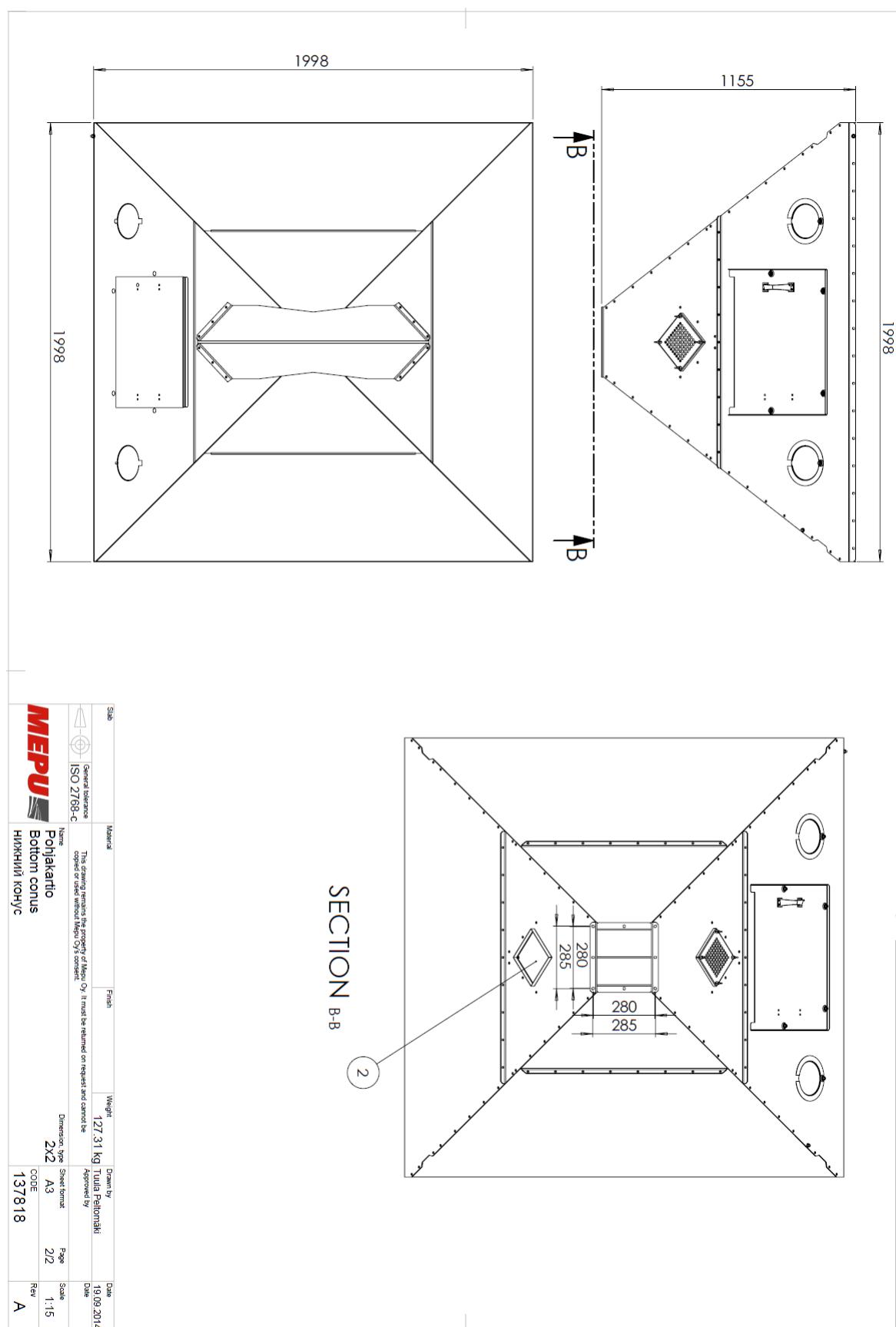
Name: Pojhakartio
Bottom cone
Нижний конус

Drawn by Matisse
Approved by Date 25.07.2014
Dimension type 3X2
Sheet format A3
Page 12
Scale 1:15
CODE 137681
Rev C



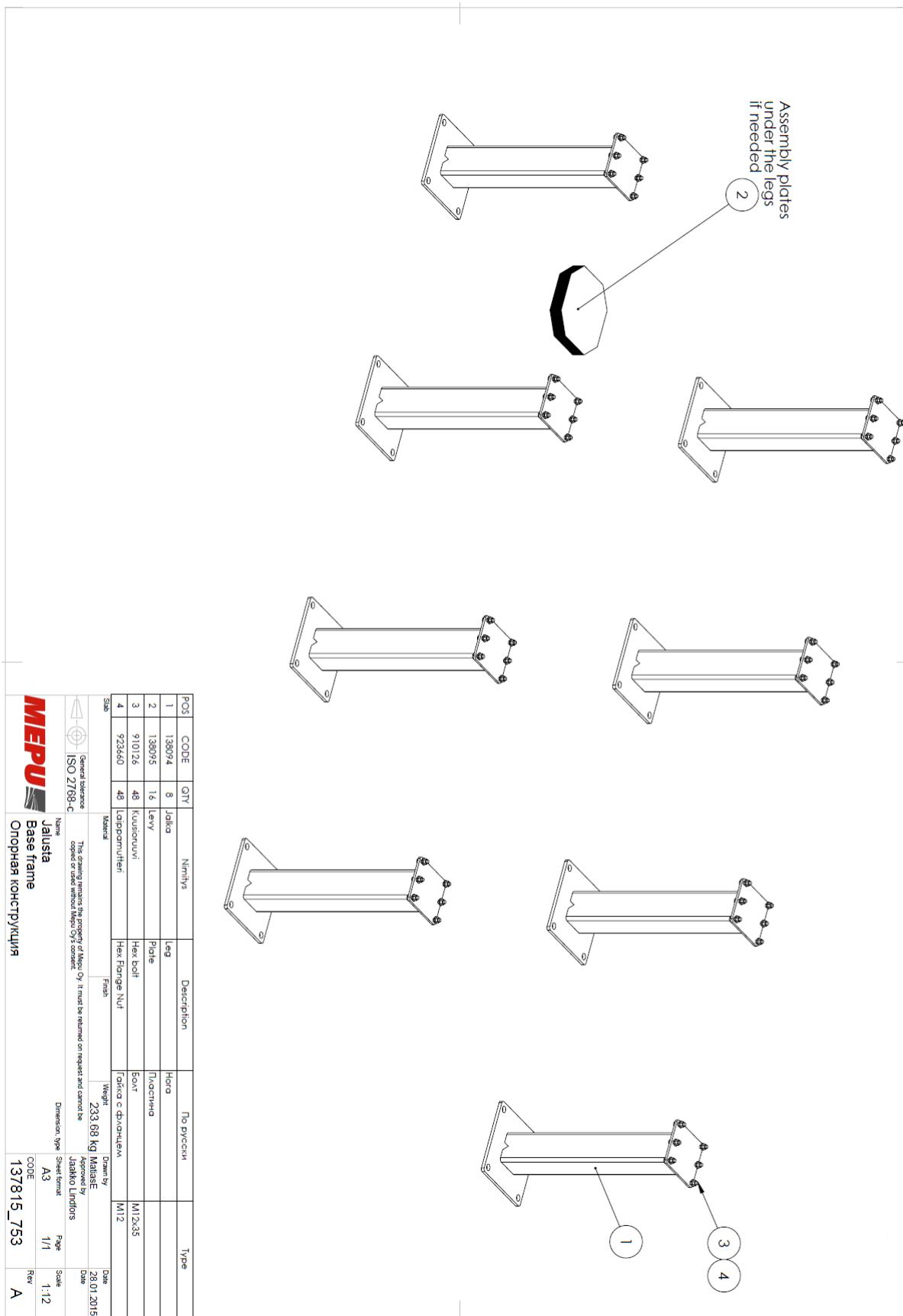
4.2. 137818



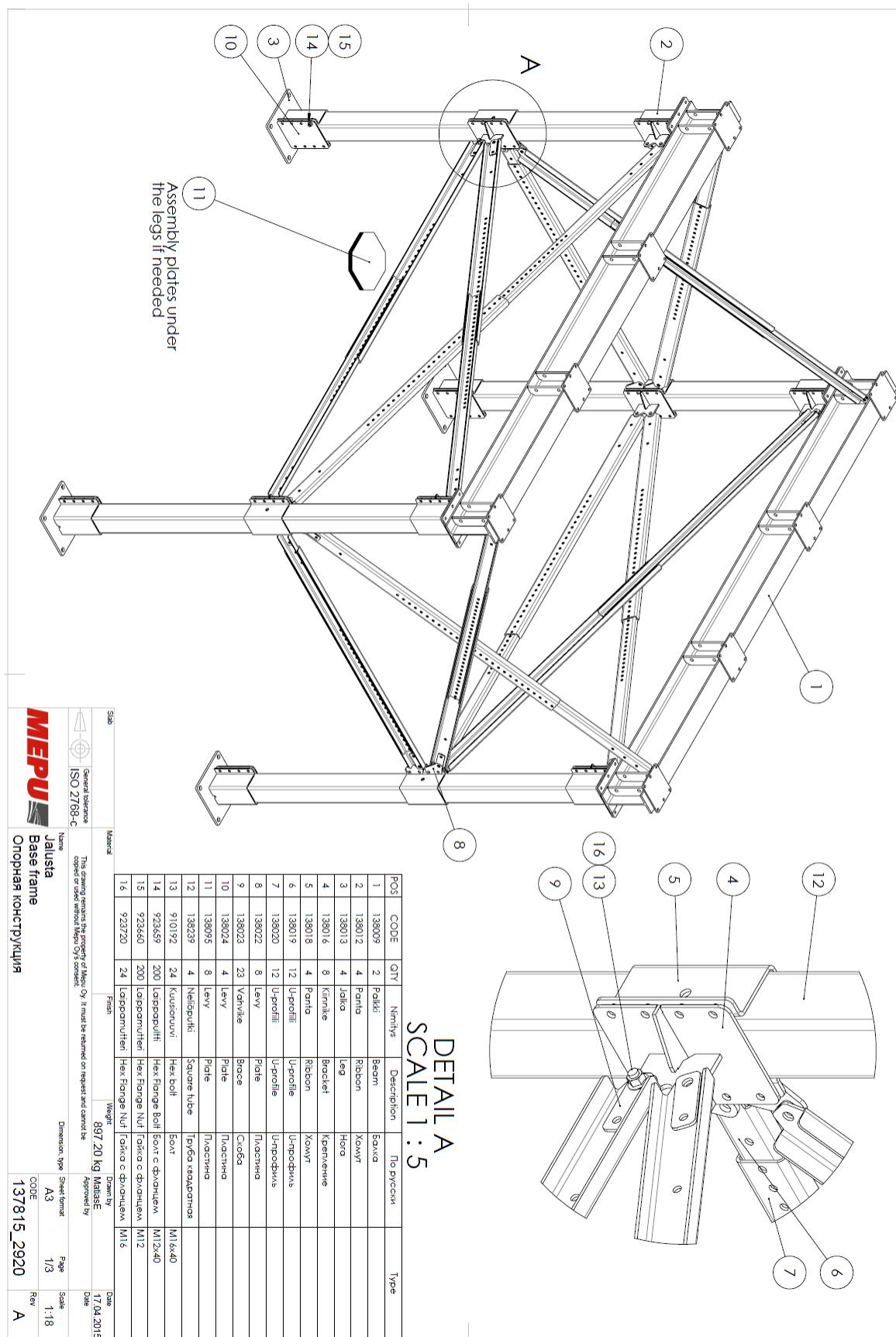


5. JALUSTA / BASE

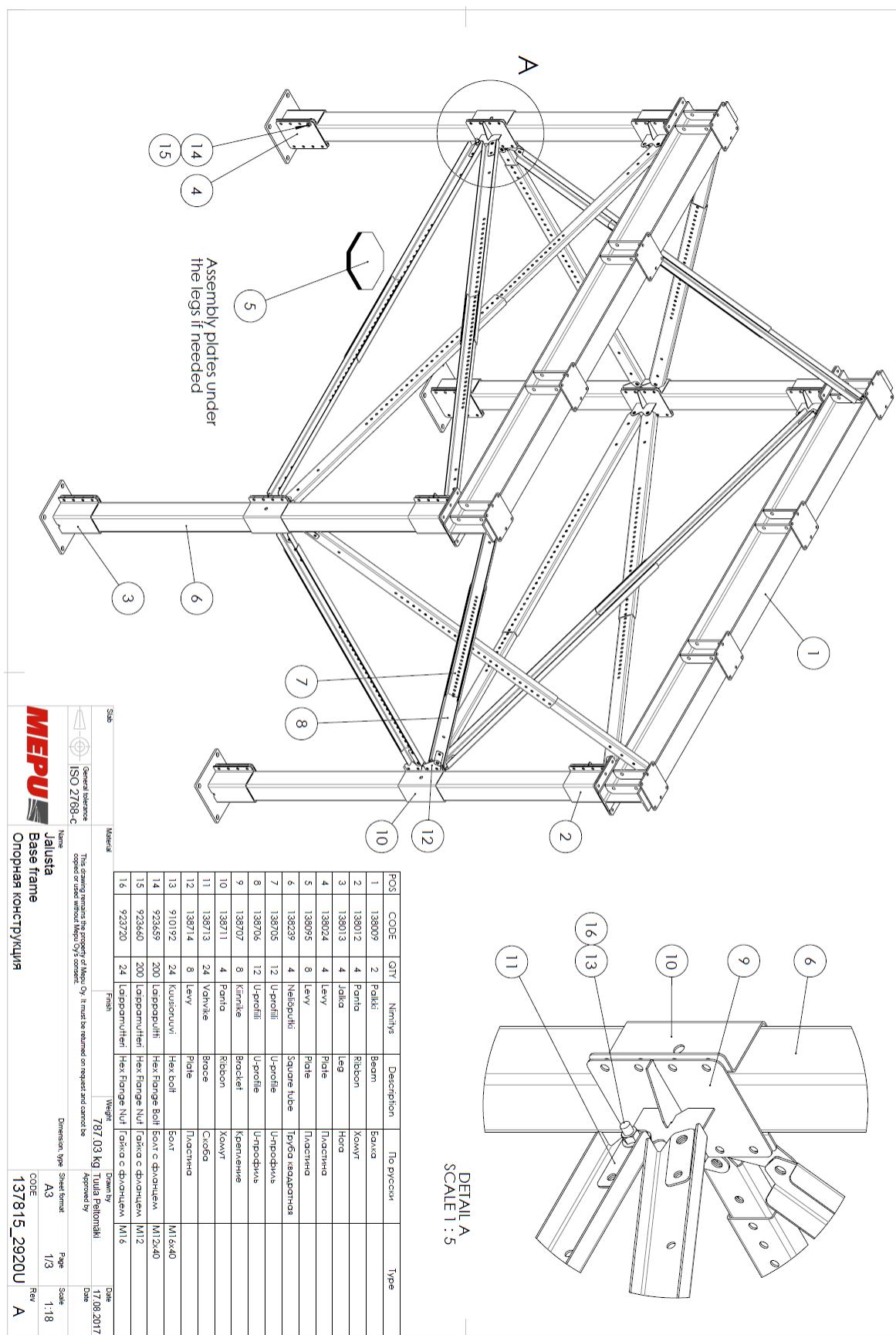
5.1. 137815_753

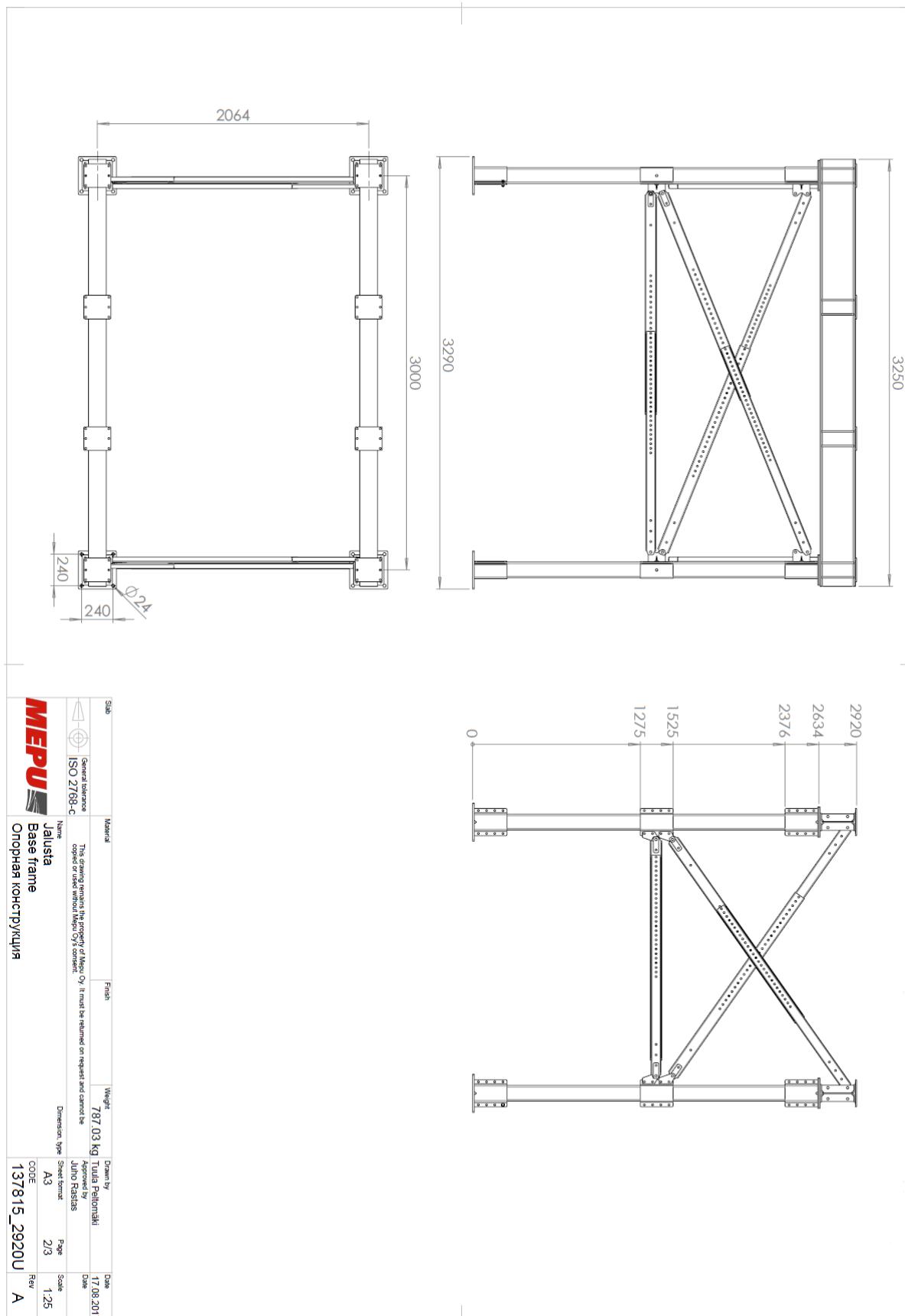


5.2. 137815_2920

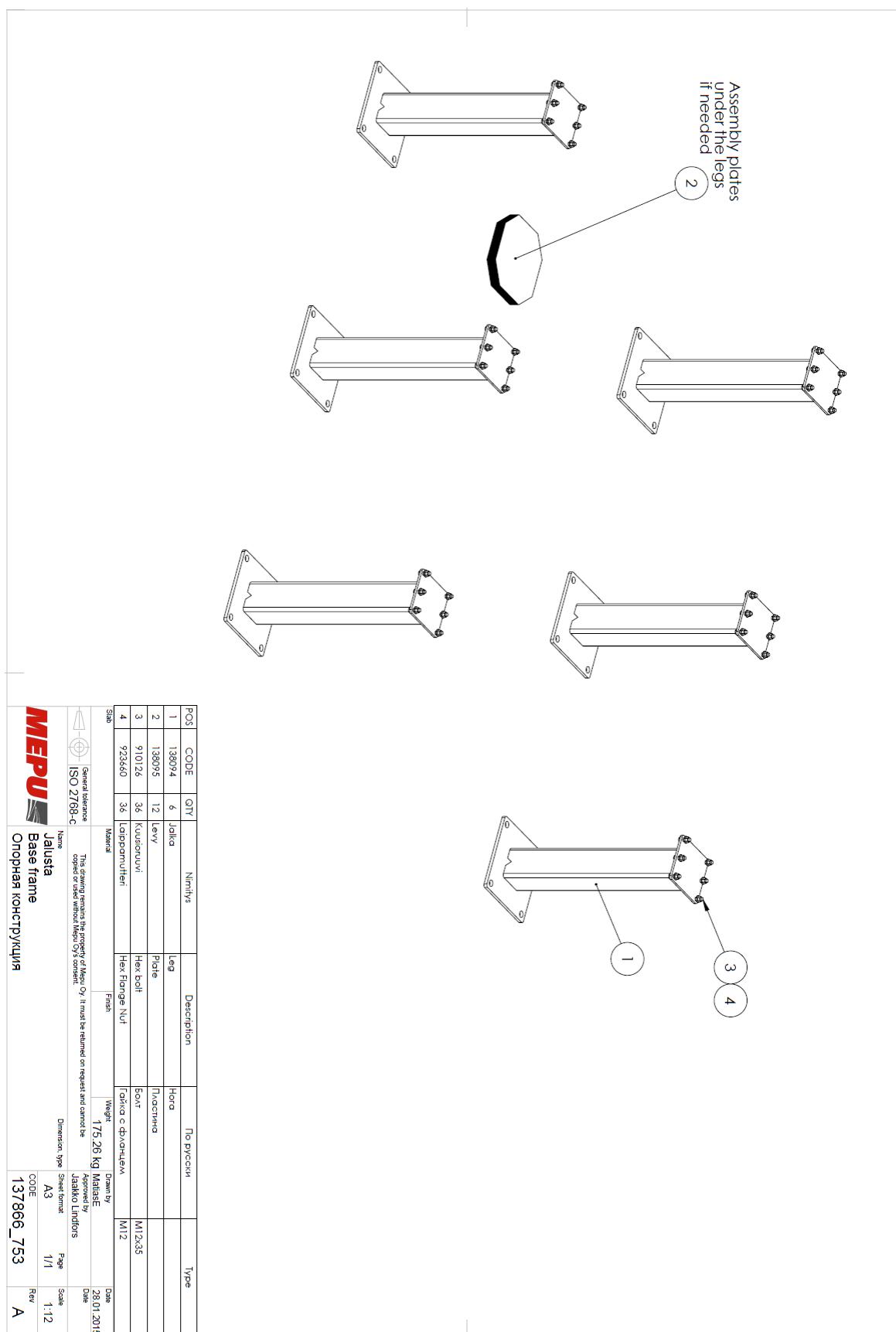


5.3. 137815_2920U

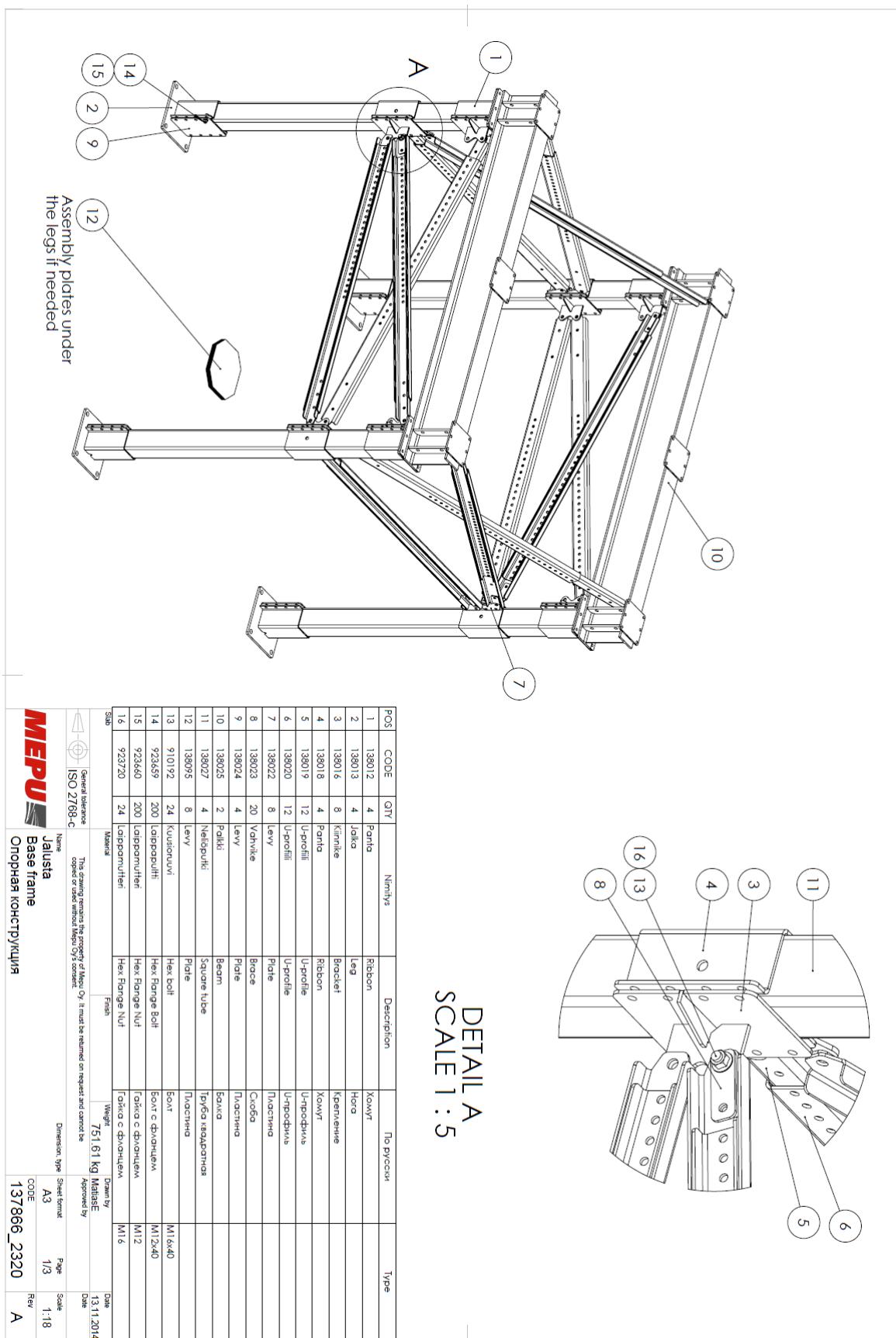




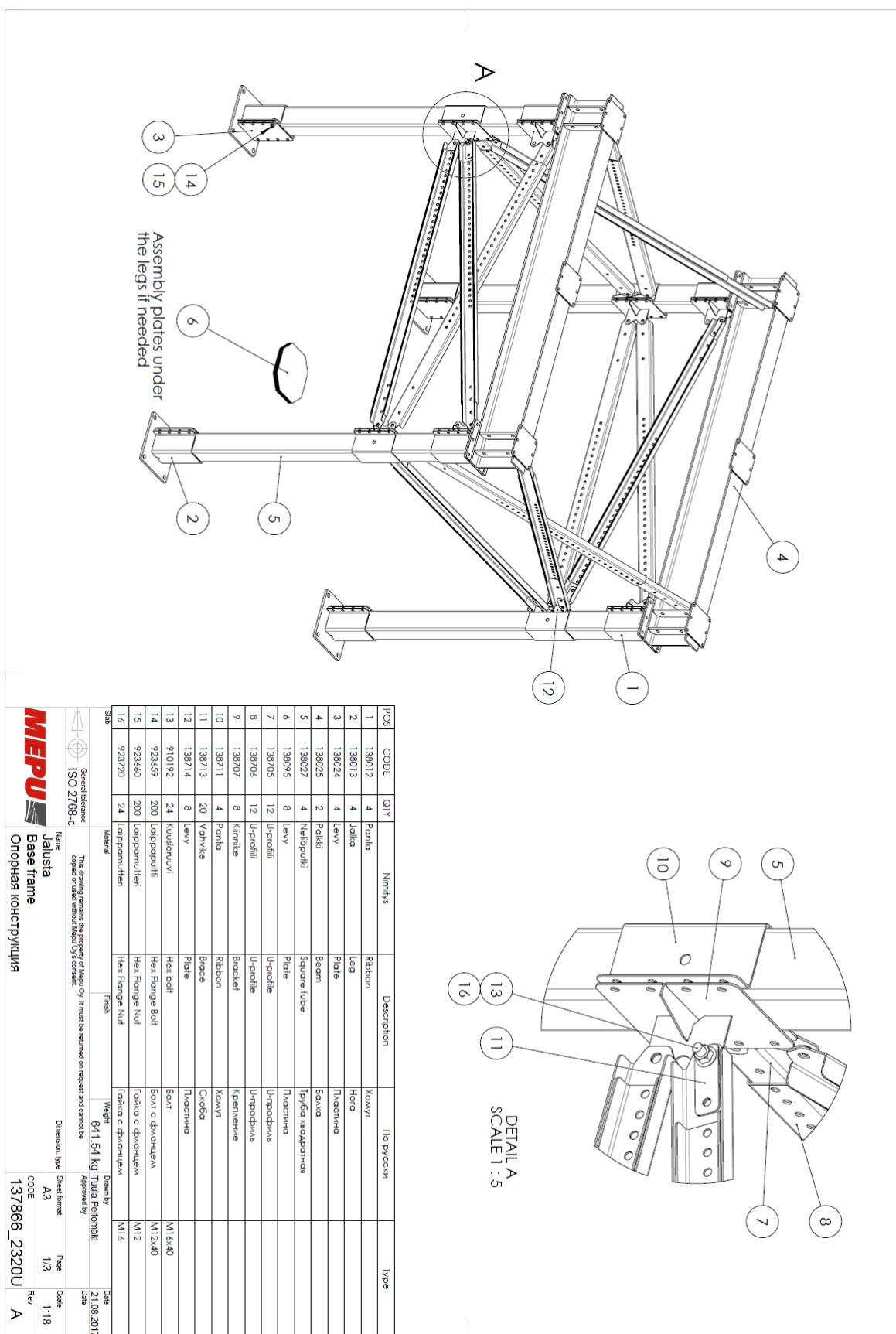
5.4. 137866_753

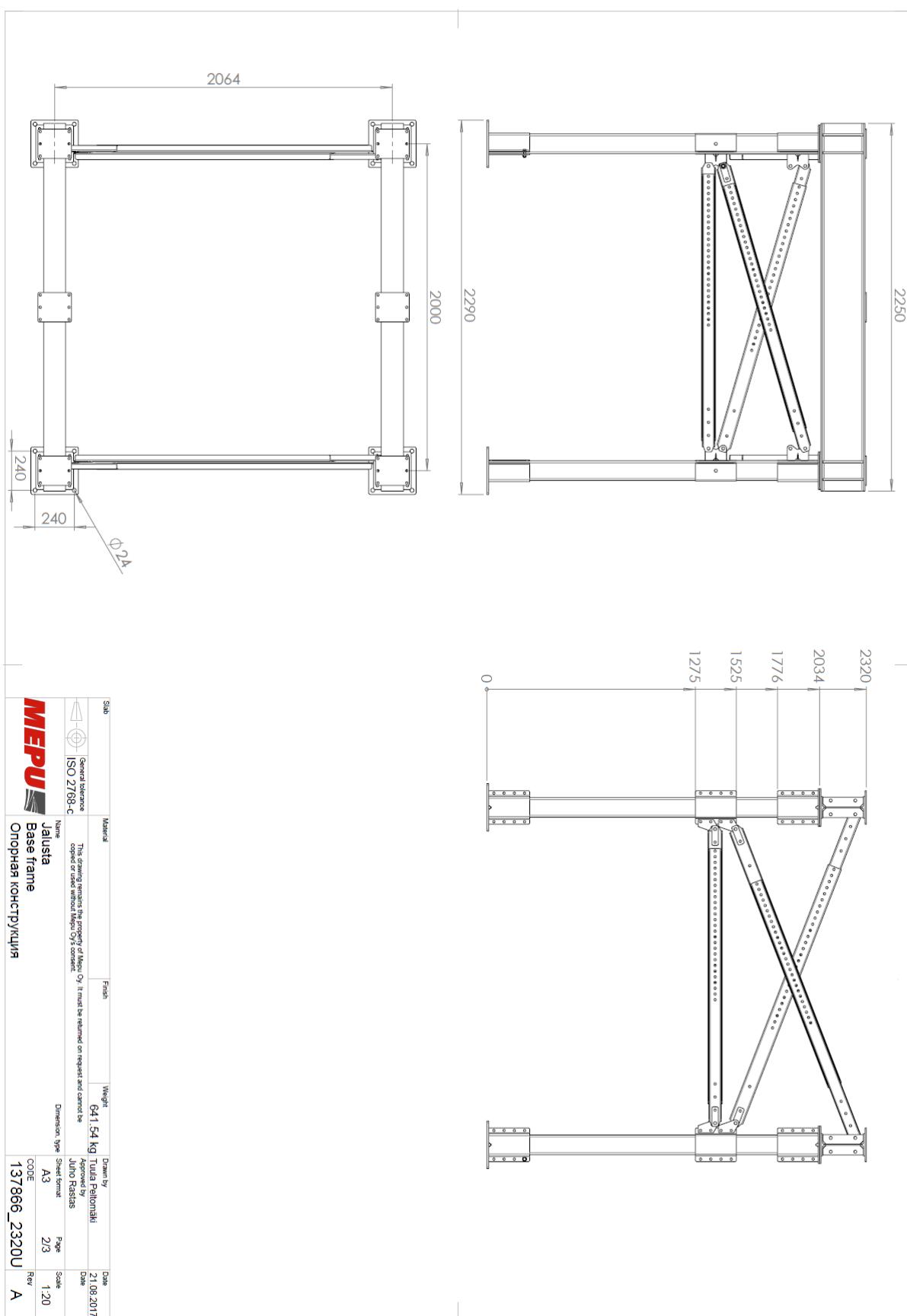


5.5. 137866_2320

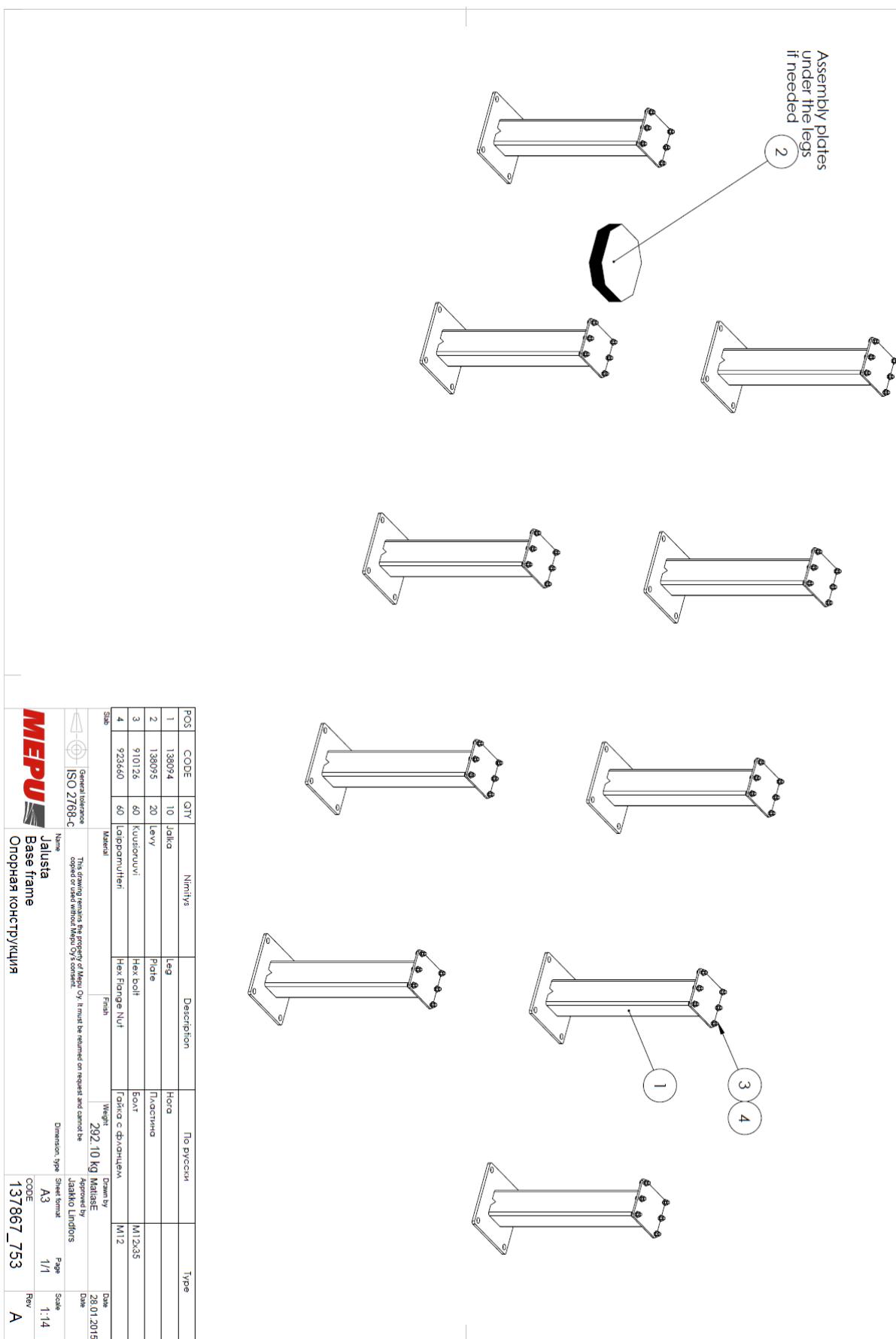


5.6. 137866_2320U

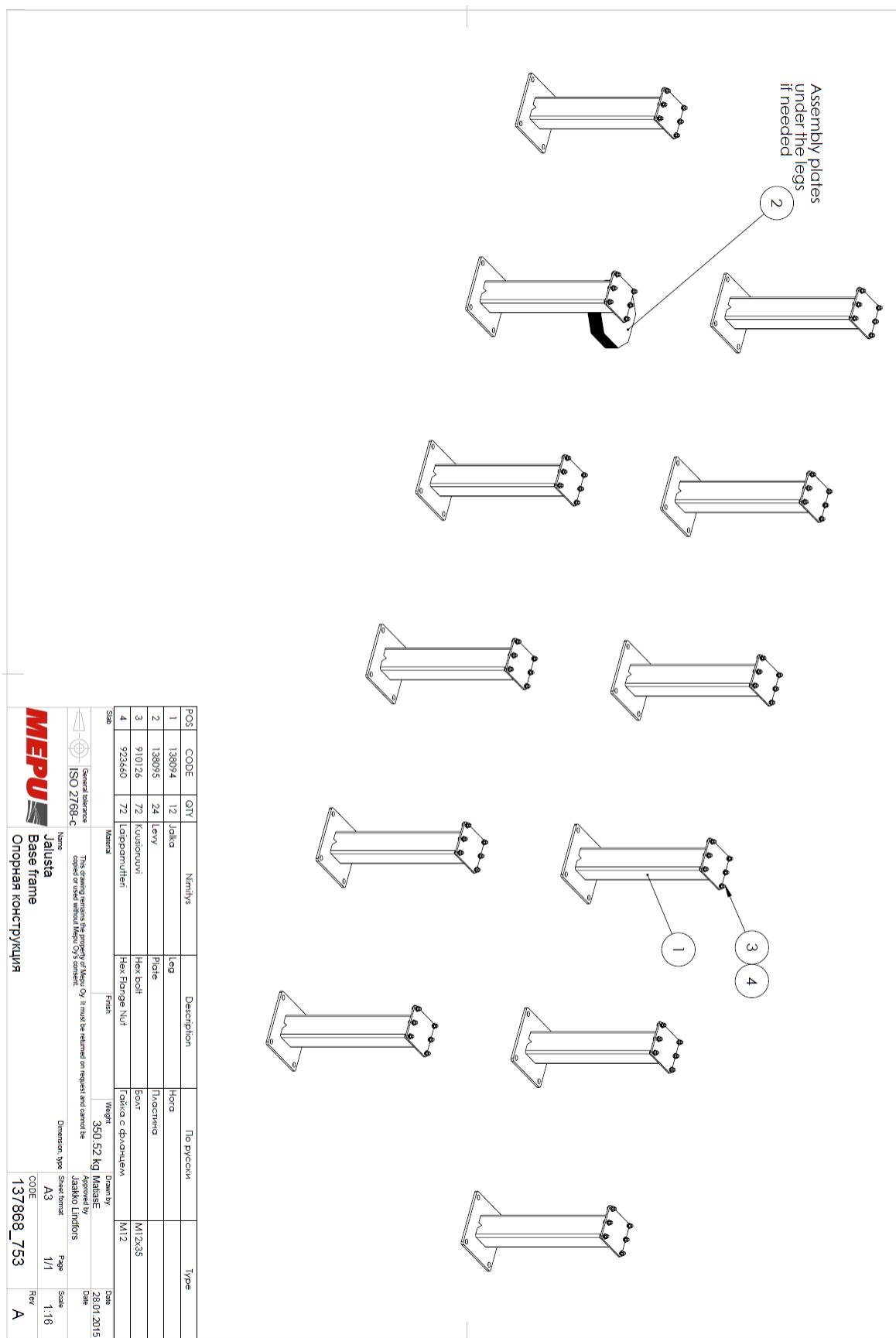




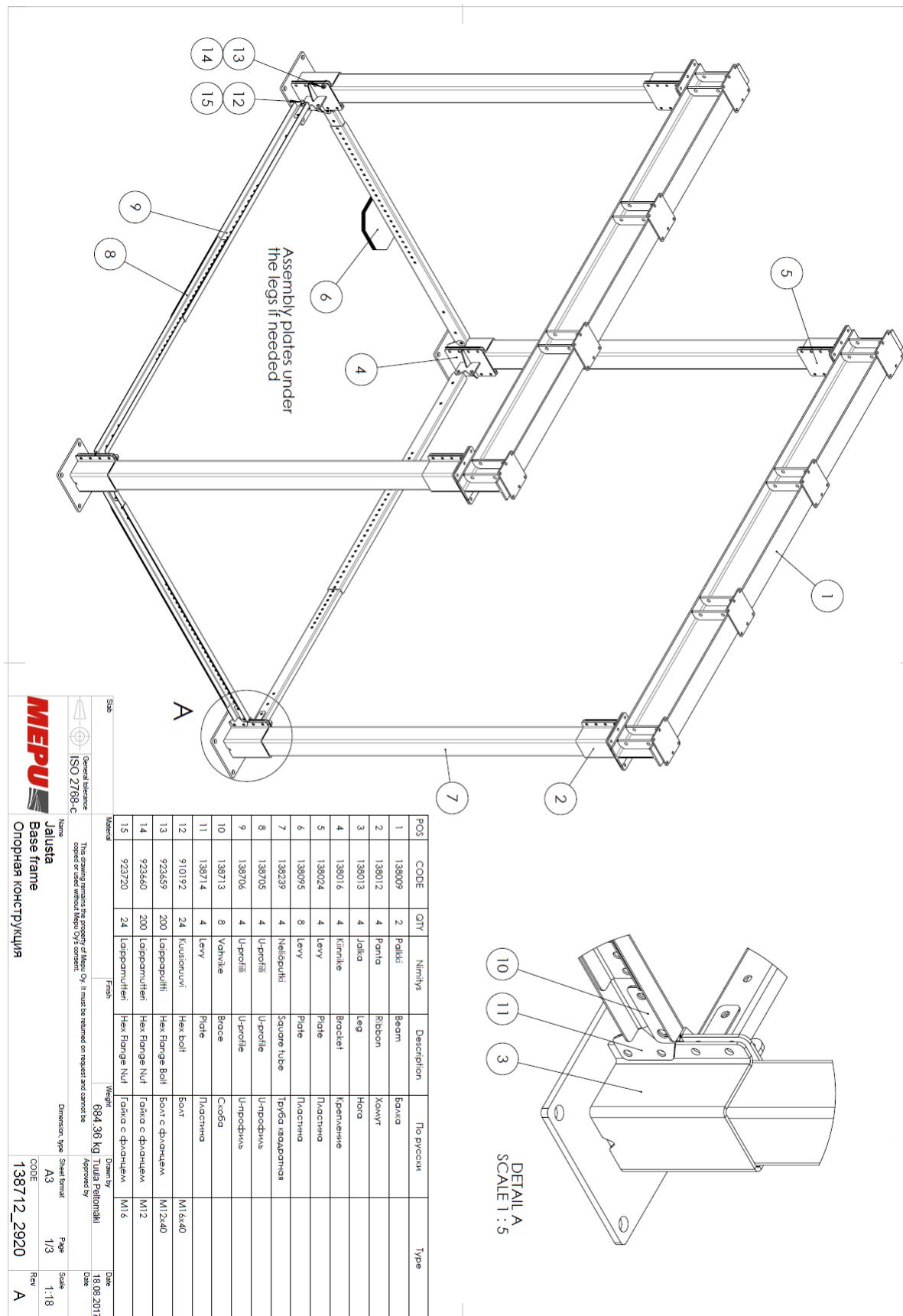
5.7. 137867_753

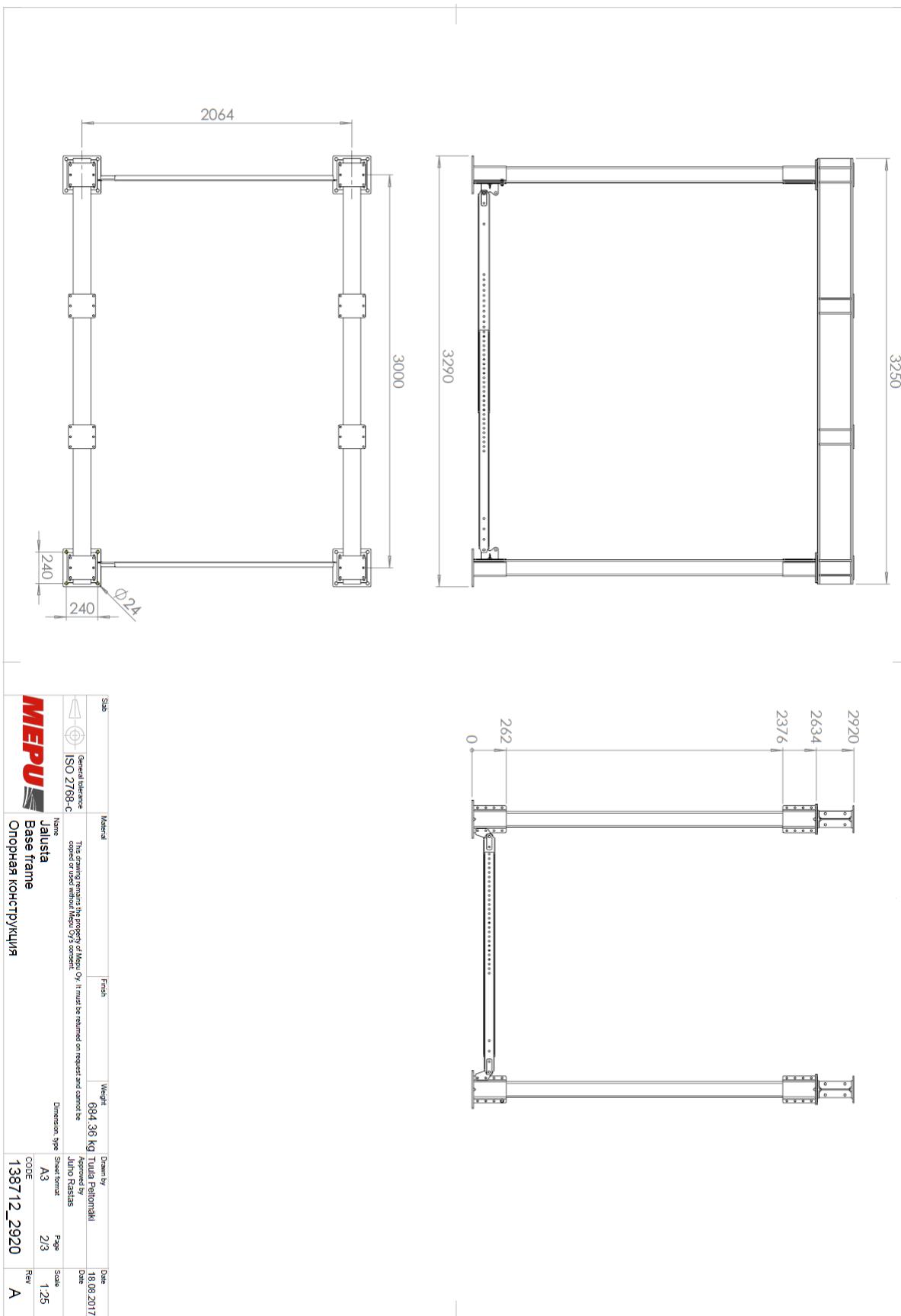


5.8. 137868_753

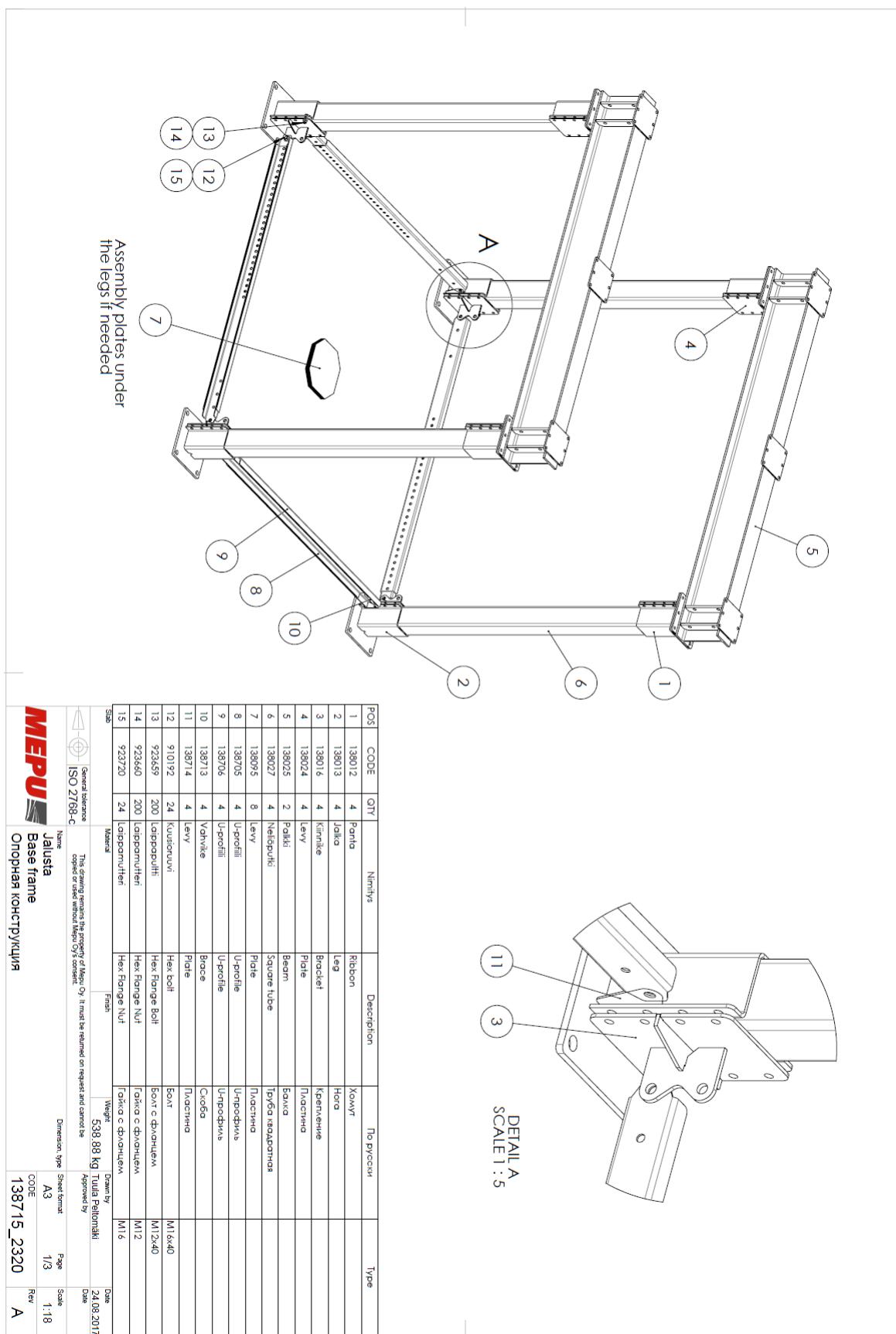


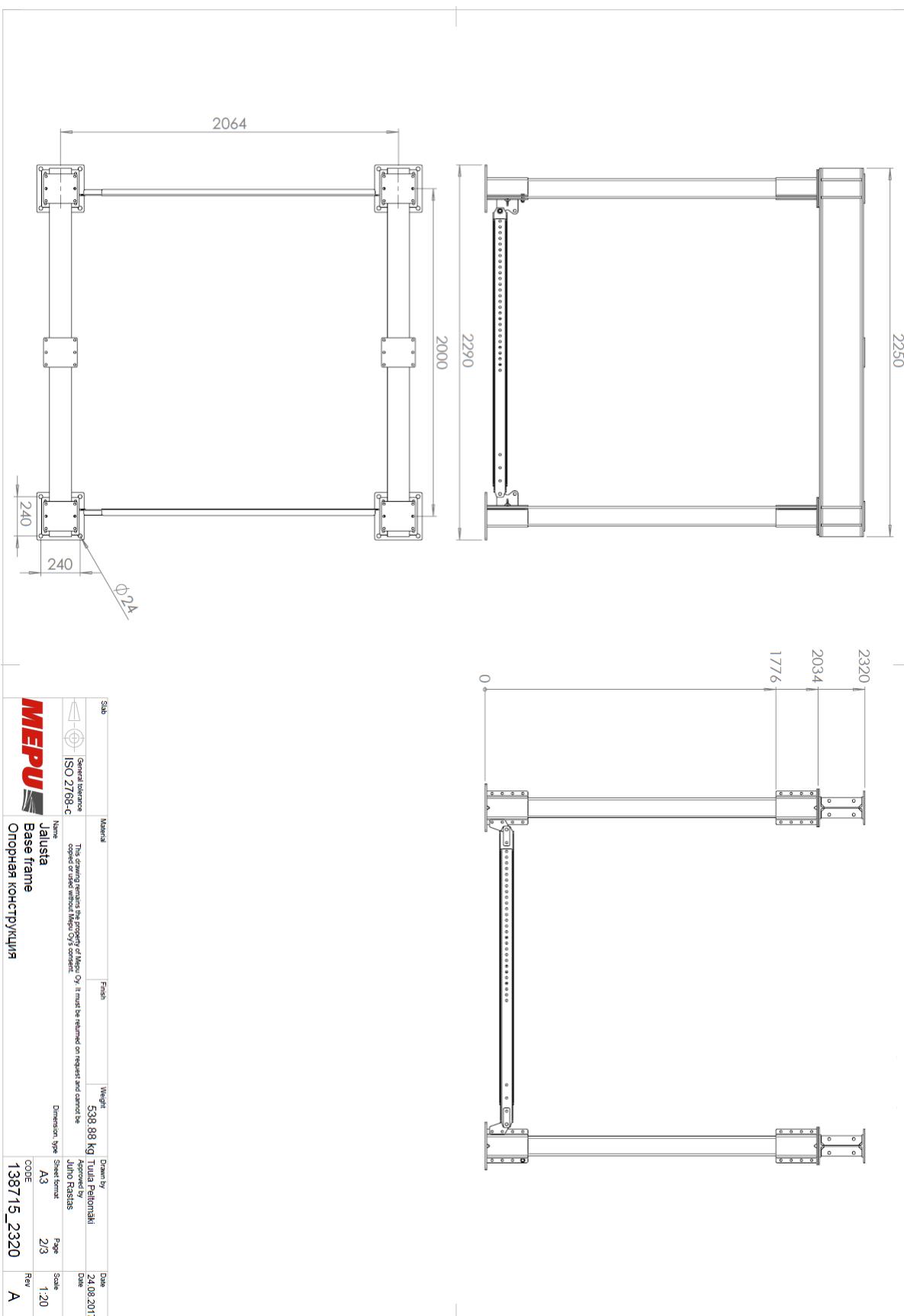
5.9. 138712_2920





5.10. 138715_2320

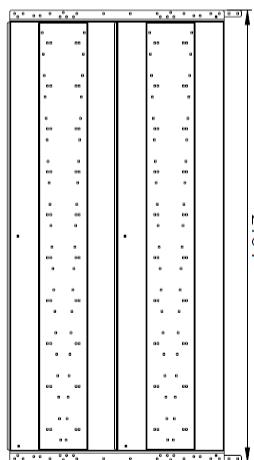
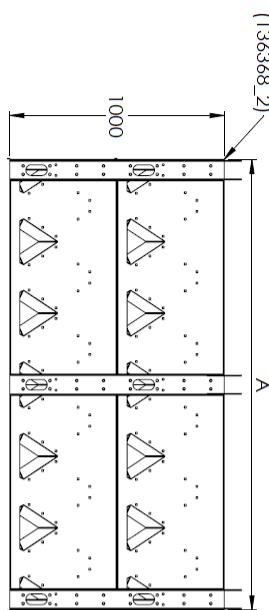




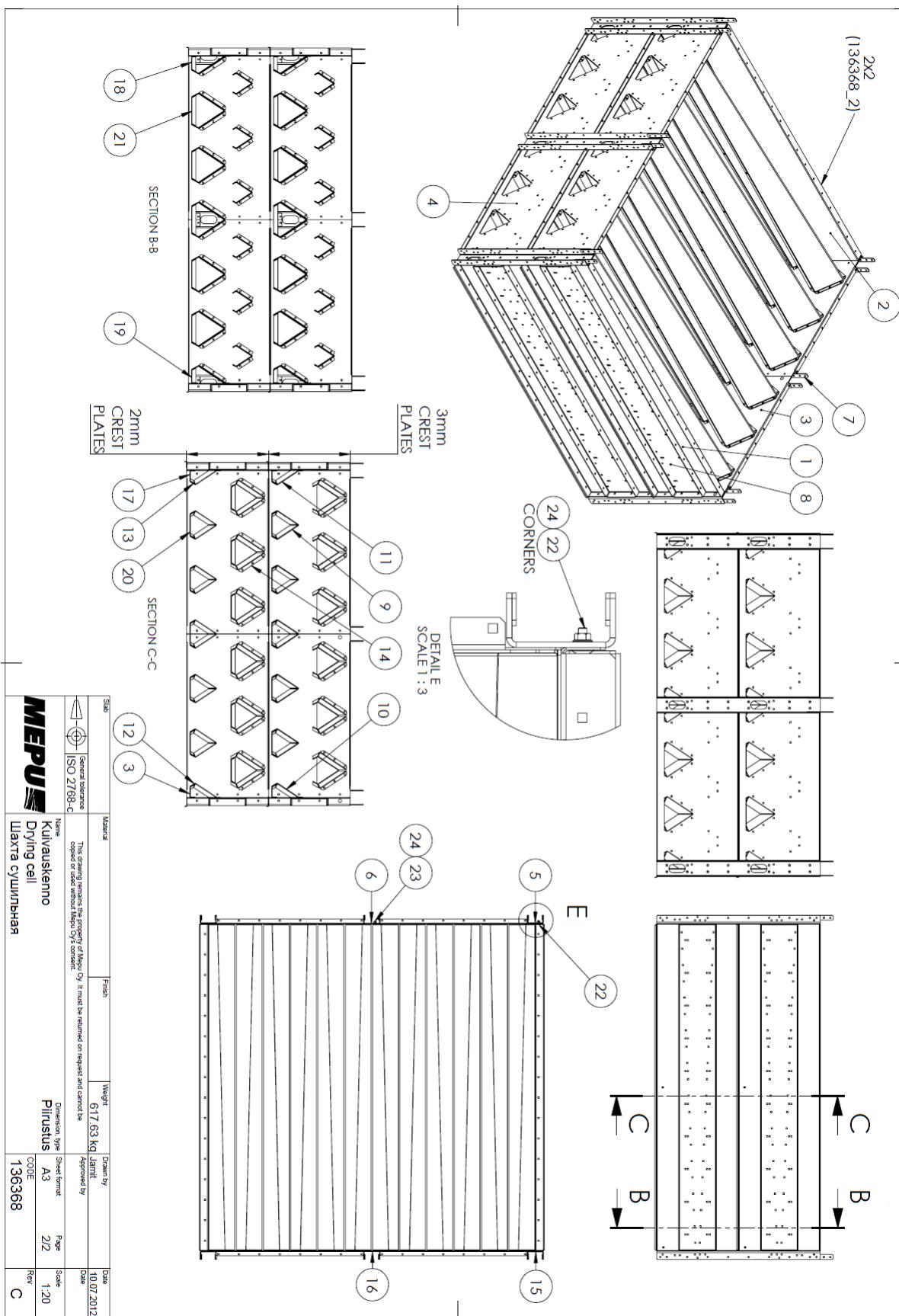
6. KUIVAUSKENNO / DRYING CELL

6.1. 136368

POS.	CODE	136368_2/QTY.	136368_3/QTY.	136368_4/QTY.	BOM	Nimrys	Description	Пиорусси	Type	A		
										(136368_2)	2100	
1	136347	2	2	2	2	2	2	2	Levy	Piote	2x2 (136368_3)	3100
2	136347PR	2	2	2	2	2	2	2	Levy	Piote	4x2 (136368_4)	4100
3	136348	4	6	8	10	12	14	16	Levy	Piote	5x2 (136368_5)	5100
4	136351	4	6	8	10	12	14	16	Levy	Piote	6x2 (136368_6)	6100
5	136356	2	2	2	2	2	2	2	U-profile	U-profile	7x2 (136368_7)	7100
6	136360	1	2	3	4	5	6	7	U-profile	U-profile	8x2 (136368_8)	8100
7	136362	12	16	20	24	28	32	36	Levy	Piote	10x2 (136368_9)	10100
8	136457	4	4	4	4	4	4	4	Levy	Piote	—	—
9	136571	11	17	23	29	35	41	47	Holeley	Crest plate	—	—
10	136572	1	1	1	1	1	1	1	Holeley	Crest plate	—	—
11	136572PR	1	1	1	1	1	1	1	Holeley	Crest plate	—	—
12	136575	1	1	1	1	1	1	1	Holeley	Crest plate	—	—
13	136575PR	1	1	1	1	1	1	1	Holeley	Crest plate	—	—
14	136576	11	17	23	29	35	41	47	Holeley	Crest plate	—	—
15	136577	2	2	2	2	2	2	2	U-profile	U-profile	1000x5mm	—
16	136578	1	2	3	4	5	6	7	U-profile	U-profile	1000x3mm	—
17	136769	4	4	4	4	4	4	4	Levy	Support plate	—	—
18	136770	2	2	2	2	2	2	2	Levy	Piote	—	—
19	136770PR	2	2	2	2	2	2	2	Levy	Piote	—	—
20	136771	22	34	46	58	70	82	94	Tulevay	Support plate	—	—
21	136772	10	16	22	28	34	40	46	Levy	Piote	—	—
22	914556	64	64	64	64	64	64	64	Lukkouuni_matala	Square bolt	M6x20	—
23	923644	590	813	1035	1259	1482	1715	1928	Lukkouuni_matala	Square bolt low	M6x16	—
24	923645	654	877	1100	1323	1545	1779	1992	Loppomutteri	Hex flange Nut	M8	—

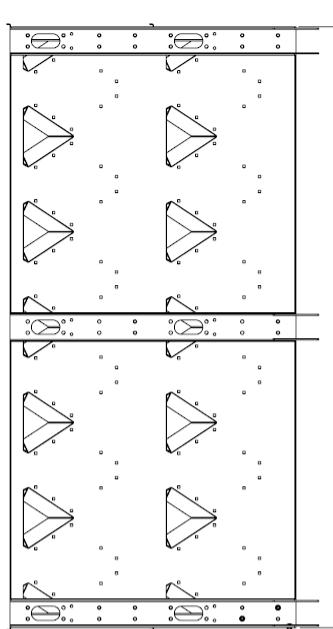
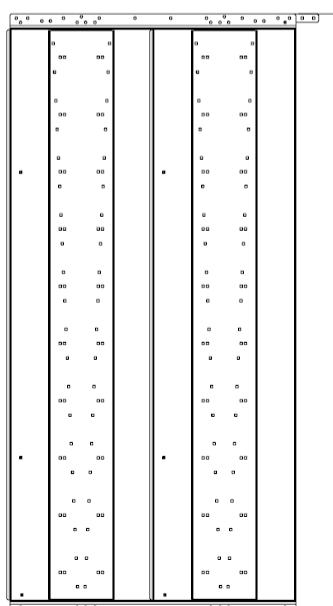


Std.	Material	Finish	Weight	Drawn by
General tolerance			617.63 kg	Jarmi
ISO 2768-C				Date
Name	Kuivauskenno			10.07.2012
Drawing type	Drying cell			Code
Dimension type	Piirustus			
Sheet format	A3			
Page	1/2			
Scale	1:20			
Rev	C			
	Шахта сушильная			

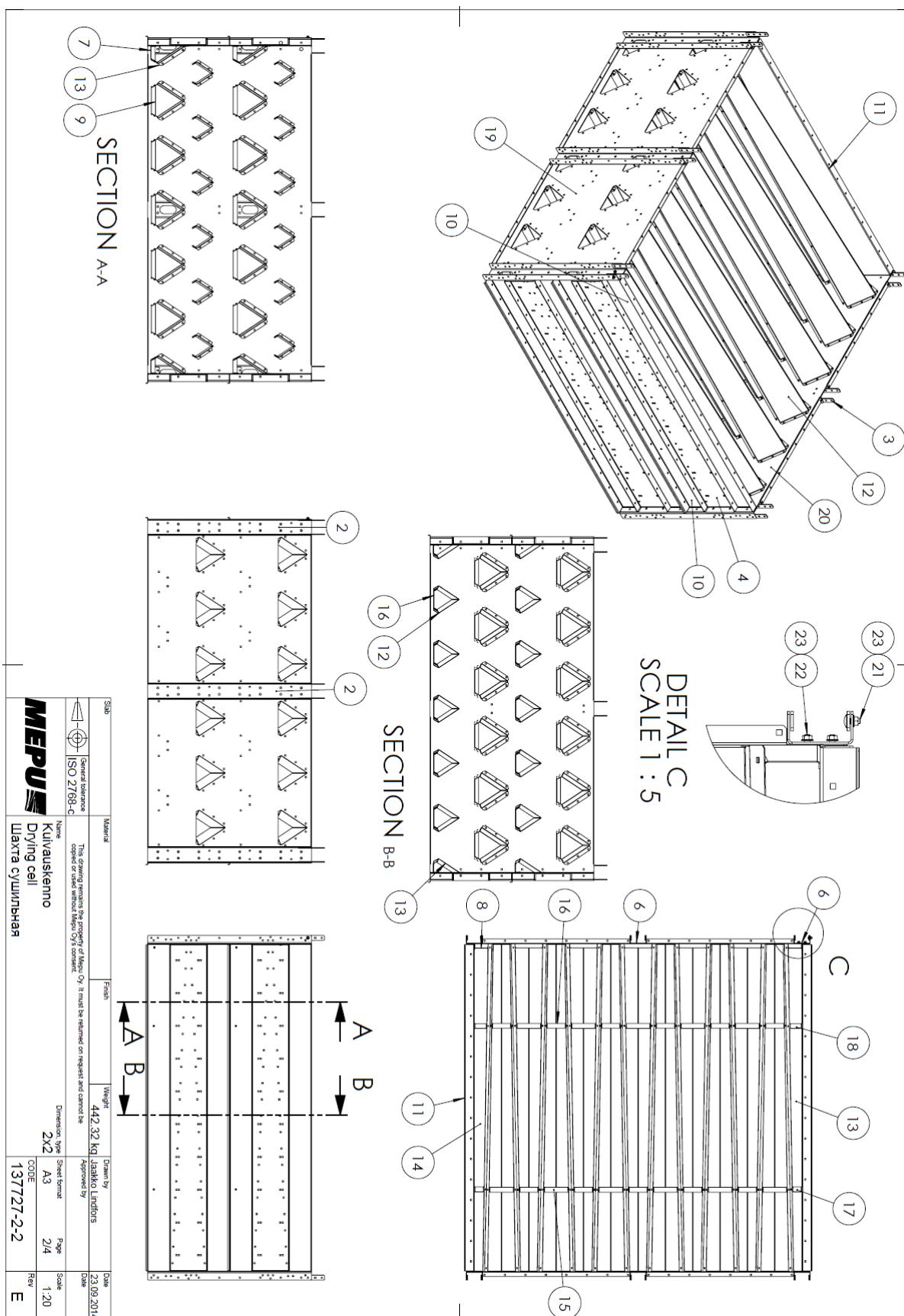


6.2. 137727-2-2

POS	CODE	2-2/QTY.	2-2H/QTY	2-2K/QTY.	Nimitys	Description	По русски	Type
1	136356	-	2	-	U-profilii	U-profile	U-профиль	1000x5mm
2	136360	3	1	3	U-profilii	U-profile	U-профиль	100x3mm
3	136362	12	12	12	Levy	Plate	Пластина	
4	136457	4	4	-	Levy	Plate	Пластина	
5	136457	-	2	-	U-profilii	U-profile	U-профиль	1000x5mm
6	136458	3	1	3	U-profilii	U-profile	U-профиль	100x3mm
7	136770	2	2	2	Levy	Plate	Пластина	
8	136770PK	2	2	2	Levy	Plate	Пластина	
9	136772	10	10	10	Levy	Plate	Пластина	
10	13731	2	2	2	Levy	Plate	Пластина	
11	13731PK	2	2	2	Levy	Plate	Пластина	
12	137733	22	22	22	Hajdeevy	Crest plate	Гребень	
13	137734	2	2	2	Hajdeevy	Crest plate	Гребень	
14	137734PK	2	2	2	Hajdeevy [peili]	Crest plate (mirror)	[Гребень зеркаль.]	
15	137735	22	22	22	Tukilevyy	Support plate	Опорная пластина	
16	137736	22	22	22	Tukilevyy	Support plate	Опорная пластина	
17	137737	4	4	4	Tukilevyy	Support plate	Опорная пластина	
18	137738	4	4	4	Tukilevyy	Support plate	Опорная пластина	
19	137829	1	1	1	Levy	Plate	Пластина	
20	137842	1	1	1	Levy	Plate	Пластина	PL1.5 1055x2000
21	914506	70	70	70	Lukkoriuvi	Square bolt	Площадь болт	M8x20
22	923844	490	490	490	Lukkoriuvi matola	Square bolt low	Площадь болт низкий	M8x16
23	923845	560	560	560	Laippomuutteet	Hex Flange Nut	Гайка с фланцем	M8

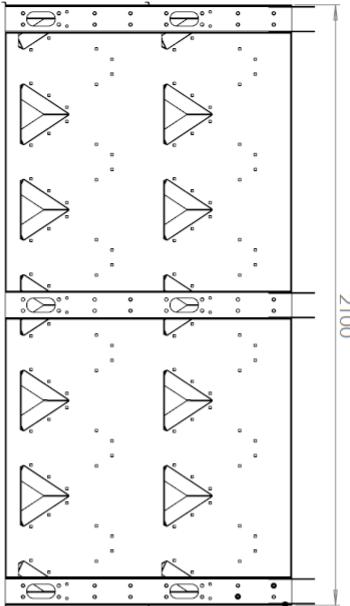
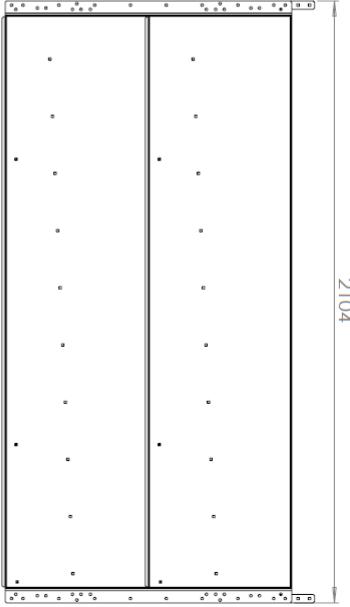



Size	Material	Finish	Weight	Drawn by	Date
General reference ISO 2768-C			453.03 kg	Jarkko Juhola	22.09.2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name Kuivalaistekmo Drying cell		Dimension type 2x2H	Sheet format A3	Page 1/4	Scale 1:15
Wastra сушильная		CODE 137727-2-H	Rev E		



6.3. 137727-2-2U

POS	CODE	2-2U/QTY.	2-2HU/QTY.	2-KU/QTY.	Nimety	Description	По рисунку	Type
1	136340	-	2	-	U-profilii	U-profile	U-профиль	1000x3mm
2	136678	-	2	-	U-profilii	U-profile	U-профиль	1000x3mm
3	136770	2	2	2	Levy	Plate	Пластинка	
4	13670K	2	2	2	Levy	Plate	Пластинка	
5	137731	2	2	2	Levy	Plate	Пластинка	
6	137731PK	2	2	2	Levy	Plate	Пластинка	
7	137733	22	22	22	Harjilevy	Crest plate	Гребень	
8	137734	2	2	2	Harjilevy	Crest plate	Гребень	
9	137734PK	2	2	2	Harjilevy [peili]	Crest plate (mirror)	Гребень [зерк.]	
10	137735	22	22	22	Tukilevy	Support plate	Опорная пластинка	
11	137736	22	22	22	Tukilevy	Support plate	Опорная пластинка	
12	137737	4	4	4	Tukilevy	Support plate	Опорная пластинка	
13	137738	4	4	4	Tukilevy	Support plate	Опорная пластинка	
14	137842	1	1	1	Levy	Plate	Пластинка	PL1.5.1053x2000
15	138698	12	12	12	Levy	Plate	Пластинка	
16	138699	3	1	3	U-profilii	U-profile	U-профиль	1000x2.5mm
17	138702	3	1	3	U-profilii	U-profile	U-профиль	1000x2.5mm
18	138703	1	1	1	Levy	Plate	Пластинка	
19	914506	70	70	70	Luukkauvai matola	Square bolt low	Полюсная болт низкий	M8x20
20	923644	490	490	490	Luukkauvai matola	Square bolt low	Полюсная болт низкий	M8x15
21	923645	560	560	560	Laippomutteri	Hex Flange Nut	Гайка с фланцем	M8

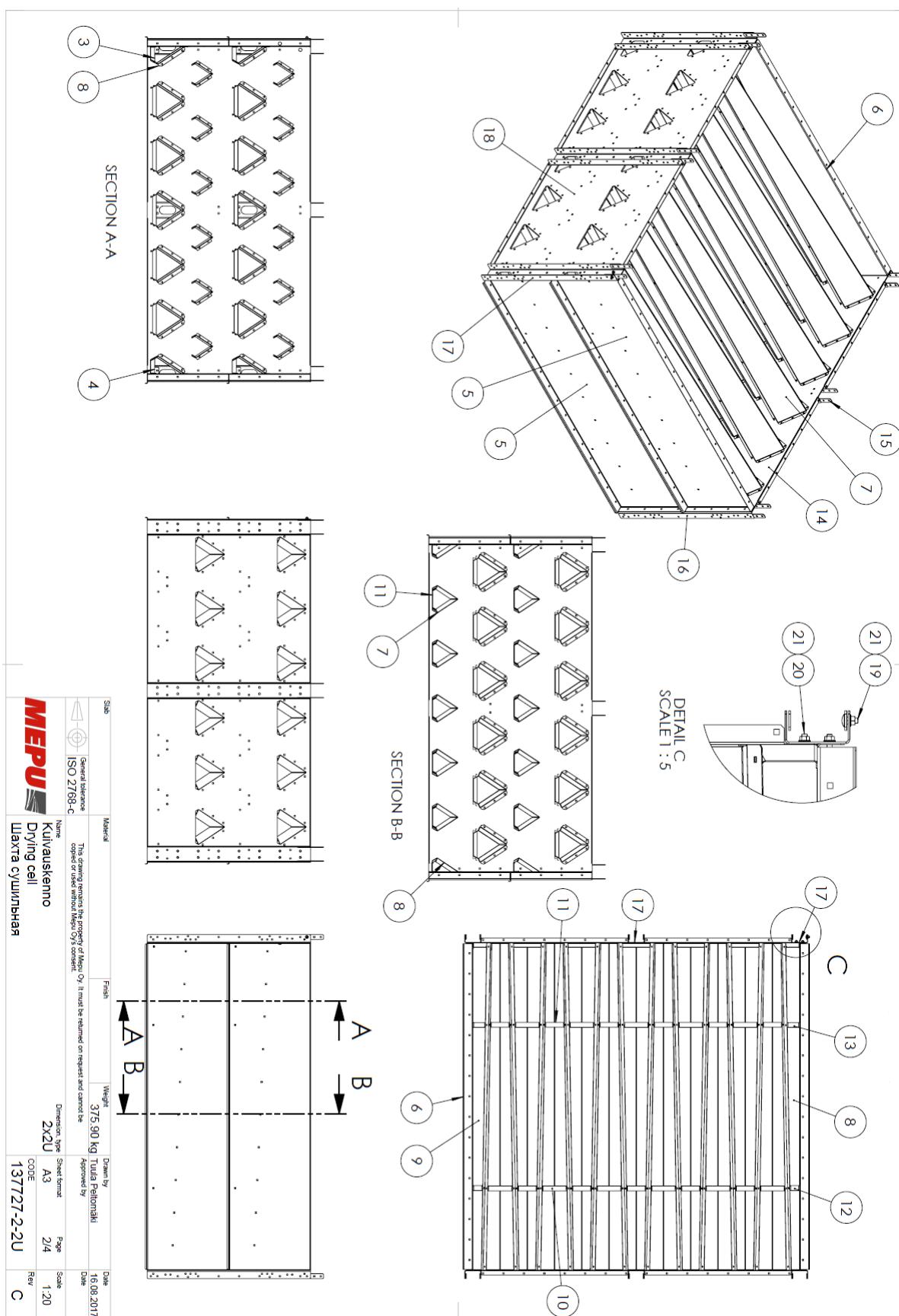
2100
2104

Sub	Material	Finish	Weight	Drawn by	Date
ISO 2768-C	Kuivauskuoppa	This drawing remains the property of Mepu Oy and must be returned on request and cannot be copied or reproduced without prior written consent.	378.73 Kg	Tuula Peltomaki	16.08.2017
Approved by _____					

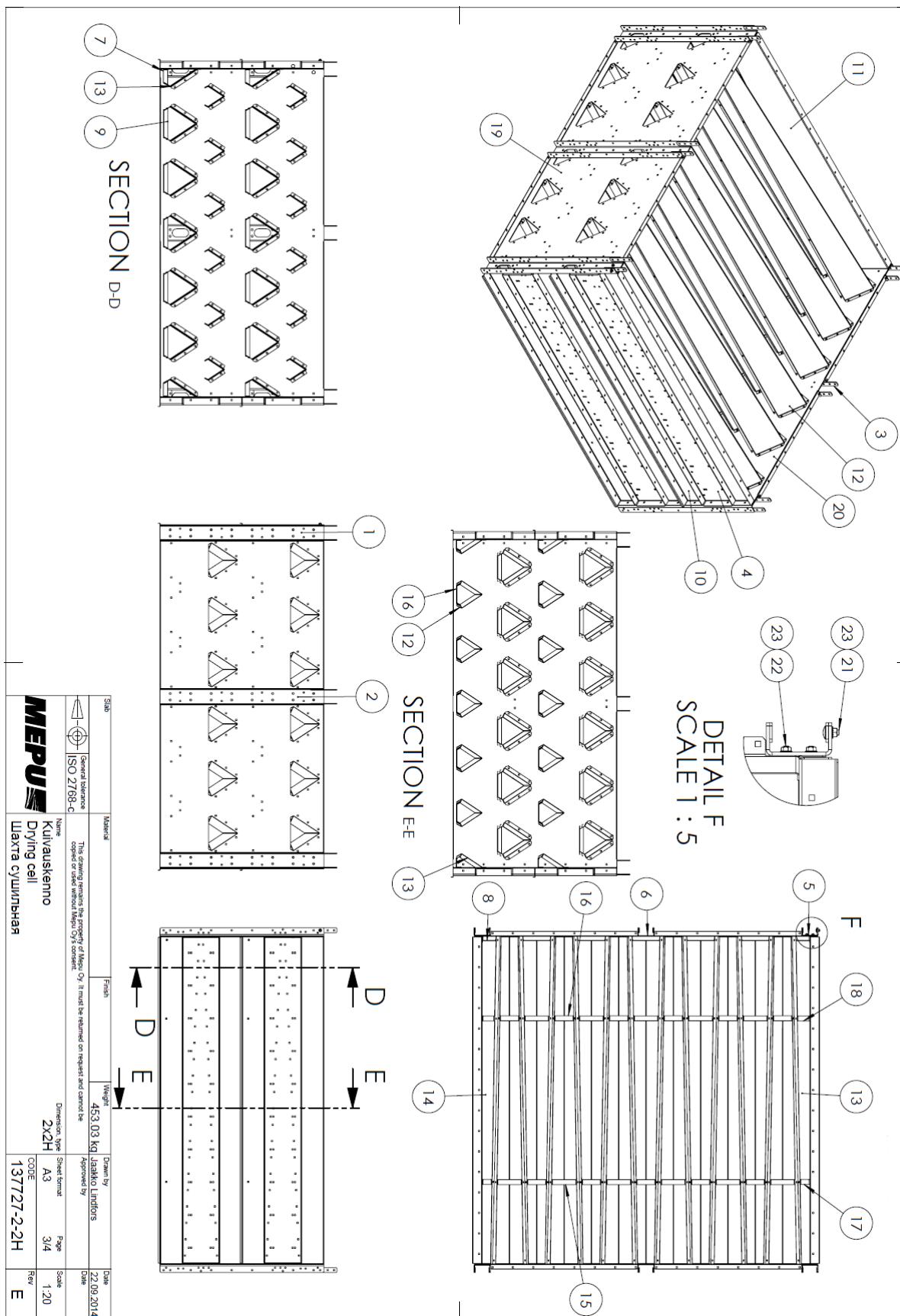
MEPU

Name: Kuivauskuoppa
Drying cell
Шахта сушильная

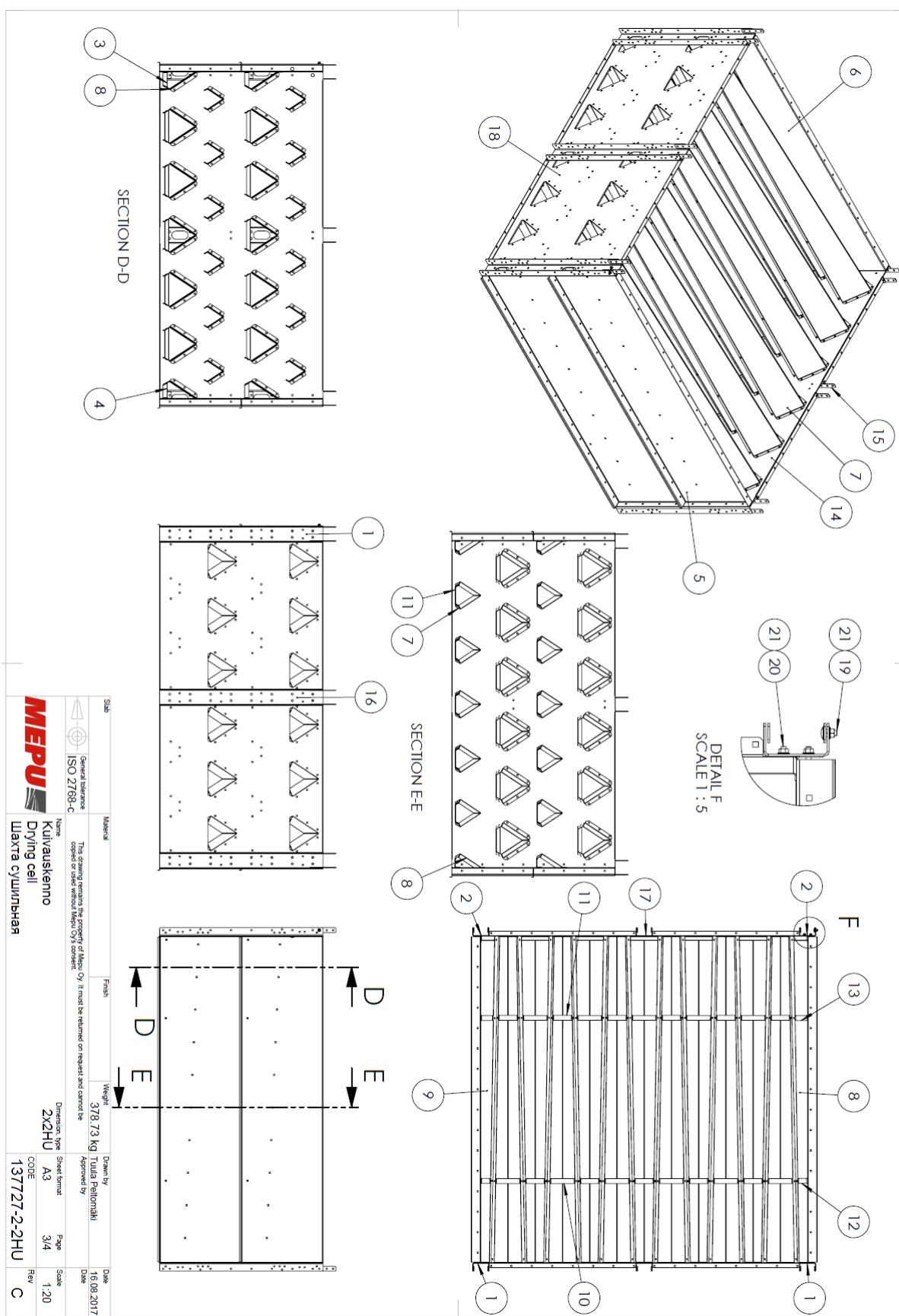
Dimension Type: 2X2HU
Sheet Format: A3
Page: 1/4
Scale: 1:15
CODE: 137727-2-2HU
Rev: C



6.4. 137727-2-2H



6.5. 137727-2-2HU



6.6. 137727-3-2

POS	CODE	3-ZG/ГУ.	3-ZH/ГУ.	3-ZU/ГУ.	Номеры	Description	По русски	Type
1	136336	-	2	-	U-profile	U-profile	U-профиль	1000x5mm
2	136340	4	2	4	U-profile	U-profile	U-профиль	1000x3mm
3	136342	16	16	16	Levy	Plate	Пластина	
4	136447	4	-	-	Levy	Plate	Пластина	
5	136577	-	2	-	U-profile	U-profile	U-профиль	1000x5mm
6	136578	4	2	4	U-profile	U-profile	U-профиль	1000x3mm
7	136770	2	2	2	Levy	Plate	Пластина	
8	136770PK	2	2	2	Levy	Plate	Пластина	
9	136772	16	16	16	Levy	Plate	Пластина	
10	137728	1	1	1	Levy	Plate	Пластина	
11	137729	1	1	1	Levy	Plate	Пластина	PLJ51054x3000
12	137731	2	2	2	Levy	Plate	Пластина	
13	137731PK	2	2	2	Levy	Plate	Пластина	
14	137733	34	34	34	Horiglevy	Crest plate	Гребень	
15	137734	2	2	2	Horiglevy	Crest plate	Гребень	
16	137734	2	2	2	Horiglevy	Crest plate	Гребень	
17	137735	34	34	34	Tukilev	Support plate	Опорная пластина	
18	137736	34	34	34	Tukilev	Support plate	Опорная пластина	
19	137737	4	4	4	Tukilev	Support plate	Опорная пластина	
20	137738	4	4	4	Tukilev	Support plate	Опорная пластина	
21	914506	64	64	64	Lukkouuu	Square boll	Площадка болт	M8x20
22	922644	772	772	772	Lukkouuu/matala	Square boll low	Площадка болт низкий	M8x16
23	923645	836	836	836	Lairopomaullen	Hex Flange Nut	Гайка с фланцем	M8

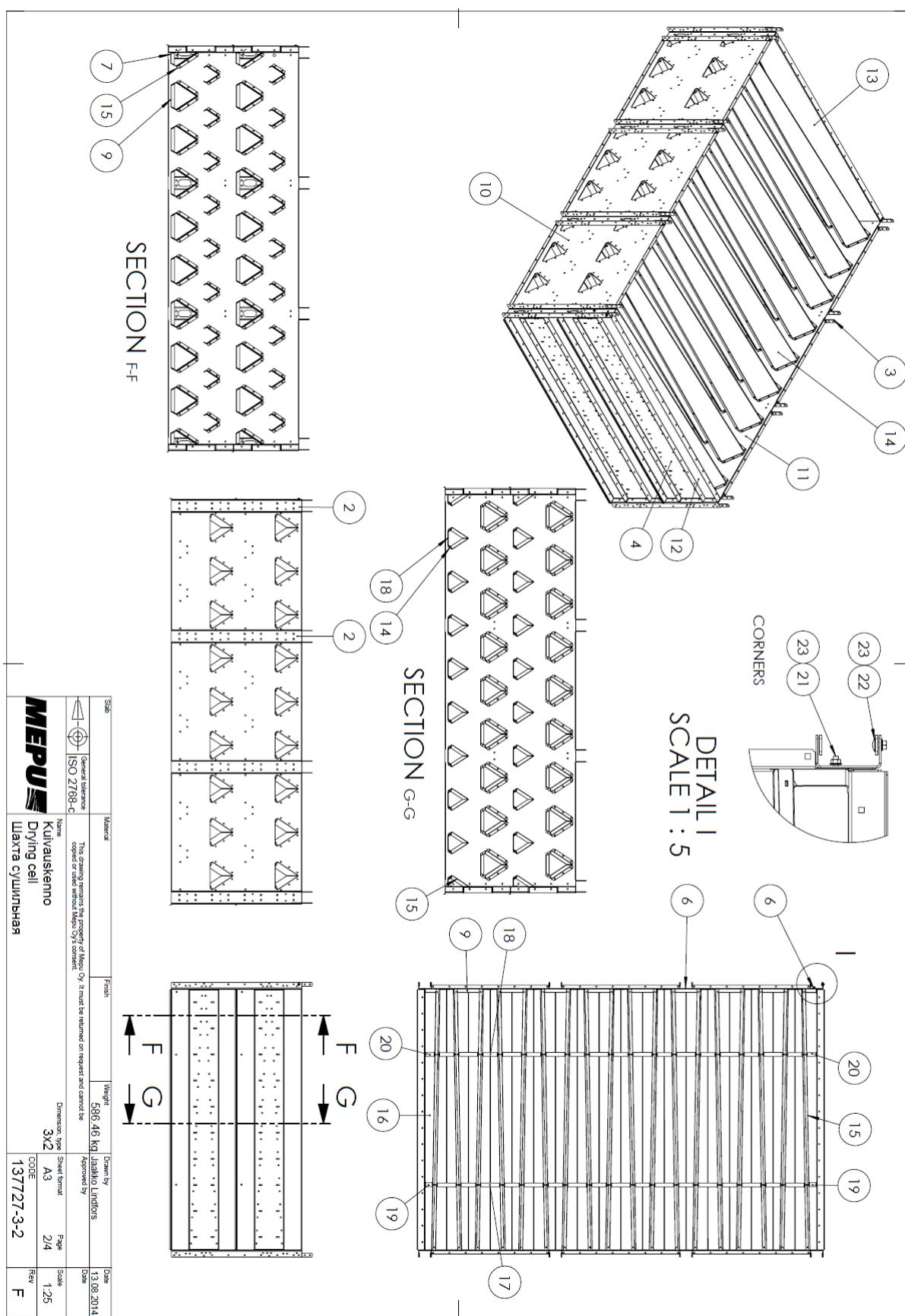
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2104

Sub	Material	Finish	Weight	Date by	Date
	The drawing represents the property of Mepu Oy. It must be returned or copied or used without Mepu Oy's consent.		597.17 kg	Jakkio Ltdtors	11.08.2014
ISO 2768-C				Approved by	Date

Name: Kuitvaaskento
Driving cell
Шахта сушильная

Dimension: 3x2H
Sheet format: A3
Page: 1/4
Scale: 1:15
CODE: 137727-3-2H
Rev: F



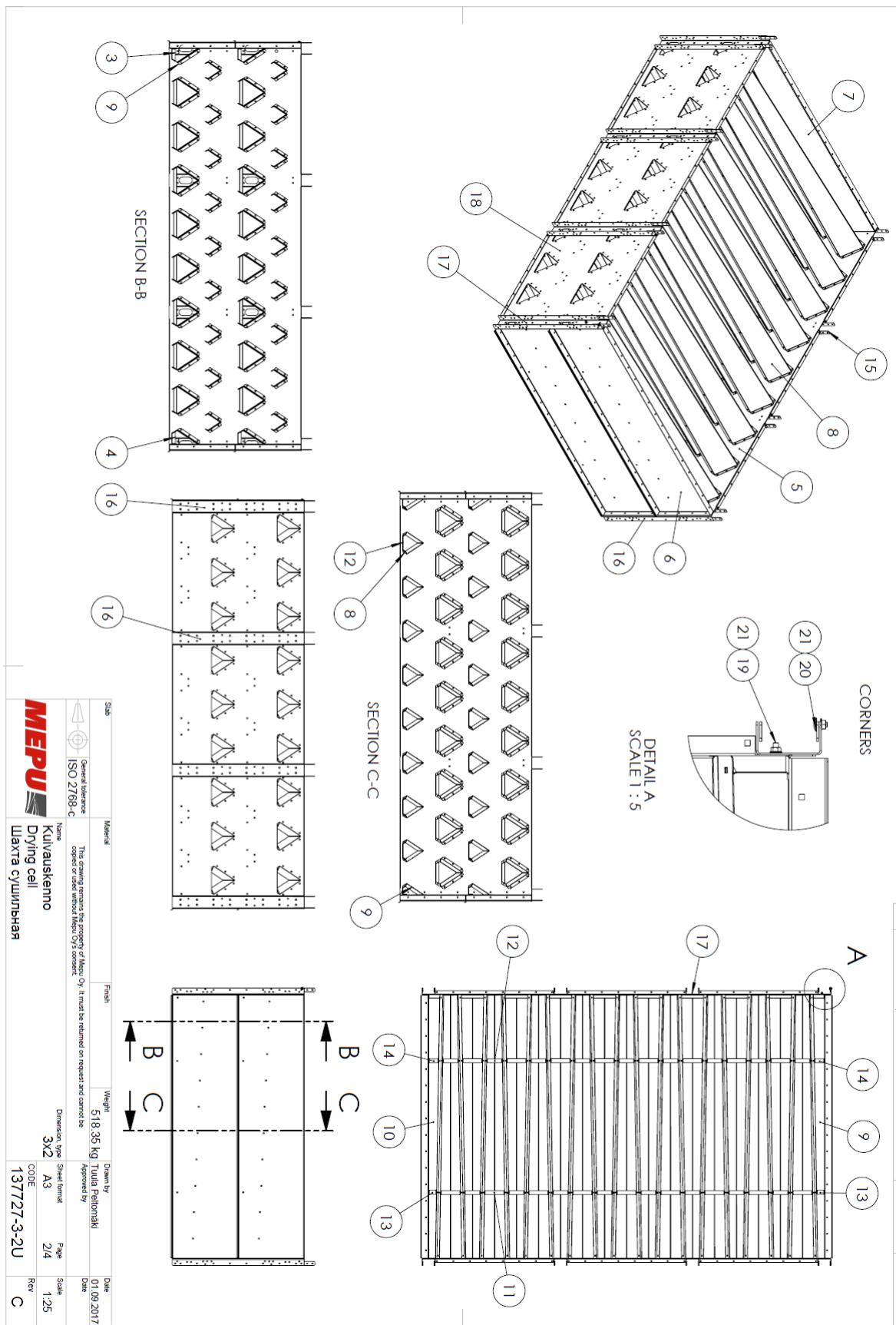
6.7. 137727-3-2U

POS	CODE	3-2U/QTY	3-2H/U/GTY	3-2K/U/GTY	Nimtys	Description	По Рисунку	Type
1	136340	-	2	-	U-profile	U-profile	У профиль	1000x3mm
2	136478	-	2	-	U-profile	U-profile	У профиль	1000x3mm
3	136770	2	2	2	Levy	Plate	Пластина	
4	136770PK	2	2	2	Levy	Plate	Пластина	
5	137759	1	1	1	Levy	Plate	Пластина	PL1.5 1054x3000
6	137751	2	2	2	Levy	Plate	Пластина	
7	137731PK	2	2	2	Levy	Plate	Пластина	
8	137733	34	34	34	Horiglevy	Crest plate	Гребень	
9	137734	2	2	2	Horiglevy	Crest plate	Гребень	
10	137734PK	2	2	2	Horiglevy [peli]	Crest plate (mm)	Гребень (пес.)	
11	137735	34	34	34	Tukilevy	Support plate	Опорная пластина	
12	137736	34	34	34	Tukilevy	Support plate	Опорная пластина	
13	137737	4	4	4	Tukilevy	Support plate	Опорная пластина	
14	137738	4	4	4	Tukilevy	Support plate	Опорная пластина	
15	138698	16	16	16	Levy	Plate	Пластина	
16	138699	4	2	4	U-profile	U-profile	У профиль	1000x2.5mm
17	138702	4	2	4	U-profile	U-profile	У профиль	1000x2.5mm
18	138726	1	1	1	Levy	Plate	Пластина	
19	914501	64	64	64	Lukkonevi	Square bolt	Площадка болт	M8x20
20	923644	772	772	772	Lukkonevi matala	Square bolt low	Площадка болт низкий	M8x16
21	923645	836	836	836	Lairomutten	Hex Flange Nut	Гайка с фланцем	M8

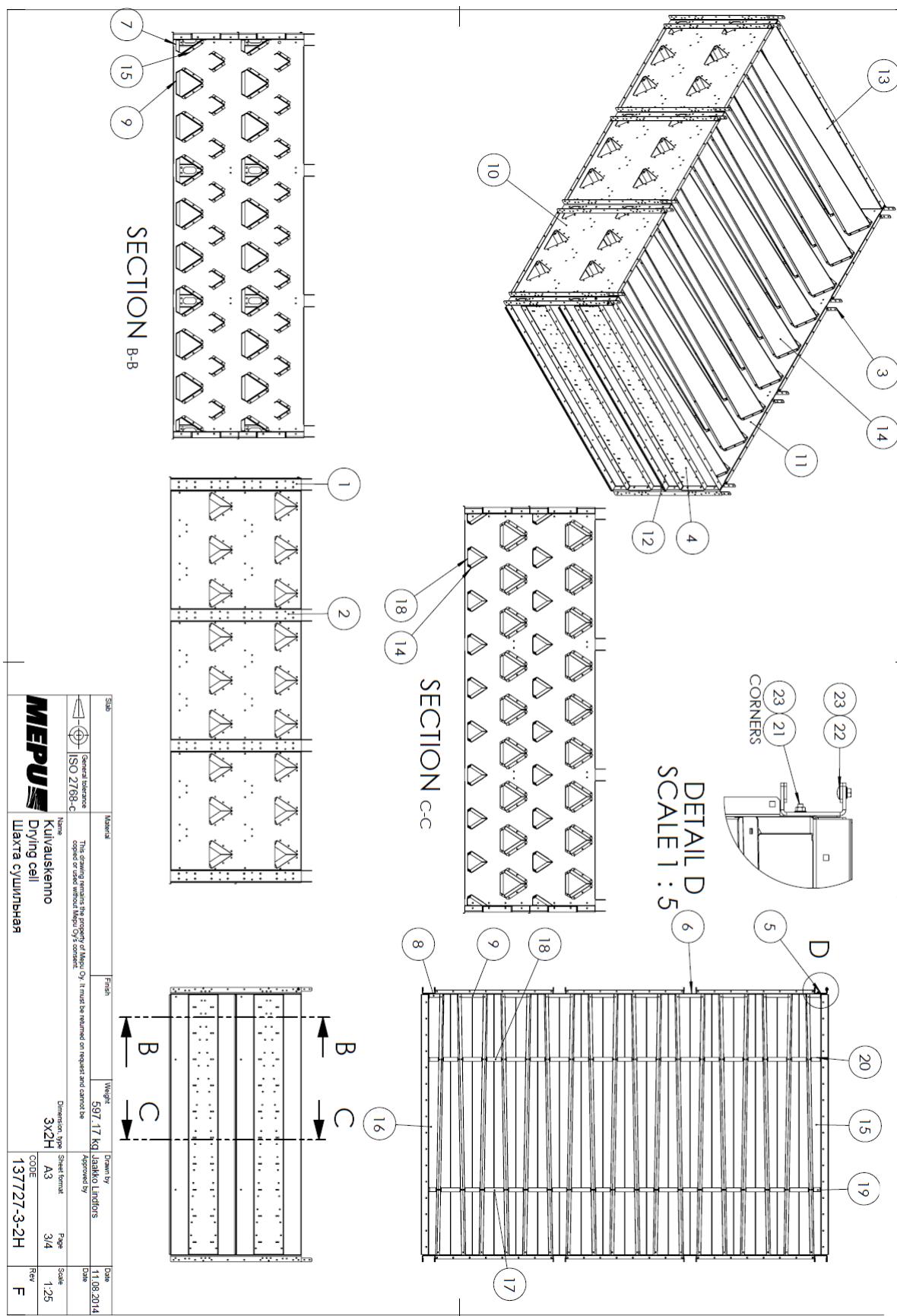
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2104

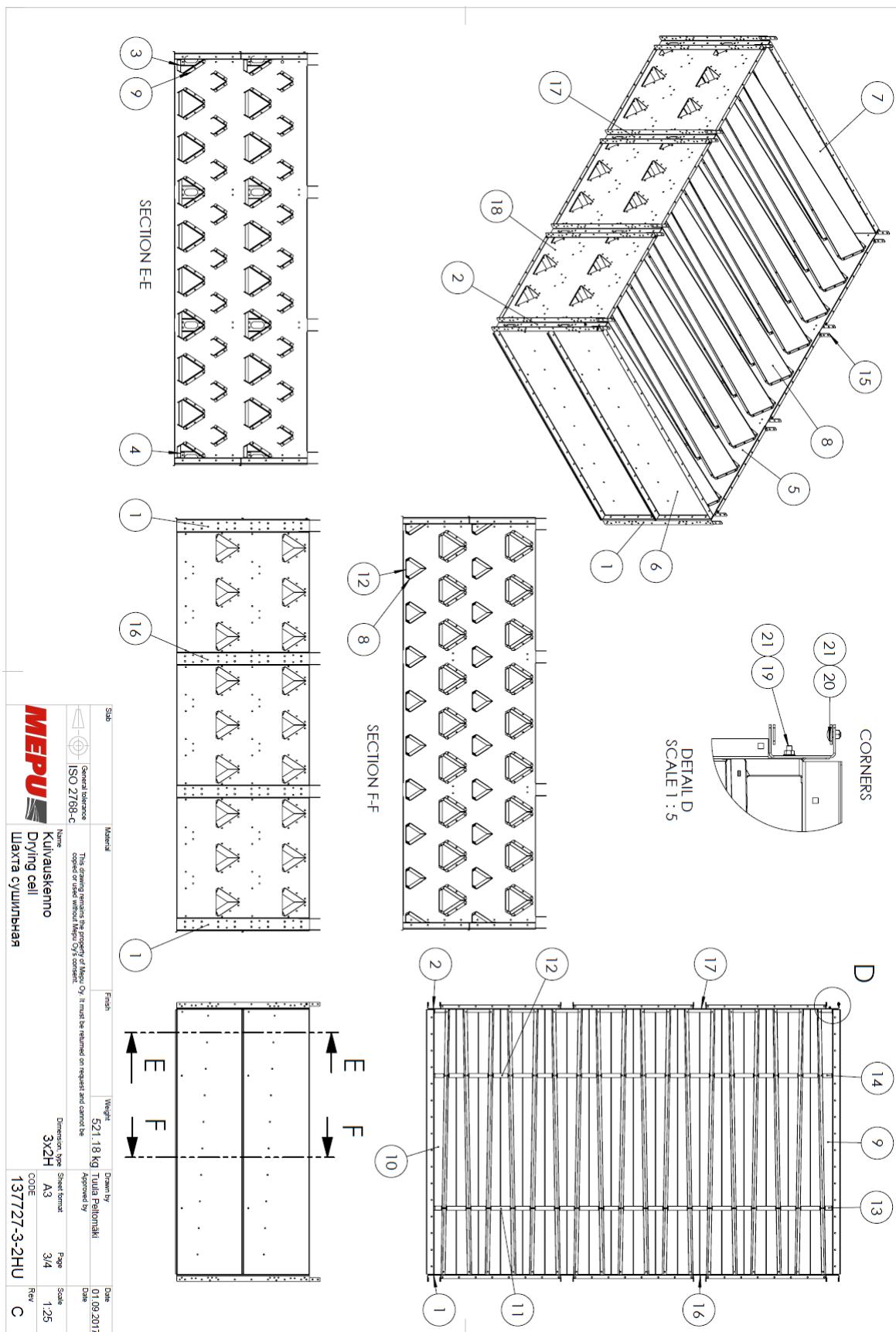
Slab	Material	Finish	Weight	Drawn by	Date
ISO 2768-C			521.18 kg	Tuulia Peltoniemi	01/09/2017
Approved by _____ Date _____					
Name	Kuivauksentaso	Dimension type	Sheet format	Page	Scale
Drying cell	3x2H	A3	1/4	1/15	Rev
Шахта сушильная	137727-3-2HU	CODE	C		



6.8. 137727-3-2H

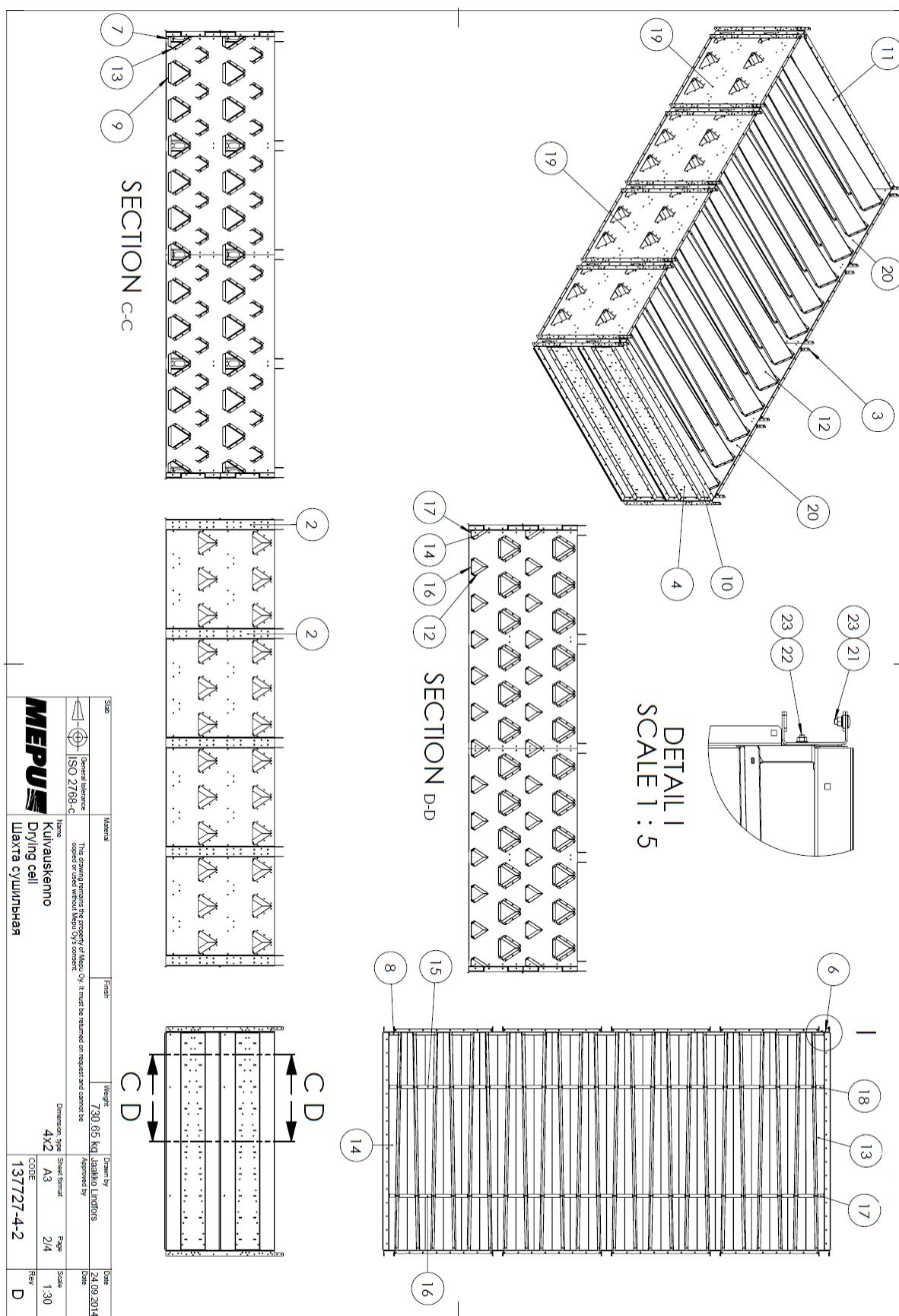


6.9. 137727-3-2HU



6.10. 137727-4-2

POS	CODE	4-2/QTY	4-2H/QTY	4-2K/QTY	Nimitys	Description	По русски	Type
1	136336	-	2	-	U-profile	U-профиль	100x5mm	
2	136360	5	3	5	U-profile	U-профиль	100x3mm	
3	136362	20	20	20	Levy	Plate	Пластинка	
4	136457	4	4	-	Levy	Plate	Пластинка	
5	136677	-	2	-	U-profile	U-профиль	1000x5mm	
6	136678	5	3	5	U-profile	U-профиль	1000x3mm	
7	136770	2	2	2	Levy	Plate	Пластинка	
8	13670PK	2	2	2	Levy	Plate	Пластинка	
9	136772	22	22	22	Levy	Plate	Пластинка	
10	137731	2	2	2	Levy	Plate	Пластинка	
11	137731PK	2	2	2	Levy	Plate	Пластинка	
12	137733	46	46	46	Нагель	Crest plate	Гребень	
13	137734	2	2	2	Нагель	Crest plate	Гребень	
14	137734	2	2	2	Нагель	Crest plate	Гребень	
15	137735	46	46	46	Tukilevyy	Support plate	Опорная пластина	
16	137736	46	46	46	Tukilevyy	Support plate	Опорная пластина	
17	137737	4	4	4	Tukilevyy	Support plate	Опорная пластина	
18	137738	4	4	4	Tukilevyy	Support plate	Опорная пластина	
19	1377829	2	2	2	Levy	Plate	Пластинка	PL1.5.1053<2000
20	1377842	2	2	2	Levy	Plate	Пластинка	M8x20
21	914506	70	70	70	Lukkotuvi	Square bolt	Плоцьдь болт	M8x16
22	923644	900	900	900	Lukkotuvi matata	Square bolt low	Плоцьдь болт никэй	M8x16
23	923645	970	970	970	Lairomutter	Hex Flange Nut	Гайка с фланцем	M8



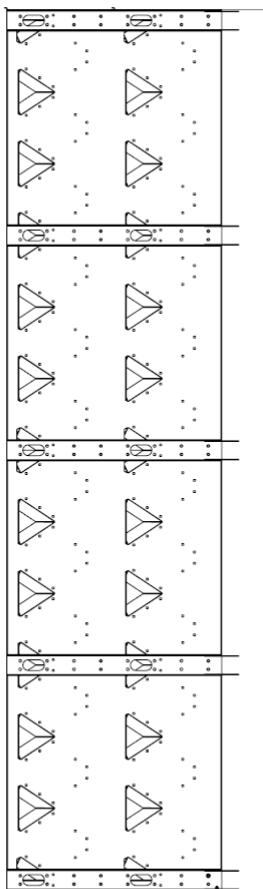
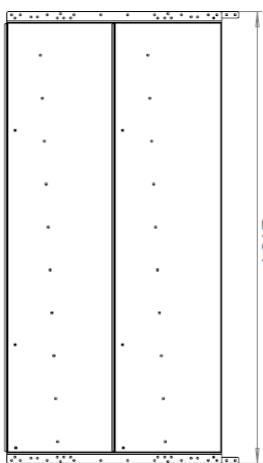
6.11. 137727-4-2U

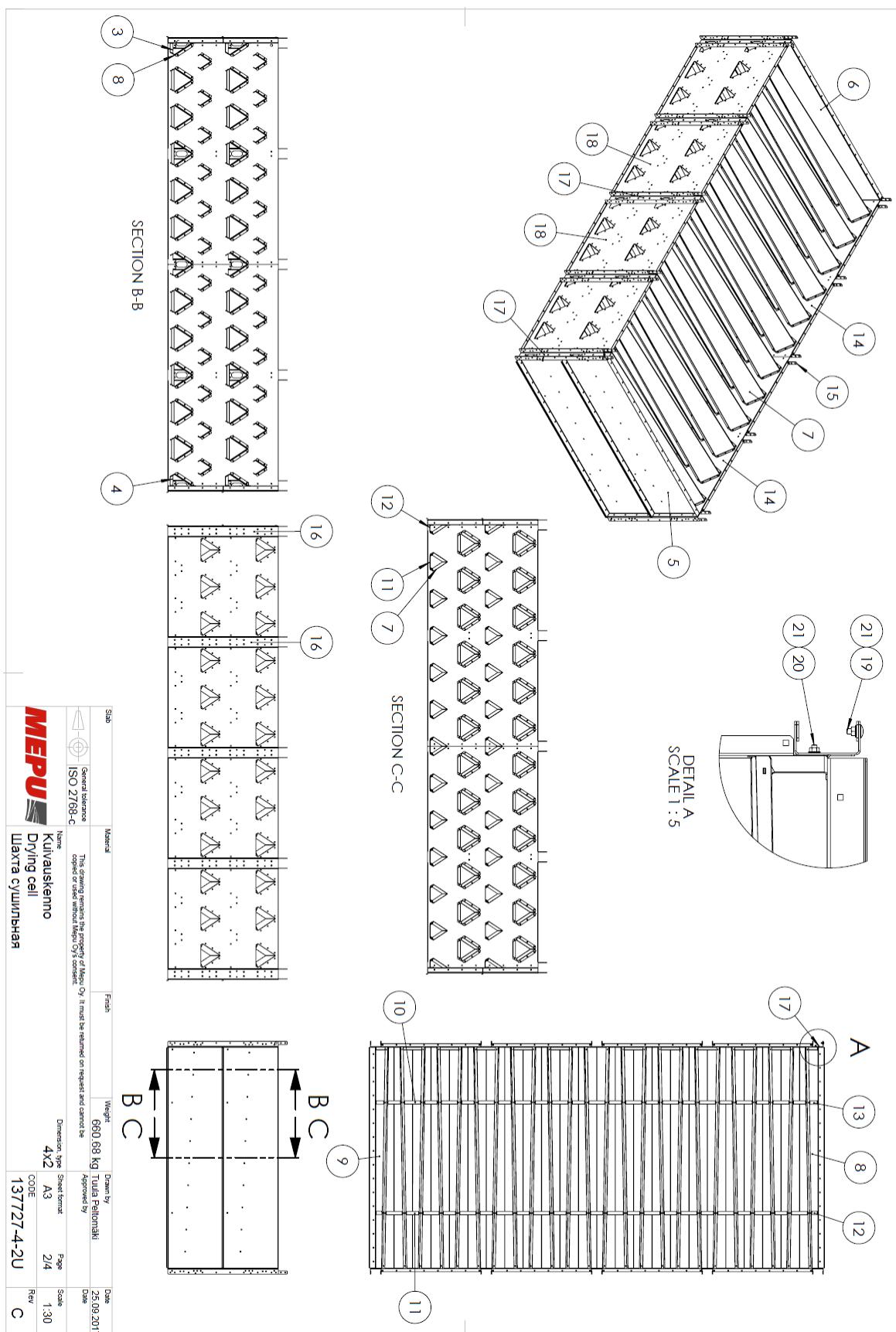
POS	CODE	42U/QTY	4-2HUU/QTY.	4-2KUJ/QTY.	Nimetus	Description	По русски	Type
1	136360	-	2	-	U-profilli	U-profile	И-профиль	1000x3mm
2	136578	-	2	-	U-profilli	U-profile	И-профиль	1000x3mm
3	136770	2	2	2	Levy	Plate	Пластинка	
4	136770PK	2	2	2	Levy	Plate	Пластинка	
5	137731	2	2	2	Levy	Plate	Пластинка	
6	137731PK	2	2	2	Levy	Plate	Пластинка	
7	137733	46	46	46	Hajdelevy	Crest plate	Гребень	
8	137734	2	2	2	Hajdelevy	Crest plate	Гребень	
9	137734PK	2	2	2	Hajdelevy (peili)	Crest plate (mirror)	Гребень (зеркальный)	
10	137735	46	46	46	Tukilevy	Support plate	Опорная пластина	
11	137736	46	46	46	Tukilevy	Support plate	Опорная пластина	
12	137737	4	4	4	Tukilevy	Support plate	Опорная пластина	
13	137738	4	4	4	Tukilevy	Support plate	Опорная пластина	
14	137862	2	2	2	Levy	Plate	Пластинка	PL1.5 1053x2000
15	138698	20	20	20	Levy	Plate	Пластинка	
16	138699	5	3	5	U-profilli	U-profile	И-профиль	1000x2.5mm
17	138702	5	3	5	U-profilli	U-profile	И-профиль	1000x2.5mm
18	138703	2	2	2	Levy	Plate	Пластинка	
19	914506	70	70	70	Lokkauuni	Square bolt	Монель болт	M8x20
20	923644	900	900	900	Lokkauuni matata	Square bolt low	Монель болт никелированный	M8x16
21	923645	970	970	970	Leipramutteri	Hex Flange Nut	Гайка с фланцем	M8

4100

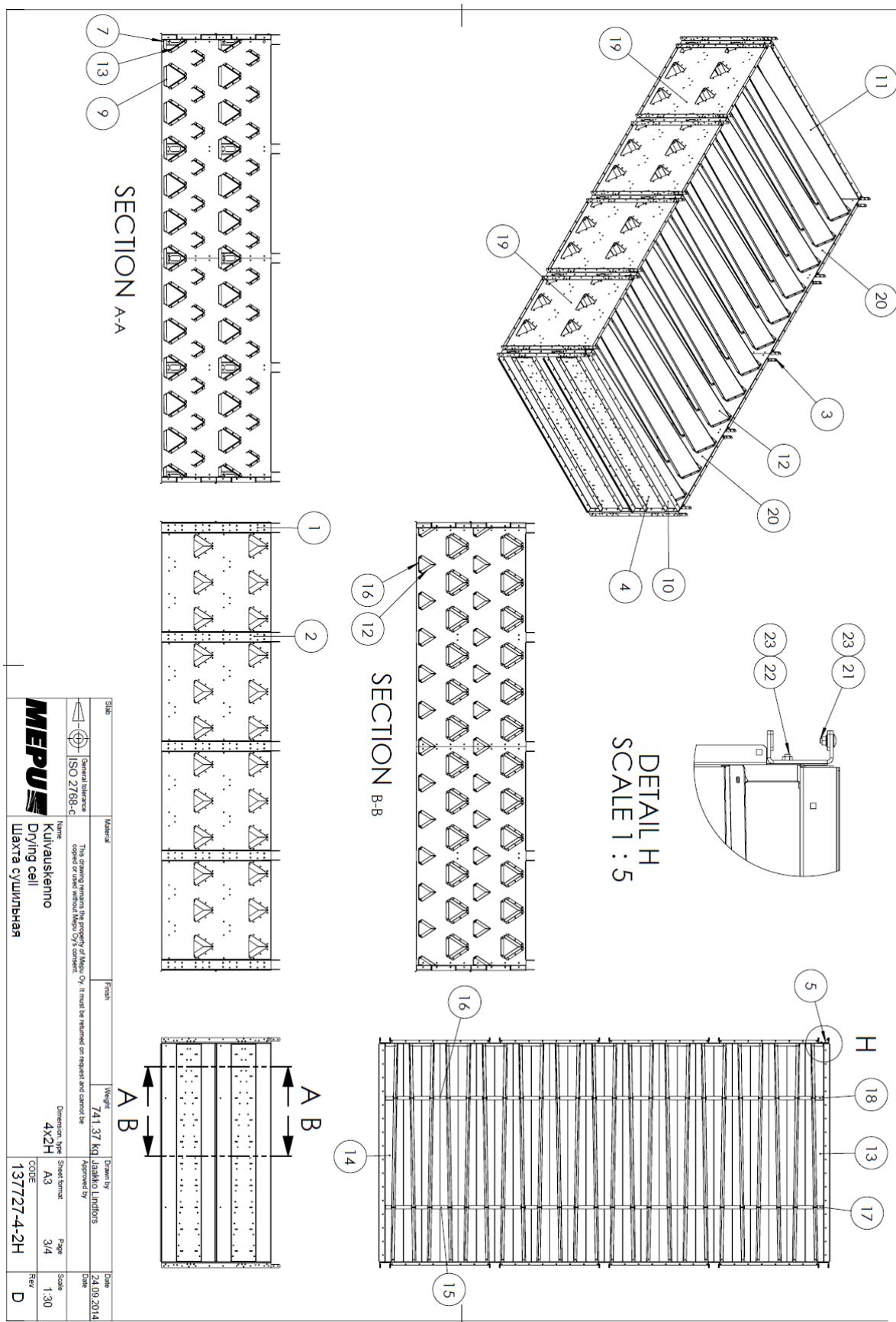
2104

Slab	Material	Finish	Weight	Drawn by	Date
General Drawing			663.51 kg	Tuula Peltoniemi	25.09.2017
ISO 2768-C				Approved by	Date
This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.					
Name: Kuivivaustekno					
Drawing cell					
Шахта сушильная					

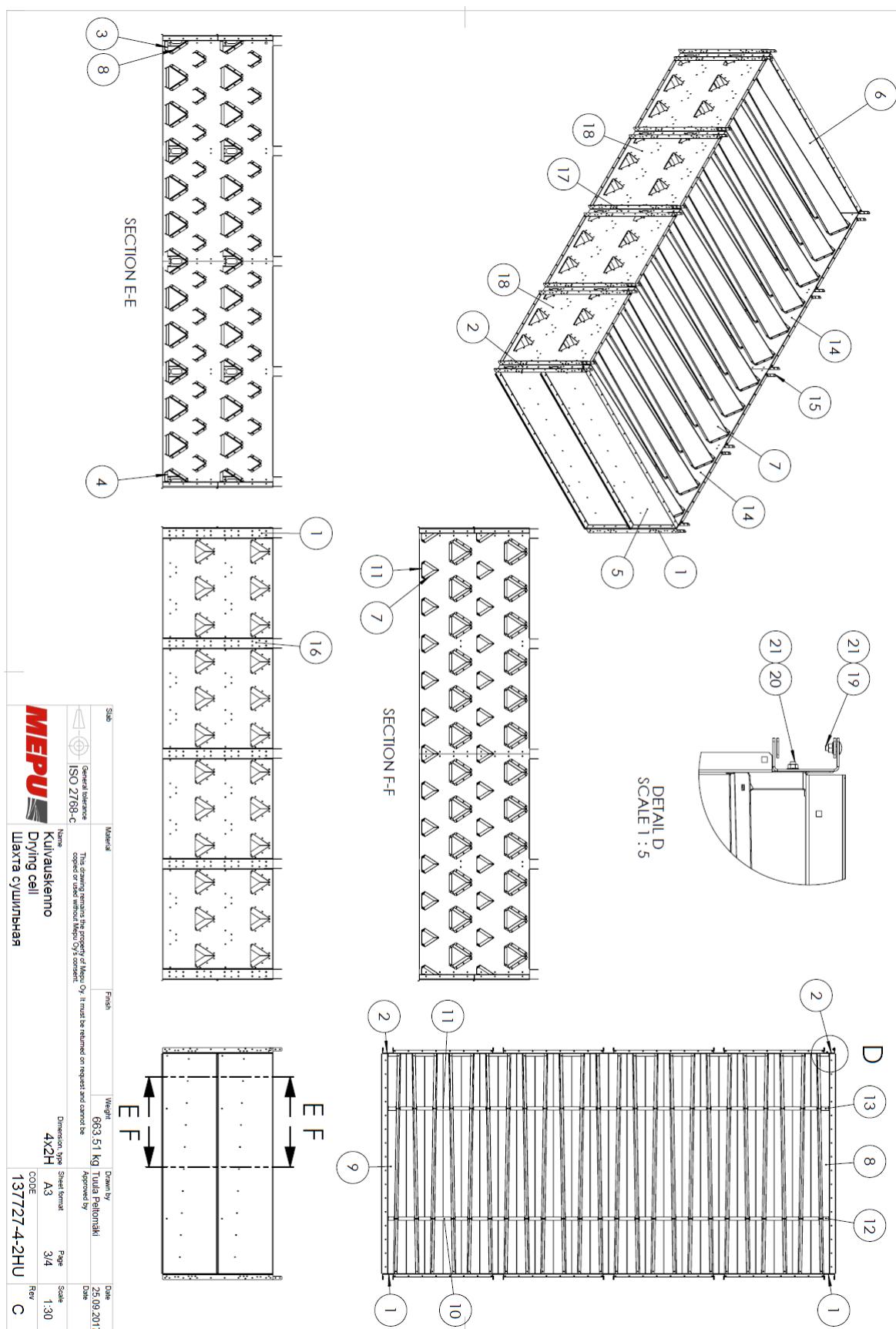




6.12. 137727-4-2H



6.13. 137727-4-2HU



6.14. 137910-2-2 / 137910-2-2H

POS	CODE	2-2/QTY	2-2H/QTY.	Nimphys	Description	По русски	Type
1	136356	-	2	U-profilli	U-profile	U-профиль	1000x5mm
2	136340	3	1	U-profilli	U-profile	U-профиль	1000x3mm
3	136342	12	12	Levy	Plate	Пластина	
4	136457	4	4	Levy	Plate	Пластина	
5	136457	-	2	U-profilli	U-profile	U-профиль	1000x5mm
6	136678	3	1	U-profilli	U-profile	U-профиль	1000x3mm
7	136770	2	2	Levy	Plate	Пластина	
8	13670PK	2	2	Levy	Plate	Пластина	
9	136772	10	10	Levy	Plate	Пластина	
10	137731	2	2	Levy	Plate	Пластина	
11	137731PK	2	2	Levy	Plate	Пластина	
12	137733	11	11	Horigely	Crest plate	Гребень	
13	137735	22	22	Tukilevy	Support plate	Опорная пластина	
14	137736	22	22	Tukilevy	Support plate	Опорная пластина	
15	137737	4	4	Tukilevy	Support plate	Опорная пластина	
16	137738	4	4	Tukilevy	Support plate	Опорная пластина	
17	137829	1	1	Levy	Plate	Пластина	
18	137842	1	1	Levy	Plate	Пластина	PL1.5 1053/2000
19	137911	11	11	Horigely	Crest plate	Гребень	PL3 484x2047
20	137912	2	2	Horigely	Crest plate	Гребень	PL3 266x2046
21	137912PK	2	2	Horigely	Crest plate	Гребень	PL3 266x2046
22	914506	60	60	Lukkouruvi matala	Square bolt low	Монтируемый болт низкий	M8x20
23	923644	600	600	Lukkouruvi matala	Square bolt low	Монтируемый болт низкий	M8x16
24	923645	660	660	Laiiparamutteri	Hex Flange Nut	Гайка с фланцем	M8

2100

2104

1000

SCALE 1:50

1

2

3

4

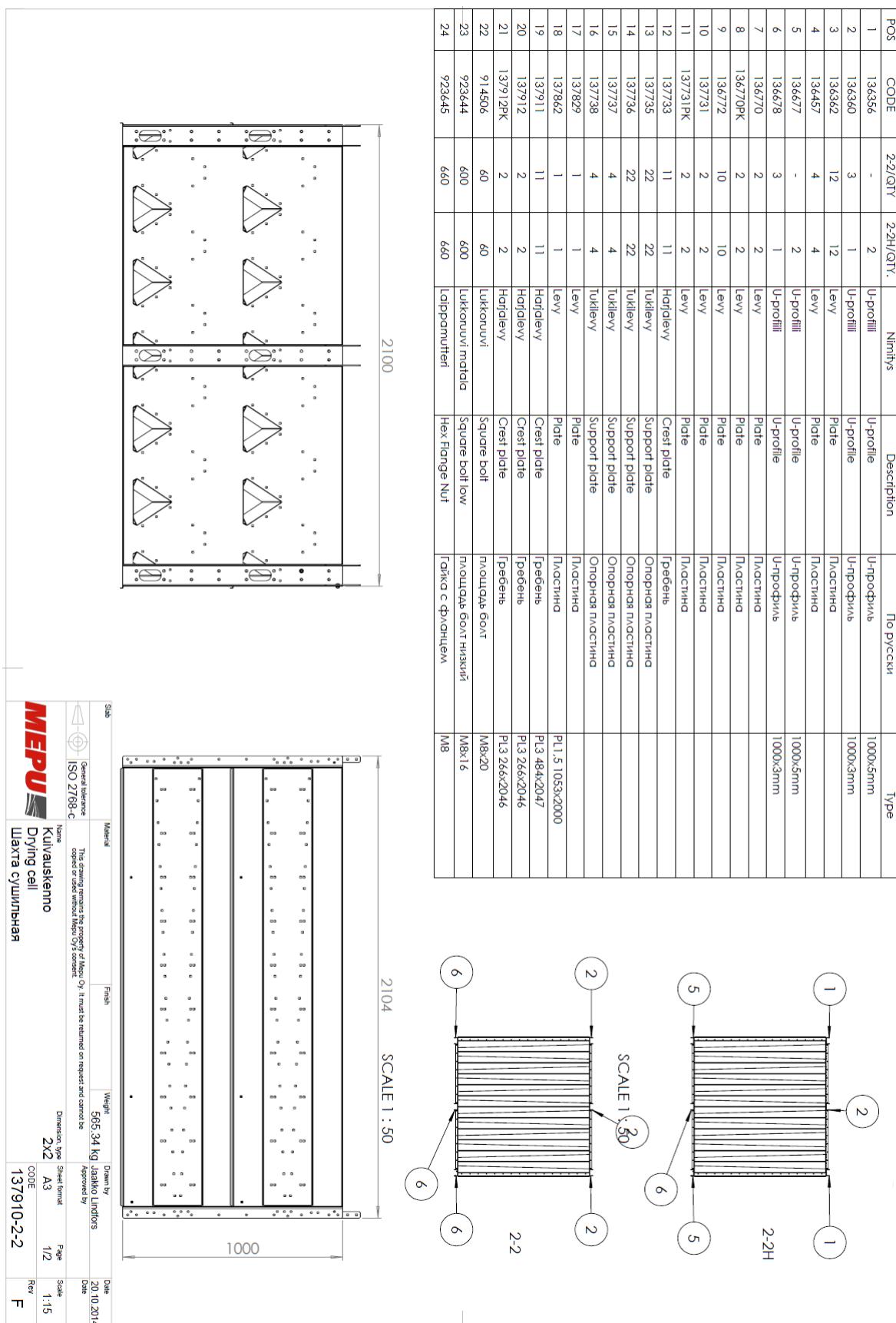
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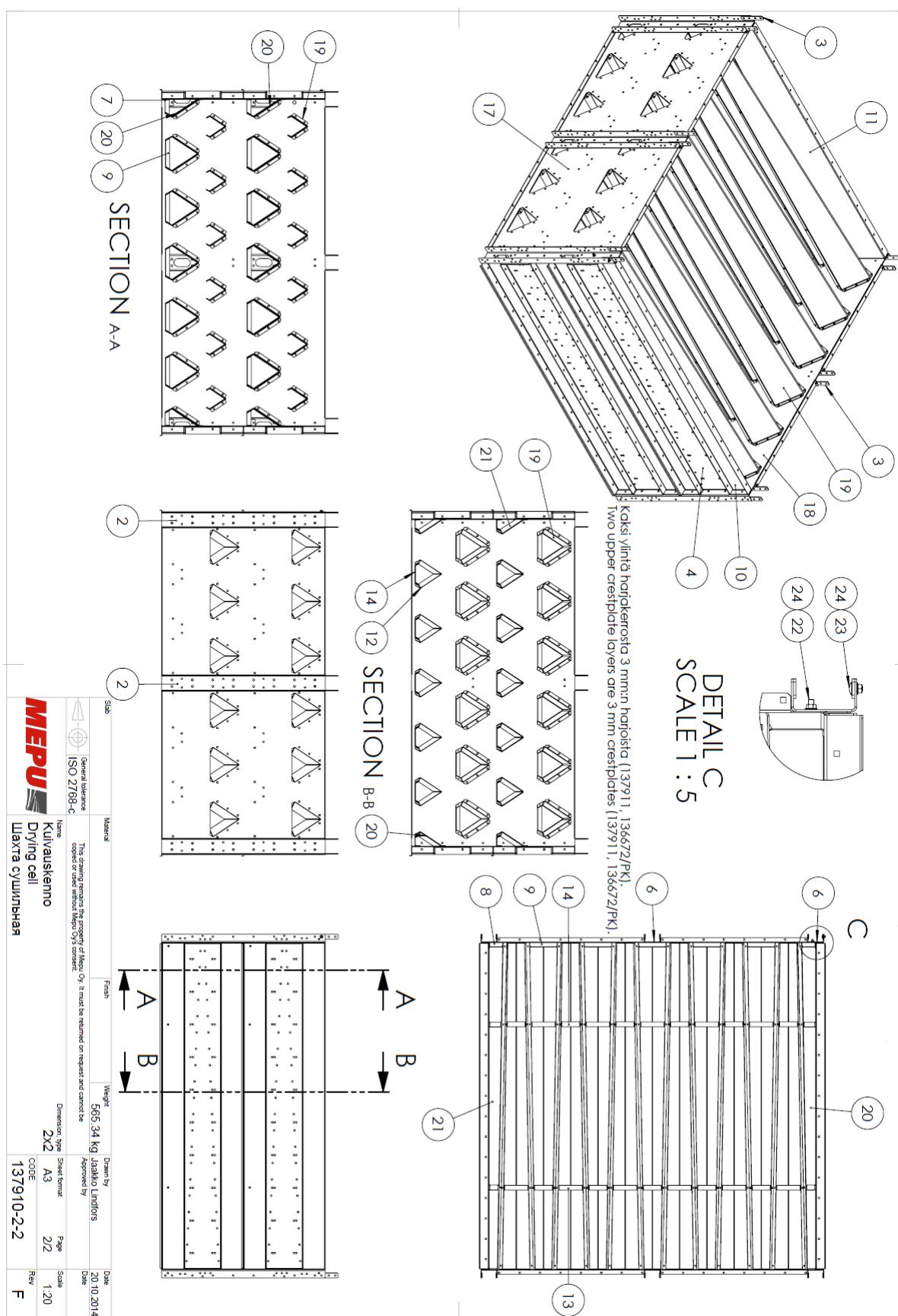
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6

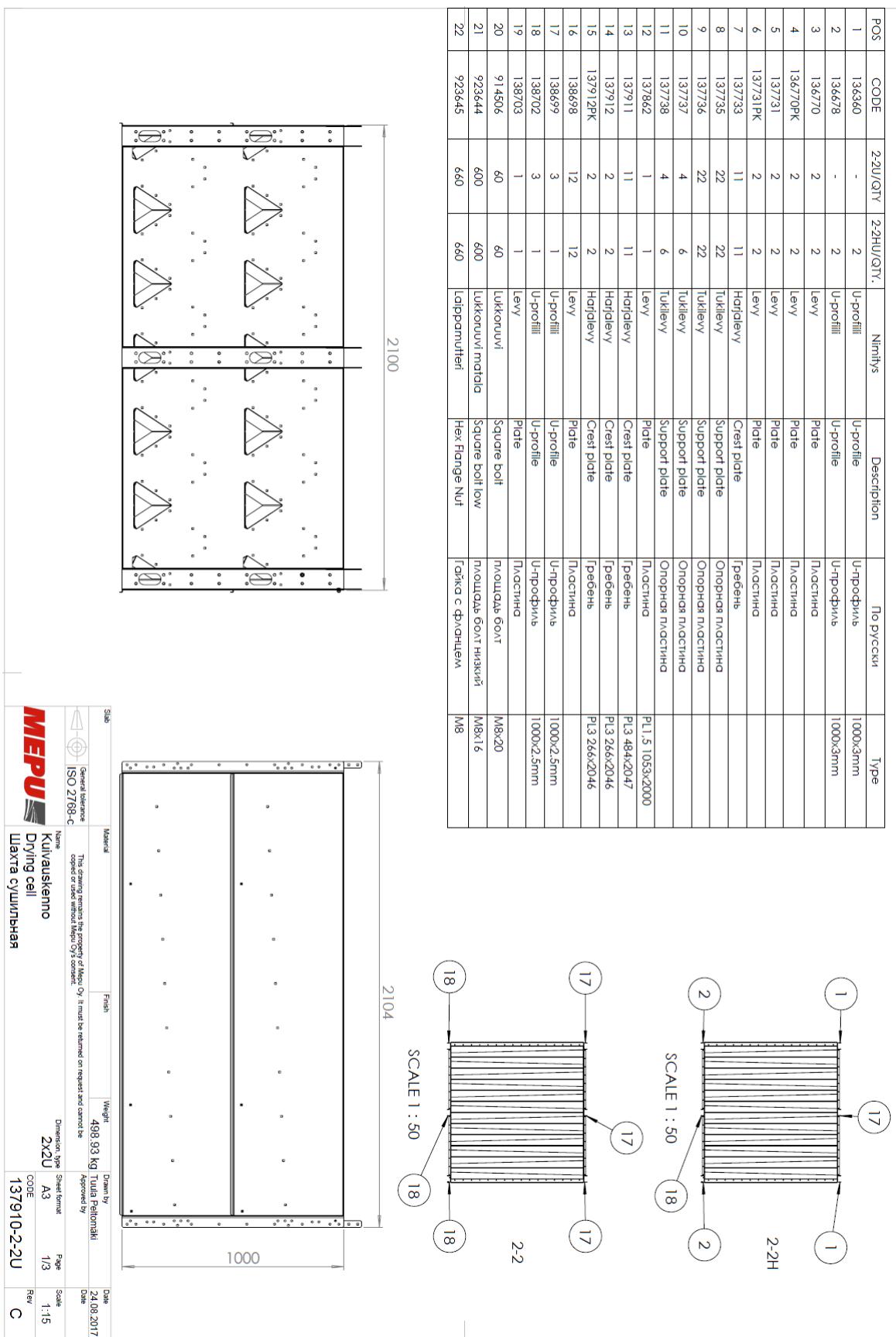
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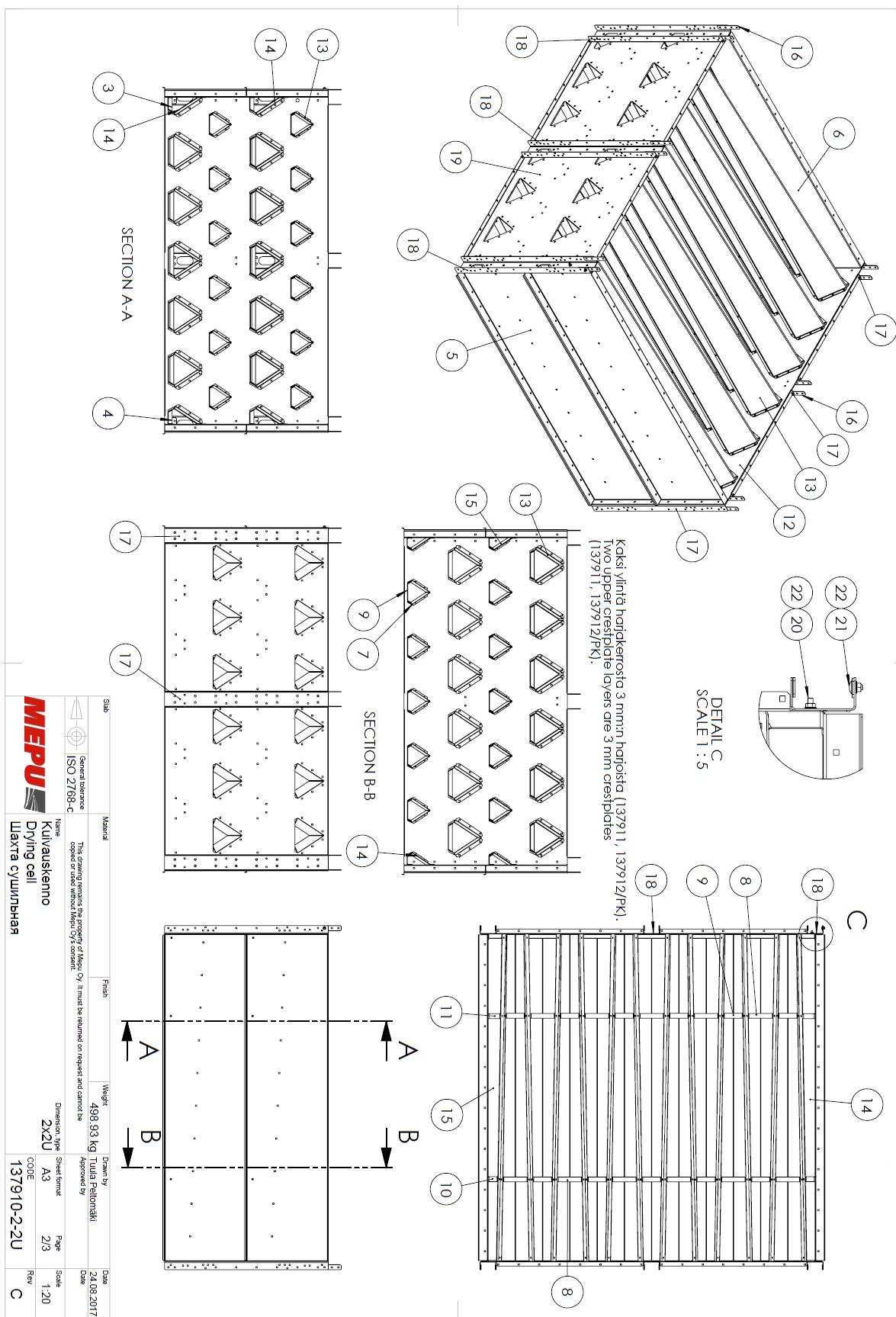
Slab	Material	Finish	Weight	Drawn by	Date
ISO 2768-C			595-34 kg	Jakko Lindors	20.10.2014
Name	Kuivauskuoppa	This drawing contains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by	Date
Drying cell	Шахта сушильная				

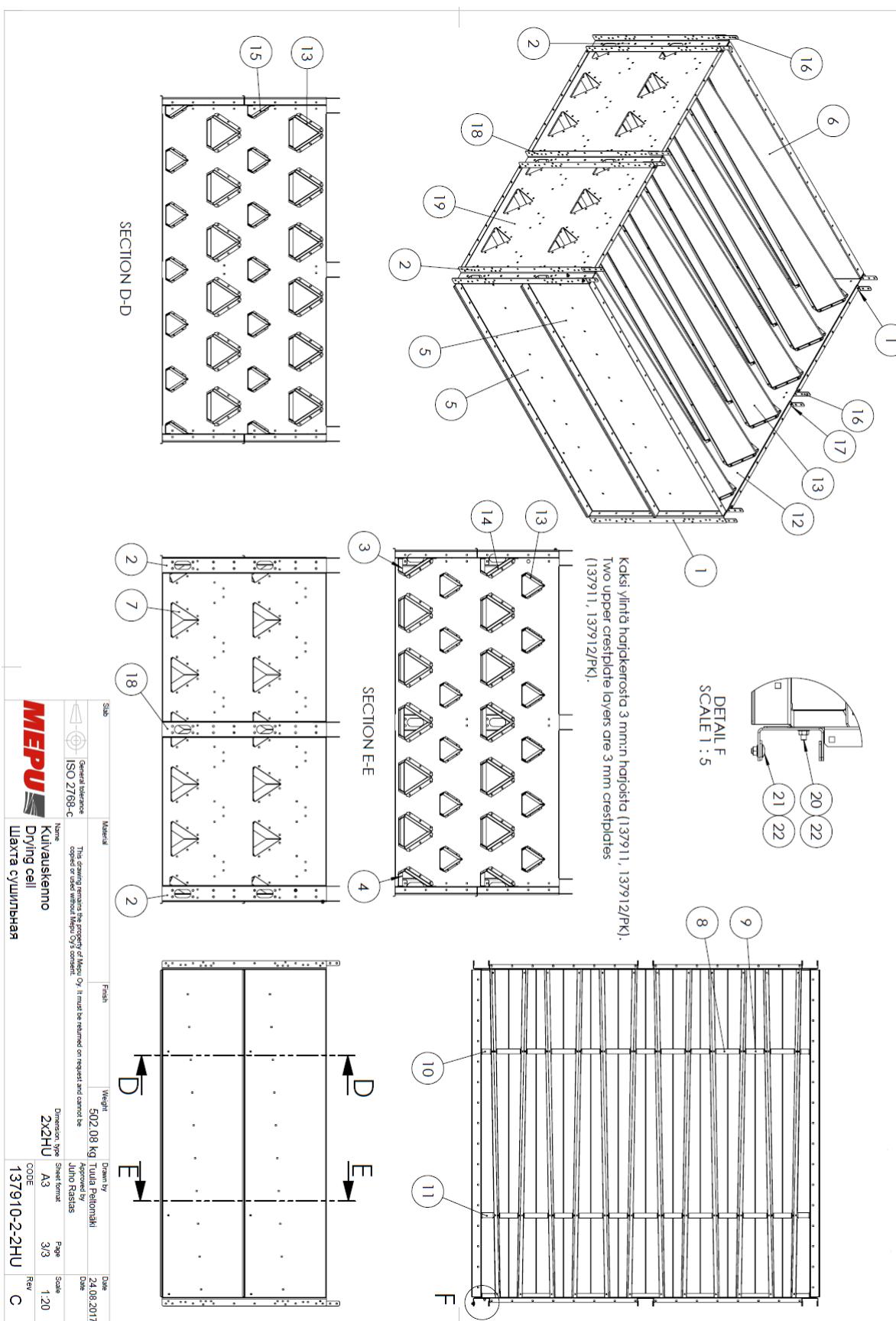




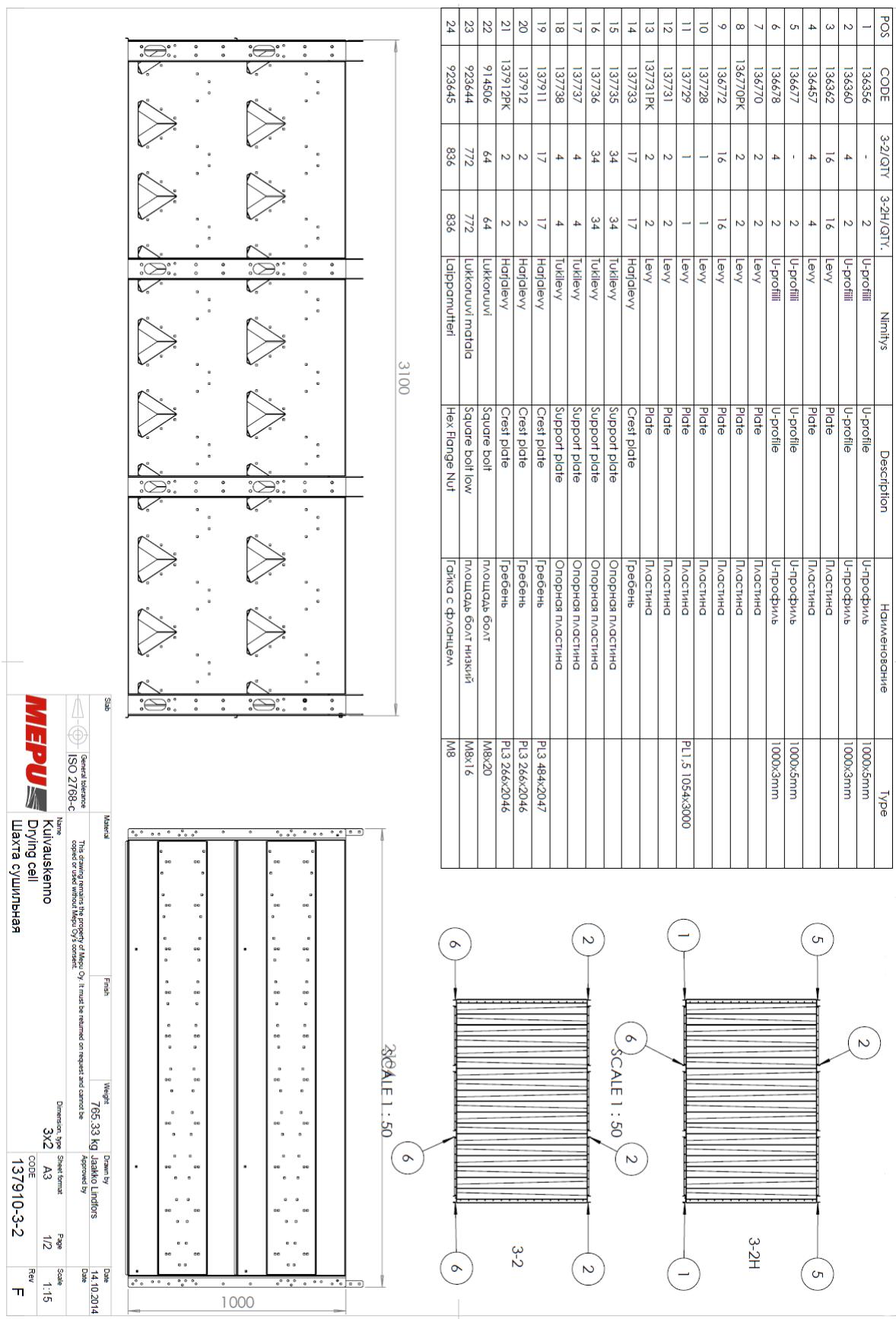
6.15. 137910-2-2U / 137910-2-2HU

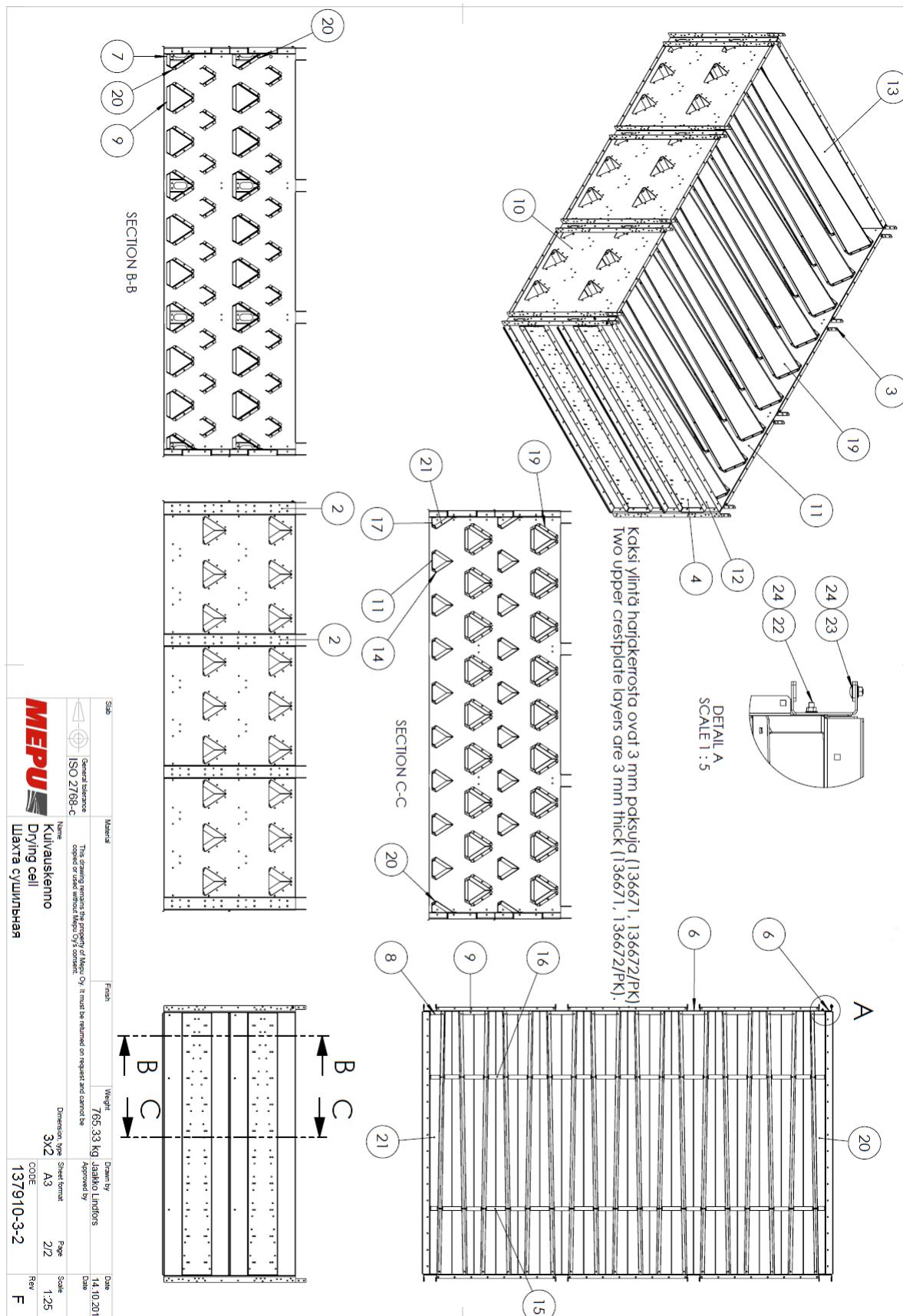




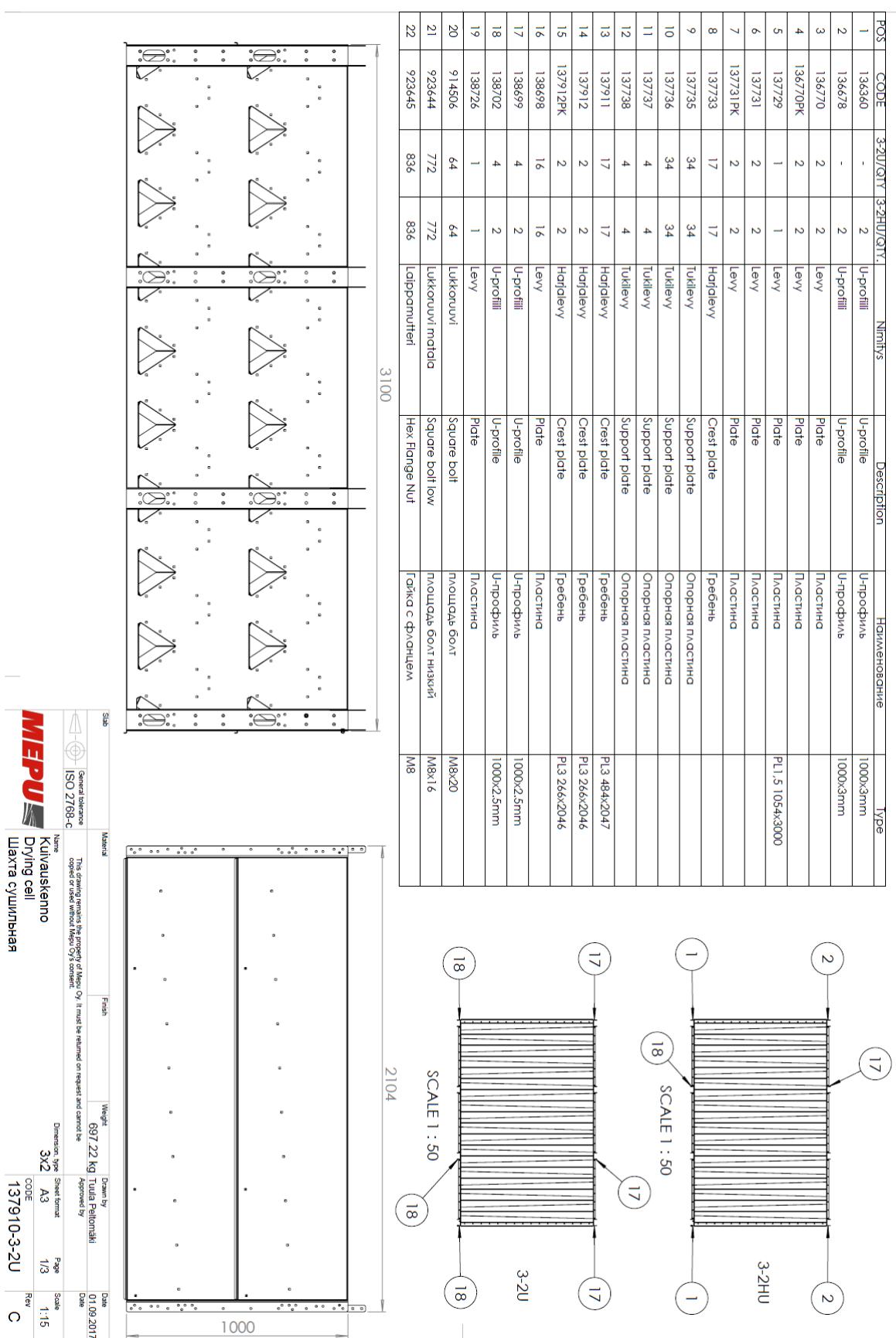


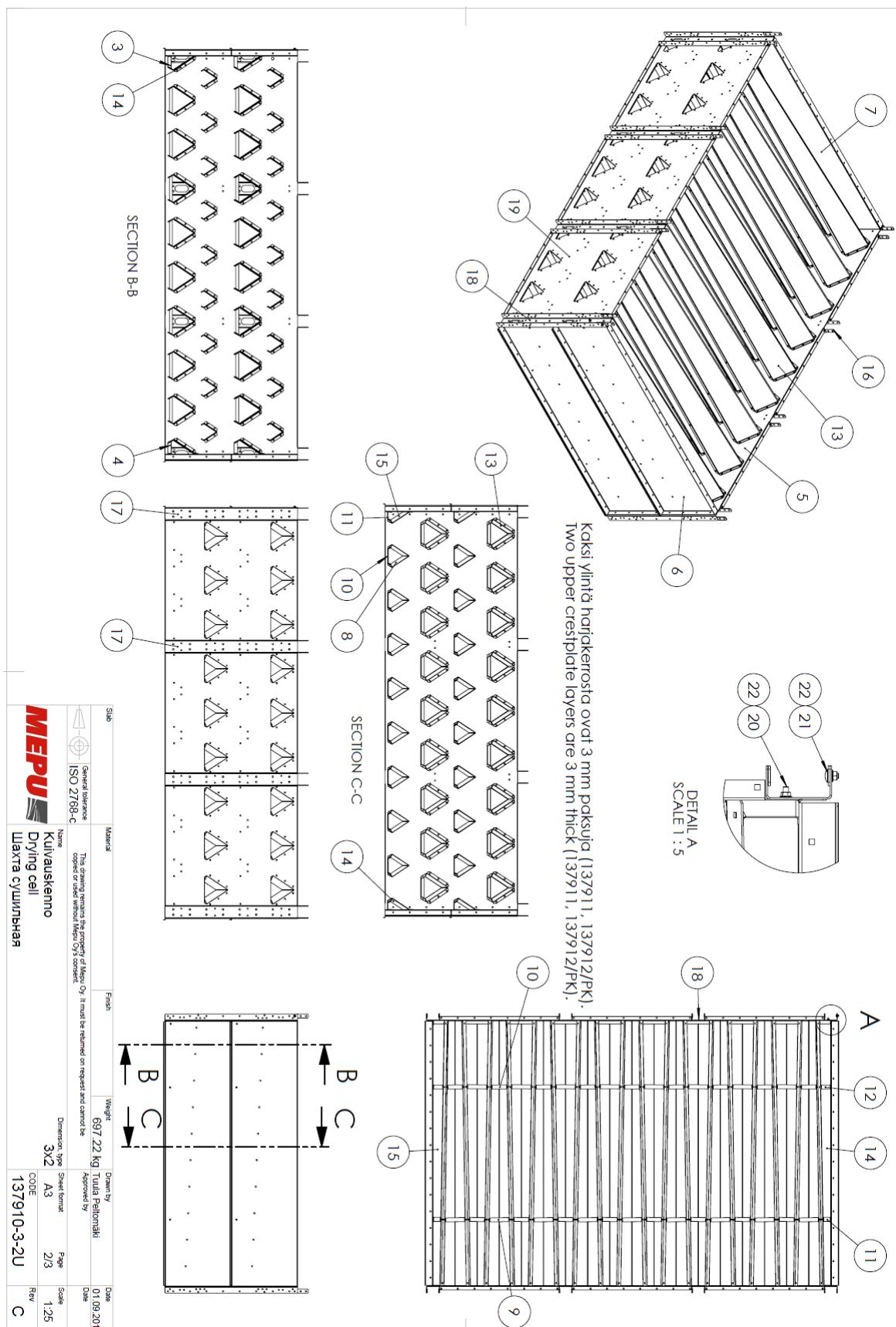
6.16. 137910-3-2 /137910-3-2H

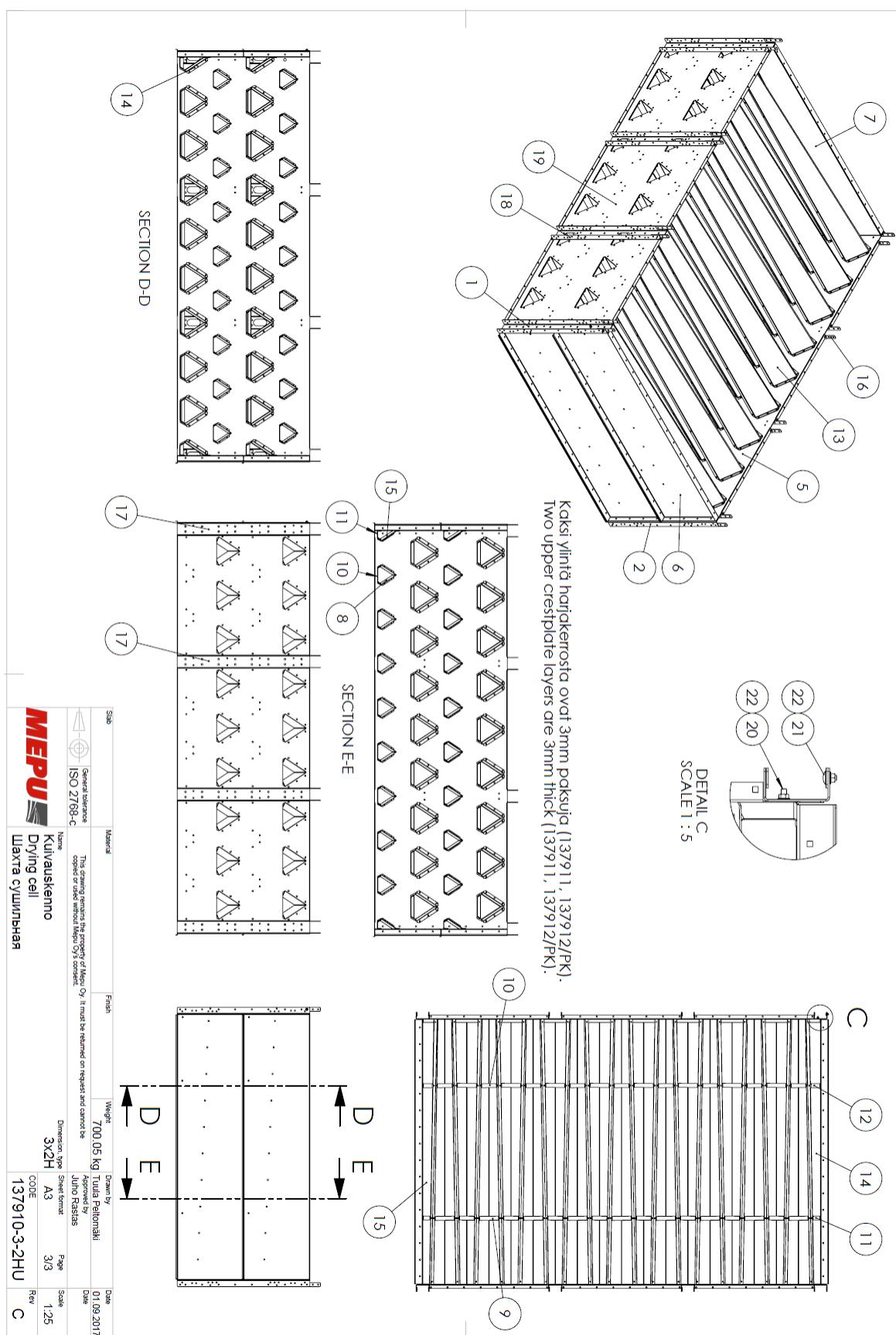




6.17. 137910-3-2U / 137910-3-2HU

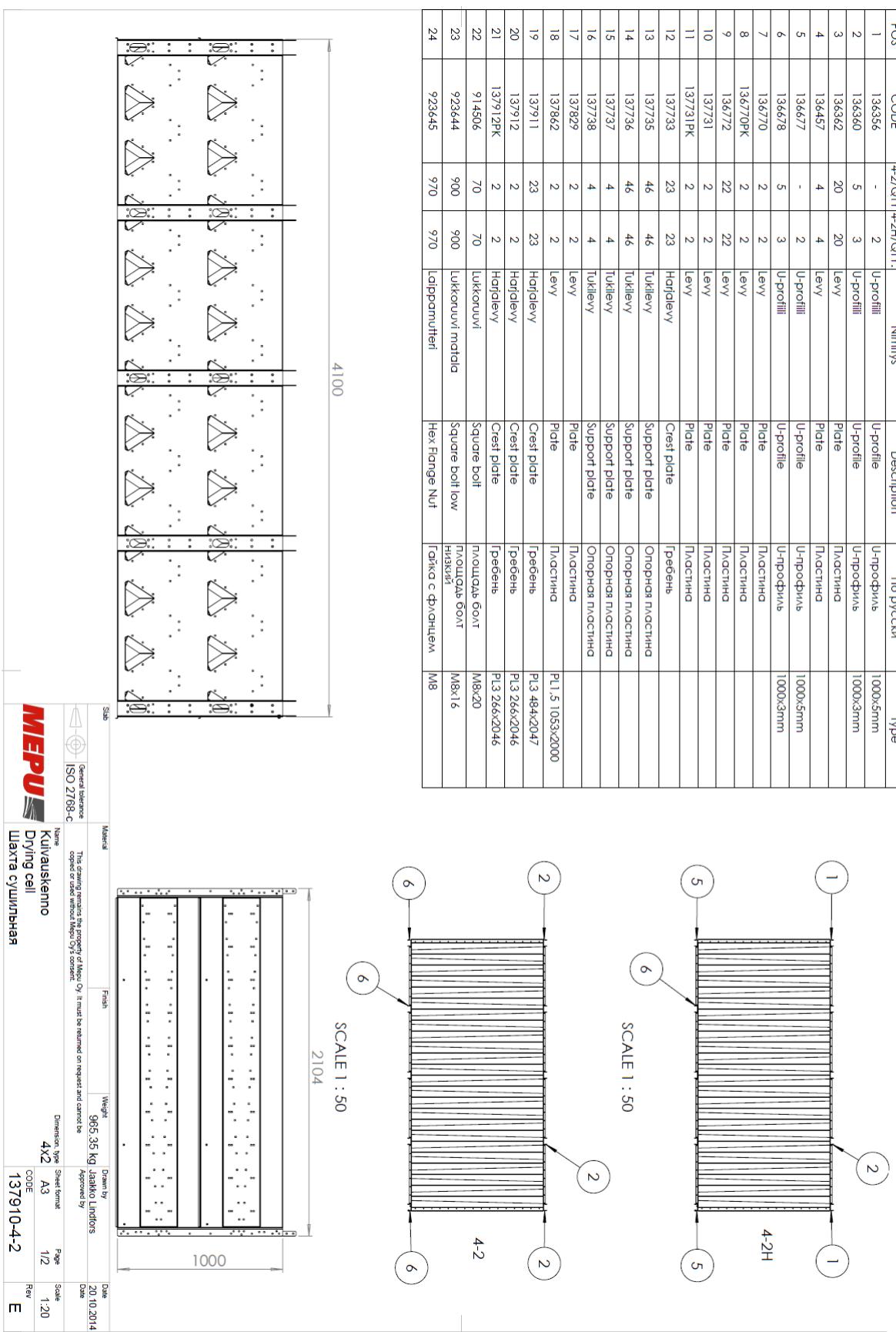


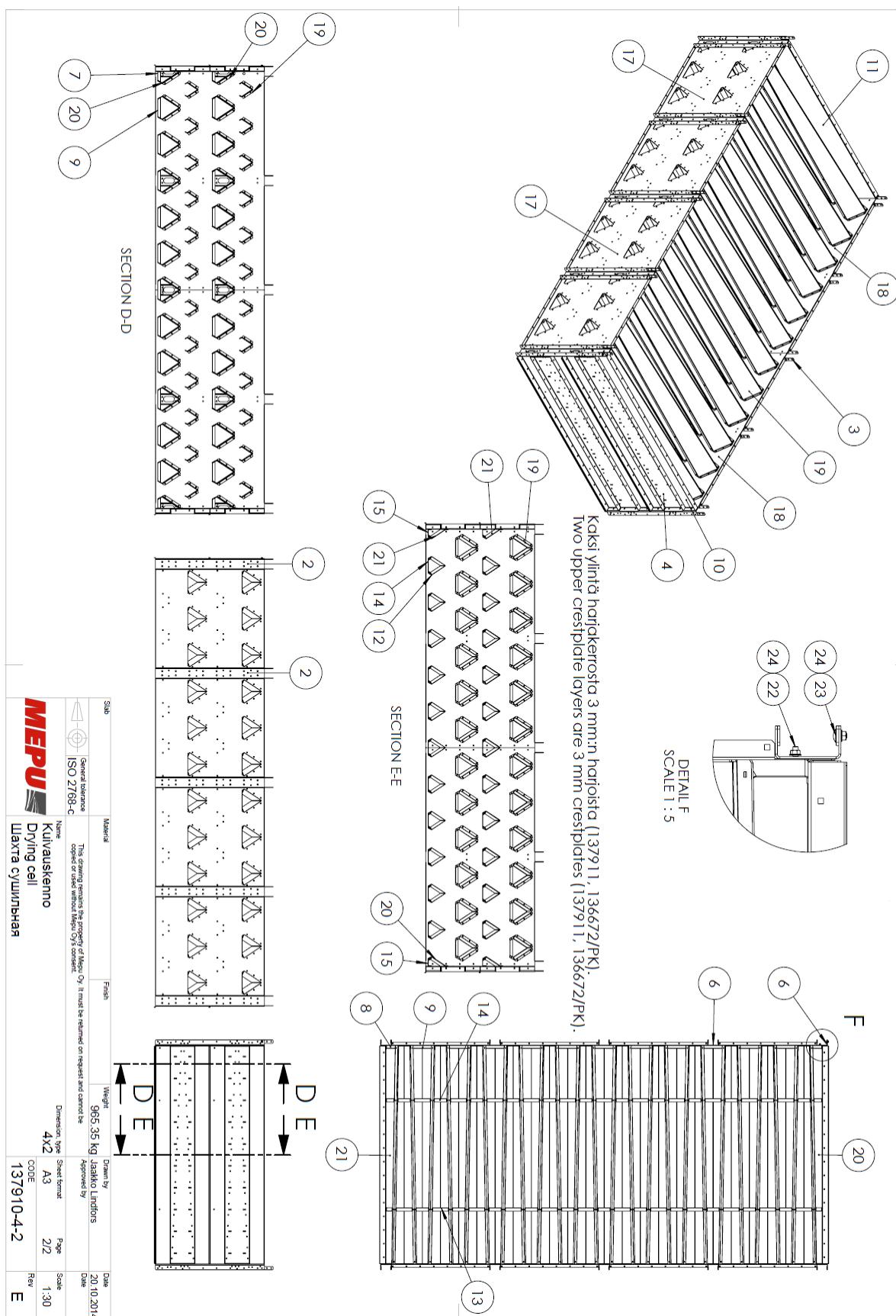




6.18. 137910-4-2 / 137910-4-2H

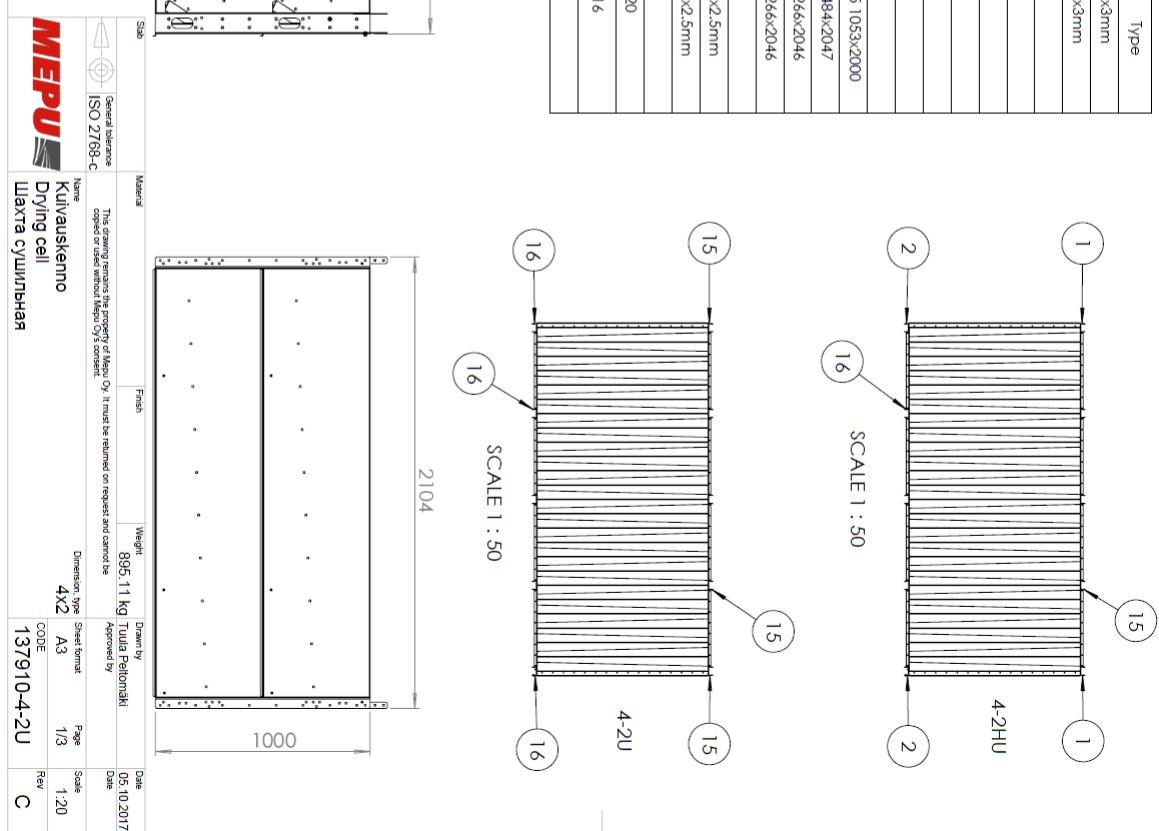
POS	CODE	4.2/QTY	4.2/H/QTY.	Nimitys	Description	По русски	Type
1	136356	-	2	U-profile	U-profile	U-профиль	1000х5мм
2	136340	5	3	U-profile	U-profile	U-профиль	1000х3мм
3	136342	20	20	Levy	Plate	Пластина	
4	136457	4	4	Levy	Plate	Пластина	
5	136677	-	2	U-profile	U-profile	U-профиль	1000х5мм
6	136678	5	3	U-profile	U-profile	U-профиль	1000х3мм
7	136770	2	2	Levy	Plate	Пластина	
8	136770PK	2	2	Levy	Plate	Пластина	
9	136772	22	22	Levy	Plate	Пластина	
10	137731	2	2	Levy	Plate	Пластина	
11	137731PK	2	2	Levy	Plate	Пластина	
12	137733	23	23	Нагрельч	Crest plate	Гребень	
13	137735	46	46	Tukilevyy	Support plate	Опорная пластина	
14	137736	46	46	Tukilevyy	Support plate	Опорная пластина	
15	137737	4	4	Tukilevyy	Support plate	Опорная пластина	
16	137738	4	4	Tukilevyy	Support plate	Опорная пластина	
17	137829	2	2	Levy	Plate	Пластина	
18	137842	2	2	Levy	Plate	Пластина	PL1.5 1053x2000
19	137911	23	23	Нагрельч	Crest plate	Гребень	R1.3 484x2047
20	137912	2	2	Нагрельч	Crest plate	Гребень	R1.3 2265x2046
21	137912PK	2	2	Нагрельч	Crest plate	Гребень	R1.3 2265x2046
22	914506	70	70	Lukkoriuvi	Square bolt low	Площадка болт	M8x20
23	923644	900	900	Lukkoriuvi matata	Square bolt low	Площадка болт	M8x16
24	923645	970	970	Laipparumitei	Hex Flange Nut	Накидка с фланцем	M8



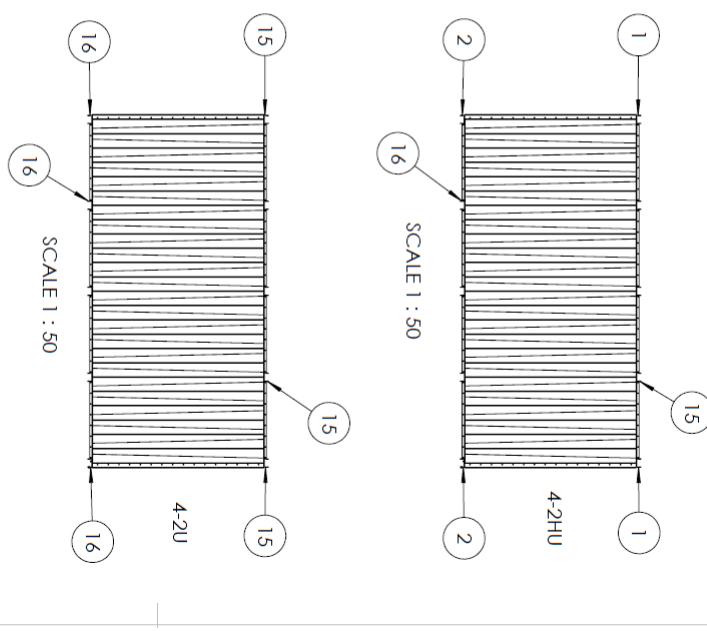
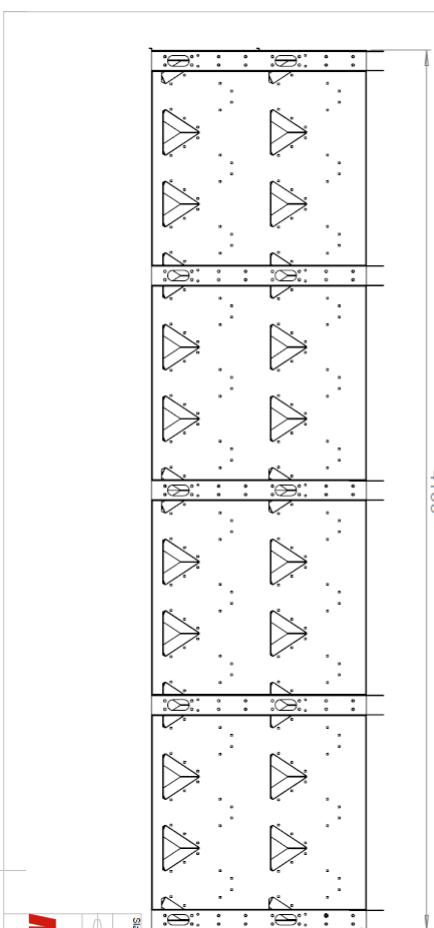


6.19. 137910-4-2U / 137910-4-2HU

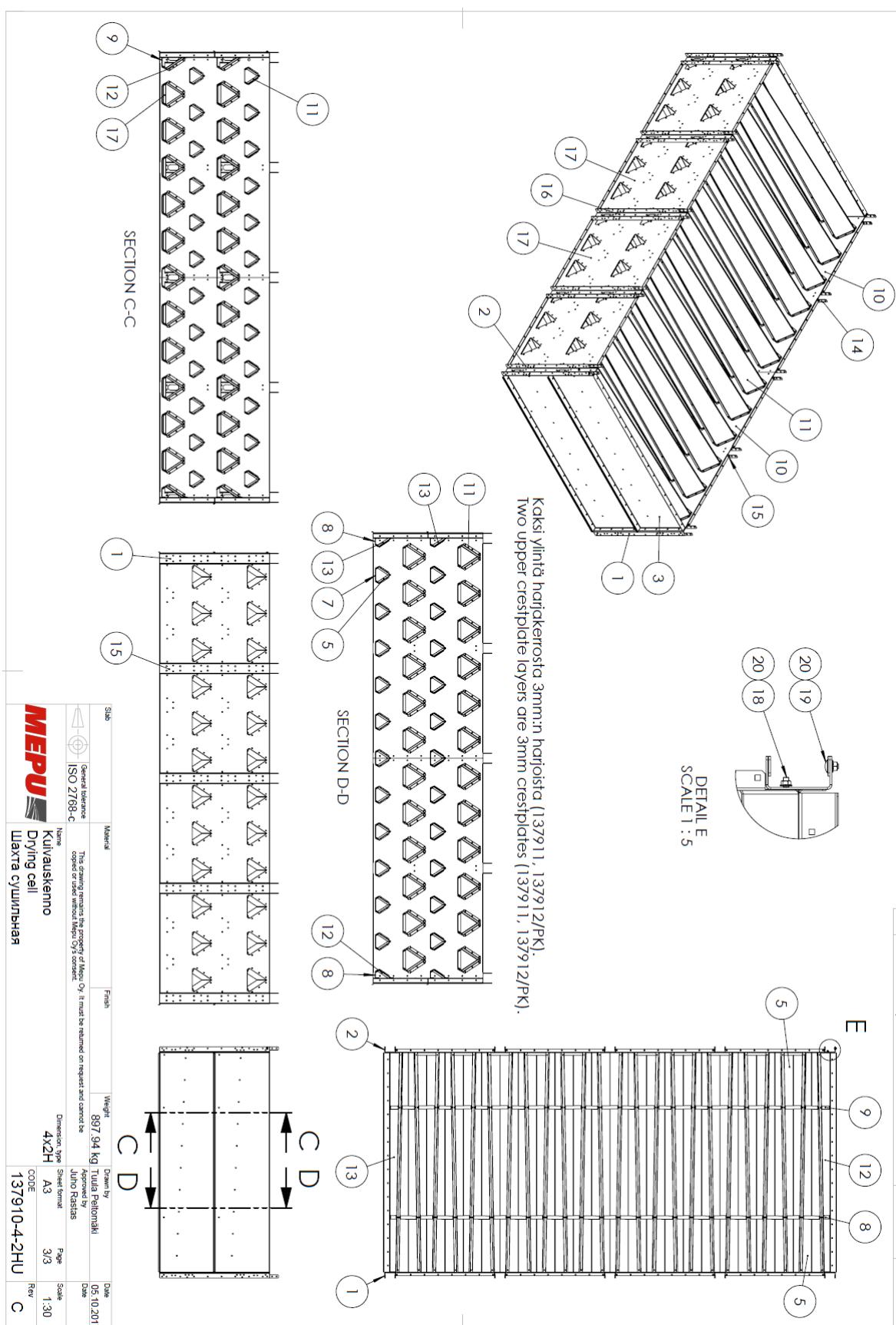
POS	CODE	4-2УЩДТУ	4-2НЩДТУ.	Nimtys	Description	По русски	Type
1	136360	-	2	U-profile	U-profile	U-профиль	1000x3mm
2	136678	-	2	U-profile	U-profile	U-профиль	1000x3mm
3	137311	2	2	Levy	Plate	Пластина	
4	13731PK	2	2	Levy	Plate	Пластина	
5	137733	23	23	Hairev	Crest plate	Гребень	
6	137735	46	46	Tuklevy	Support plate	Опорная пластина	
7	137736	46	46	Tuklevy	Support plate	Опорная пластина	
8	137737	4	4	Tuklevy	Support plate	Опорная пластина	
9	137738	4	4	Tuklevy	Support plate	Опорная пластина	
10	137862	2	2	Levy	Plate	Пластина	PL1.5 1033-2000
11	137911	23	23	Hairev	Crest plate	Гребень	PL3 484-2047
12	137912	2	2	Hairev	Crest plate	Гребень	PL3 286/2046
13	137912PK	2	2	Hairev	Crest plate	Гребень	PL3 286/2046
14	138698	20	20	Levy	Plate	Пластина	
15	138699	5	3	U-profile	U-profile	U-профиль	1000x2.5mm
16	138702	5	3	U-profile	U-profile	U-профиль	1000x2.5mm
17	138703	2	2	Levy	Plate	Пластина	
18	914506	70	70	Lukkorusuvi	Square bolt	Площадь болт	M8x20
19	923644	900	900	Lukkorusuvi matata	Square bolt low	Площадь болт низкий	M8x16
20	923645	970	970	Laiiparamutteri	Hex Flange Nut	Гайка с фланцем	M8



POS	CODE	4-2U/QTY	4-2H/U/QTY.	Nimitys	Description	По русски	Type
1	136560	-	2	U-profilii	U-profile	U-профиль	1000x3mm
2	136678	-	2	U-profilii	U-profile	U-профиль	1000x3mm
3	137731	2	2	Levy	Plate	Пластина	
4	137731PK	2	2	Levy	Plate	Пластина	
5	137733	23	23	Harilevy	Crest plate	Гребень	
6	137735	46	46	Tukilev	Support plate	Опорная пластина	
7	137736	46	46	Tukilev	Support plate	Опорная пластина	
8	137737	4	4	Tukilev	Support plate	Опорная пластина	
9	137738	4	4	Tukilev	Support plate	Опорная пластина	
10	137862	2	2	Levy	Plate	Пластина	PL1.5 1053x2000
11	137911	23	23	Harilevy	Crest plate	Гребень	PL13 484x2047
12	137912	2	2	Harilevy	Crest plate	Гребень	PL13 266x2046
13	137912PK	2	2	Harilevy	Crest plate	Гребень	PL13 266x2046
14	138698	20	20	Levy	Plate	Пластина	
15	138699	5	3	U-profilii	U-profile	U-профиль	1000x2.5mm
16	138702	5	3	U-profilii	U-profile	U-профиль	1000x2.5mm
17	138703	2	2	Levy	Plate	Пластина	
18	914506	70	70	Lukkoniemi	Square bolt	шлицевая болт	M8x20
19	923644	900	900	Lukkoniemi matola	Square bolt low	шлицевая болт низкий	M8x16
20	923645	970	970	Laijramutteri	Hex Flange Nut	Гайка с фланцем	M8



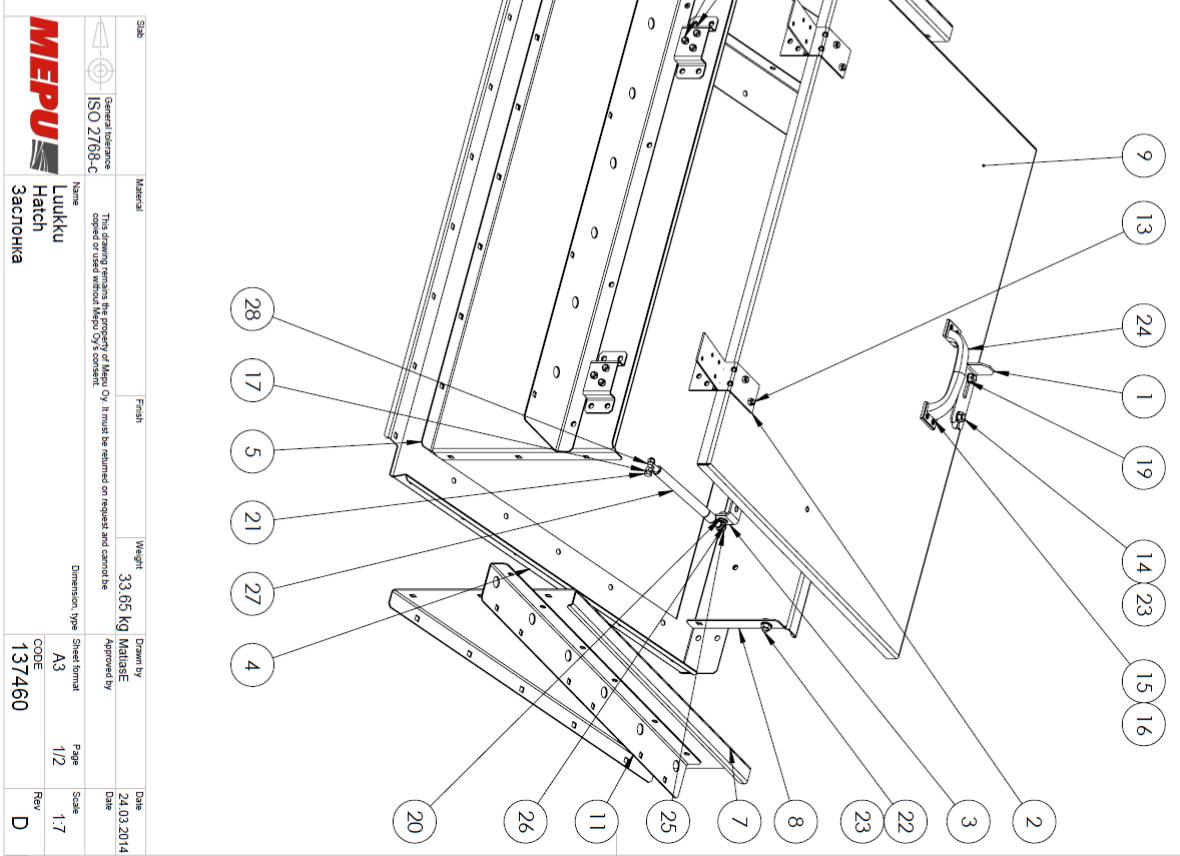
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					Drawn by	Date
General tolerance				885.11 kg	Tuula Peltomaki	05/2017
ISO 2768-C					Approved by	Date
Name	Kuivaliskelto	Direction type	4X2	Sheet format	A3	Page
Drying cell		CODE	1/3	Scale	1:20	Rev
Шахта сушильная		137910-4-2U	C			
1000						

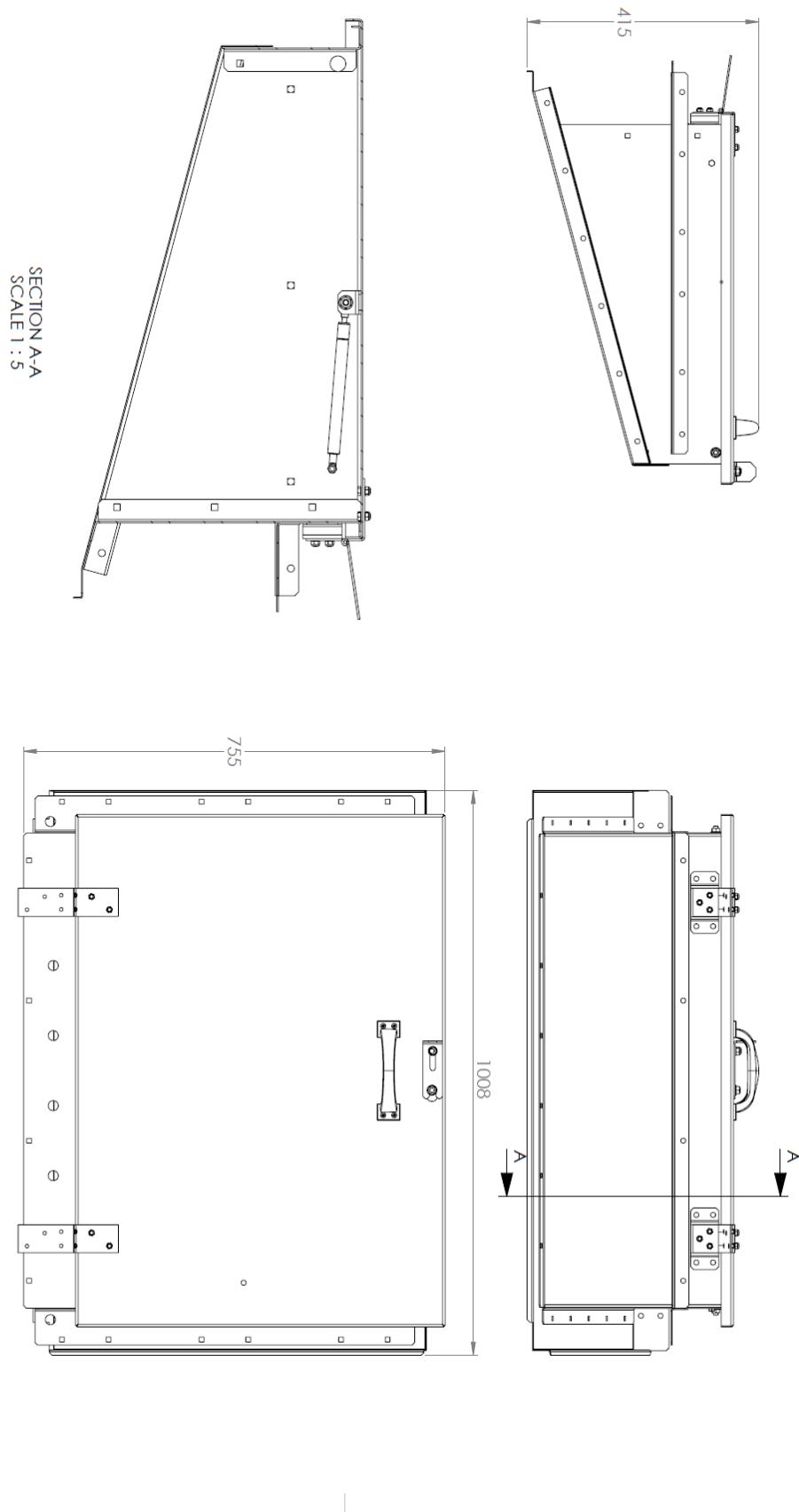


7. VILJAVARASTO / GRAIN SILO

7.1. 137460

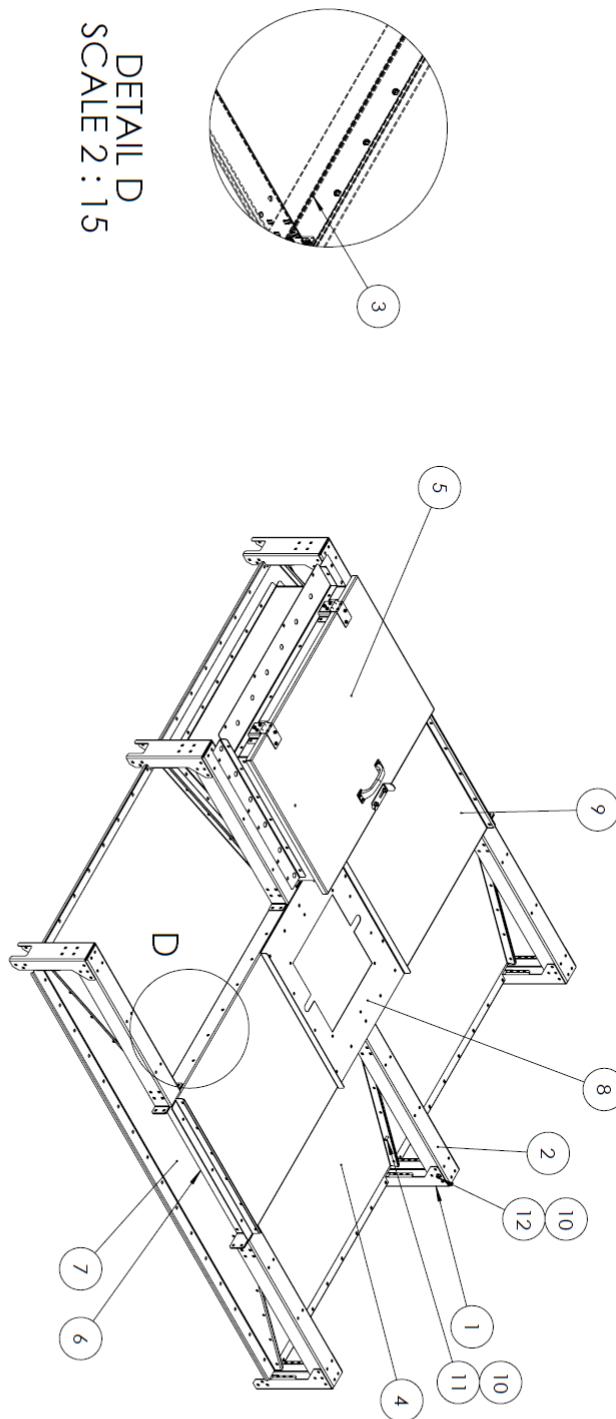
POS	CODE	Nimitys	Description	По русски	Type
1	135938	1	Levy	Plate	Пластина
2	136235	2	Saroma	Hinge	Пневма
3	136392	1	Kinnike	Bracket	Крепление
4	137461	1	Katio	Roof	Крыша
5	137463	1	Levy	Plate	Пластина
6	137465	1	Kaulus	Color	Бутик
7	137465PK	1	Levy	Plate	Пластина
8	137466	1	Kaulus	Color	Бутик
9	137470	1	Luukku	Hatch	Заслонка
10	137472	2	Levy	Plate	Пластина
11	137477	2	Levy	Plate	Пластина
12	137478	1	Levy	Plate	Пластина
13	910034	10	Kuusioruvi	Hex bolt	Болт
14	910072	2	Kuusioruvi	Hex bolt	Болт
15	912932	4	Uppokantoruvi	Hexagon socket screw	Винты
16	920003	4	Kuusiomutteri	Hexagon Nut	Гайка
17	920004	1	Kuusiomutteri	Hexagon Nut	Гайка
18	920033	11	Lukitushutteri	Hexagon lock nut	С神通рный гайка
19	920025	1	Lukitushutteri	Hexagon lock nut	С神通рный гайка
20	921006	2	Akustiitto	Washer	Шайба
21	923333	1	Kuusioruvi	Hex bolt	Болт
22	923644	2	Lukkoriuvi matala	Square bolt low	Площадь болт
23	923645	4	Lippamutteri	Hex Flange Nut	Гайка с фланцем
24	960001	1	Veden	Handle	Ручка
25	960002	1	Sovite	Fitting	Адаптер
26	960003	1	Kinnike	Bracket	Крепление
27	960603	1	Kuasijousi	Gas spring	Газовая
28	960604	1	Halkki	Bushing	Мыфта



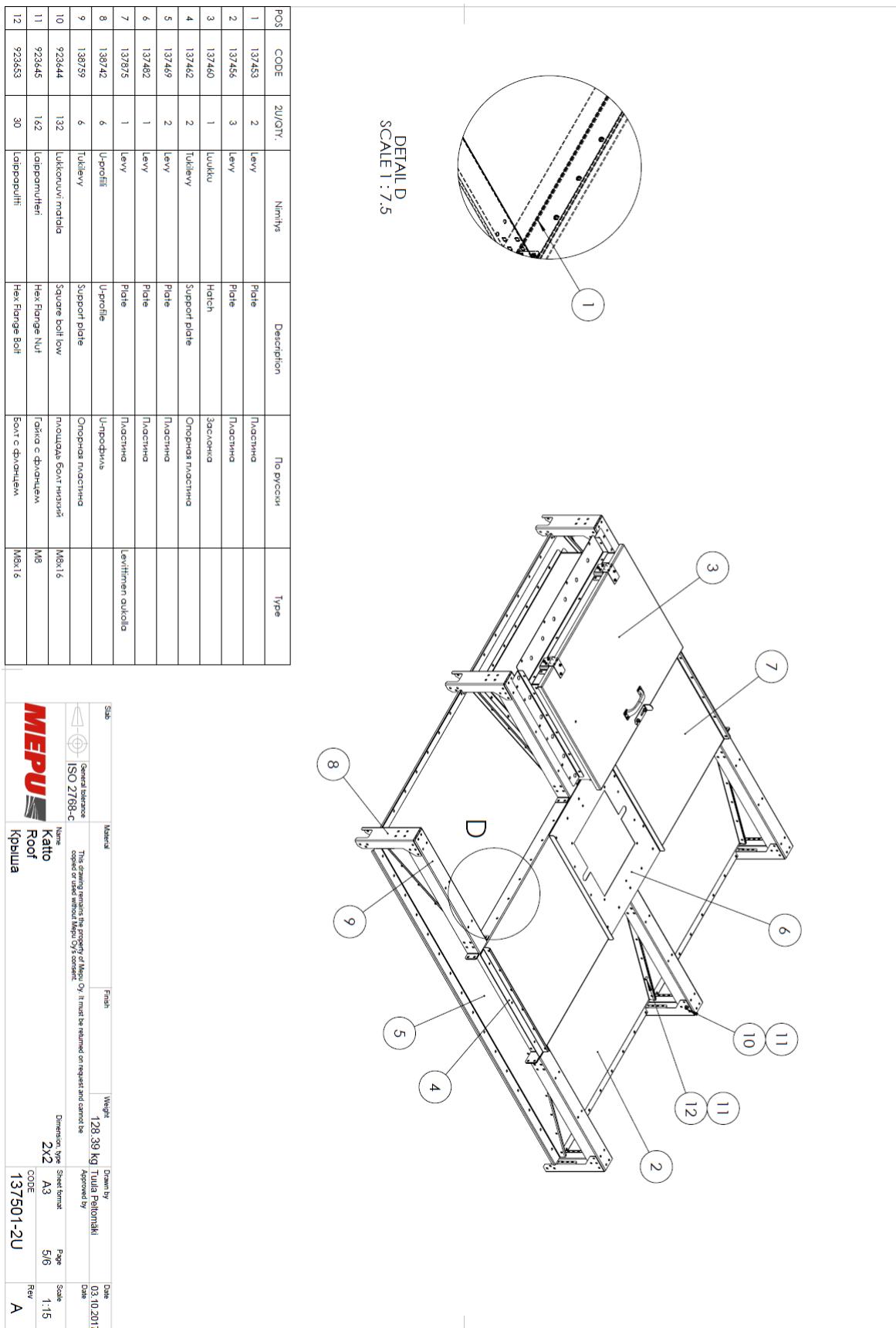


7.2. 137501_2

POS	CODE	2/OTY	Nimys	Description	По русски	Type
1	137450	6	U-profile	U-profile	И-профиль	
2	137451	6	Tuklevy	Support plate	Опорная пластина	
3	137453	2	Levy	Plate	Пластина	
4	137456	3	Levy	Plate	Пластина	
5	137460	1	Luokku	Hatch	Заслонка	
6	137462	2	Tuklevy	Support plate	Опорная пластина	
7	137469	2	Levy	Plate	Пластина	
8	137482	1	Levy	Plate	Пластина	
9	137875	1	Levy	Plate	Пластина	
10	923445	162	Löperarmmutter	Hex Flange Nut	Гайка с фланцем	M8
11	923453	30	Löperbolzen	Hex Flange Bolt	Болт с фланцем	M8x16
12	923444	1	Lükkenring-mutter	Square bolt bow	Площадь болт низкий	M8x16



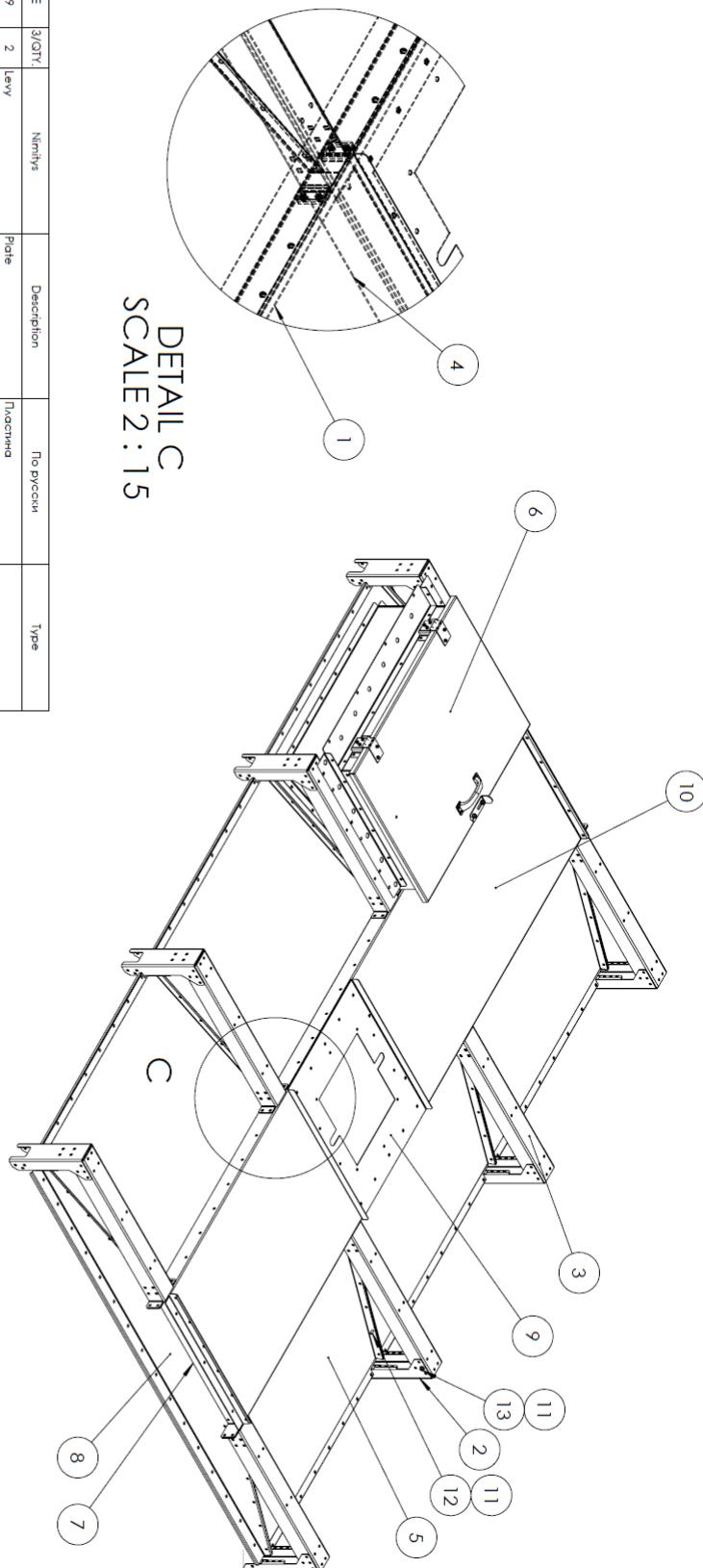
7.3. 137501_2U



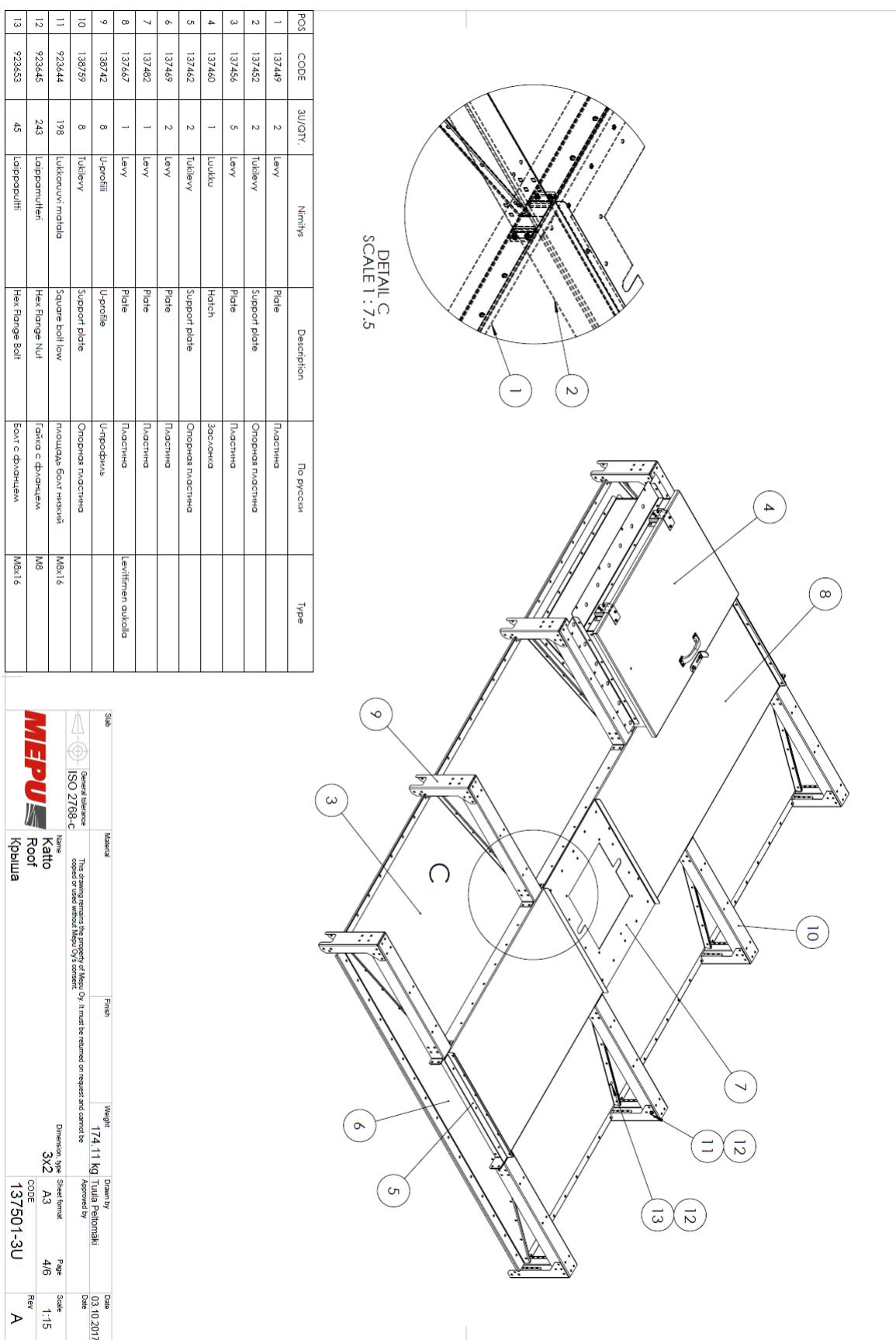
7.4. 137501_3

POS	CODE	3/QTY	Nimrys	Description	По русски	Type
1	137449	2	Levy	Plate	Пластина	
2	137450	8	U-profile	U-профиль	U-профиль	
3	137451	8	Tukklevy	Support plate	Опорная пластина	
4	137452	2	Tukklevy	Support plate	Опорная пластина	
5	137456	5	Levy	Plate	Пластина	
6	137460	1	Luukku	Hole	Заделка	
7	137462	2	Tukklevy	Support plate	Опорная пластина	
8	137459	2	Levy	Plate	Пластина	
9	137482	1	Levy	Plate	Пластина	
10	137657	1	Levy	Plate	Пластина	
11	923445	243	Laitosmuutteen	Hex Flange Nut	Гайка с фланцем	M8
12	923553	45	Laitosmuutti	Hex Flange Bolt	Болт с фланцем	M8x16
13	923444	1	Luukkauvin matala	Square bolt low	посадочная болт низкий	M8x16

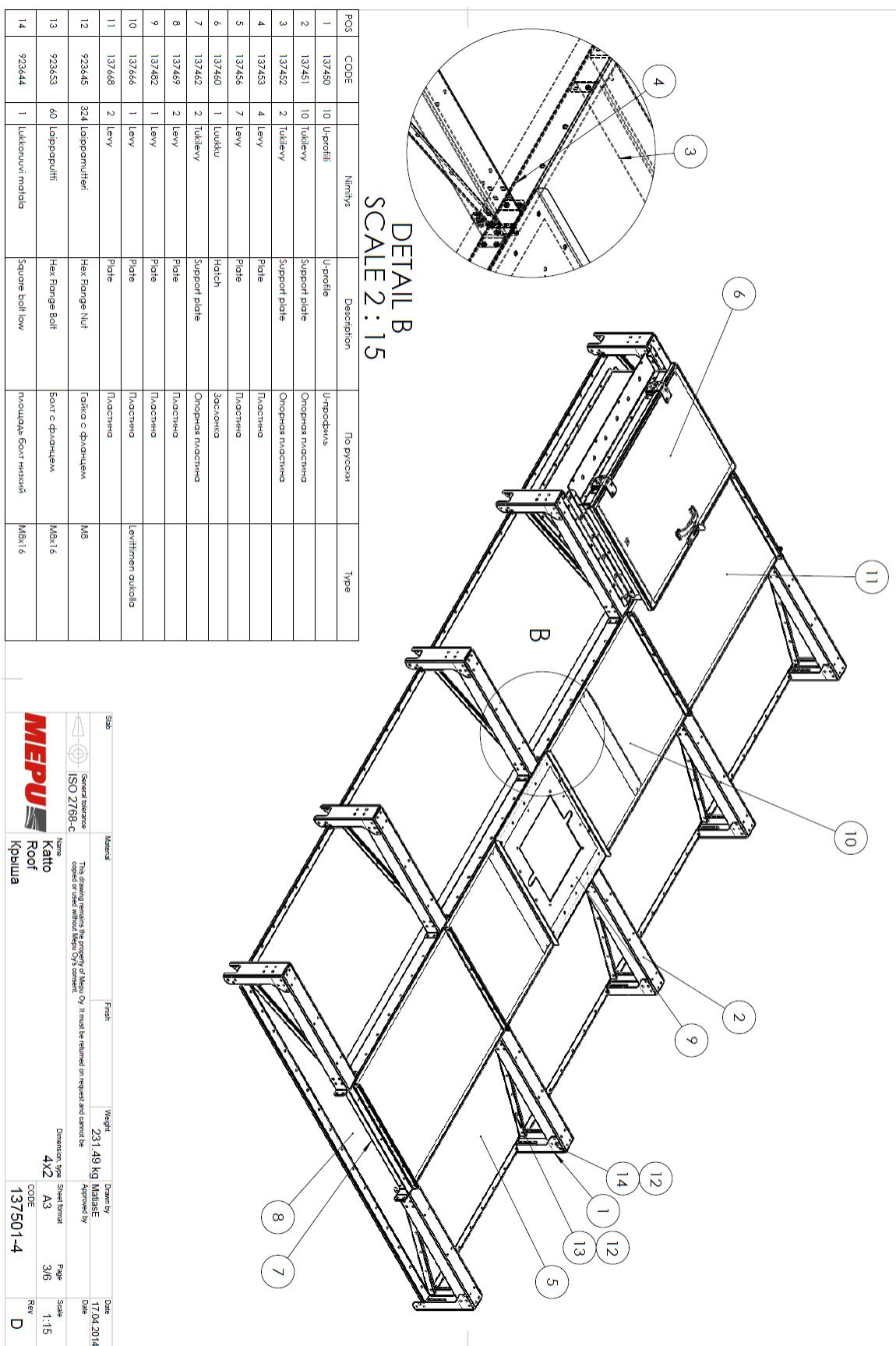
DETAIL C
SCALE 2 : 15



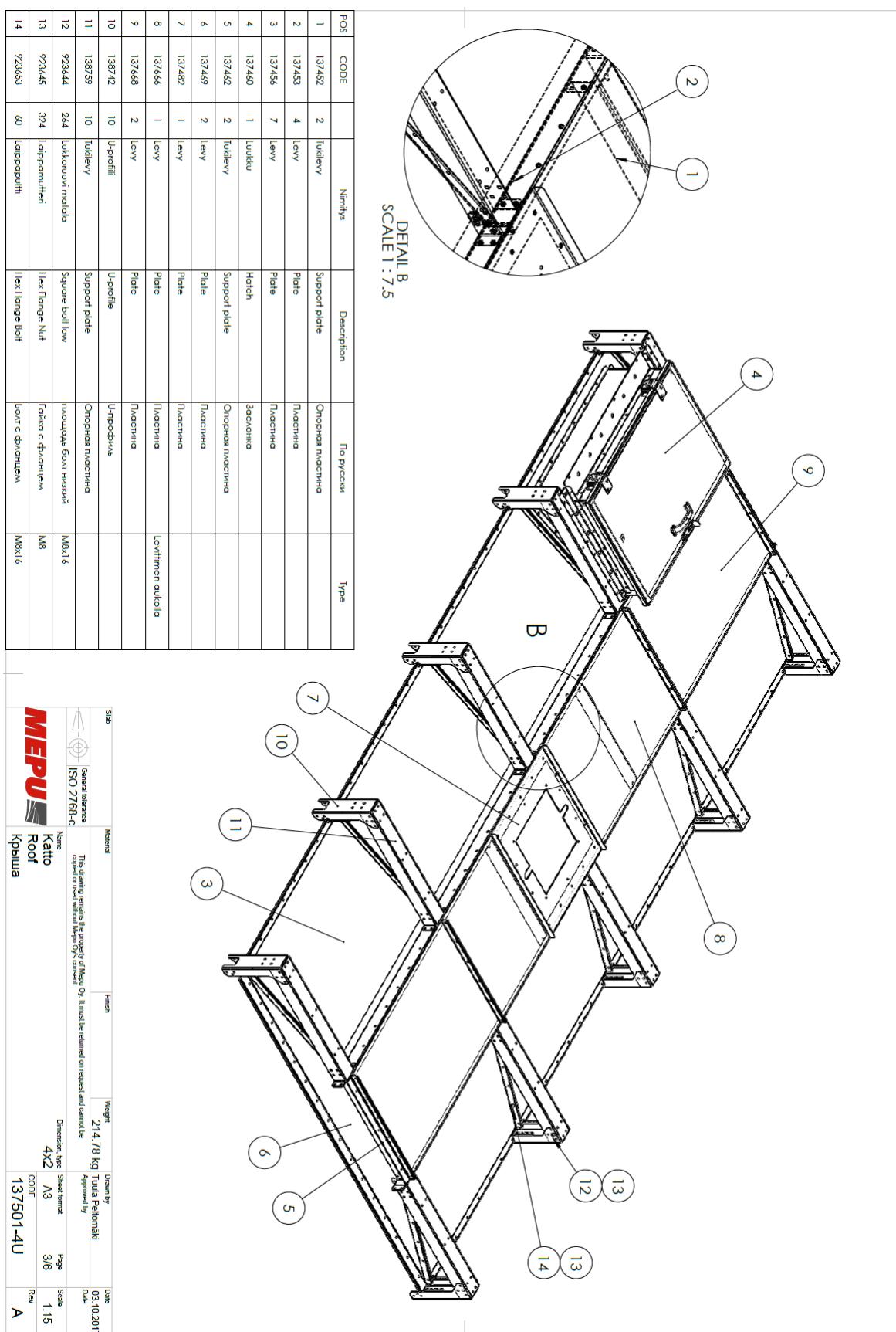
7.5. 137501_3U



7.6. 137501_4

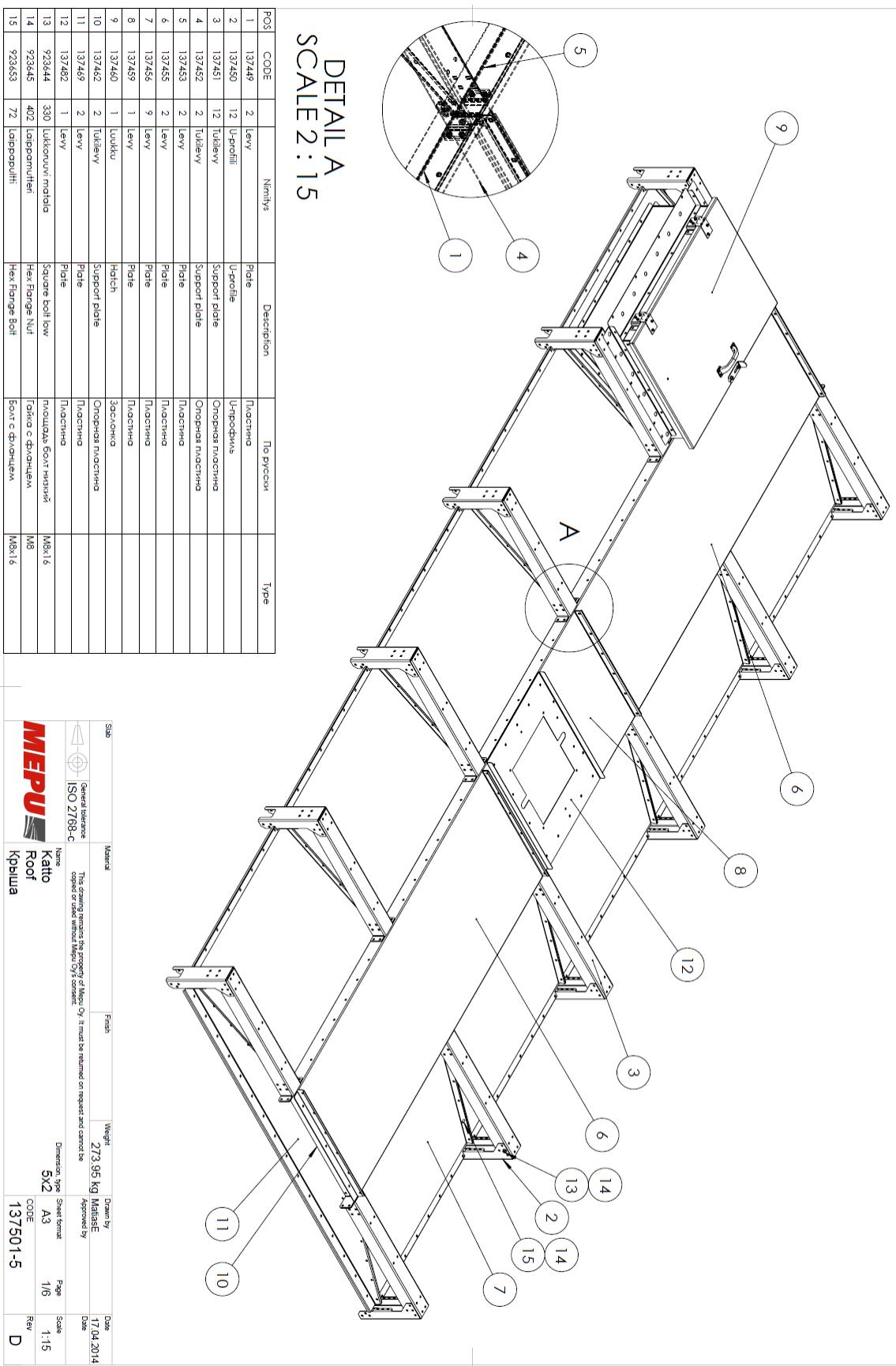


7.7. 137501_4U

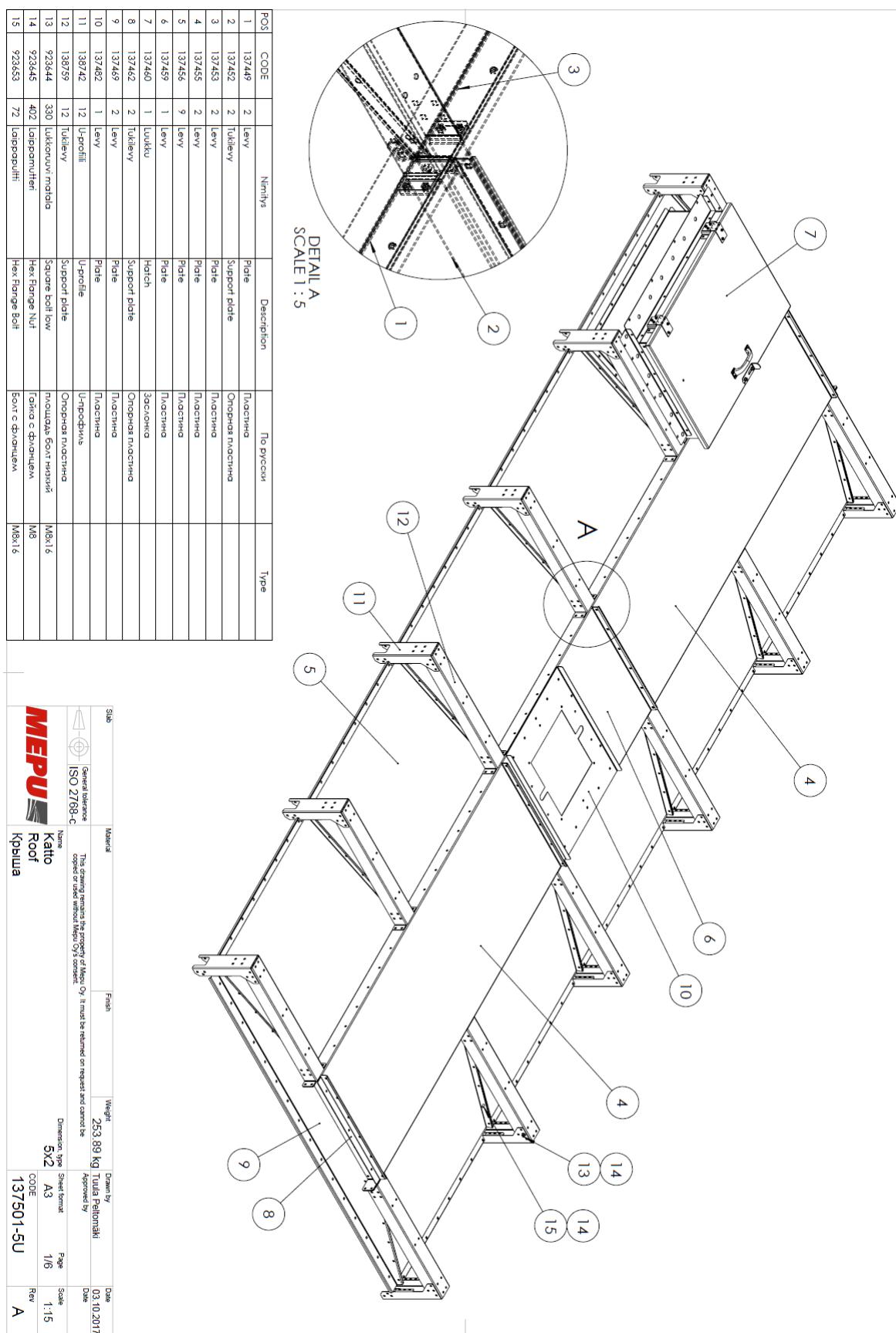


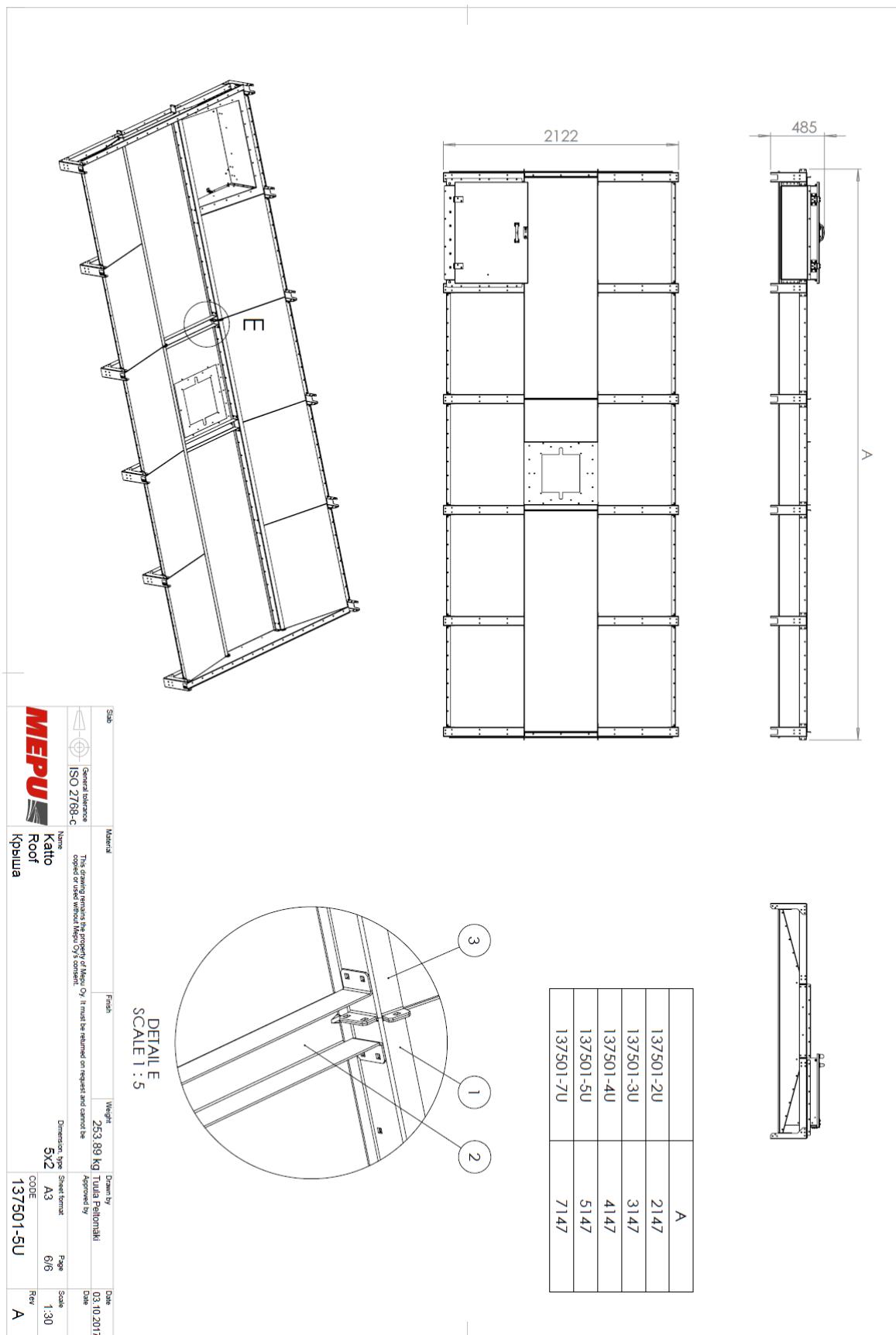
7.8. 137501_5

DETAIL A
SCALE 2 : 15



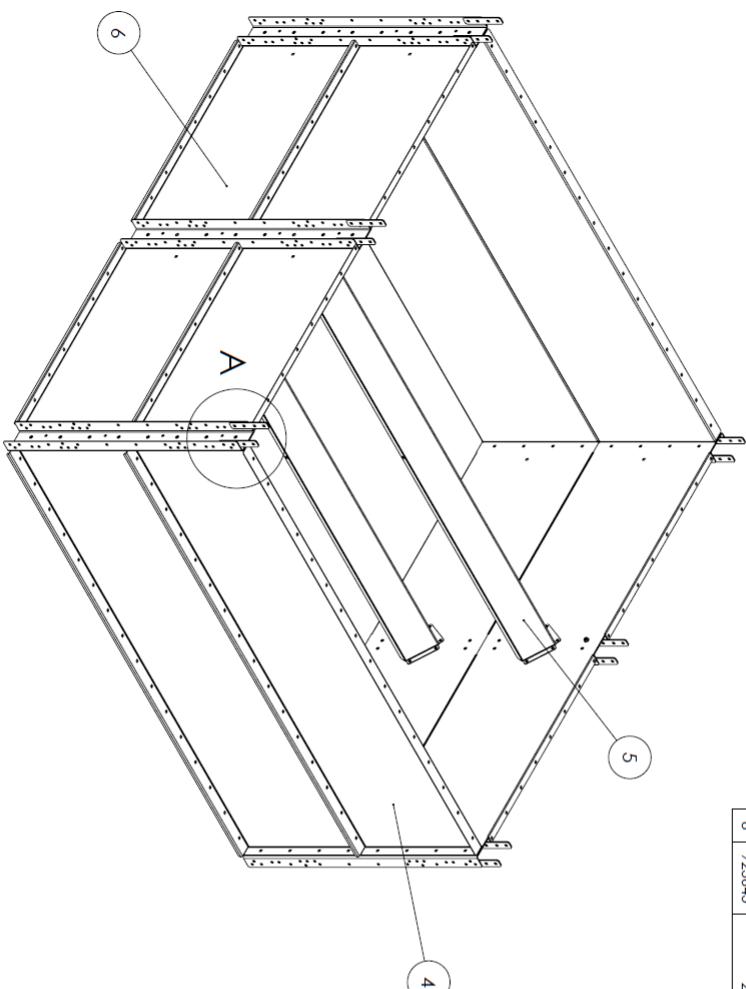
7.9. 137501_5U



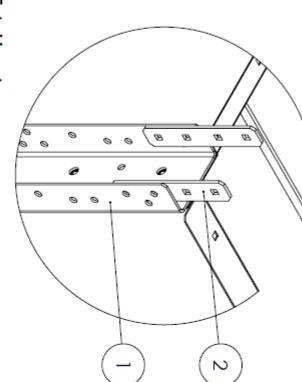


7.10. 137703_2-2

POS	CODE	2-2/QTY.	Nimittys	Description	По русски	Type
1	136360	6	U-profiili	U-profile	U-профиль	100x3mm
2	136362	12	Levy	Plate	Пластинка	
3	136771	2	Tukilevy	Support plate	Опорная пластина	
4	137702	4	Levy	Plate	Пластина	
5	137704	2	Hojilevy	Crest plate	Гребень	
6	137825	4	Levy	Plate	Пластина	
7	923644	280	Lukkouuni matala	Square bolt low	Площадь болт низкий M8x16	
8	923645	280	Lairomuttei	Hex Flange Nut	Гайка с фланцем	M8

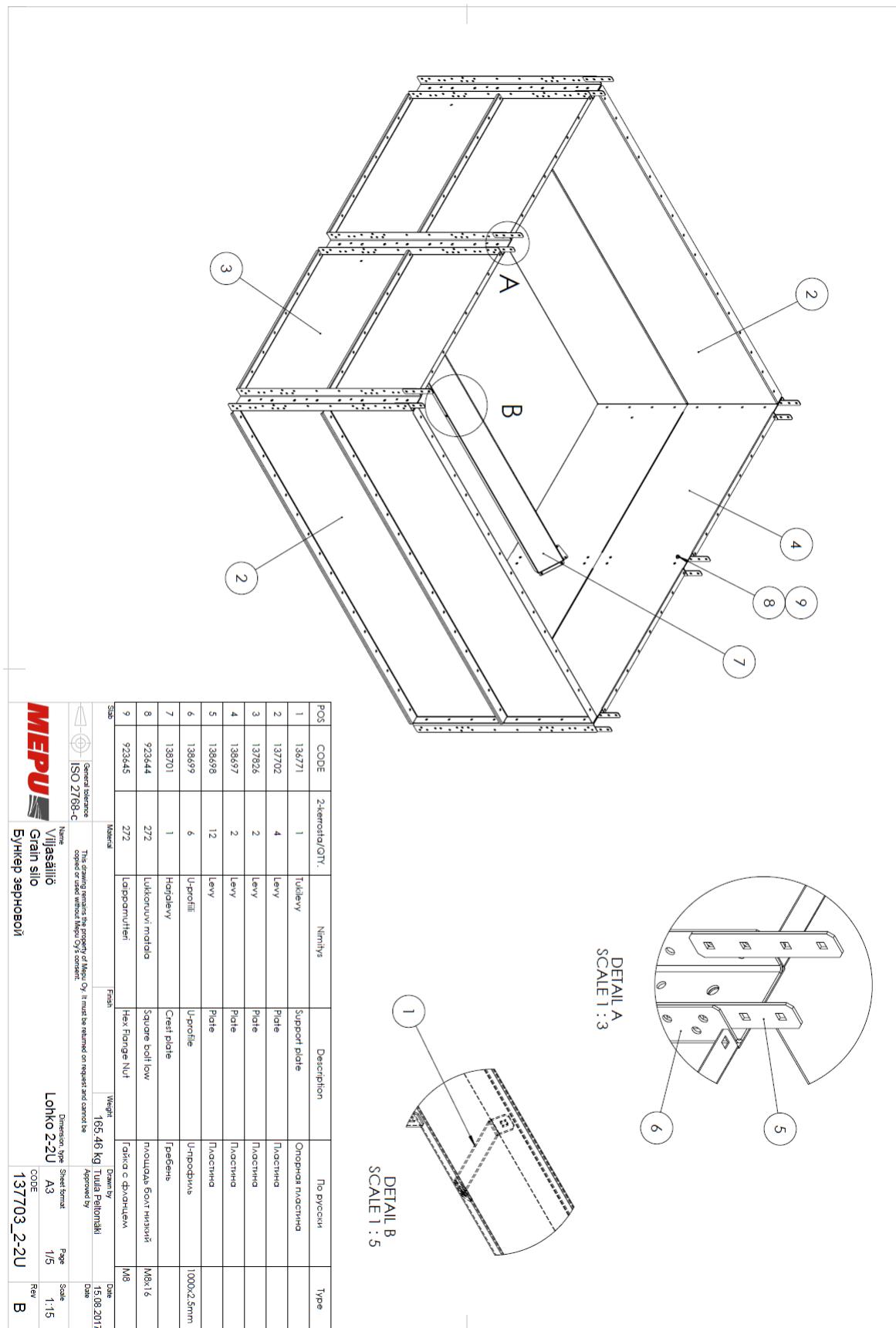


DETAIL A
SCALE 1 : 5



Size	Material	Finish	Weight	Drawn by	Date
General reference					
ISO 27783-C					
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name	Viljasaaliö	Dimension type	Sheet format	Approved by	Date
Grain silo	Grain silo	Lohito 2-2	A3		
Buñique зерновой		CODE	Page		Scale
	137703_2-2	1/5	1/15	Rev	
				A	

7.11. 137703_2-2U



7.12. 137703_2-2H

The main drawing shows a cross-section of a grain silo structure. Callouts point to three specific parts: 1) A circular detail at the base, 2) A vertical plate on the right side, and 3) A horizontal plate on the left side. The drawing is labeled 'B'.

DETAIL B
SCALE 1 : 5

This detail shows a circular cross-section of a base connection. It features several U-profiles (labeled 1) arranged in a circle around a central support plate (labeled 2). The support plate has multiple holes and is secured with bolts.

POS	CODE	2-2H/QTY	Nimitys	Description	По русски	Type
1	136360	6	U-profilli	U-профиль	100x3mm	
2	136362	12	Levy	Plate	Пластинка	
3	134457	4	Levy	Plate	Пластинка	
4	136771	2	Tukilevy	Support plate	Опорная пластина	
5	137704	2	Hoprelevy	Crest plate	Гребень	
6	137706	4	Levy	Plate	Пластинка	
7	137826	4	Levy	Plate	Пластинка	
8	923644	340	Lukkoraunuvi matatu	Square bolt low	площадь болт низкий М8х16	
9	923645	340	Lippamattei	Hex Flange Nut	Гайка с фланцем	M8

Notes:

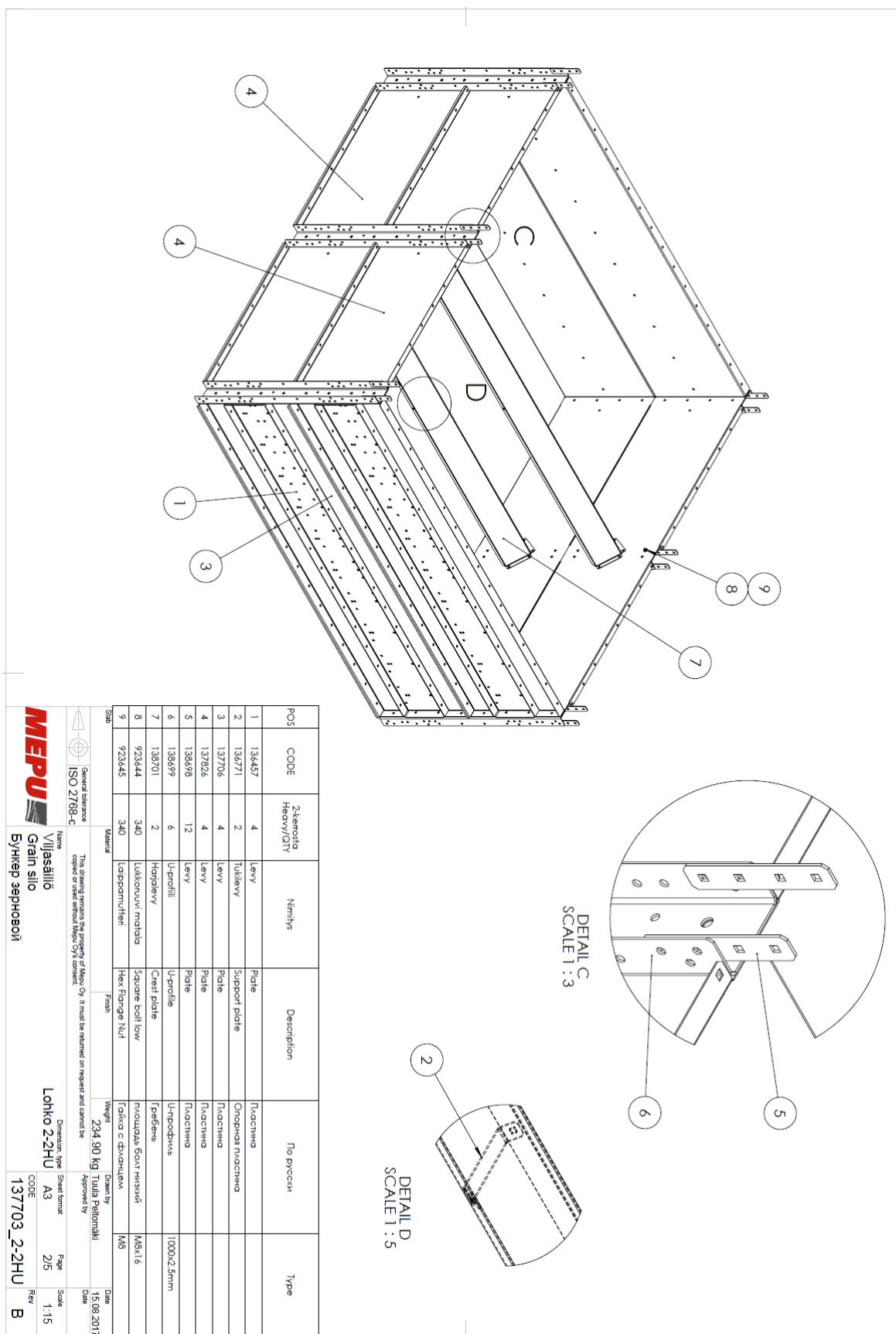
- General balance
- ISO 2768-C
- This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Name: Viljasäiliö
Grain silo
Бункер зерновой

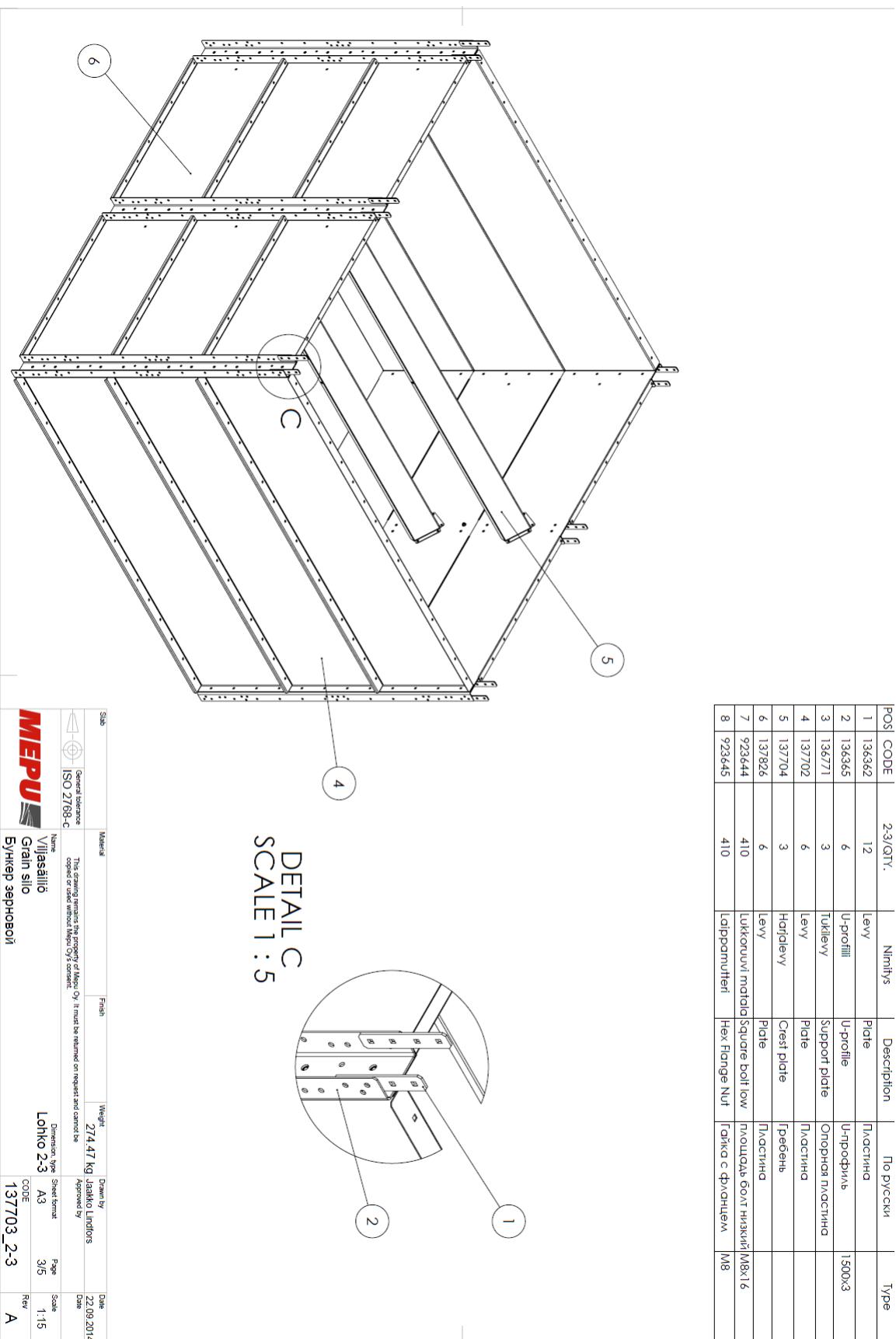
Dimensions: Lohko 2-2H
Sheet format A3
Page 2/5
Scale 1:15
Rev A

Code: 137703_2-2H

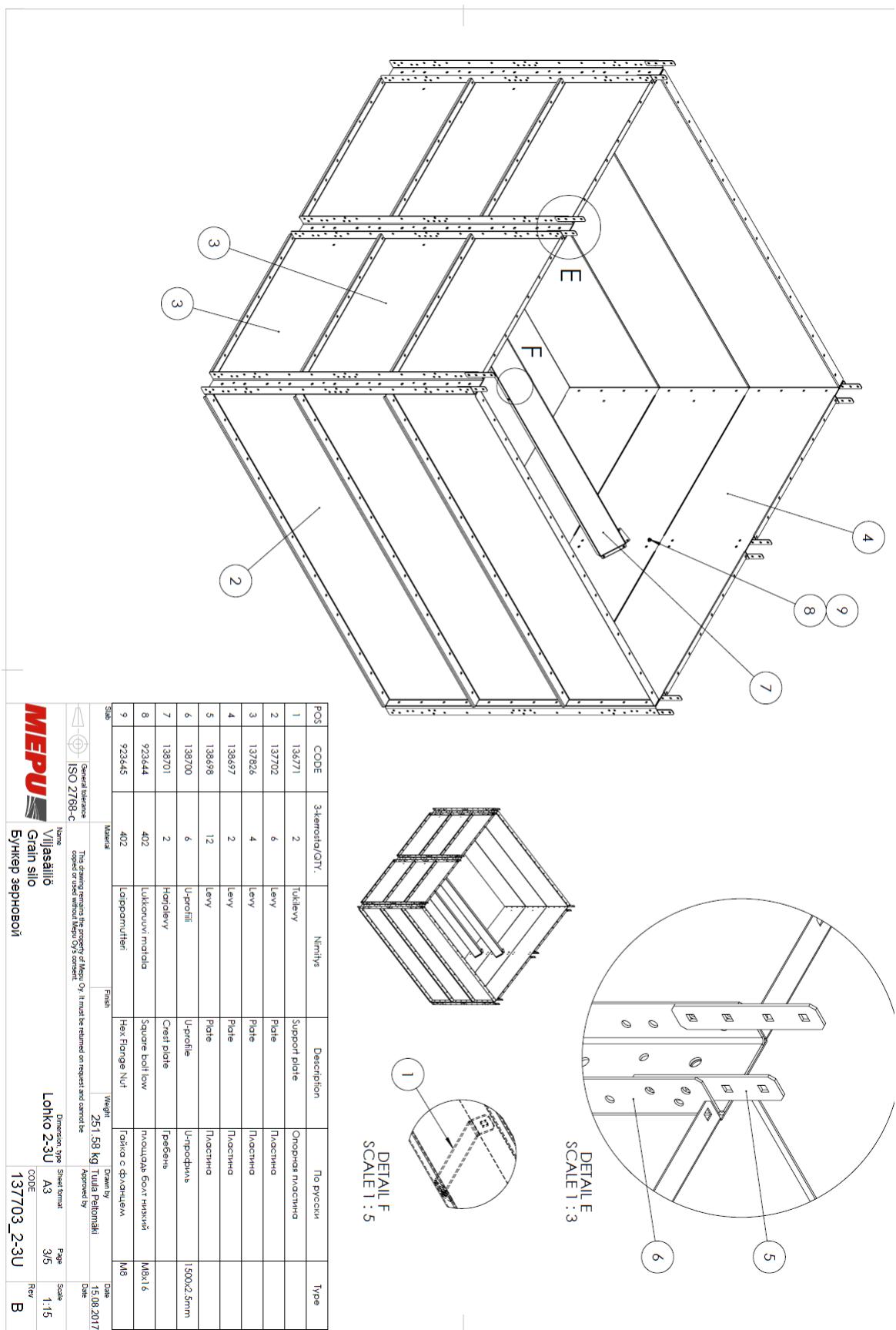
7.13. 137703_2-2HU



7.14. 137703_2-3



7.15. 137703_2-3U



7.16. 137703_2-3H

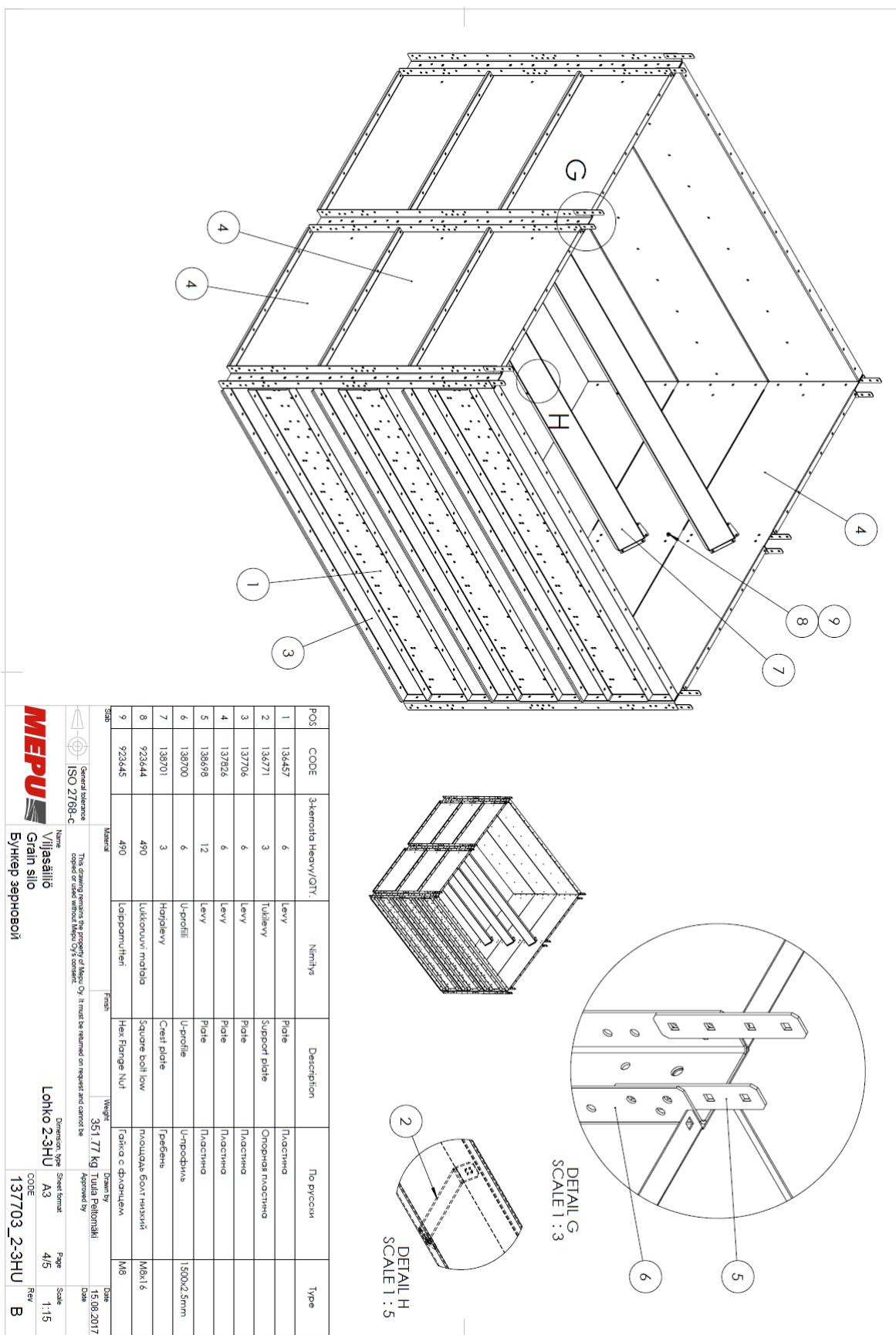
**DETAIL D
SCALE 1 : 5**

POS	CODE	2-3/QTY.	Nimittys	Description	По русски	Type
1	136362	12	Levy	Plate	Пластина	
2	136365	6	U-profiili	U-profile	И-профиль	150x3
3	136457	6	Levy	Plate	Пластина	
4	136771	3	Tukilevy	Support plate	Опорная пластина	
5	137704	3	Horiglevy	Crest plate	Гребень	
6	137706	6	Levy	Plate	Пластина	
7	137826	6	Levy	Plate	Пластина	
8	923644	490	Lukkorusu matka	Square bolt low	Площадь болт	M8x16
9	923645	490	Läppremmutteri	Hex Flange Nut	Гайка с фланцем	M8

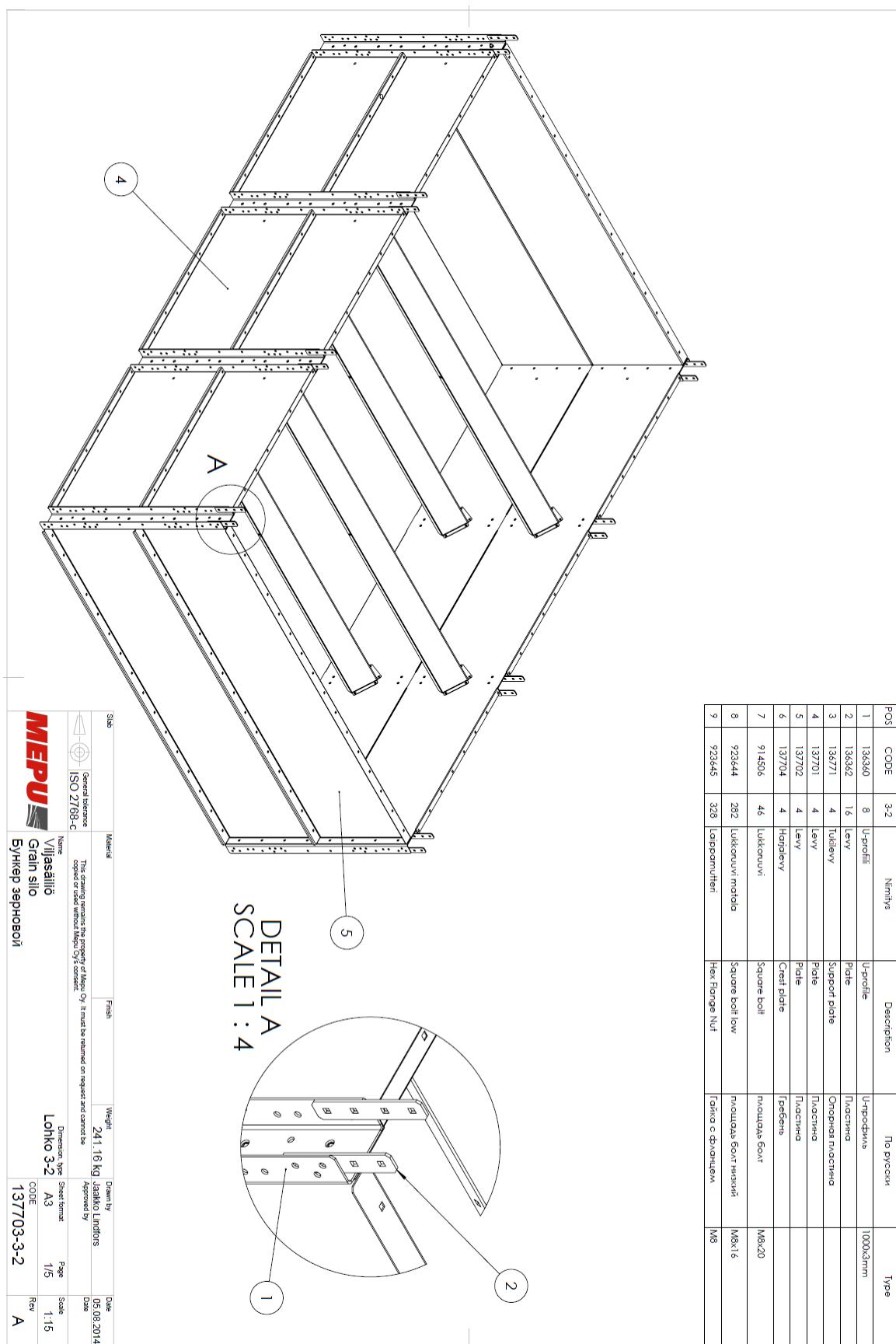
Sub Material **Finish** Weight Drawn by Date **Approved by** Date
 General reference ISO 2768-C This drawing represents the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.
Name Villejaisällö **Dimension type** Sheet format **Page** **Scale**
Code Lohko 2-3H A3 4/5 1:15
Rev A **137703_2-3H**

MEPU Villejaisällö Grain silo Бункер зерновой

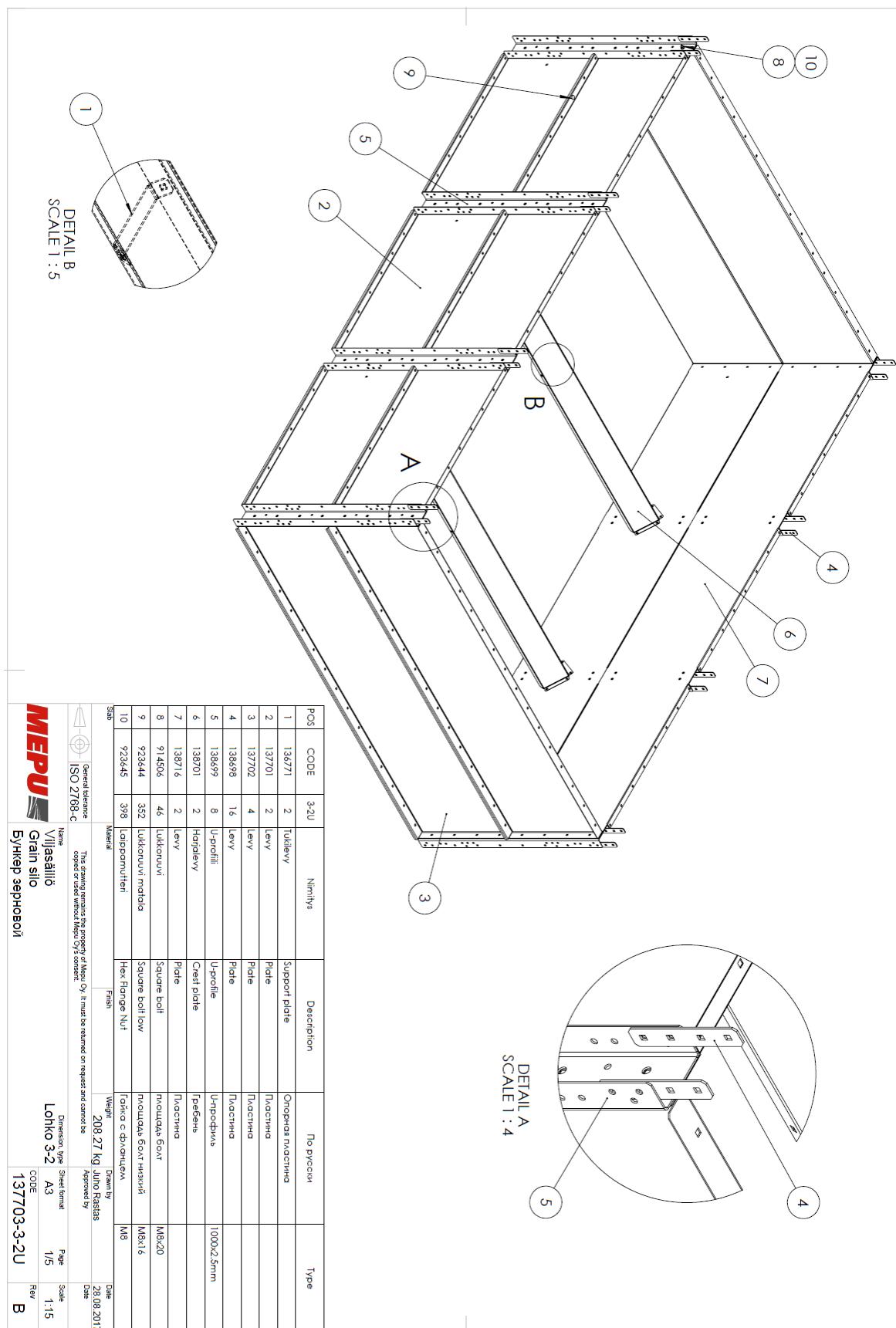
7.17. 137703_2-3HU



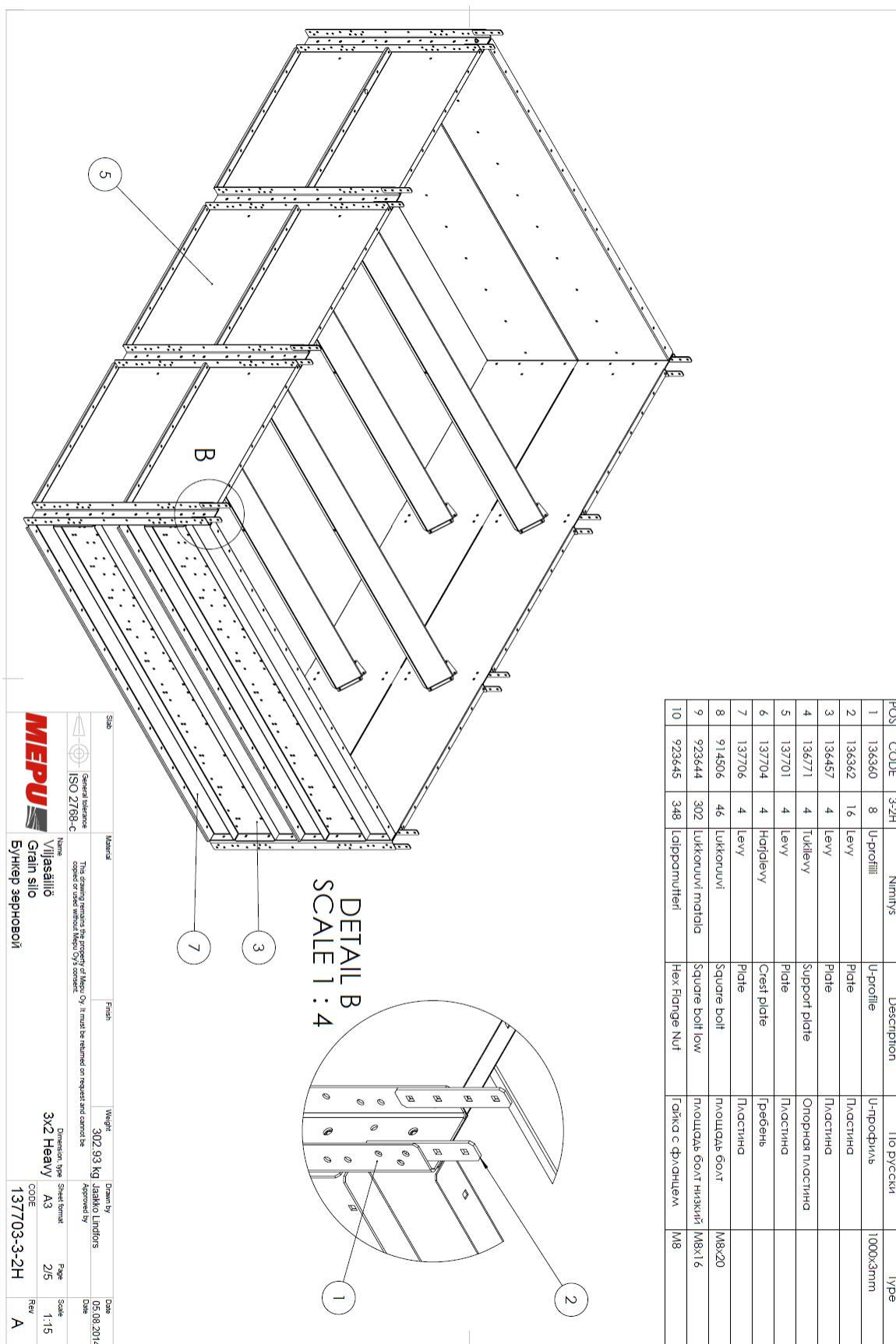
7.18. 137703_3-2



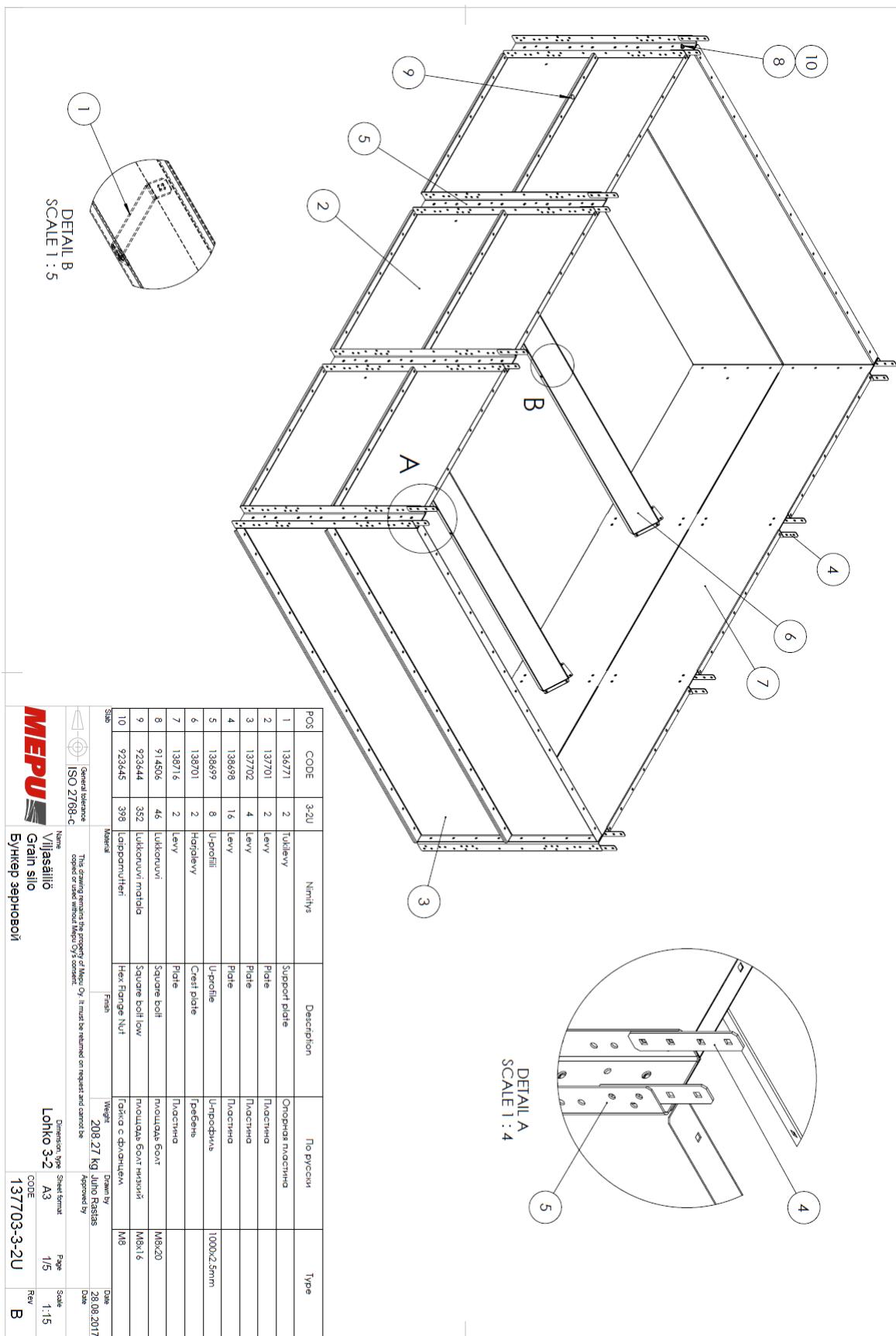
7.19. 137703_3-2U



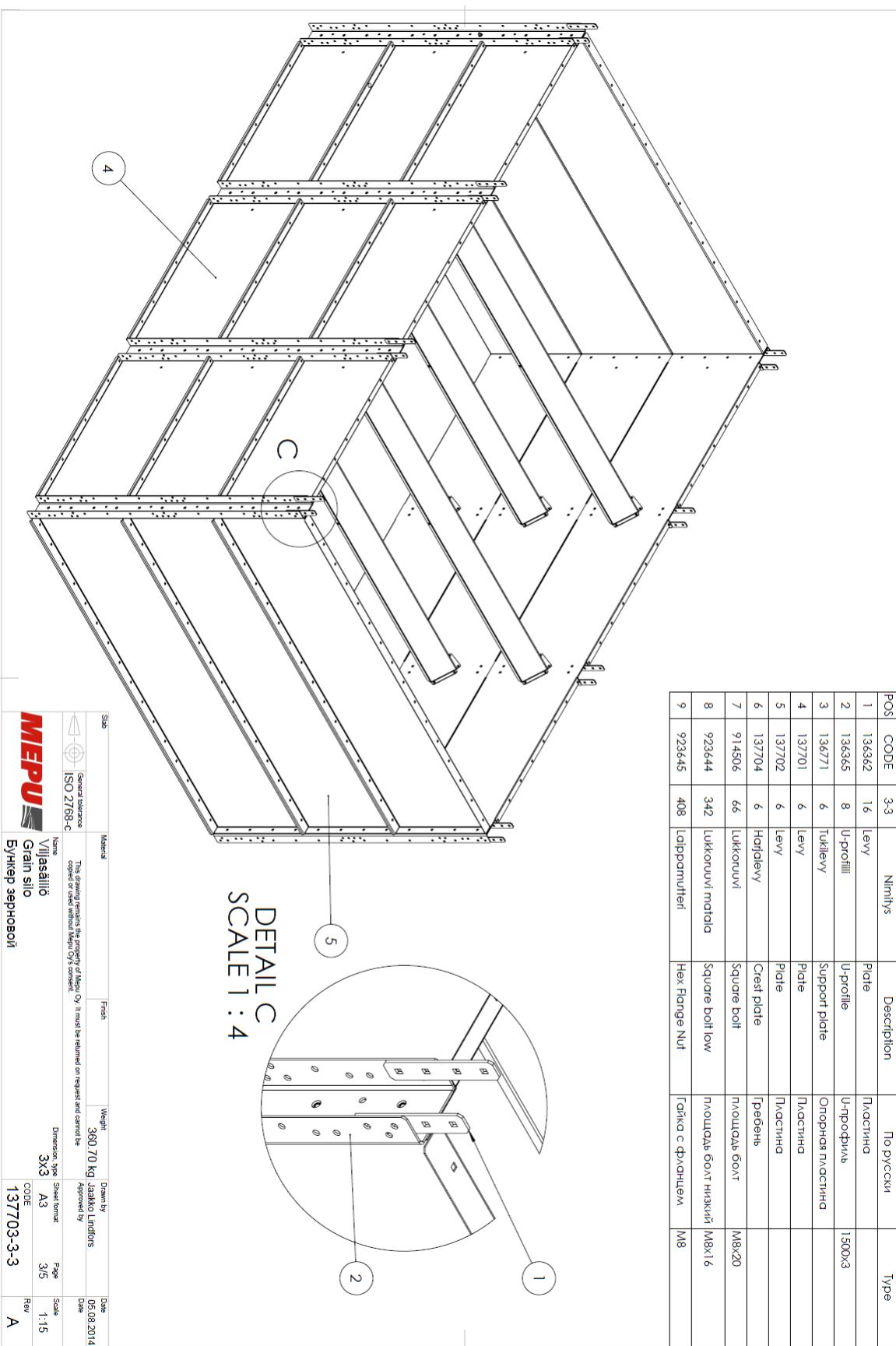
7.20. 137703_3-2H



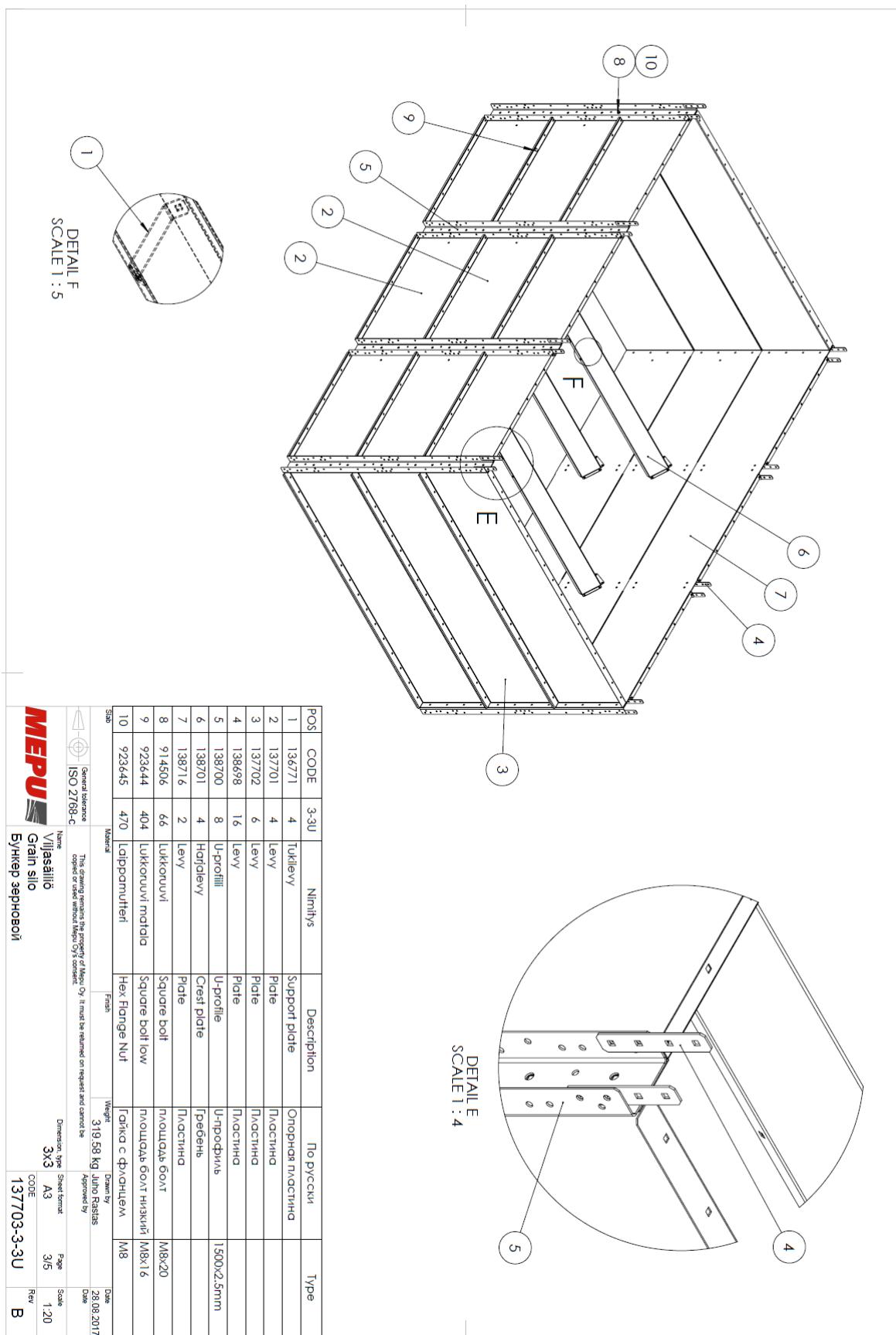
7.21. 137703_3-2HU



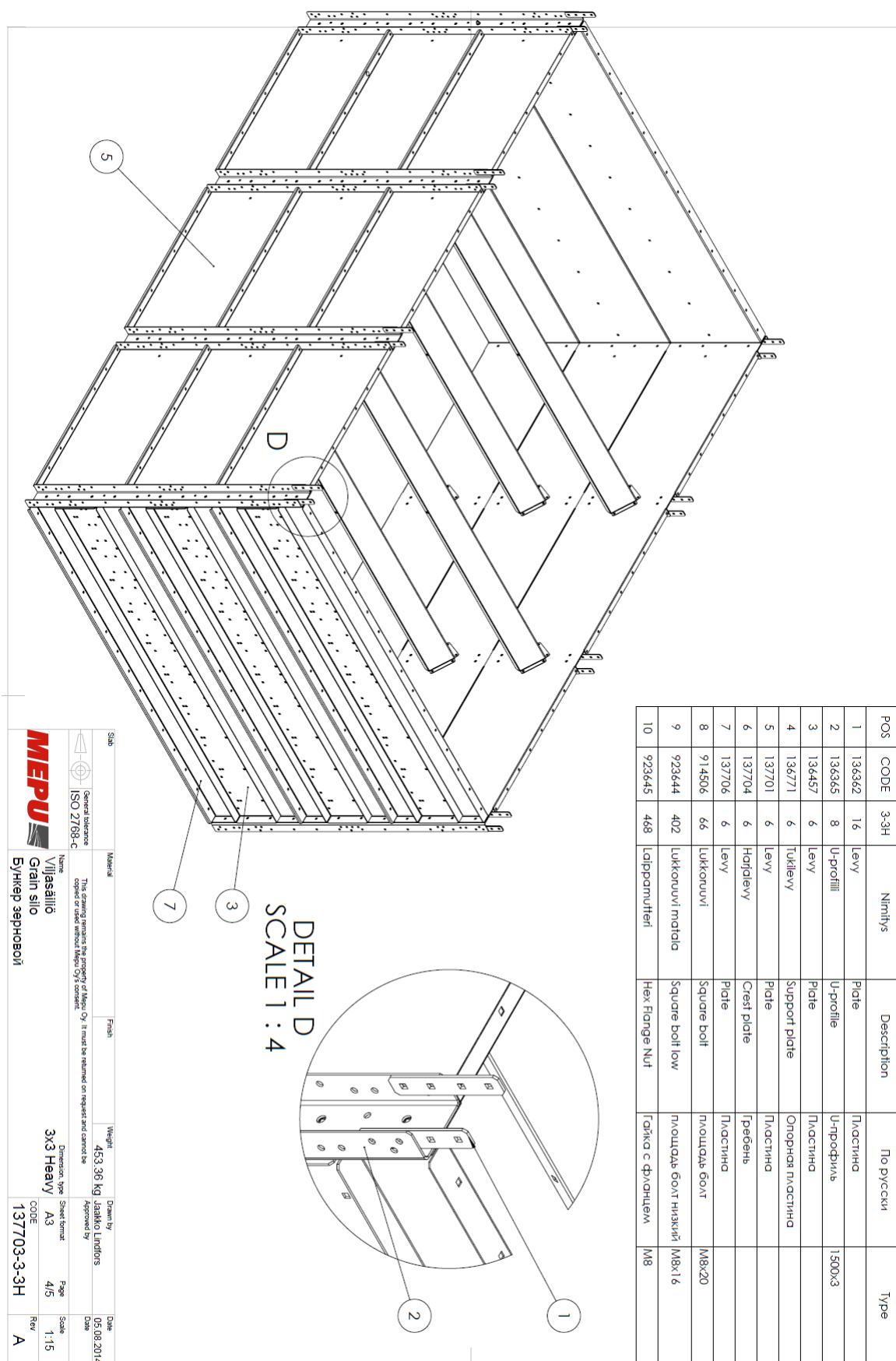
7.22. 137703_3-3



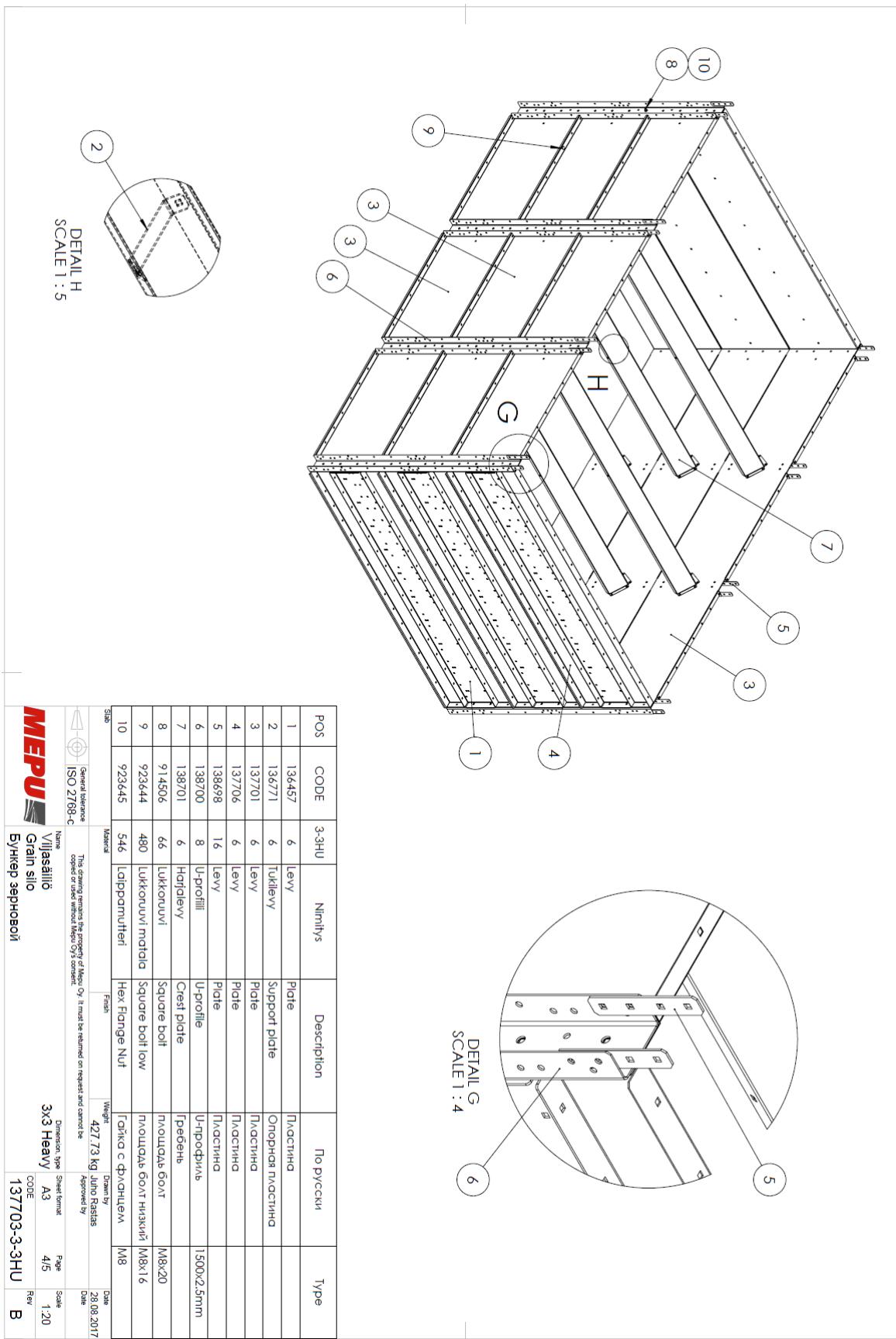
7.23. 137703_3-3U

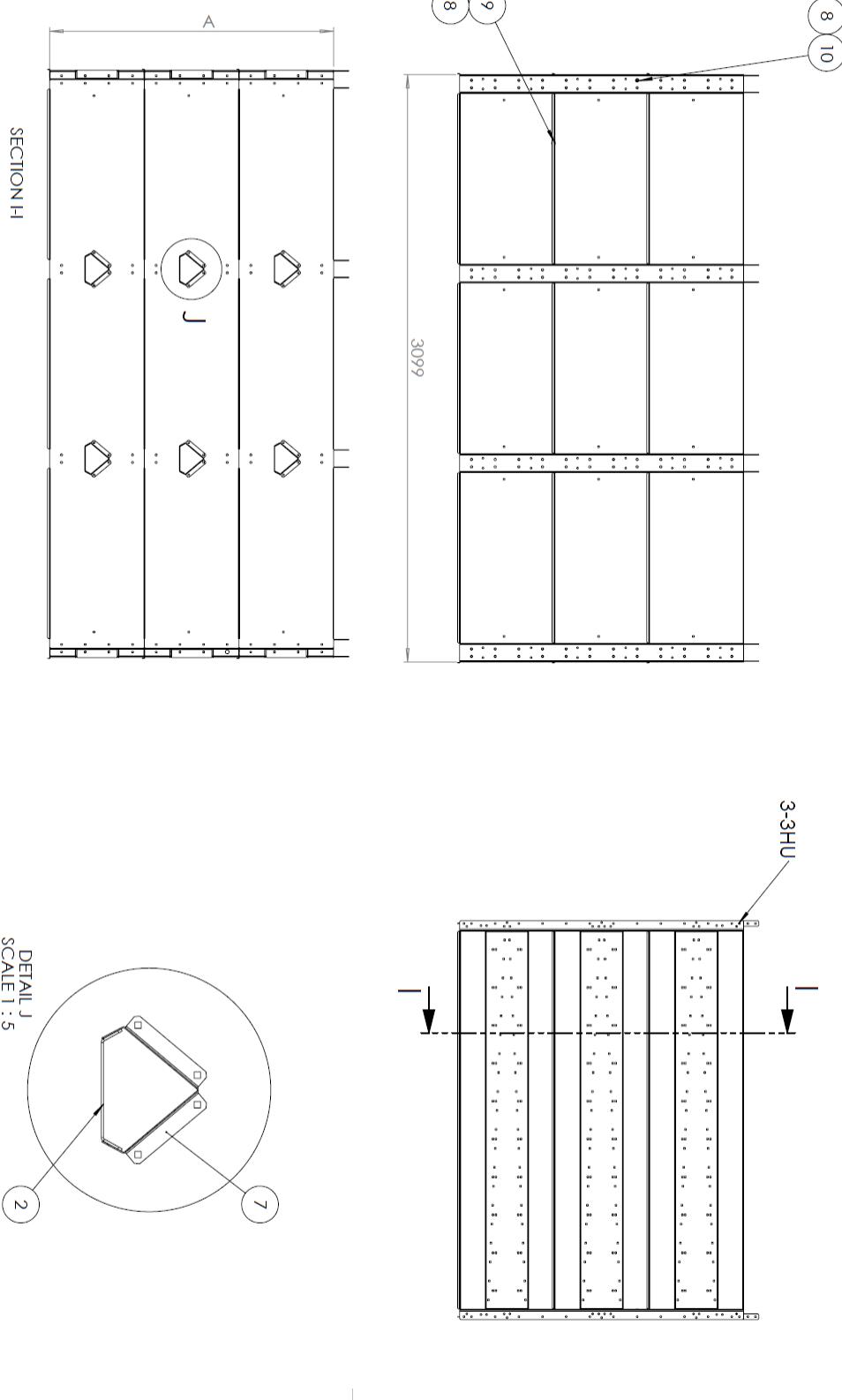


7.24. 137703_3-3H



7.25. 137703_3-3HU





7.26. 137703_4-2

DETAIL A
SCALE 1 : 5

POS	CODE	4-2/QTY	Nimitys	Description	По русски	Type
1	137702	4	Levy	Plate	Пластина	
2	137826	8	Levy	Plate	Пластина	
3	136360	10	U-profile	U-profile	U-профиль	100x3mm
4	136362	20	Levy	Plate	Пластина	
5	137704	6	Harjolevy	Crest plate	Гребень	
6	136771	6	Tukilevy	Support plate	Опорная пластина	
7	923644	624	Lukkouunivit matala	Square bolt low	помощь болт низкий	M8x16
8	923645	624	Leipparannutteri	Hex Flange Nut	Гайка с фланцем	M8

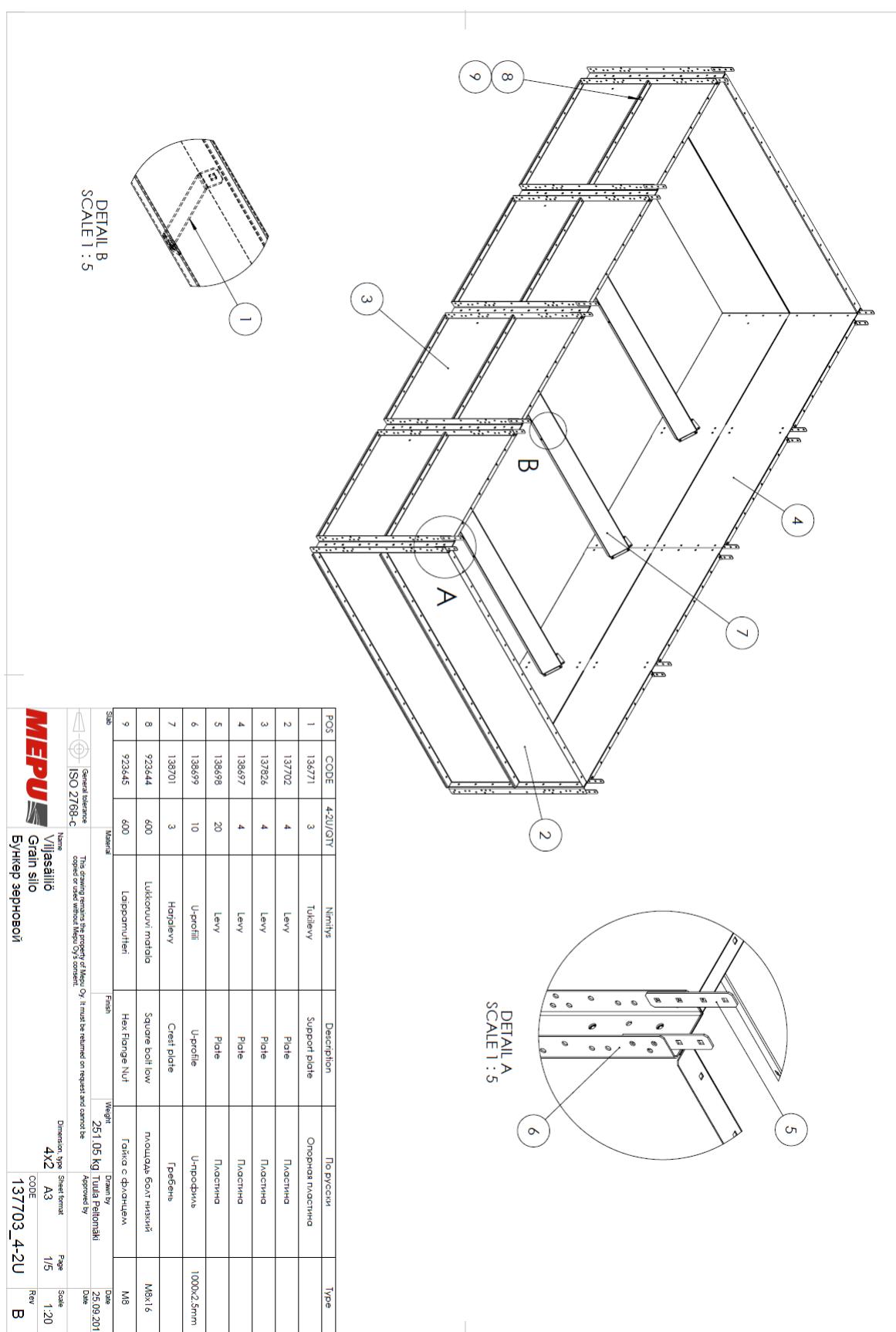
Sub Material **Finish** Weight 298.79 Kg Drawn by Jarkko Lindström Date 29.09.2014

General references:
ISO 2768-C

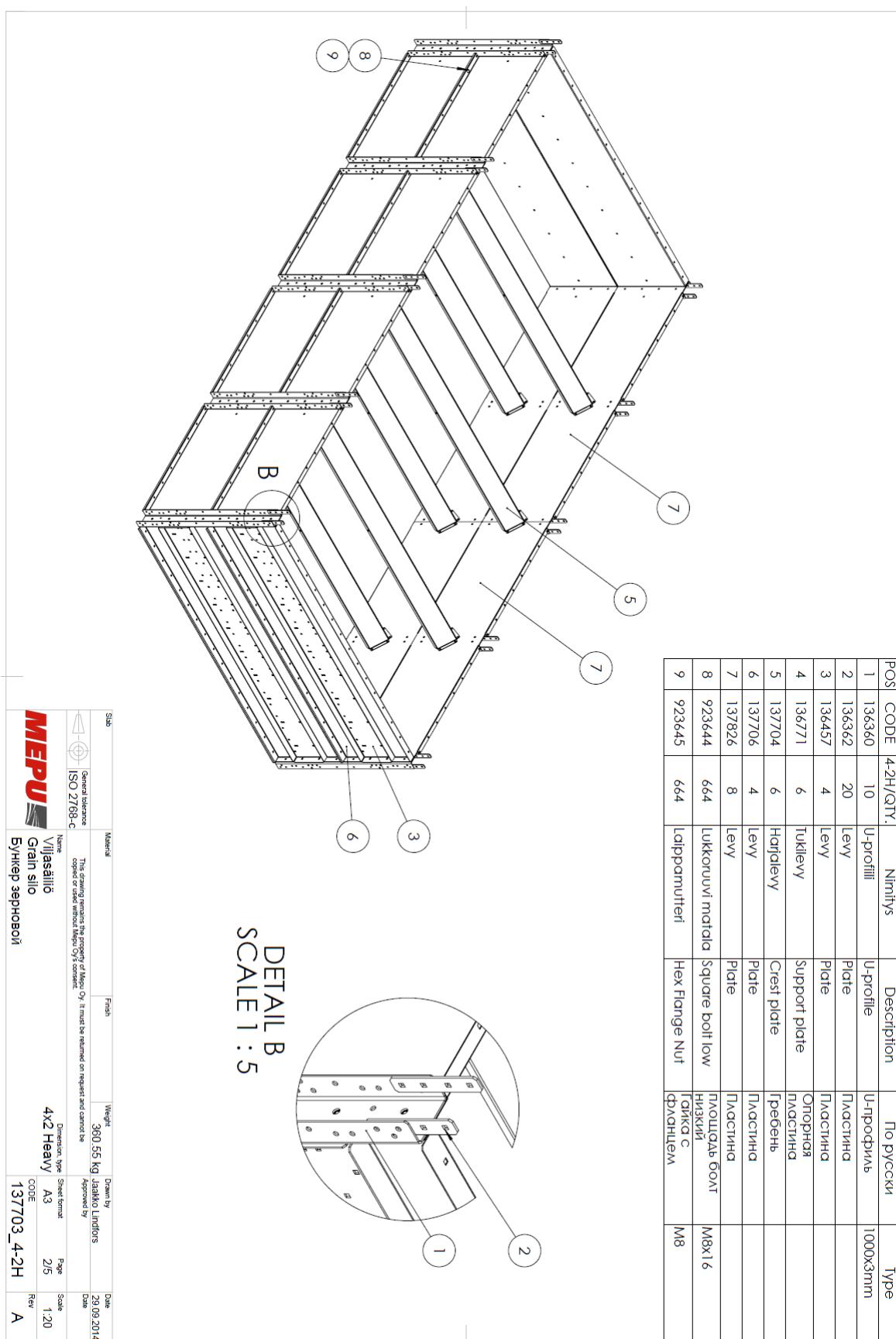
Name: Villasäiliö
Grain silo
Бункер зерновой

Dimension type: 4x2
Sheet format: A3
Page: 1/5
Scale: 1:20
CODE: 137703_4-2
Rev: A

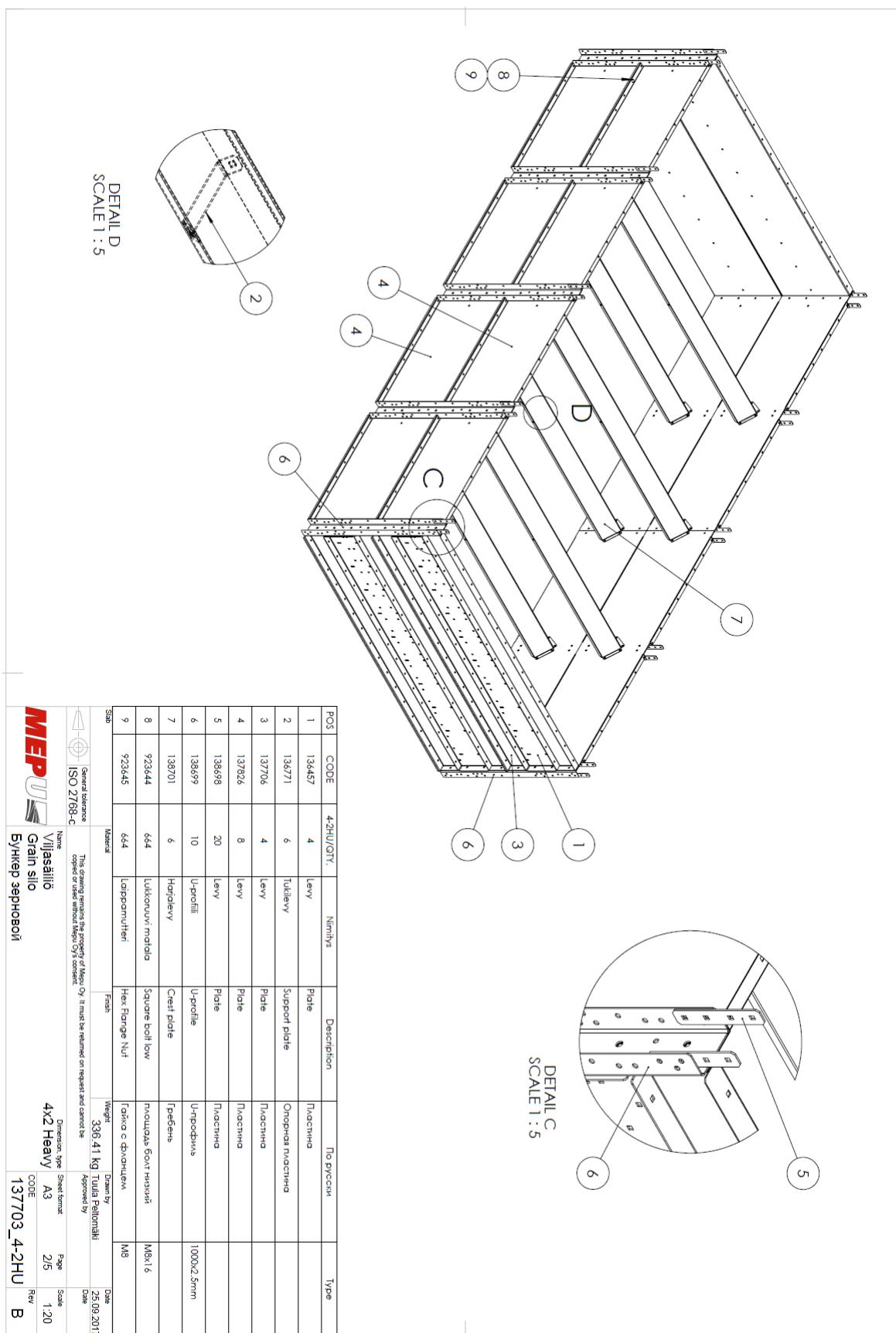
7.27. 137703_4-2U



7.28. 137703_4-2H



7.29. 137703_4-2HU



7.30. 137703_4-3

DETAIL C
SCALE 1 : 5

POS	CODE	4-3/QTY.	Nimitys	Description	По русски	Type
1	136362	20	Ieuy	Plate	Пластина	
2	136365	10	U-profiili	U-profile	U-профиль	1500x3
3	136771	9	Tukilevy	Support plate	Опорная пластина	
4	137702	6	Ieuy	Plate	Пластина	
5	137704	9	Hajjalevy	Crest plate	Гребень	
6	137826	12	Ieuy	Plate	Пластина	
7	923644	824	Lukkauuniv matala	Square bolt low	плоский болт	M8x16
8	923645	824	Laijromutteeri	Hex Flange Nut	гайка с фланцем	M8

Sheet **Material** **Finish** **Weight** 446.89 kg **Drawn by** Jarkko Lindfors **Date** 23.09.2014

General Drawing Reference
ISO 2768-C

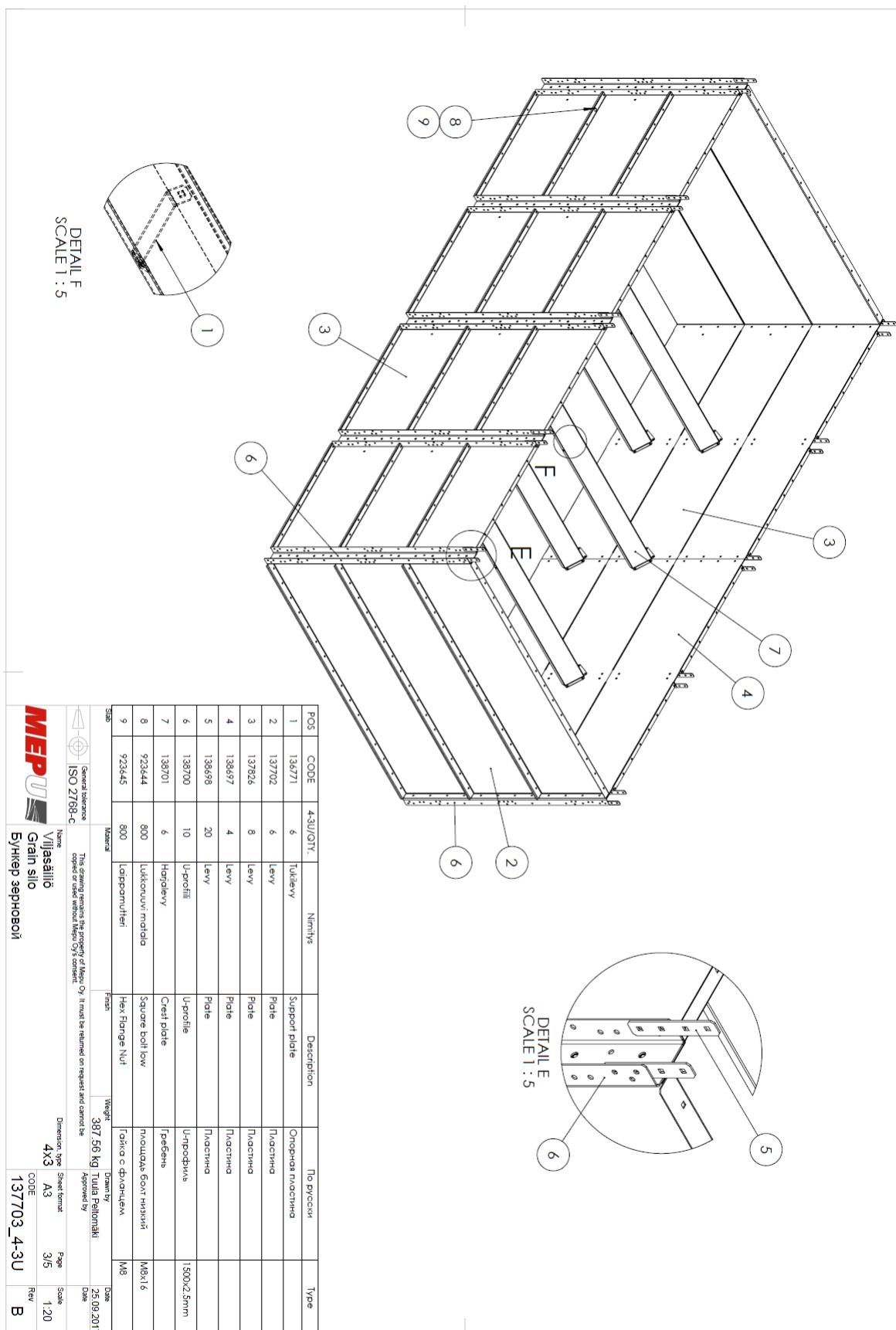
Name Väistäjö
Grain silo
Бункер зерновой

This drawing remains the property of Meepu Oy. It must be returned on request and cannot be copied or used without Meepu Oy's consent.

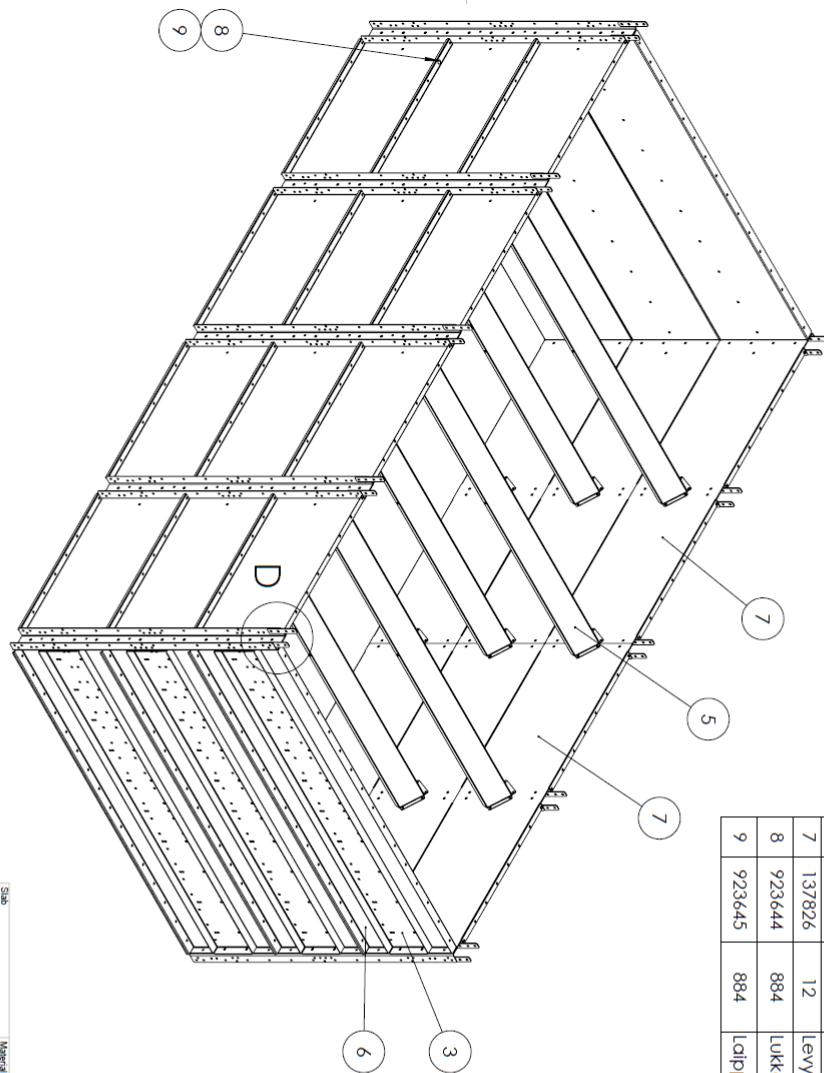
Dimension, type 4x3 **Sheet format** A3 **Page** 3/5 **Scale** 1:20

CODE 137703_4-3 **Rev** A

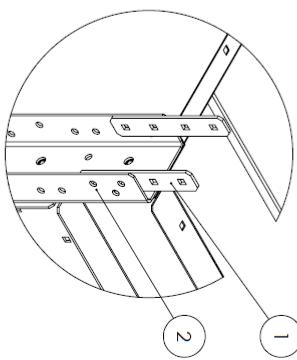
7.31. 137703_4-3U



7.32. 137703_4-3H



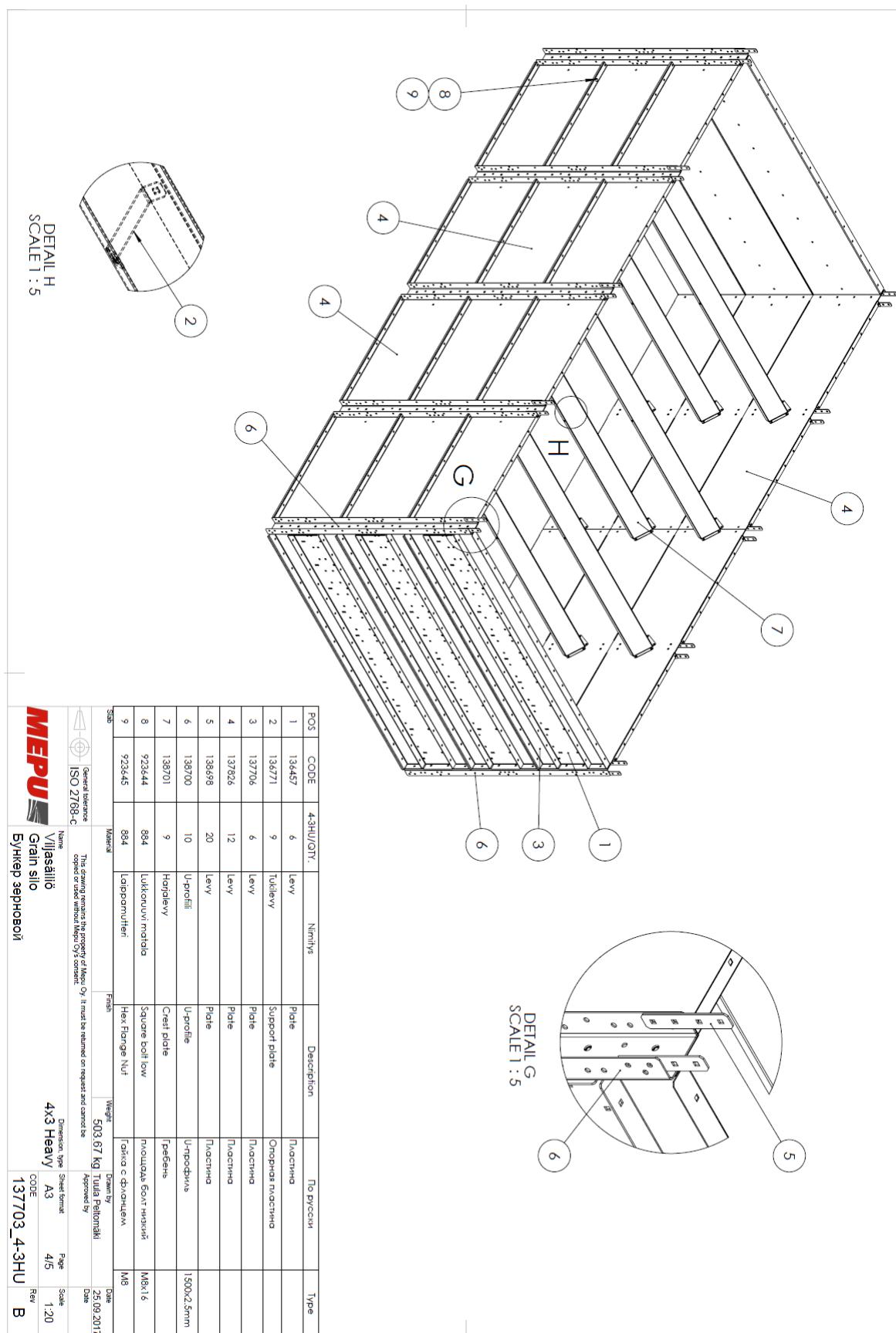
DETAIL D
SCALE 1:5

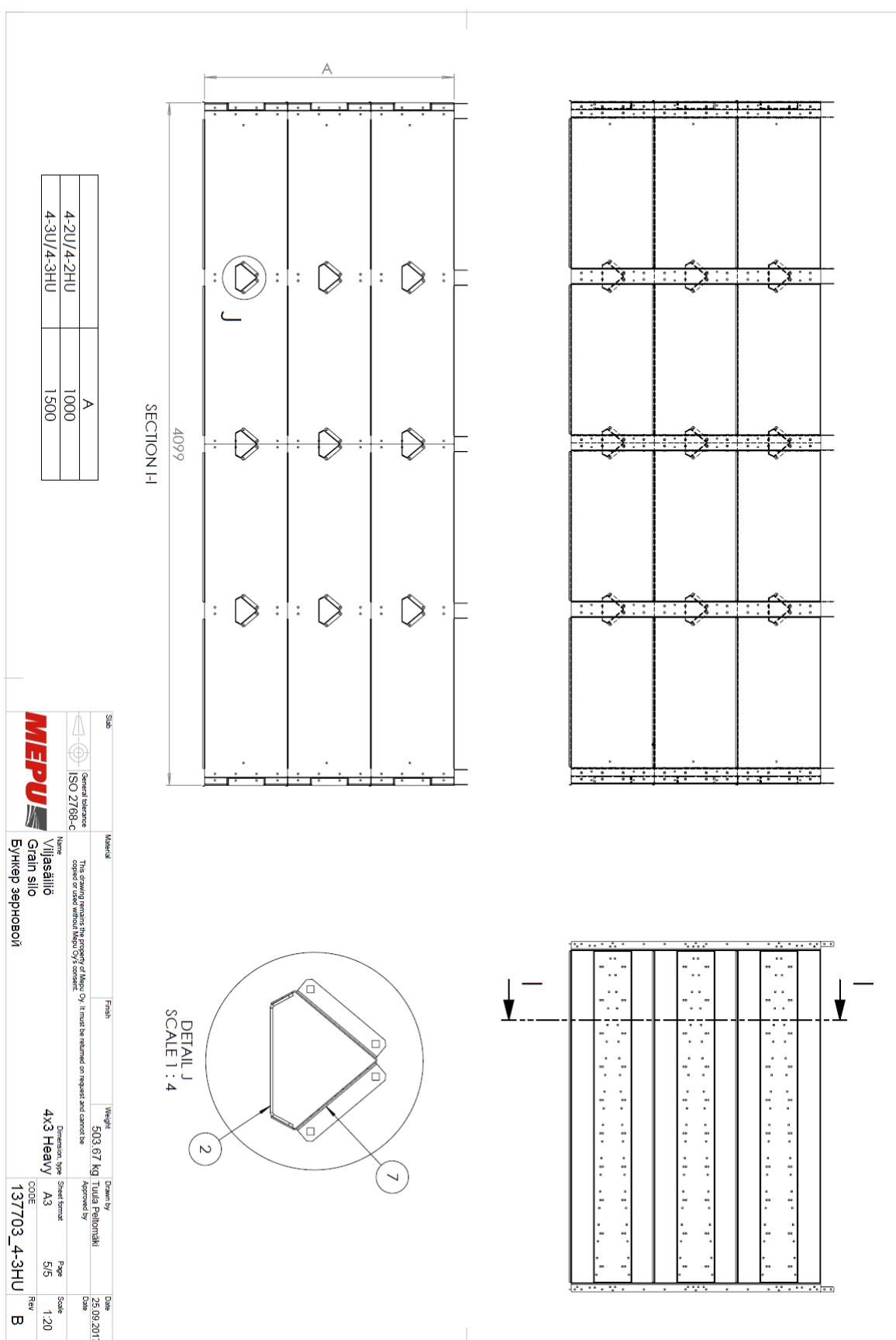


POS	CODE	4-3H/QTY.	Nimittys	Description	По русски	Type
1	136362	20	Levy	Plate	Пластина	
2	136365	10	U-profilli	U-profile	U-профиль	1500x3
3	136457	6	Levy	Plate	Пластина	
4	136771	9	Tukilevy	Support plate	Опорная пластина	
5	137704	9	Hajjalevy	Crest plate	Гребень	
6	137705	6	Levy	Plate	Пластина	
7	137825	12	Levy	Plate	Пластина	
8	923644	884	Lukkouuni matolla	Square bolt low	площадь болт низкий	M8x16
9	923645	884	Laipparumutteri	Hex Flange Nut	Гайка с фланцем	M8

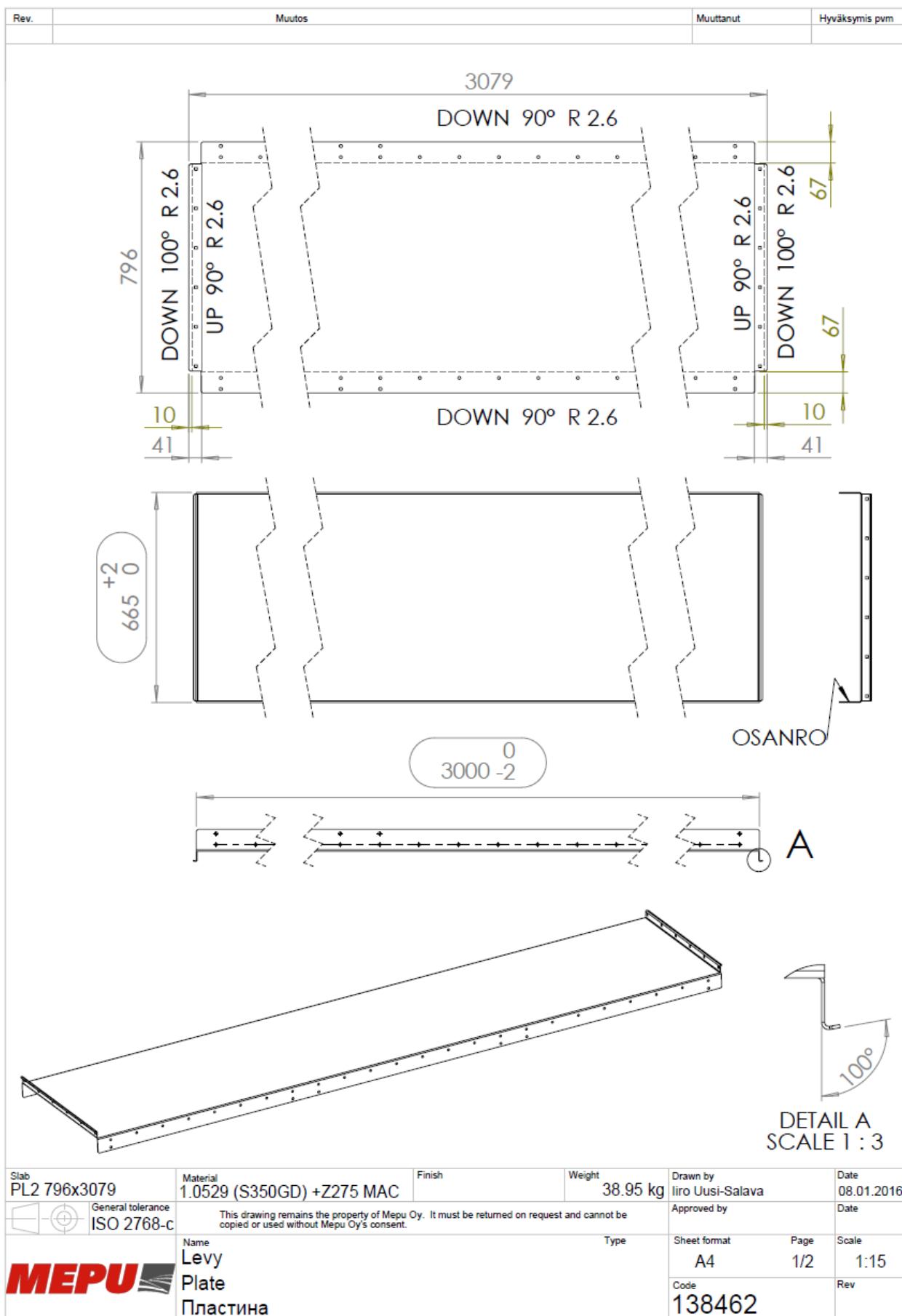
Size	Material	Finish	Weight	Drawn by	Date
ISO 2768-c			539.55 kg	Jarkko Lindfors	29.09.2014
General tolerance					
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name:	Viljasäiliö Grain silo	Dimension type:	4X3 Heavy	Approved by:	
Sheet format:	A3	Page:	4/5	Date:	
CODE:	137703_4-3H	Scale:	1:20	Rev:	
					A

7.33. 137703_4-3HU





7.34. 138462



8. ILMAKOTELO / AIR CASING

8.1. 136332

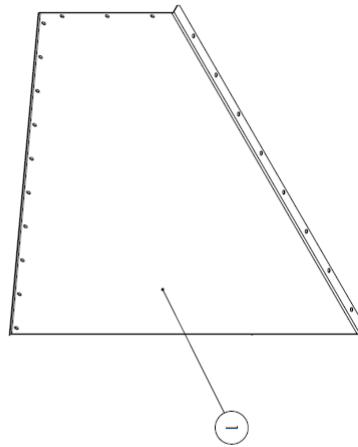
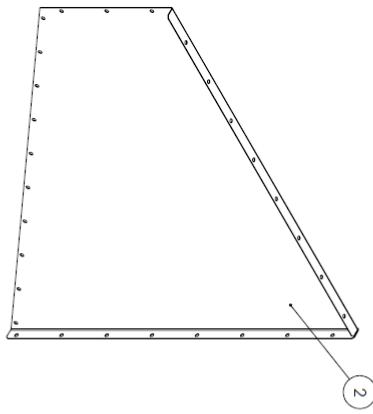
BOM					
POS	CODE	Piirustus/QTV.	Nimitys	Description	Type
1	136688	1	Levy	Plate	Пластина
2	136695	1	Levy	Plate	Пластина
3	923653	42	Lepipohjuli	Hex Flange Bolt	Болт с фланцем
4	923645	42	Lepipomutteri	Hex Flange Nut	Гайка с фланцем

Sub	Material	Finish	Weight	Drawn by	Date
			17.86 kg	Jamilith	25.07.2012
				Approved by	
				Date	

This drawing remains the property of Mepu. Or it must be returned on request and cannot be copied or used without Mepu's consent.

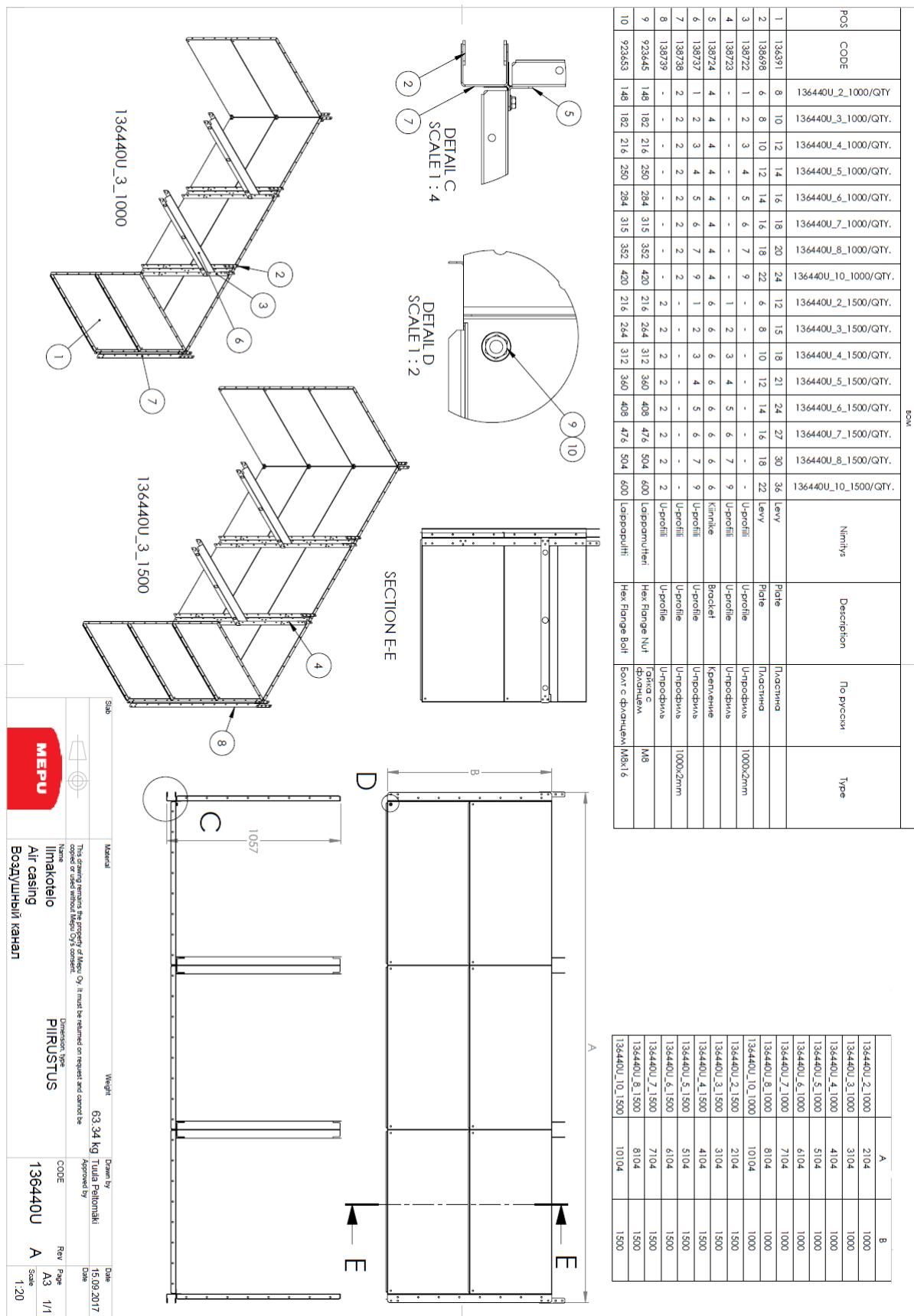
Name: **ILMAKOTELO**
Air casing
Воздушный канал

Dimension type: A3
Sheet format: 1/1
Page: 1/10
Scale: 1:10
CODE: 136332
Rev: B



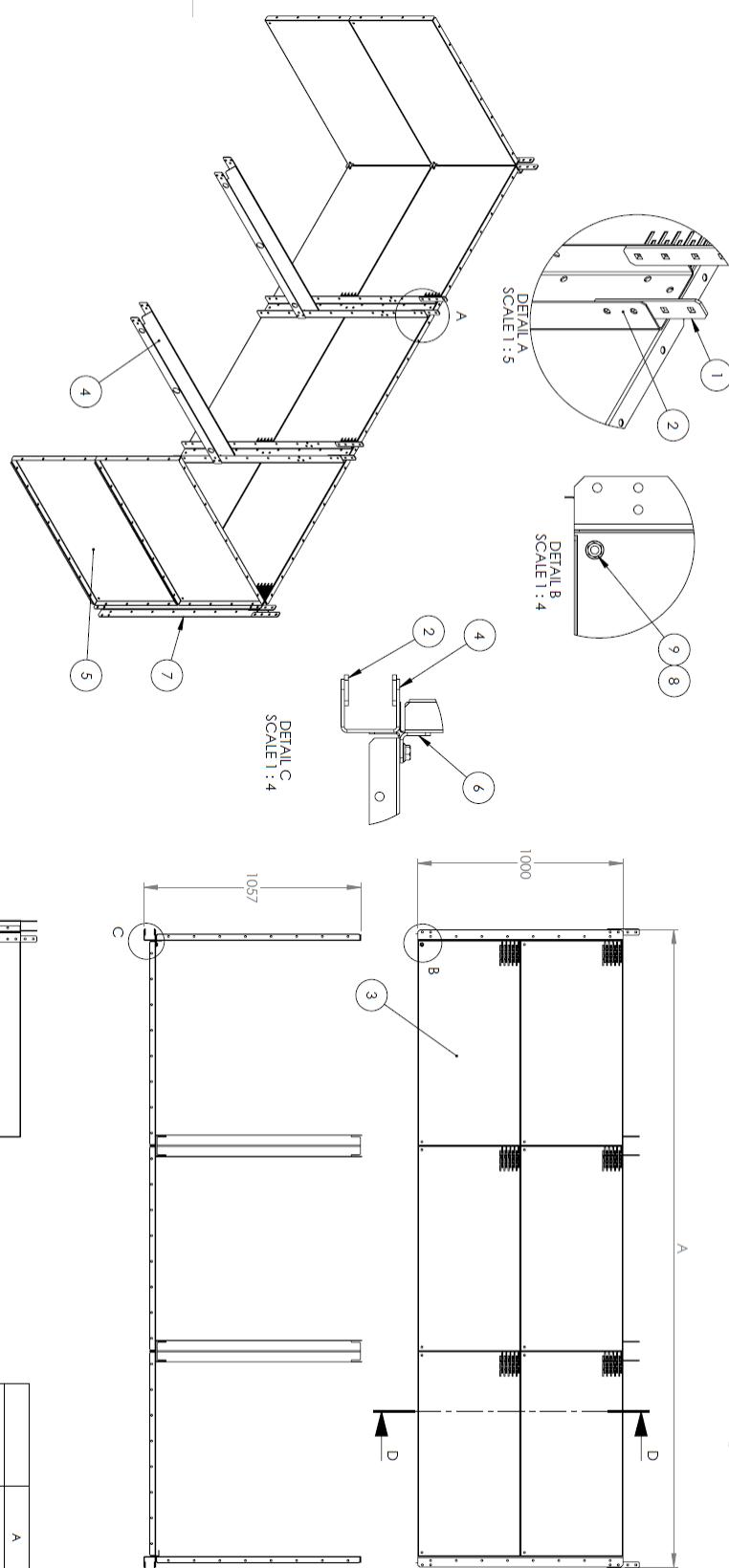
8.2. 136440

8.3. 136440U



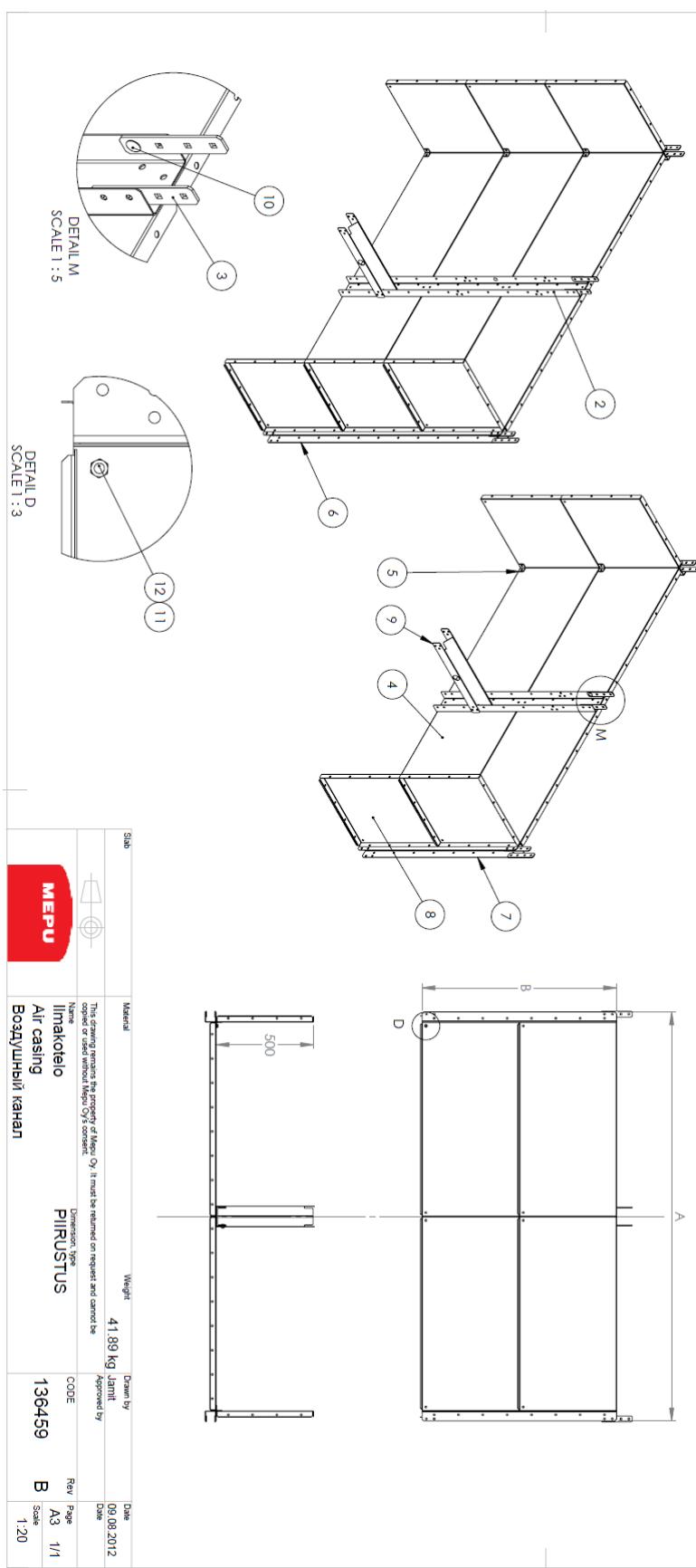
8.4. 136450

POS	CODE	BOM												
		136450_2/QTY.			136450_3/QTY.			136450_4/QTY.			136450_5/QTY.			
136450_6/QTY.			136450_7/QTY.			136450_8/QTY.			136450_10/QTY.		Nimhs	Description	По русски	Type
1	136342	6	8	10	12	14	16	18	22	Levy		Роупли	Пластмаса	
2	136344	1	2	3	4	5	6	7	9	Up-profile		U-профиль	U-профиль	100x2mm
3	136349	4	6	8	10	12	14	16	20	Levy		Роупли	Пластмаса	
4	136370	1	2	3	4	5	6	7	9	Up-profile		U-профиль	U-профиль	
5	136391	4	4	4	4	4	4	4	4	Levy		Роупли	Пластмаса	
6	136392	4	4	4	4	4	4	4	4	Kinnike		Брекет	Крепление	
7	136395	2	2	2	2	2	2	2	2	Up-profile		U-профиль	Up-profile	100x3mm
8	922645	148	182	216	250	284	322	352	420	Лагерроллер		Hex Flange Nut с фланцем	Hex Flange Nut с фланцем	M8
9	922653	148	182	216	250	284	322	352	420	Лагерроллер		Hex Flange Bolt с фланцем	Hex Flange Bolt с фланцем	M8x16



SECTION D-D						
Sub	Material	Frost	Weight	Drawn by	Date	
 ISO 2768-C			82-33 kg	Iiro Uusitalo	03.04.2011	A.
Name	Ilmakoiteello	This drawing remains the property of Mepru Oy. It must be returned on request and cannot be copied or used without Mepru Oy's consent.		Approved by		
Alt casting				Iiro Uusitalo		
Воздушный канал				Sheet format		
				Page		
				Scale		
NET				CODE		
A3				1/1		
136450				1/20		
				Rev		
				B		

8.5. 136459



BOM												A	B								
POS	CODE	12	13	14	15	16	17	18	19	20	21	Levy	Plate	Пластина							
1	136342	6	8	10	12	14	18	22	6	8	10	12	13	17	14x2 1000mm	3104	1000				
2	136343	-	-	-	-	-	-	-	1	2	3	4	5	7	U-profile	U-profile	14x2 1000mm	4104	1000		
3	136344	1	2	3	4	5	7	9	-	-	-	-	-	-	U-profile	U-profile	15x2 1000mm	5104	1000		
4	136341	4	6	8	10	12	16	20	6	9	12	15	18	24	30	Levy	Plate	Пластина	16x2 1000mm	8104	1000
5	136342	4	4	4	4	4	4	4	6	6	6	6	6	6	6	Kinnike	Bracket	Крепление	11x2 1000mm	10104	1000
6	136343	-	-	-	-	-	-	-	2	2	2	2	1	1	1	U-profile	U-profile	U-profile	12x2 1500mm	2104	1500
7	136345	2	2	2	2	2	2	2	-	-	-	-	-	-	-	U-profile	U-profile	U-profile	13x2 1500mm	3104	1500
8	136441	4	4	4	4	4	4	4	6	6	6	6	6	6	Levy	Plate	Пластина	14x2 1500mm	4104	1500	
9	136442	1	2	3	4	5	7	9	1	2	3	4	5	7	Levy	Plate	Пластина	15x2 1500mm	5104	1500	
10	923644	16	16	16	16	16	16	16	24	24	24	24	24	24	24	Lukkauva	Square bolt	Скоба квадратная	18x2 1500mm	8104	1500
11	923645	140	188	236	284	332	428	524	192	254	316	378	440	564	688	Laitanmutter	Hex Nuts	Гексагон. головка с фланцем	11x2 1500mm	10104	1500
12	923653	156	205	252	300	348	444	540	216	278	340	402	464	588	712	Laitosrautti	Hex Bolt	Фланцевая	16x2 1500mm	3104	1500

8.6. 136459U

POS	CODE	1 ² /QTY.	1 ³ /QTY.	1 ⁴ /QTY.	1 ⁵ /QTY.	1 ⁶ /QTY.	1 ⁷ /QTY.	1 ⁸ /QTY.	1 ⁹ /QTY.	1 ¹⁰ /QTY.	1 ¹¹ /QTY.	1 ¹² /QTY.	1 ¹³ /QTY.	1 ¹⁴ /QTY.	1 ¹⁵ /QTY.	1 ¹⁶ /QTY.	1 ¹⁷ /QTY.	1 ¹⁸ /QTY.	1 ¹⁹ /QTY.	Nimrys	Description	Type	A	B
1	136391	4	6	8	10	12	16	20	6	9	12	15	18	24	30	Levy	Piote	Пластинка	12x2 1000mm	2104	1000			
2	136441	4	4	4	4	4	4	4	5	6	6	6	6	6	6	Levy	Piote	Пластинка	14x2 1000mm	3104	1000			
3	136398	6	8	10	12	14	18	22	6	8	10	12	14	18	22	Levy	Piote	Пластинка	15x2 1000mm	5104	1000			
4	136722	1	2	3	4	5	7	9	-	-	-	-	-	-	-	U-profile	U-profile	U-профиль	1000x2mm	6104	1000			
5	136723	-	-	-	-	-	-	1	2	3	4	5	7	9	U-profile	U-profile	U-профиль	18x2 1000mm	8104	1000				
6	136724	4	4	4	4	4	4	4	6	6	6	6	6	6	6	Kirnike	Brocket	Крепление	10x2 1000mm	10104	1000			
7	136725	1	2	3	4	5	7	9	1	2	3	4	5	7	9	Levy	Piote	Пластинка	12x2 1500mm	2104	1500			
8	136736	2	2	2	2	2	2	2	2	2	2	2	2	2	2	U-profile	U-profile	U-профиль	1000x2mm	3104	1500			
9	136739	-	-	-	-	-	-	2	2	2	2	2	2	2	2	U-profile	U-profile	U-профиль	18x2 1500mm	5104	1500			
10	923344	16	16	16	16	16	16	24	24	24	24	24	24	24	24	Lukkaruva matoda	Square ball	Шариковая матада	16x2 1500mm	6104	1500			
11	923345	140	188	236	284	332	428	524	192	254	316	378	440	564	688	Liposammutti	Hex Flange Nut	Гекс шайба с фланцем	18x2 1500mm	8104	1500			
12	923453	156	205	252	300	348	444	540	216	278	340	402	464	588	712	Liposammutti	Hex Flange Bolt	Гекс винт с фланцем	10x2 1500mm	10104	1500			

Sub	Material	Weight	Drawn by	Date
		38.11 kg	Tuula Peltomaki	24.08.2017
Name			Approved by	
Ilmakotelo	PIIRUSTUS			
Air casing	CODE			
Воздушный канал	Rev			
	Page			
	A3			
	Scale			
		1:20		

8.7. 136515

POS	CODE	Piirustus/OTR	BOM	Description	По русски	Type
1	13442	1	Nimittys	Levy	Пластина	
2	134735	1	Levy	Plate	Пластина	
3	910074	16	Kuusiomuovi	Hex bolt	Болт	M8x20
4	920006	16	Kuusomuovi	Hexagon Nut	Гайка	M8

MEPU

General tolerance: ISO 2768-C

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Name: Ilmakotelo
Air casing
Воздушный канал

Sheet

Material

Finish

Weight

4.64 Kg

Drawn by Jannit

Approved by

Date 23.08.2012

Dimensions, type

0.5x0.5

Sheet format

A3

Page 1/1

Scale 1:20

CODE

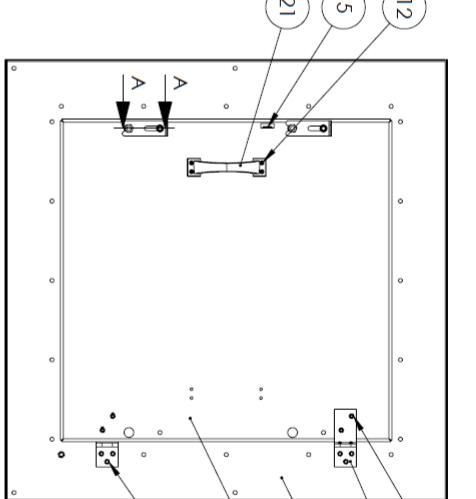
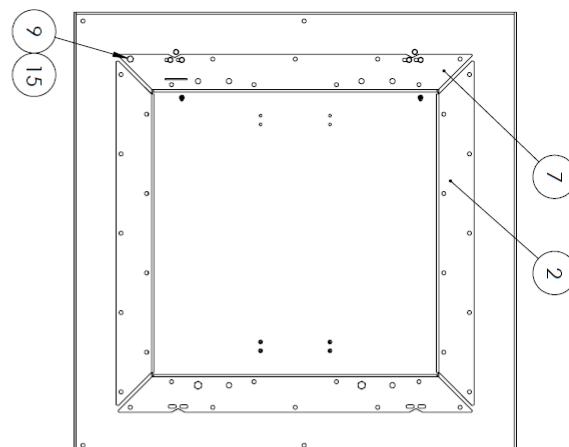
136515

Rev B

Rev	Muitos	Muitotut	Huolto
B			06.05.2014
			MatiasE

8.8. 136546

POS	CODE	QTY	Nimitys	BOM		Type
				Description	Порусси	
1	135938	2	Левы	Plate	Пластина	
2	135941	2	Каулюс	Color	Бутилк	
3	136235	2	Сарона	Hinge	Петля	
4	136547	1	Левы	Plate	Пластина	
5	136784	1	Левы	Plate	Пластина	
6	136785	1	Луукку	Hatch	Заслонка	
7	136786	2	Каулюс	Color	Бутилк	
8	910036	6	Куисимуви	Hex bolt	Болт	M5x16
9	910072	43	Куисимуви	Hex bolt	Болт	M8x16
10	910074	2	Куисимуви	Hex bolt	Болт	M8x20
11	910102	2	Куисимуви	Hex bolt	Болт	M10x50
12	910232	4	Упаконануви	Hexagon socket screw	Винт	M5x16-2
13	910248	4	Упаконануви	Slothes screw		M6x16-2
14	920003	4	Куисимуфи	Hexagon Nut	Гайка	M5
15	920006	41	Куисимуфи	Hexagon Nut	Гайка	M8
16	920007	4	Куисимуфи	Hexagon Nut	Гайка	M10
17	920023	10	Луухимуфи	Hexagon Lock Nut	Стопорный Гайка	M5
18	920025	2	Луухимуфи	Hexagon Lock Nut	Стопорный Гайка	M6
19	921004	6	Алюстата	Washer	Шайба	M6 DIN 125
20	921006	2	Алюстата	Washer	Шайба	M8 DIN 125
21	940001	1	Веди	Handle	Руко	Pista 805



SECTION A-A
SCALE 1:2

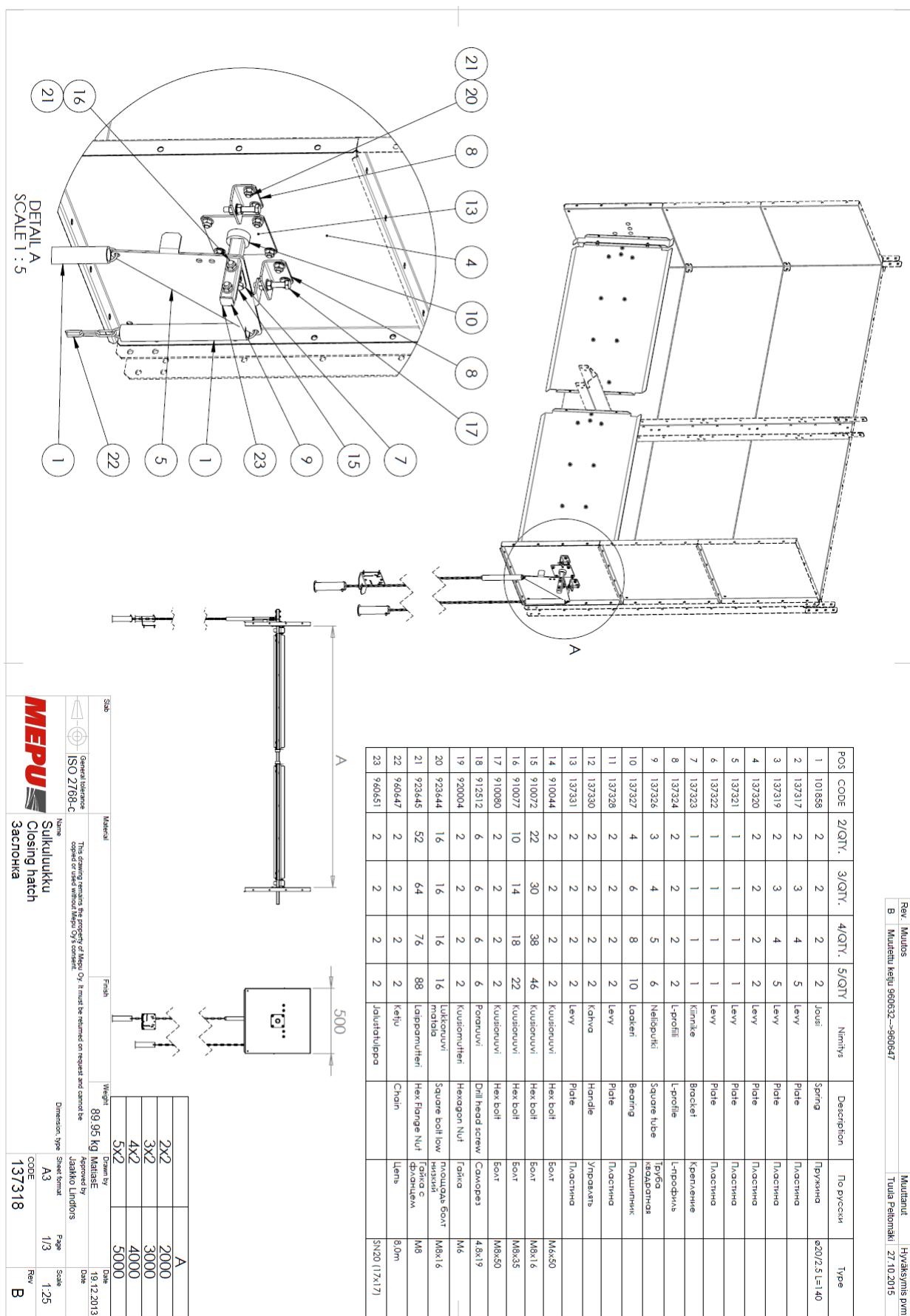
MEPU	Sub	Material	Weight	Date
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		33.51 kg		Approved by
Name	Dimension, 950	Date	Drawn by	
Luukku	Code	10.09.2012	Approved by	
Hatch	Rev		Drawn by	
Zаслонка	Page		Date	
	136546	A3		
	1/1			
	1.10			

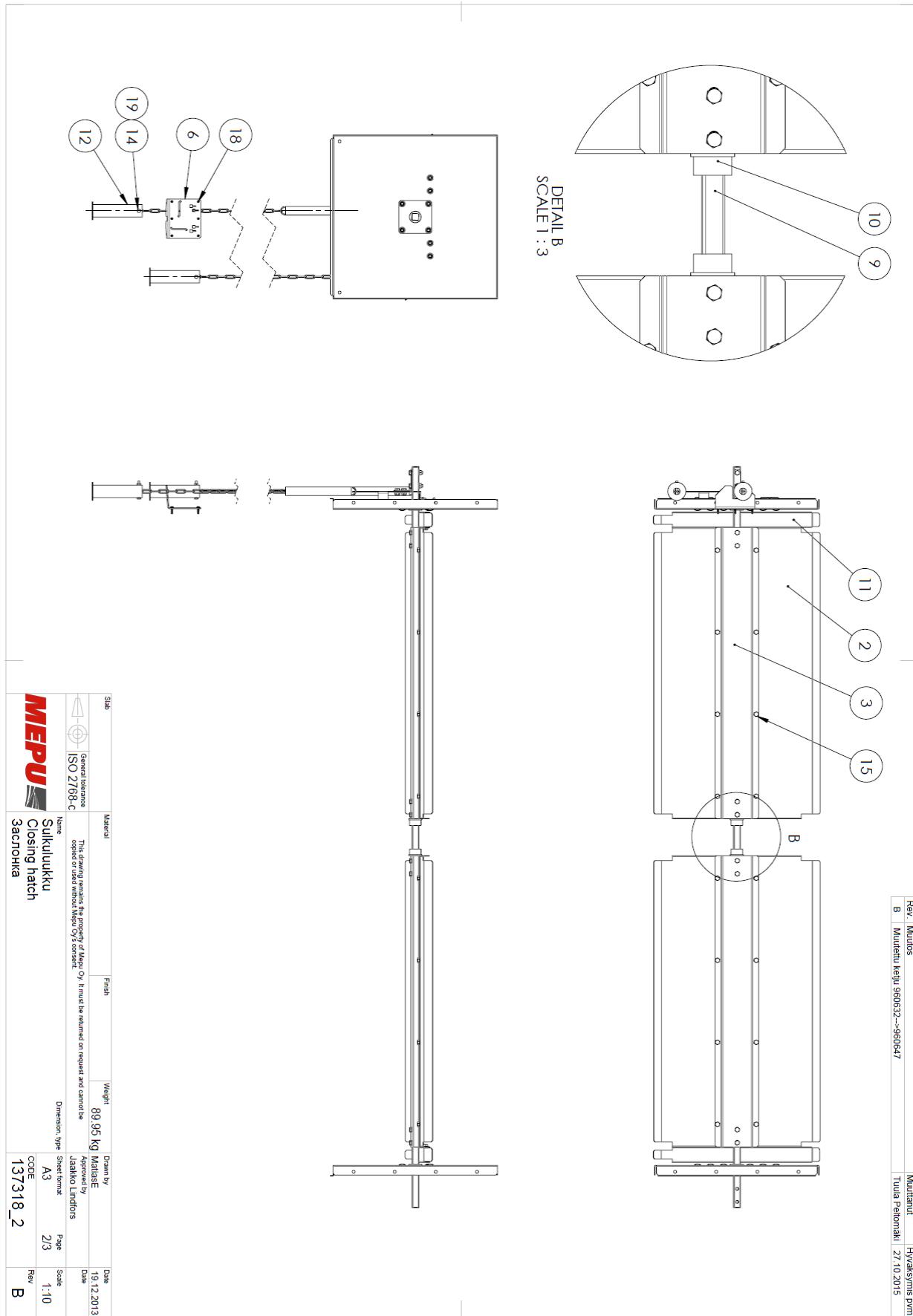
8.9. 136686_3_1000 / 136686_3_1500

BOM															
POS	CODE	12x2 1000/QTY	13x2 1000/QTY.	14x2 1000/QTY.	15x2 1000/QTY.	16x2 1000/QTY.	18x2 1000/QTY.	110x2 1000/QTY.	12x2 1500/QTY.	13x2 1500/QTY.	14x2 1500/QTY.	15x2 1500/QTY.	16x2 1500/QTY.	18x2 1500/QTY.	110x2 1500/QTY.
1	136332	6	8	10	12	14	16	22	6	8	10	12	14	16	22
2	136333	-	-	-	-	-	-	-	1	2	3	4	5	7	9
3	136334	1	2	3	4	5	7	9	-	-	-	-	-	-	-
4	136370	1	2	3	4	5	7	9	1	2	3	4	5	7	9
5	136391	8	10	12	14	16	20	24	12	15	18	21	24	30	35
6	136392	4	4	4	4	4	4	4	6	6	6	6	6	6	6
7	136393	-	-	-	-	-	-	-	2	2	2	2	2	2	2
8	136395	2	4	6	8	10	14	18	2	4	6	8	10	14	18
9	136395	2	2	2	2	2	2	2	-	-	-	-	-	-	-
10	910074	148	182	216	250	284	352	420	216	244	312	340	408	504	600
11	920006	148	182	216	250	284	352	420	216	244	312	340	408	504	600
12	921034	16	20	24	28	32	40	48	24	30	36	42	48	60	72

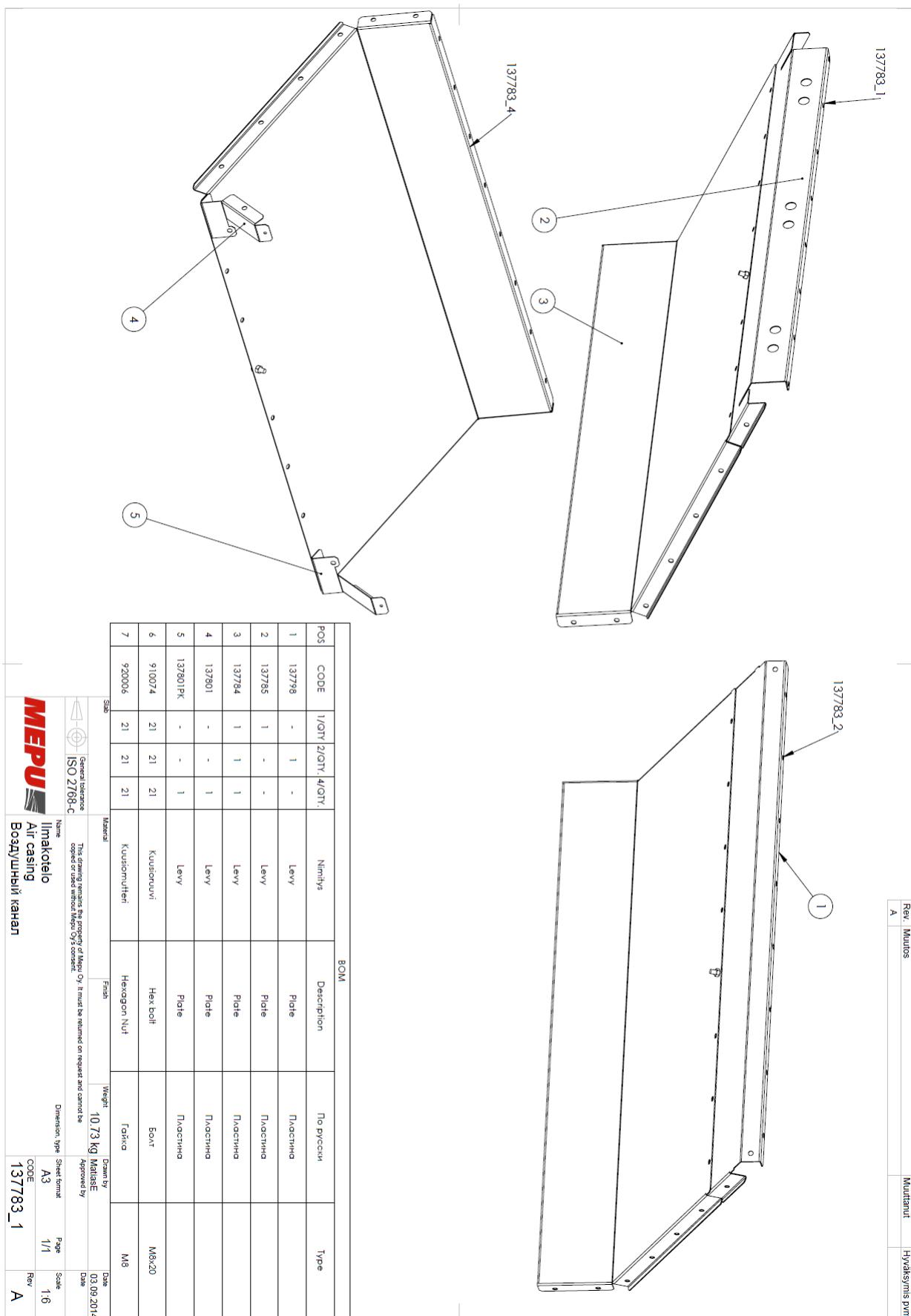
A	B	
18x2 1000mm	2104	1000
18x2 1000mm	3104	1000
18x2 1000mm	4104	1000
18x2 1000mm	5104	1000
18x2 1000mm	6104	1000
18x2 1000mm	8104	1000
110x2 1000mm	10104	1000
18x2 1500mm	2104	1500
18x2 1500mm	3104	1500
18x2 1500mm	4104	1500
18x2 1500mm	5104	1500
18x2 1500mm	6104	1500
18x2 1500mm	8104	1500
110x2 1500mm	10104	1500
18x2 1500mm	2104	1500
18x2 1500mm	3104	1500
18x2 1500mm	4104	1500
18x2 1500mm	5104	1500
18x2 1500mm	6104	1500
18x2 1500mm	8104	1500
110x2 1500mm	10104	1500

Sub	Material	Weight	Detail C SCALE 1:3	Detail D SCALE 1:3
	This drawing contains the property of Mepru Oy. It must be returned on request and cannot be copied or used without Mepru Oy's consent.	149.43 kg	Jamni	Approved by
MEPU	Name	Date	Date	Date
Ilmakojelo	Dimension type	Code	Rev	Page
Air casing	PIIRUSTUS	136686	A	11
Воздушный канал				120

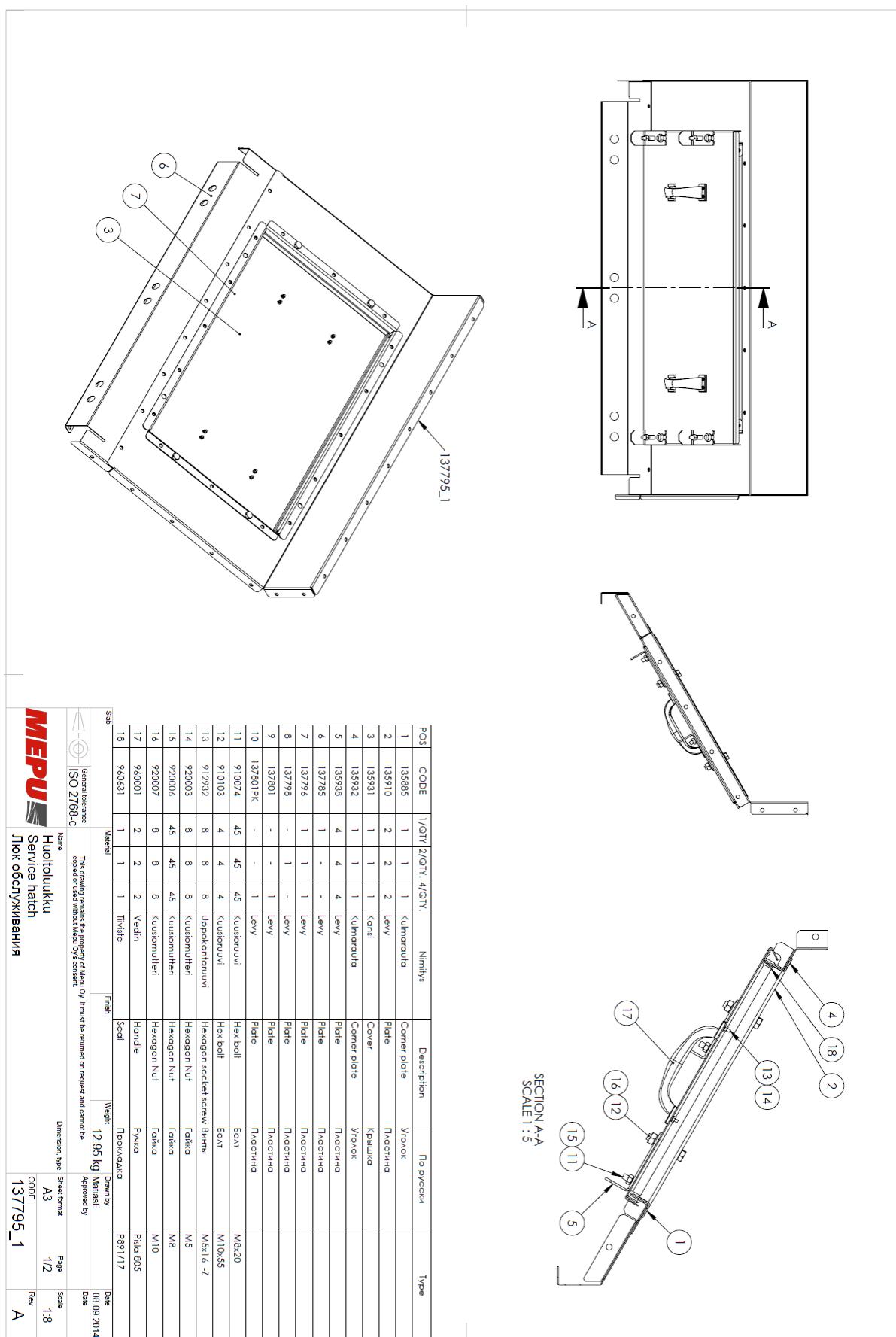
8.10. 137318

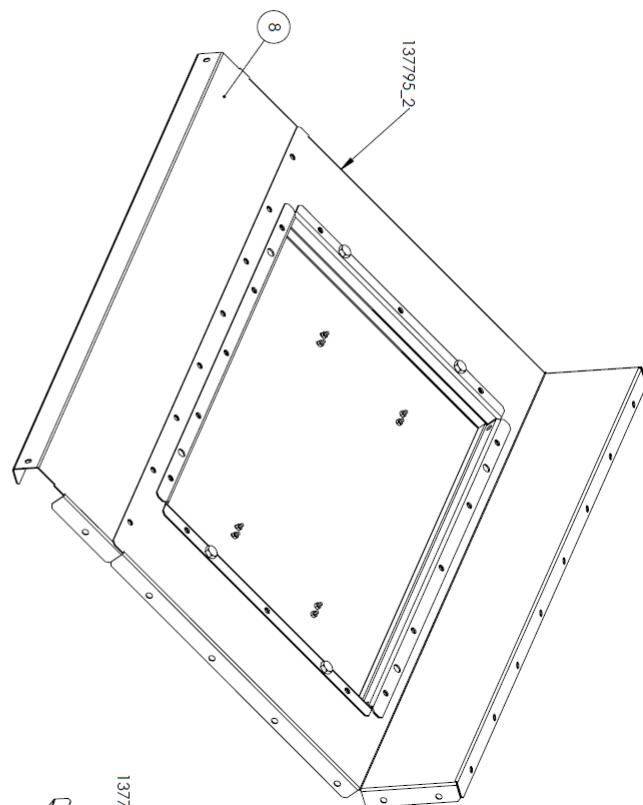


8.11. 137783

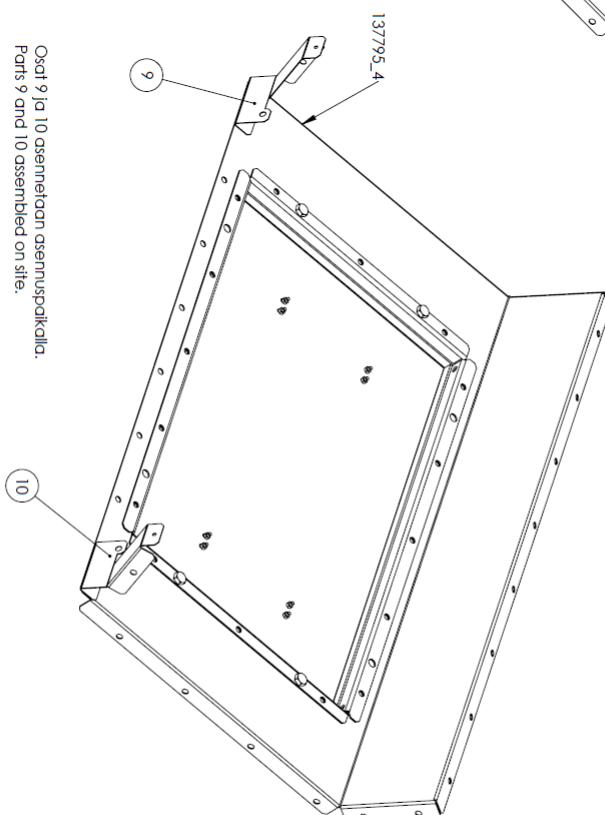


8.12. 137795



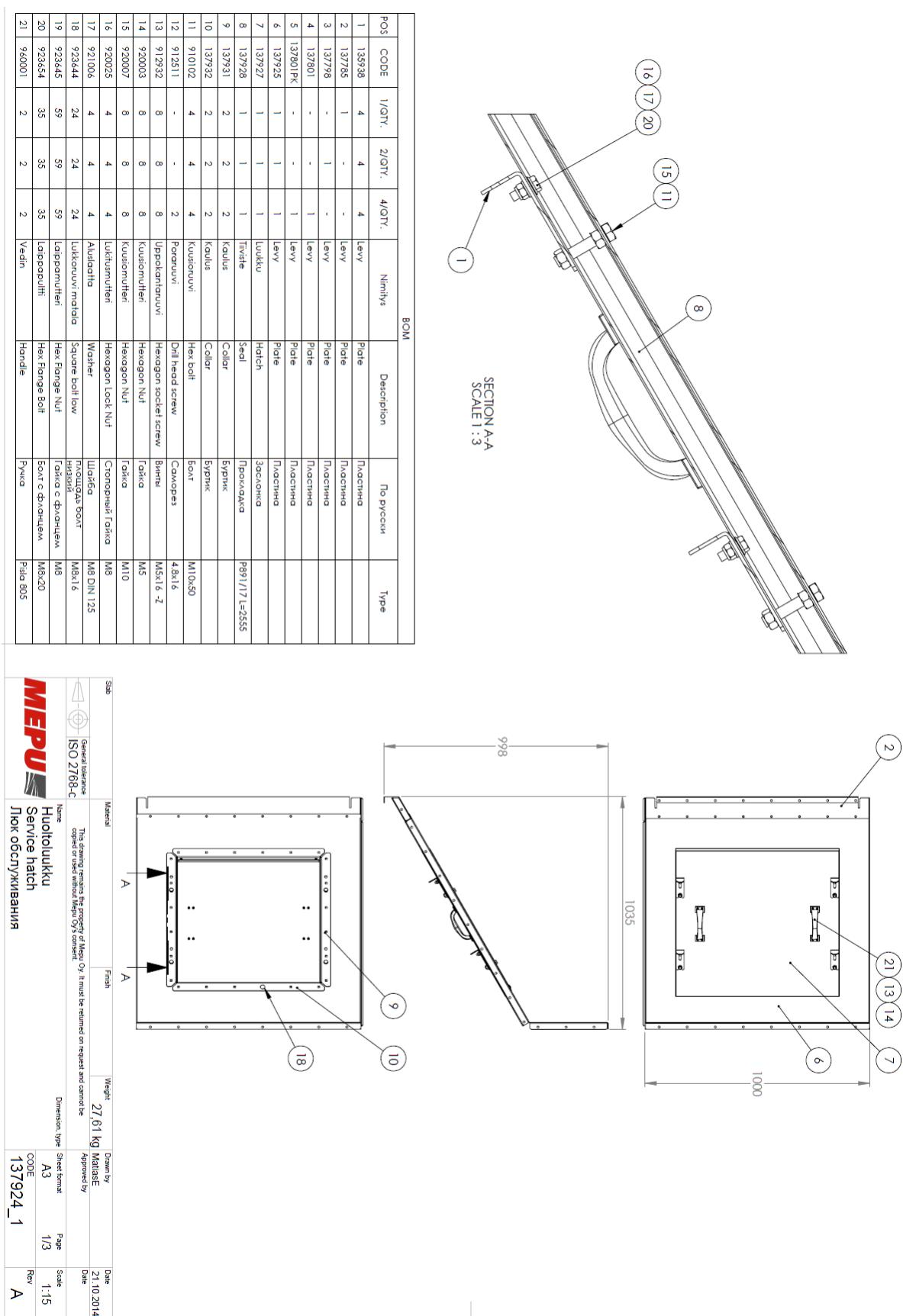


Ovat 9 ja 10 asennetaan asennuspaikalla.
Parts 9 and 10 assembled on site.

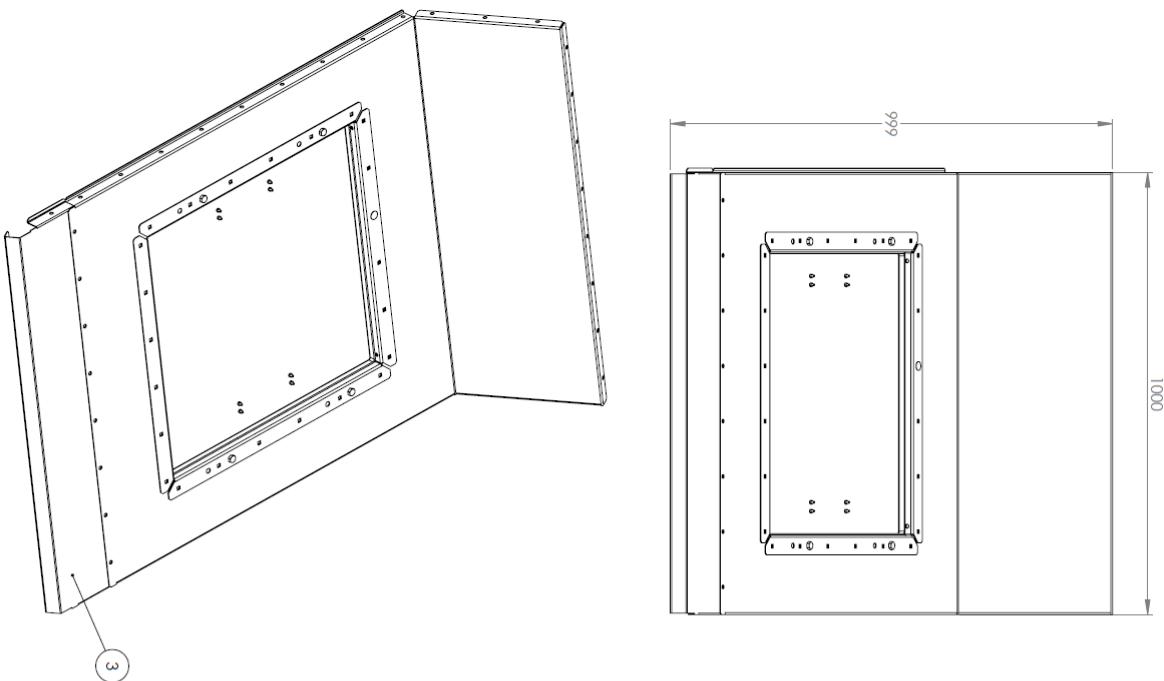


Sub	Material	Finish	Weight	Drawn by	Date
			12.95 Kg	MattiAE	08.09.2014
<i>This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.</i>					
Name	ISO 2768-C	Approved by			Date
Huoltoluukku					08.09.2014
Service hatch					
Пок. обслуживания					
137795_2					
A					

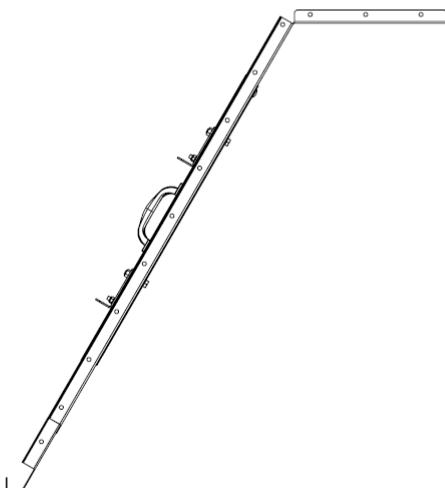
8.13. 137924_1



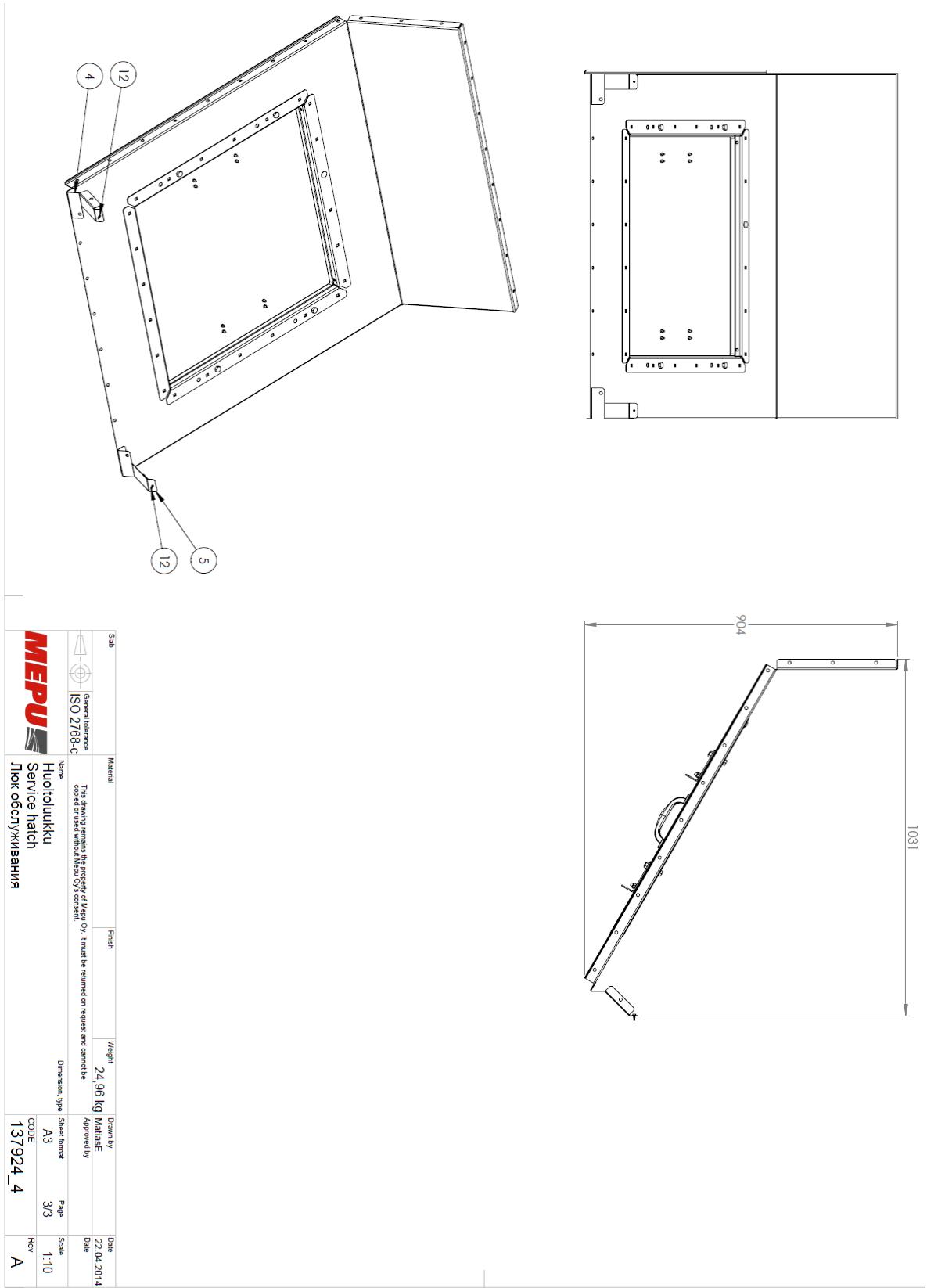
8.14. 137924_2



Slab	Material	Finish	Weight	Drawn by	Date
			27,61 kg	Janmit	22.02.2013
<small>General Reference: ISO 2768-C</small>					
<small>This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.</small>					
Name:	Huoltoluukku	Approved by:		Date:	
CODE:	137924_2	Sheet format:	A3	Page:	2/3
Rev:	A	Scale:	1:10		

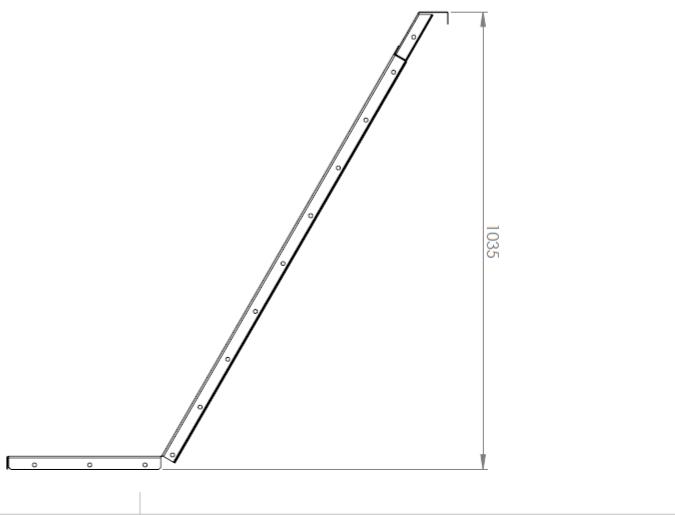
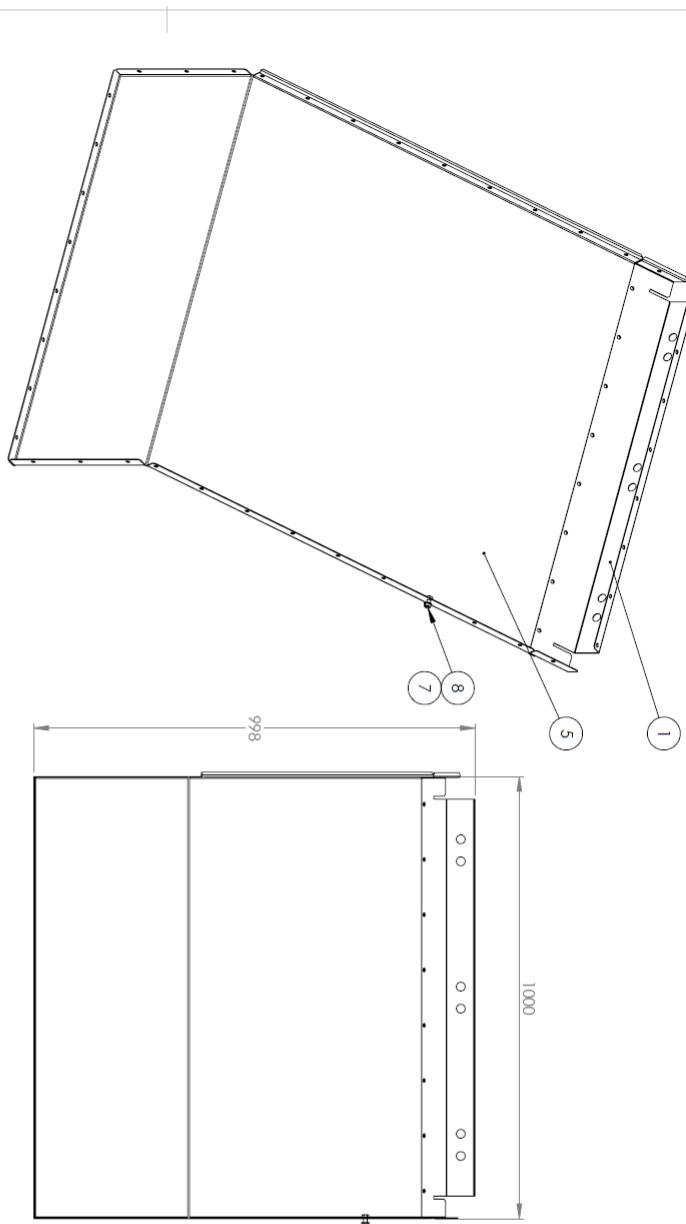


8.15. 137924_4

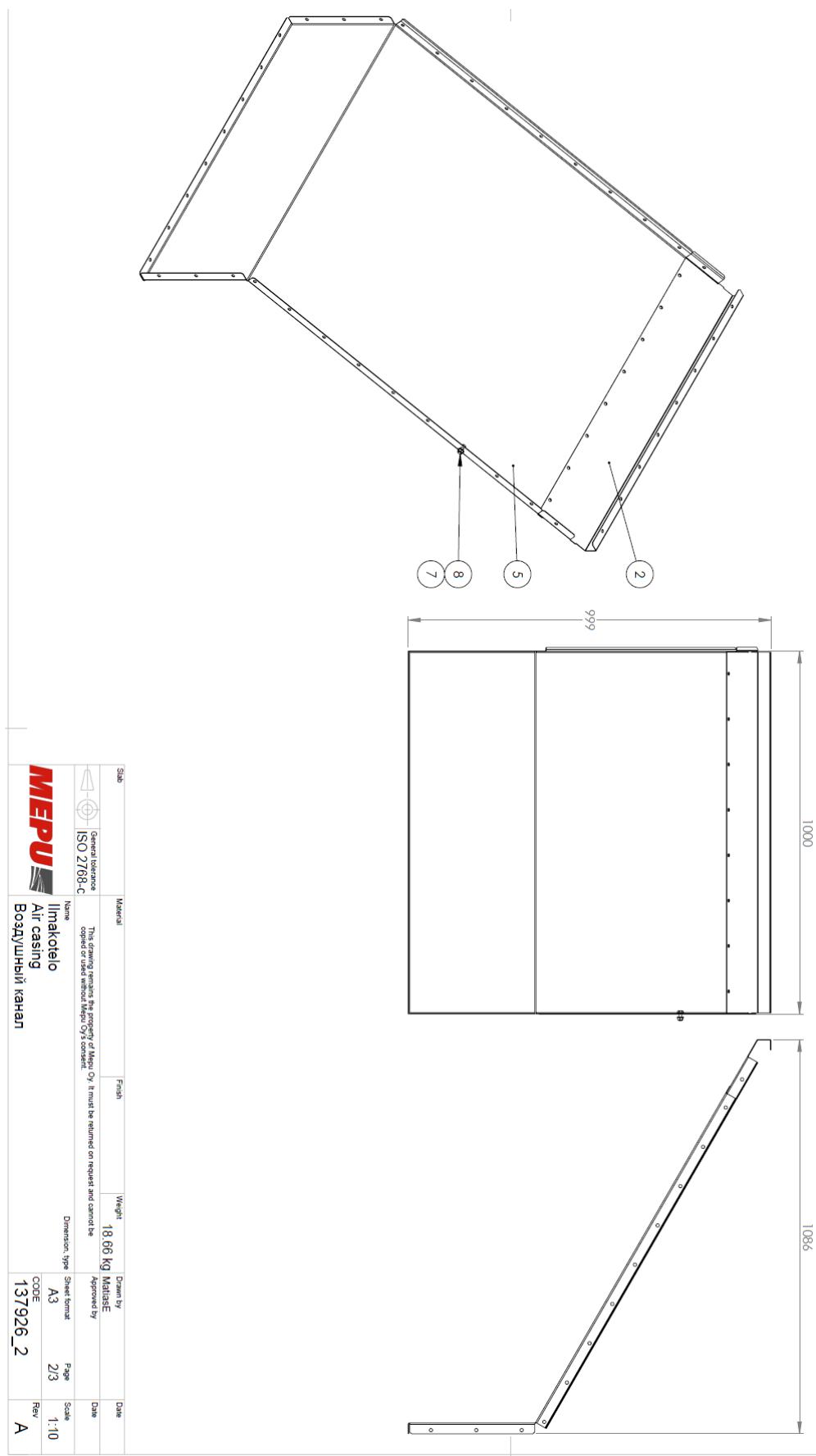


8.16. 137926_1

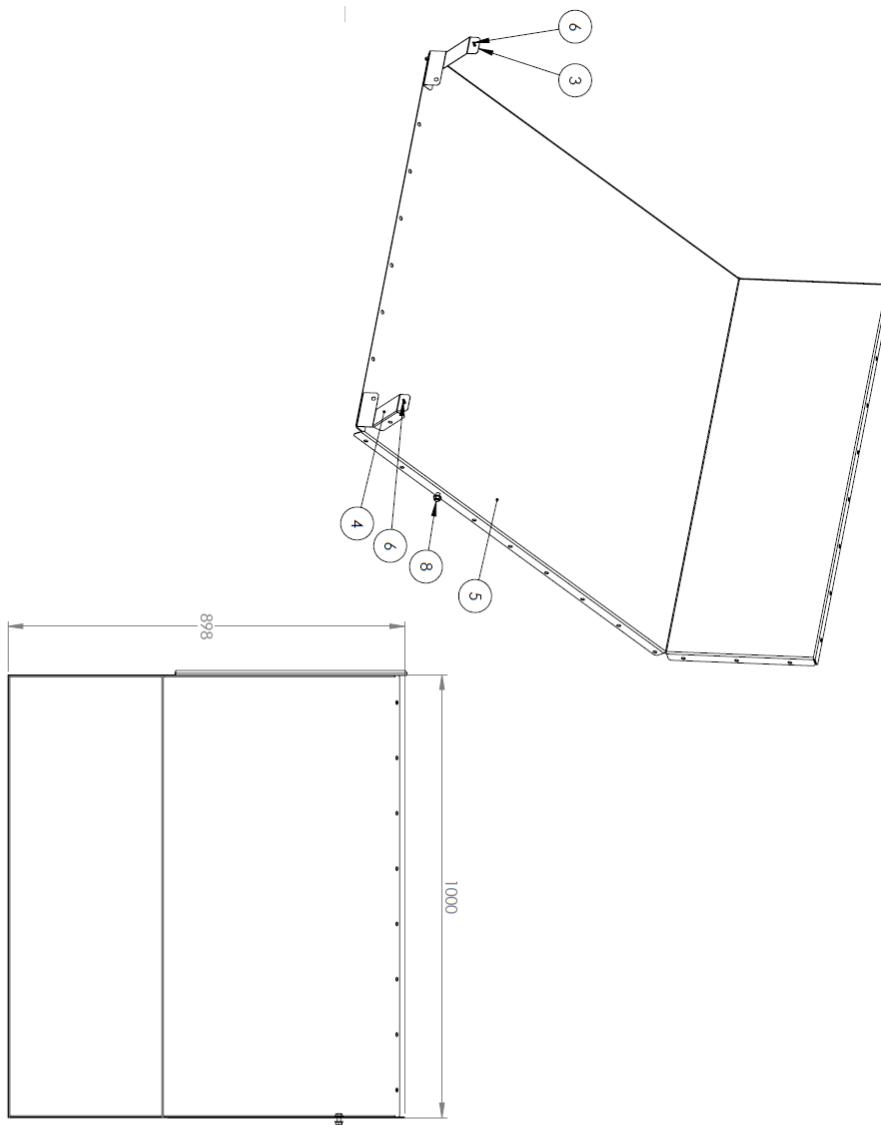
BOM								
POS	CODE	1/QTY.	2/QTY.	4/QTY.	Nimrys	Description	По русски	Type
1	137785	1	-	-	Levy	Plate	Пластина	
2	137798	-	1	-	Levy	Plate	Пластина	
3	137801	-	-	1	Levy	Plate	Пластина	
4	137801PK	-	-	1	Levy	Plate	Пластина	
5	137929	1	1	1	Levy	Plate	Пластина	
6	912511	-	-	2	Potanuvi	Drill head screw	Саморез	4.8x16
7	922645	30	30	30	Laihoniemi	Hex Flange Nut	Гайка с фланцем	M8
8	922654	30	30	30	Laihoniemi	Hex Flange Bolt	Гайка с фланцем	M8x20



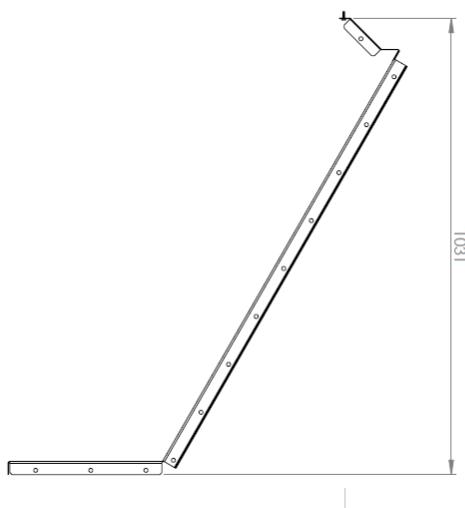
8.17. 137926_2



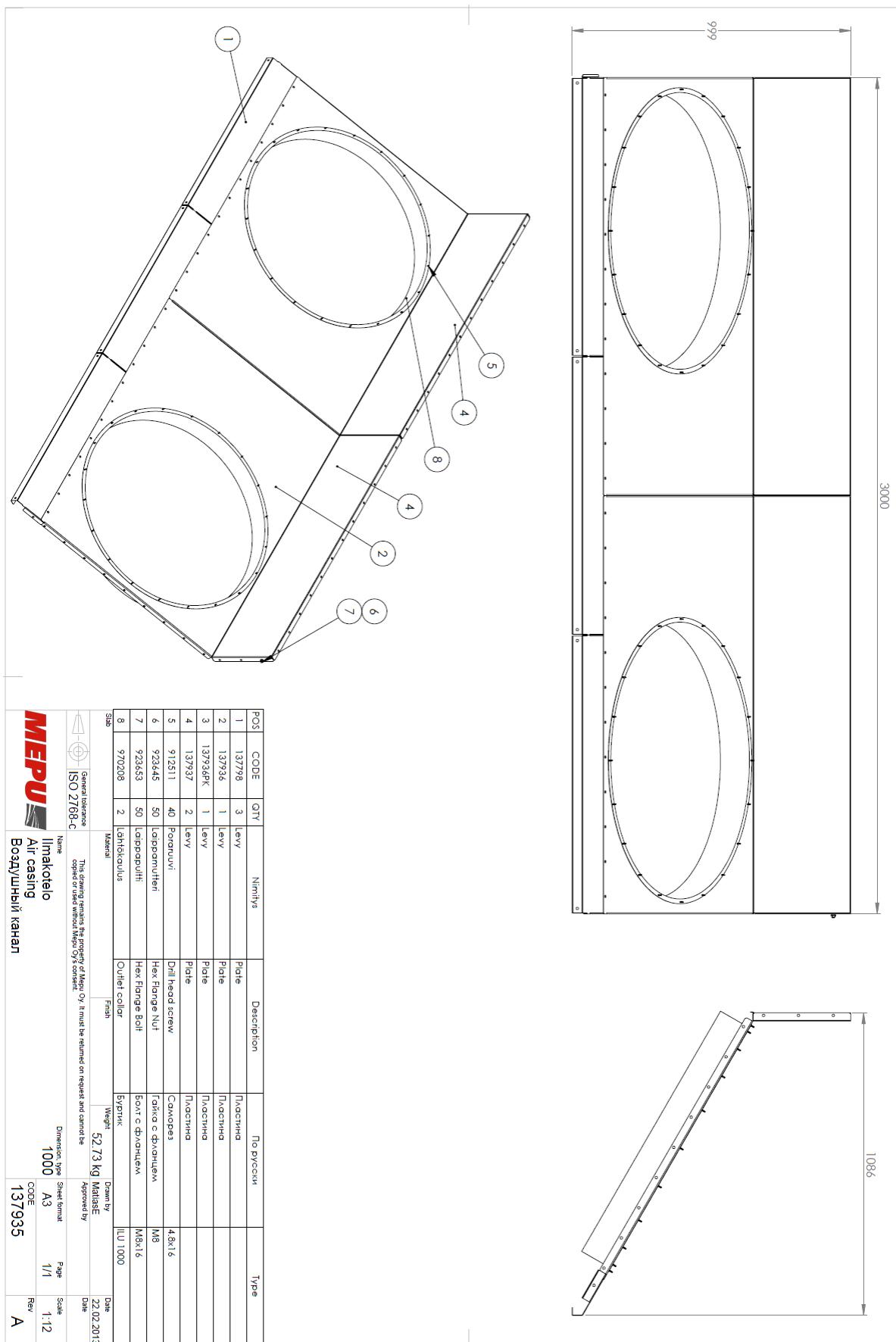
8.18. 137926_4



Slab	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			18.66 Kg	MataSE	
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name: Ilmakoiteo					
Air casing				Approved by	
Воздушный канал				Date:	
137926_4					
Rev: A					



8.19. 137935



8.20. 137949_1

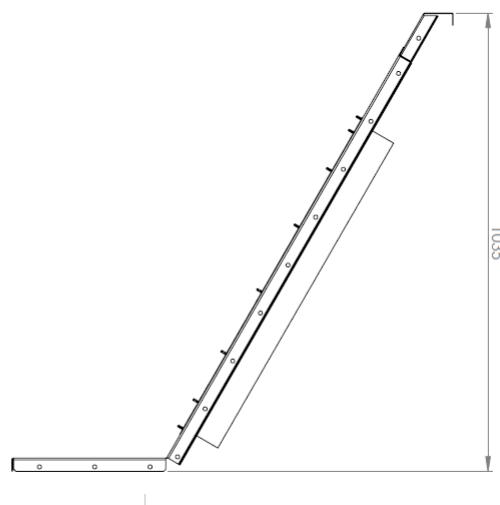
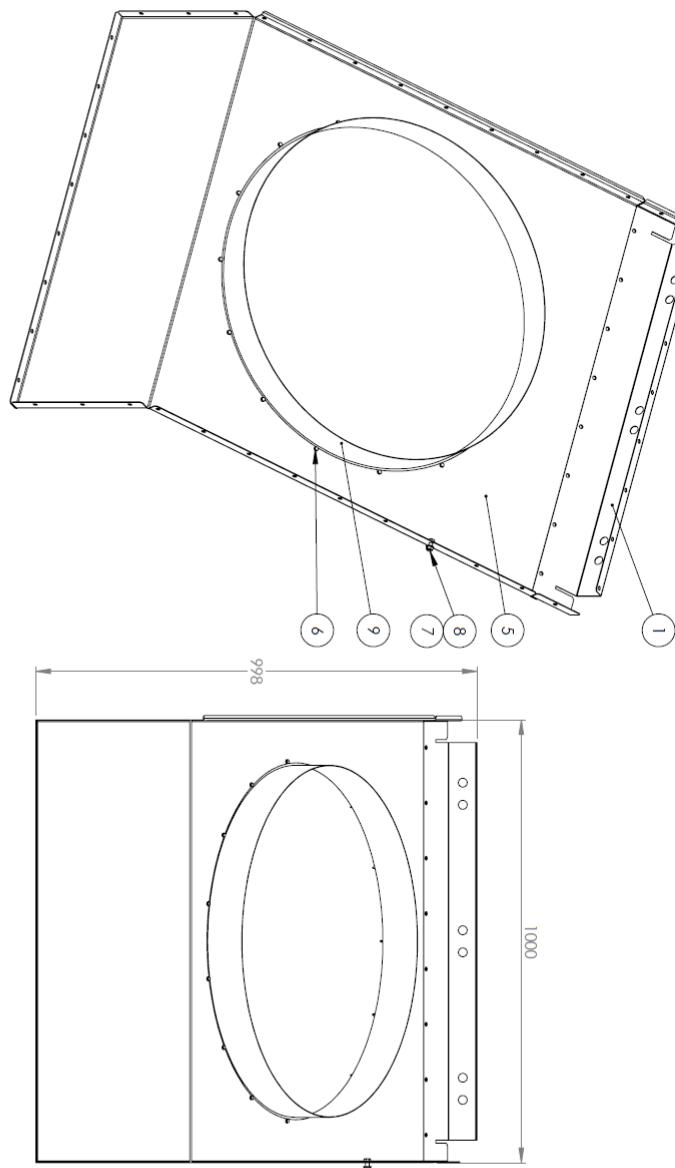
BOM								
POS	CODE	1/GTY.	2/GTY.	4/GTY.	Nimtys	Description	По русски	Type
1	137785	1	-	-	Levy	Plate	Пластина	
2	137798	-	1	-	Levy	Plate	Пластина	
3	137801	-	-	1	Levy	Plate	Пластина	
4	137801PK	-	-	1	Levy	Plate	Пластина	
5	137750	1	1	1	Levy	Plate	Пластина	
6	912511	15	15	17	Porravu	Drill head screw	Саморез	4.8x16
7	923345	30	30	30	Liposuunteli	Hex Flange Nut	Гайка С фланцем	M8
8	923354	30	30	30	Liposuunteli	Hex Flange Bolt	Болт с фланцем	M8x20
9	970202	1	1	1	Laiškaičius	Outlet collar	Буртик	ILU 800

MEPU
ilmakotelo
Air casing
Воздушный канал

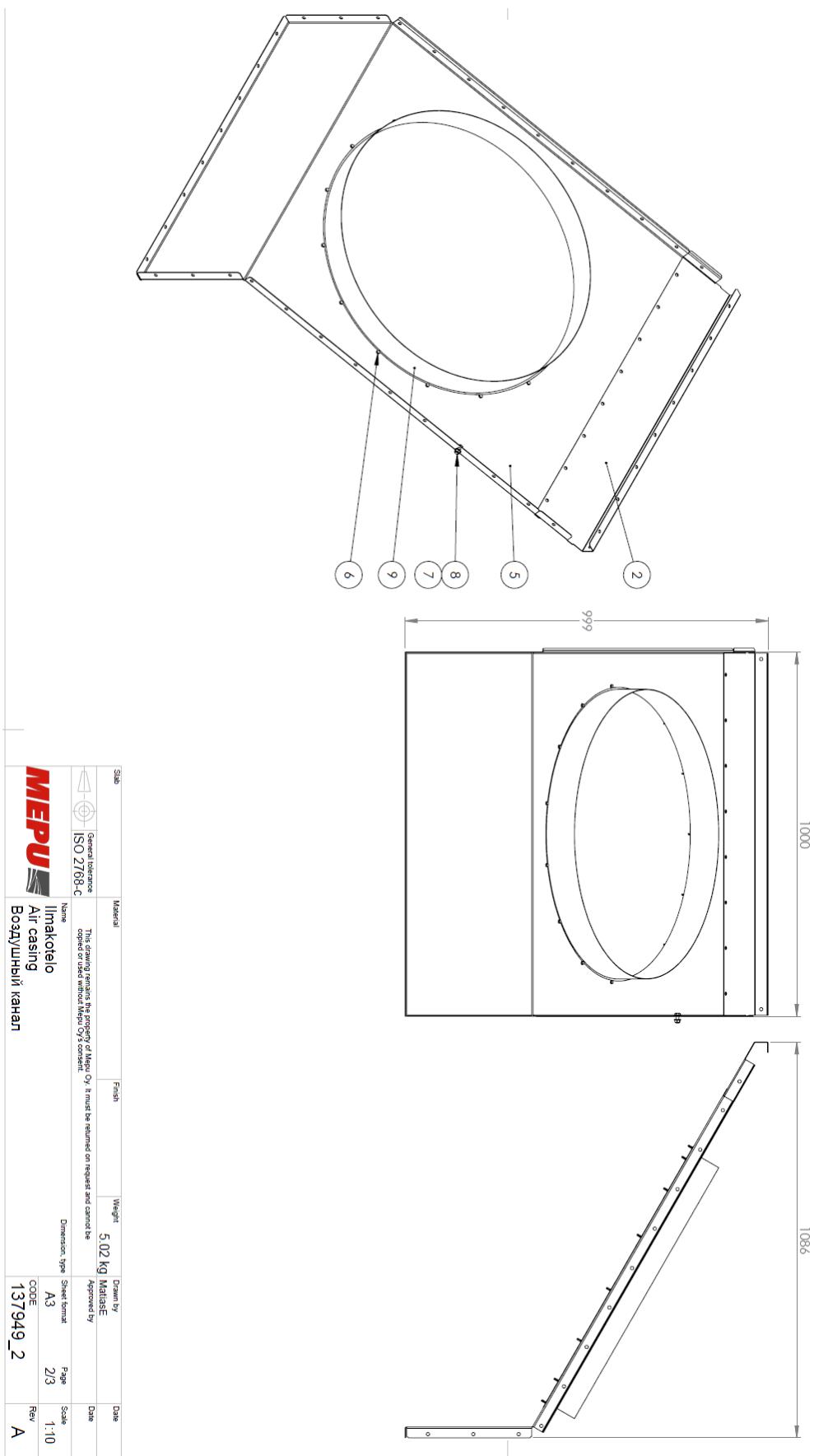
This drawing remains the property of MEPU OY. It must be returned on request and cannot be copied or reproduced without MEPU's consent.

Name: Dimension type: Sheet format: Page: Scale: CODE: Rev:

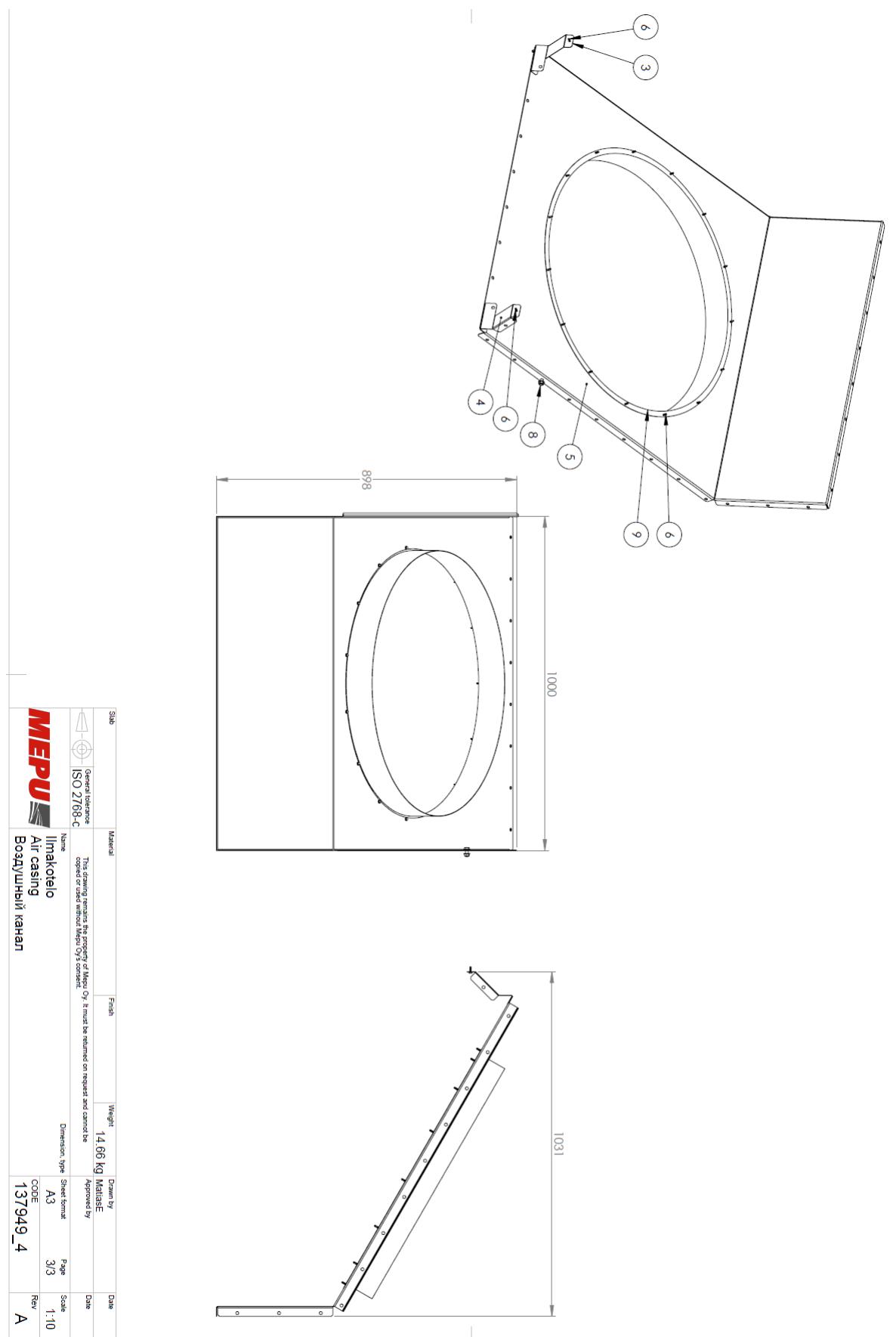
137949_1 A3 1/3 1:10 A



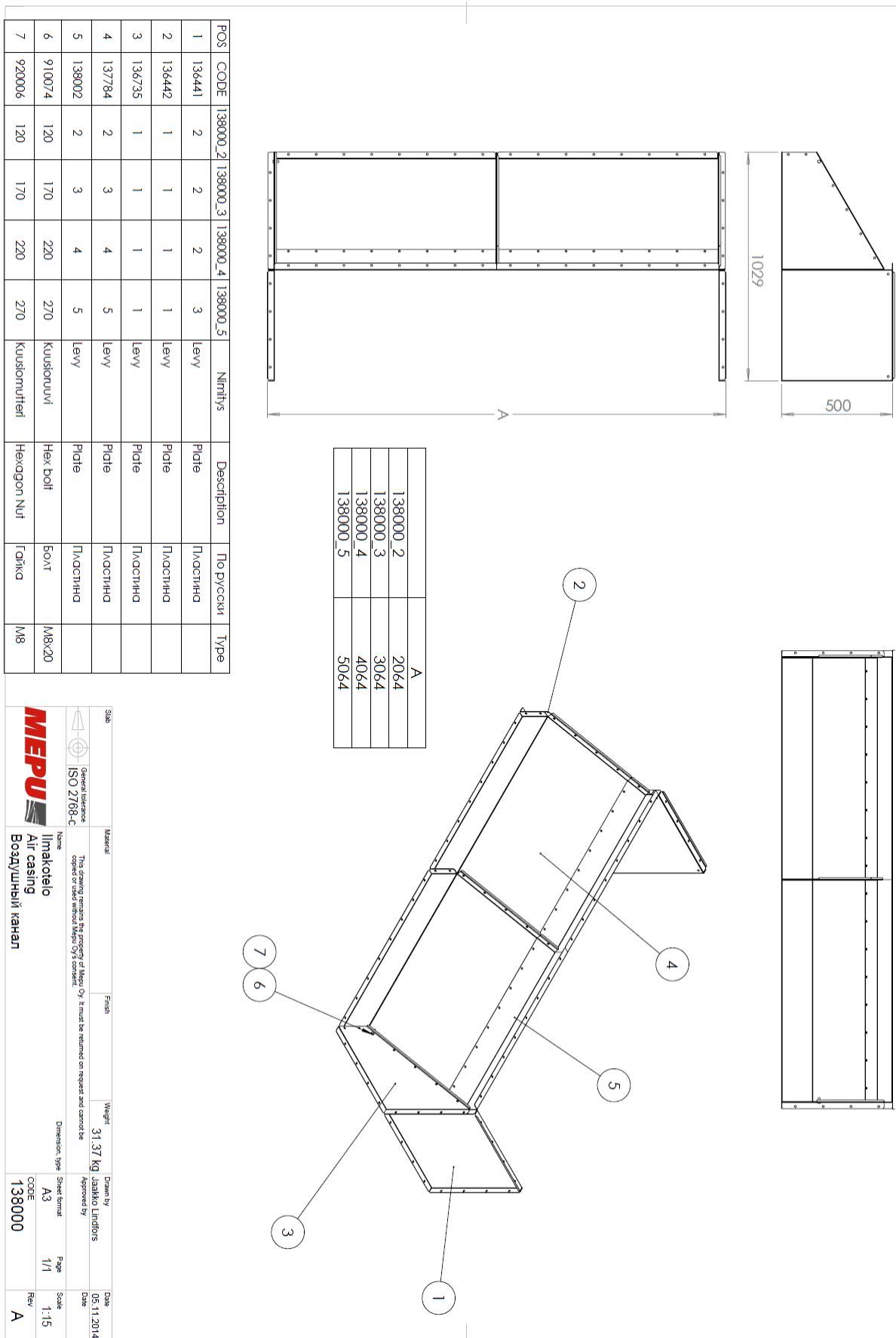
8.21. 137949_2



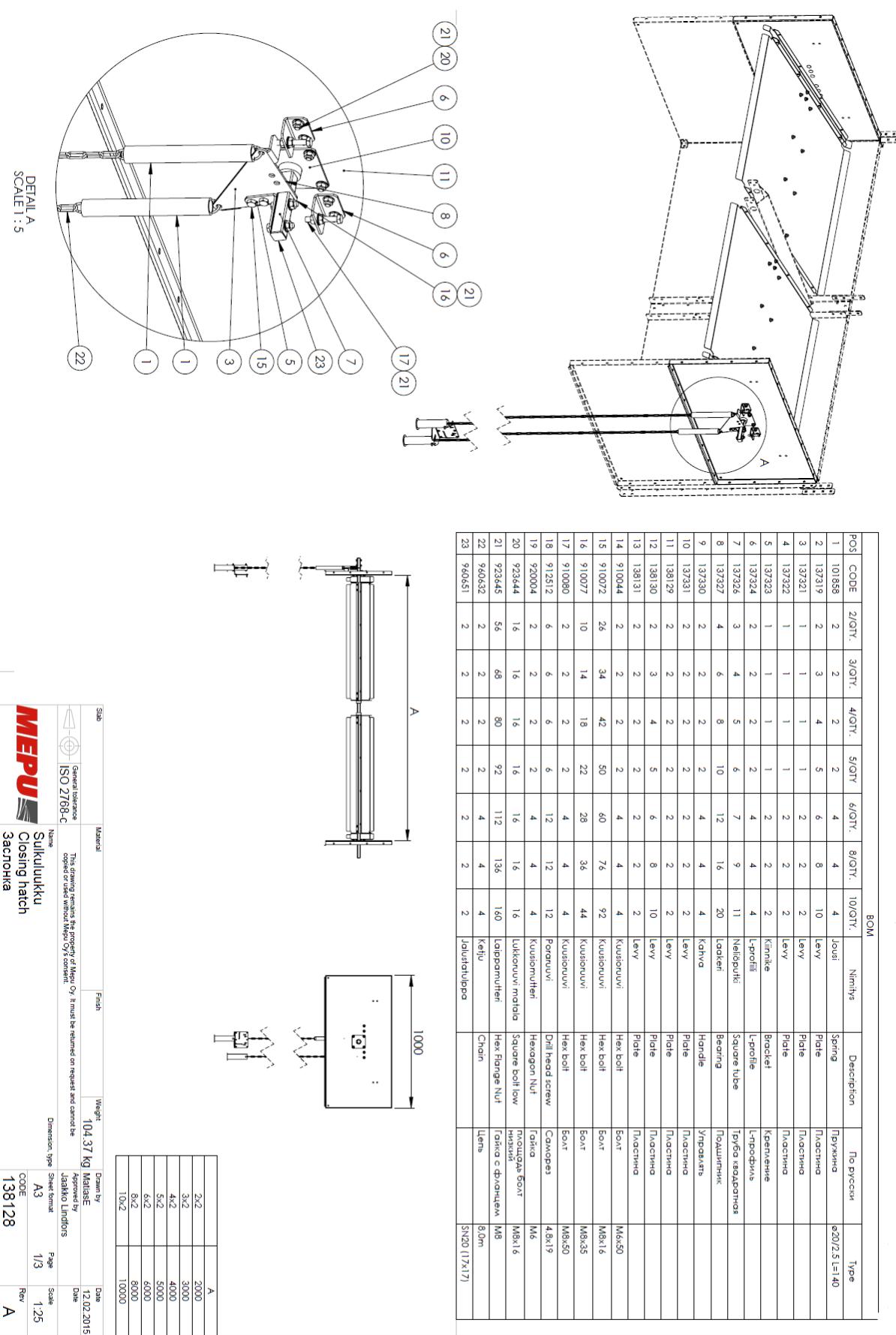
8.22. 137949_4

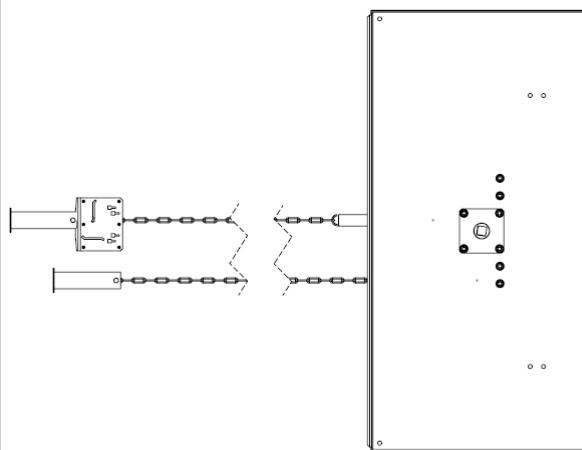


8.23. 138000

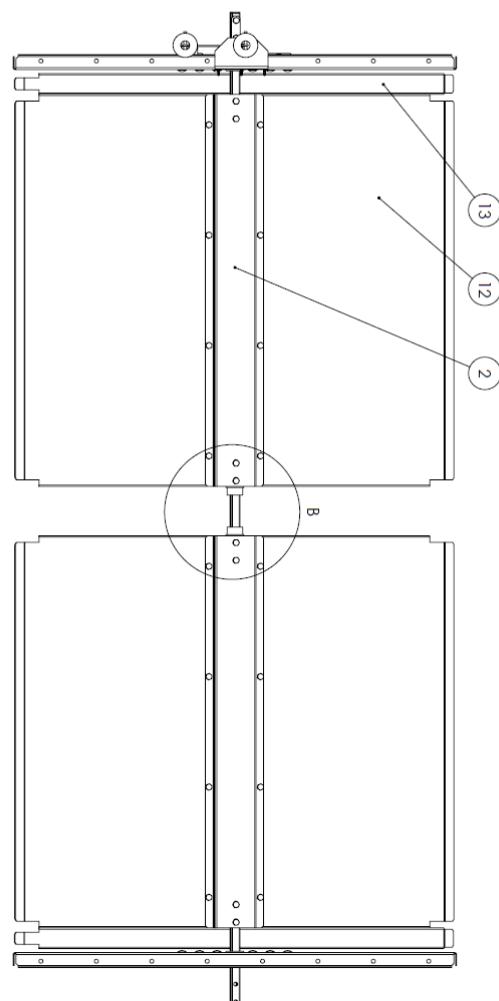
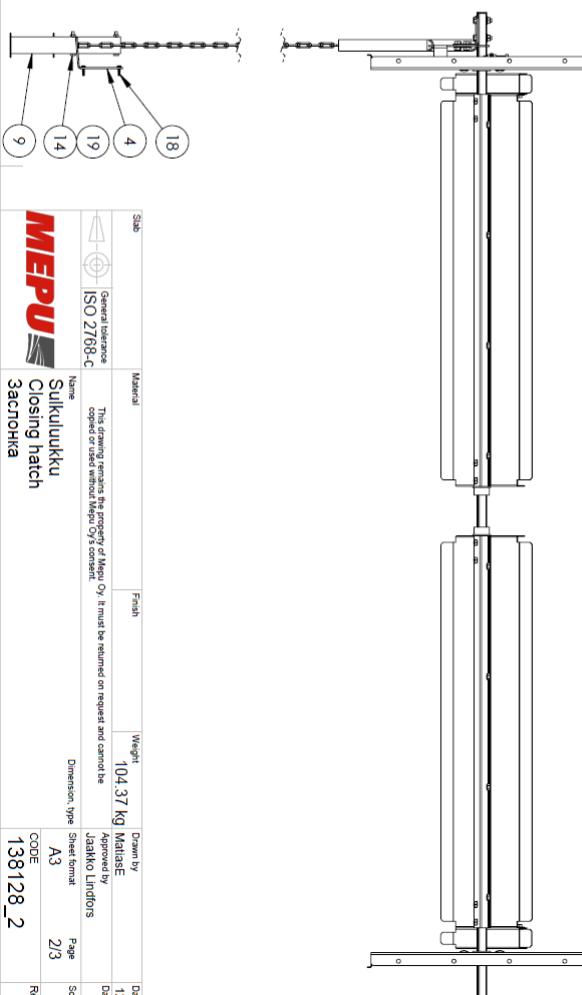
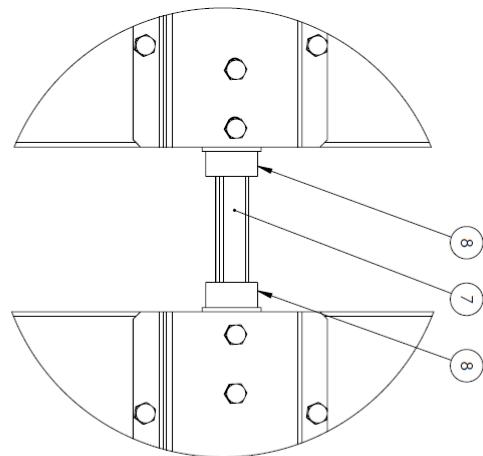


8.24. 138128





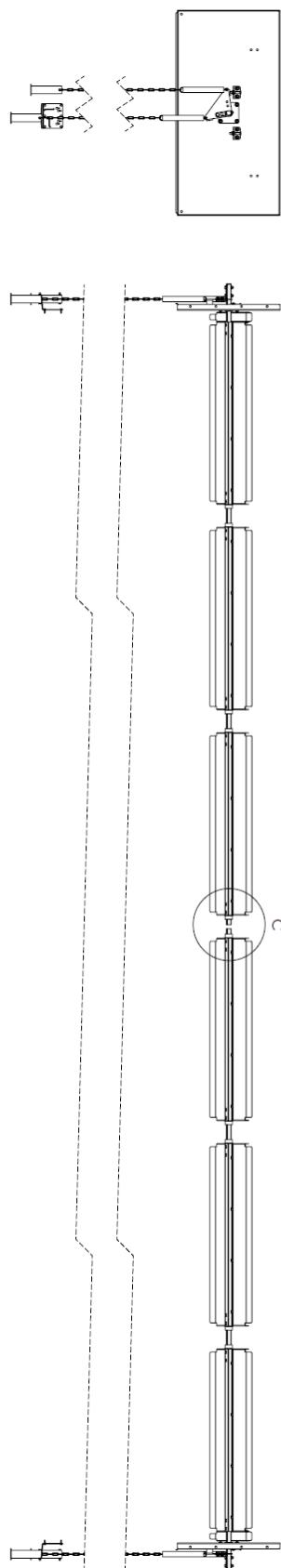
DETAIL B
SCALE 1:3



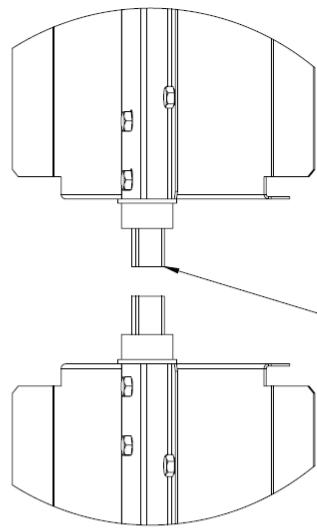
Dimension	Type	Sheet format	Page	Scale	Rev
A3		2/3	1-10	1:10	A

CODE 138128_2 Rev A

6,8,10 meters closing hatches are with two closing mechanism
6,8,10 metriset sulkuluukut ovat kahdella sulkumekanismilla



Cut 20mm piece of the square tube in the middle of the closing hatch only in 6,8,10 meters closing hatches
Lekkaa 20mm pala pois neljäputkesta sulkuluukun keskeltä vain 6,8,10 metrin sulkuluukiista

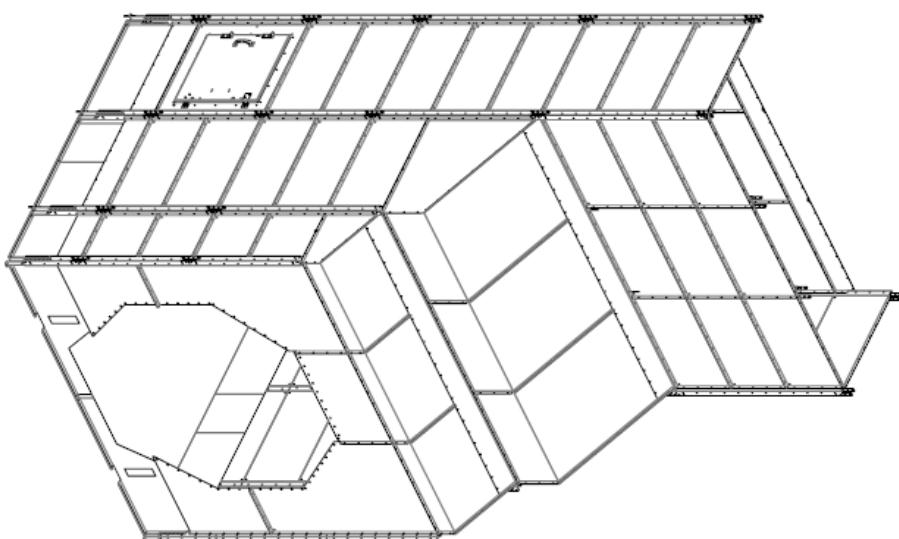


DETAIL C
SCALE 1:3

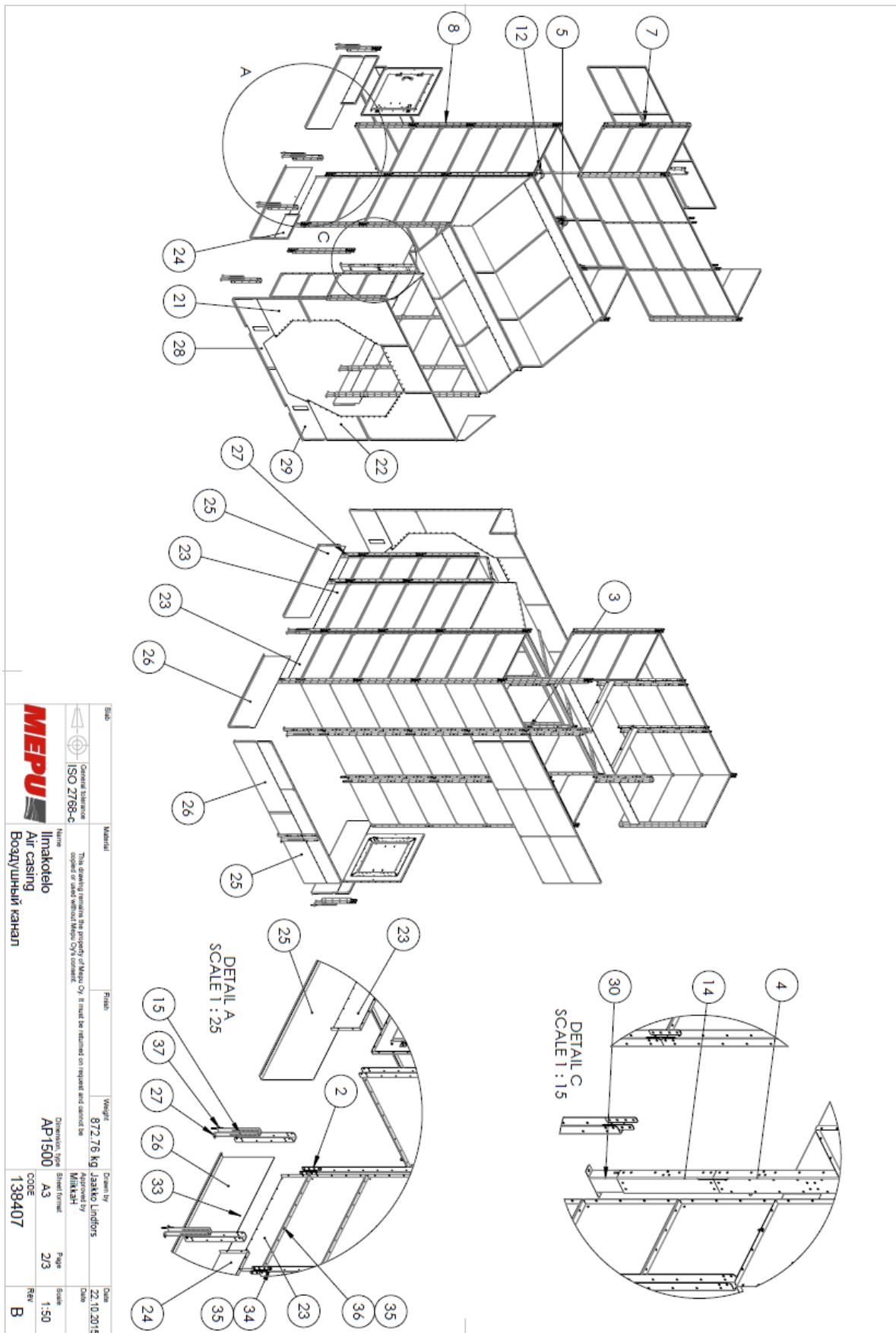
Slab	Material	Finish	Weight	Drawn by	Date
ISO 2768-C	General tolerance		104.37 kg	Mattiö E	12.02.2015
<i>This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.</i>					
<i>Approved by Jarkko Lindström</i>					
Notes:	Sulkuluukku Closing hatch	Dimension type Sheet format Page Scale CODE Rev	A3 3/3 1:20 138128_6 A		

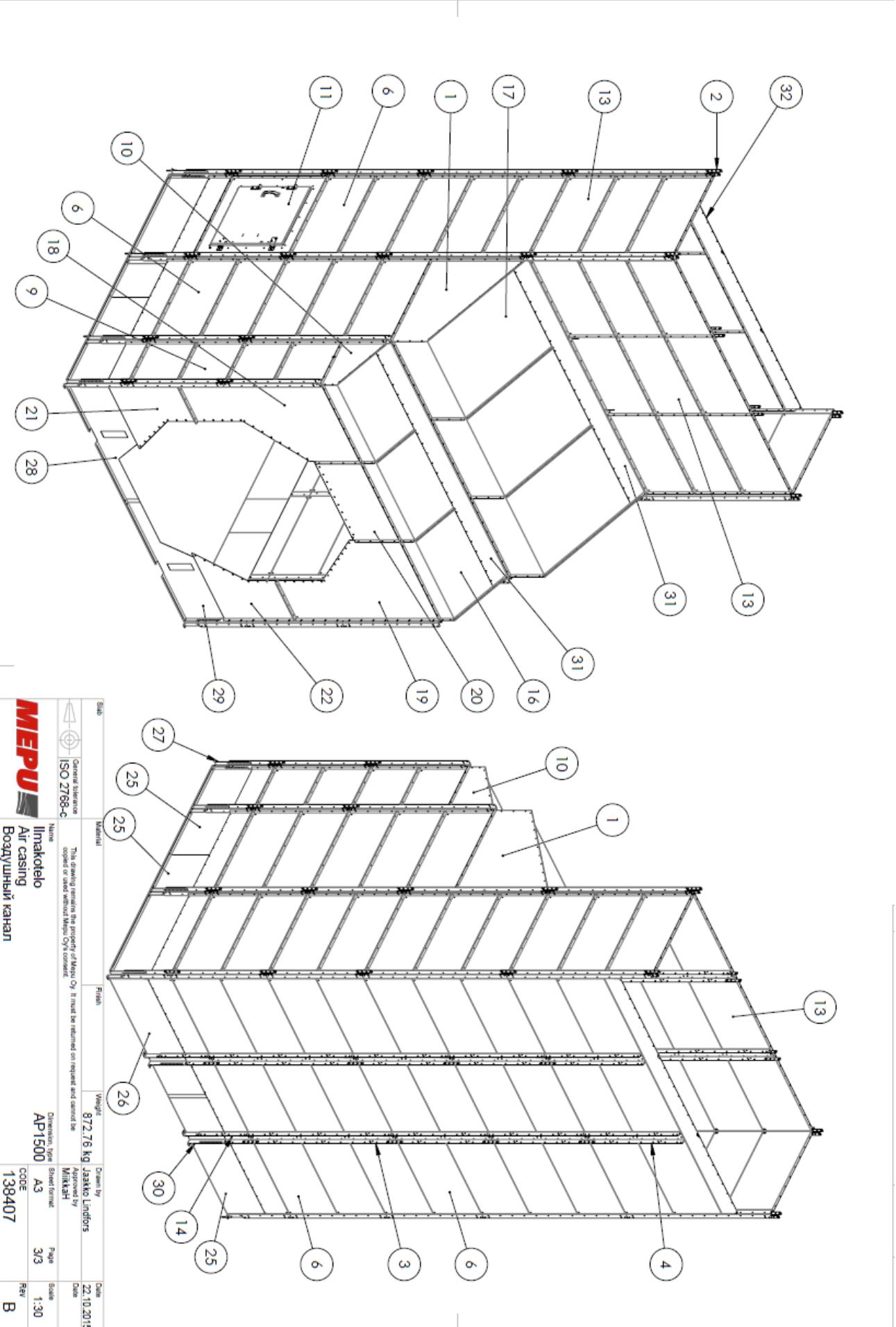
8.25. 138407

POS	CODE	QTY	Nimetus	Description	По русски	Type
1	1365332	1	Ilmokotelio	Air casing	Воздушный канал	
2	1365362	50	Levy	Plate	Пластинка	
3	1365363	4	U-profiili	U-profile	U-профиль	
4	136534	10	U-profiili	U-profile	U-профиль	1000x2mm
5	1365370	6	U-profiili	U-profile	U-профиль	
6	1365391	49	Levy	Plate	Пластинка	
7	1365393	8	U-profiili	U-profile	U-профиль	
8	1365395	14	U-profiili	U-profile	U-профиль	1000x3mm
9	136441	8	Levy	Plate	Пластинка	
10	136515	1	Ilmokotelio	Air casing	Воздушный канал	0.5x0.5
11	136546	1	Luukku	Hatch	Заслонка	
12	136585	12	Levy	Plate	Пластинка	
13	1366865_3_1500	1	Ilmokotelio	Air casing	Воздушный канал	13x2 1500
14	137106	4	U-profiili	U-profile	U-профиль	500x2mm
15	137107	8	U-profiili	U-profile	U-профиль	500x3mm
16	137784	3	Levy	Plate	Пластинка	
17	137729	3	Levy	Plate	Пластинка	
18	138408	1	Levy	Plate	Пластинка	
19	138408	1	Levy	Plate	Пластинка	
20	138409	1	Levy	Plate	Пластинка	
21	138410	1	Levy	Plate	Пластинка	
22	138410PK	1	Levy [peili]	Plate (mirror)	Пластинка [зерк.]	
23	138411	7	Levy	Plate	Пластинка	
24	138412	2	Levy	Plate	Пластинка	
25	138416	3	Levy	Plate	Пластинка	
26	138416PK	3	Levy [peili]	Plate (mirror)	Пластинка [зерк.]	
27	138417	8	Jalka	Leg	Нога	
28	138418	1	Levy	Plate	Пластинка	
29	138418PK	1	Levy [peili]	Plate (mirror)	Пластинка [зерк.]	
30	138419	4	Jalka	Leg	Нога	
31	138446	2	Levy	Plate	Пластинка	
32	138447	1	Levy	Plate	Пластинка	
33	912511	180	Porauuvi	Drill head screw	Саморез	4.8x16
34	923644	240	Lukonauvi mataria	Square bolt (low)	Низкий болт	M8x16
35	923645	1500	Lööparamutteeri	Hex Flange Nut	Гайка с фланцем	M8
36	923653	1260	Lööraparuti	Hex Flange Bolt	Болт с фланцем	M8x16
37	960094	20	Kilt-antikuppiputki	Anchor Bolt	Анкерный болт	M12x100



Sub	Material	Finish	Weight	Drawn by	Date
			872.76 kg	Jarkko Lindfors	22.10.2013
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name Ilmakkelo Air casing Воздушный канал	Approved by Mika H	Sheet format A3	Paper 113	Scale 1:35	Date 18.11.2015
AP1500 CODE 138407	Rev B				

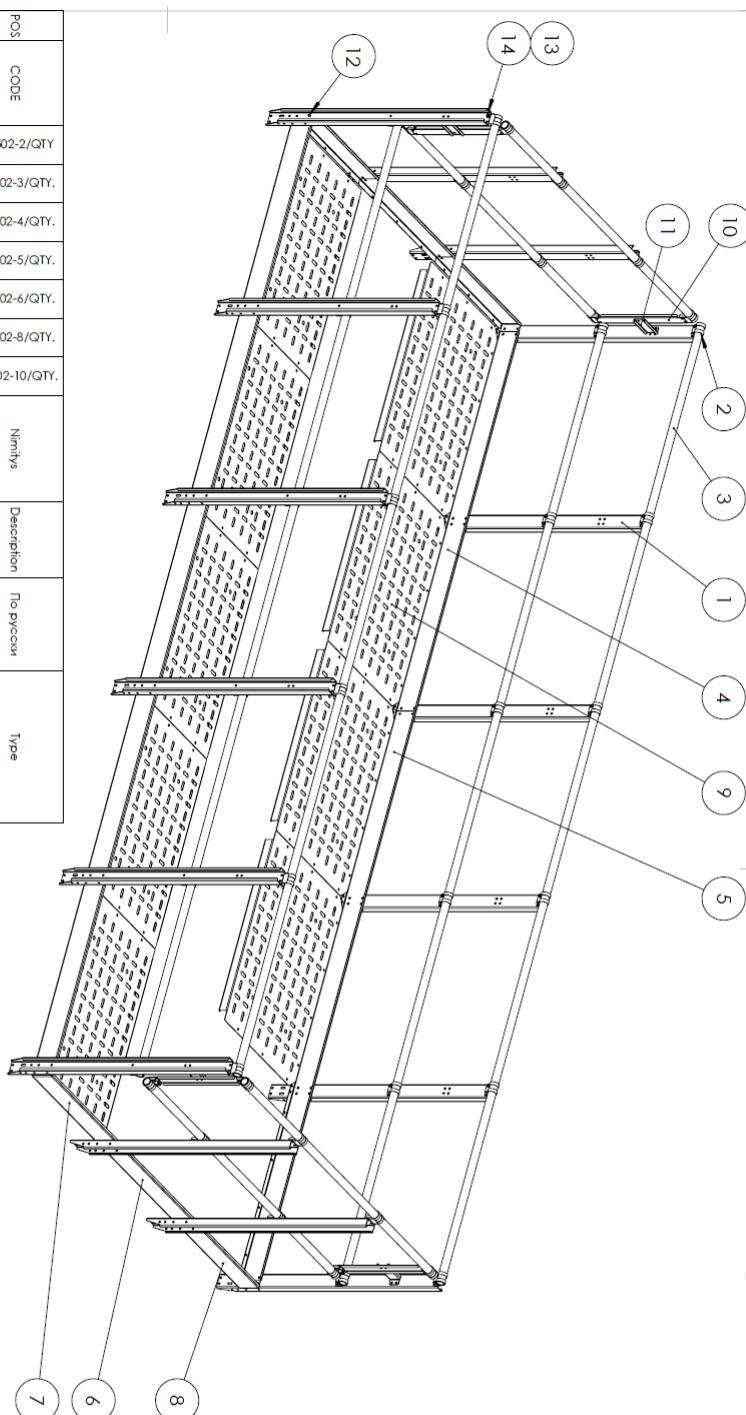




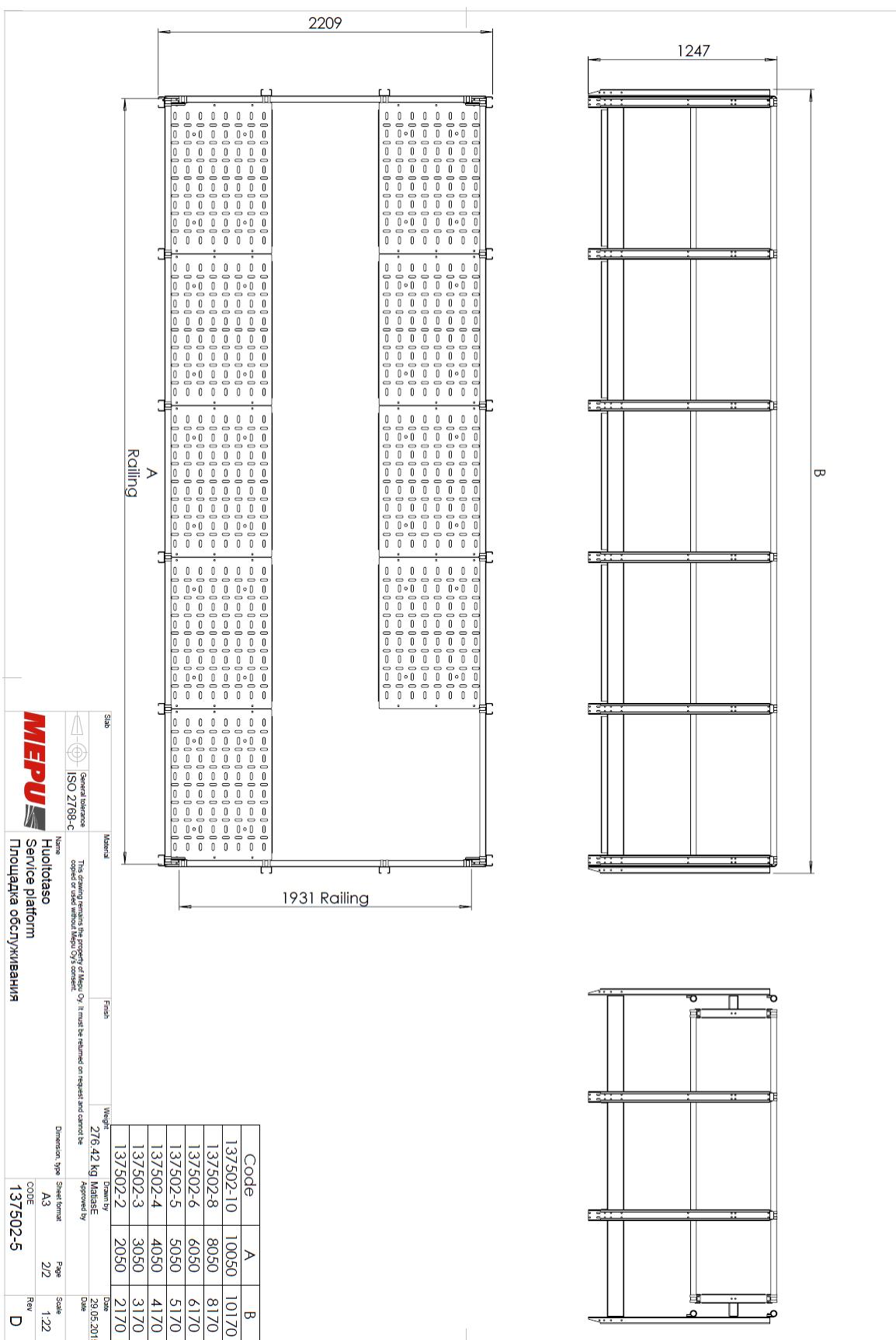
9. HUOLTOTASO / SERVICE PLATFORM

9.1. 137502

POS.	CODE	137502-2/QTY	137502-3/QTY.	137502-4/QTY.	137502-5/QTY.	137502-6/QTY.	137502-8/QTY.	137502-10/QTY.	Nimety	Description	По русски	Type
1	136912	10	12	14	16	18	22	26	Kaide	Railing	Перила	
2	136913	28	32	36	40	44	52	60	Panta	Ribbon	Лента	
3	136914	3	4	4	7	7	9	11	Käde	Railing	Перила	035x2,6 L=6000
4	137448	2	-	4	2	-	2	4	Levy	Pate	Пластина	
5	137454	-	2	-	2	4	4	4	Levy	Pate	Пластина	
6	137457	2	2	2	2	2	2	2	Levy	Pate	Пластина	
7	137458	2	2	2	2	2	2	2	Levy	Pate	Пластина	
8	137459PK	2	2	2	2	2	2	2	Levy	Pate	Пластина	
9	137474	3	5	7	9	11	15	19	Levy	Pate	Пластина	
10	137483	4	4	4	4	4	4	4	Levy	Pate	Пластина	
11	137576	4	4	4	4	4	4	4	Levy	Pate	Пластина	
12	923644	104	156	206	260	310	410	510	Lukkoriuvi mataja	Square bolt low head hexagon Nut	Накидка ниский шестигранник Гайка с фланцем	M6
13	923645	160	220	278	340	398	514	630	Leporauhien leiporauhien	Flex range Bolt	Болт с фланцем	M8x30
14	923656	56	64	72	80	88	104	120	Leporauhien leiporauhien	Flex range Bolt	Болт с фланцем	



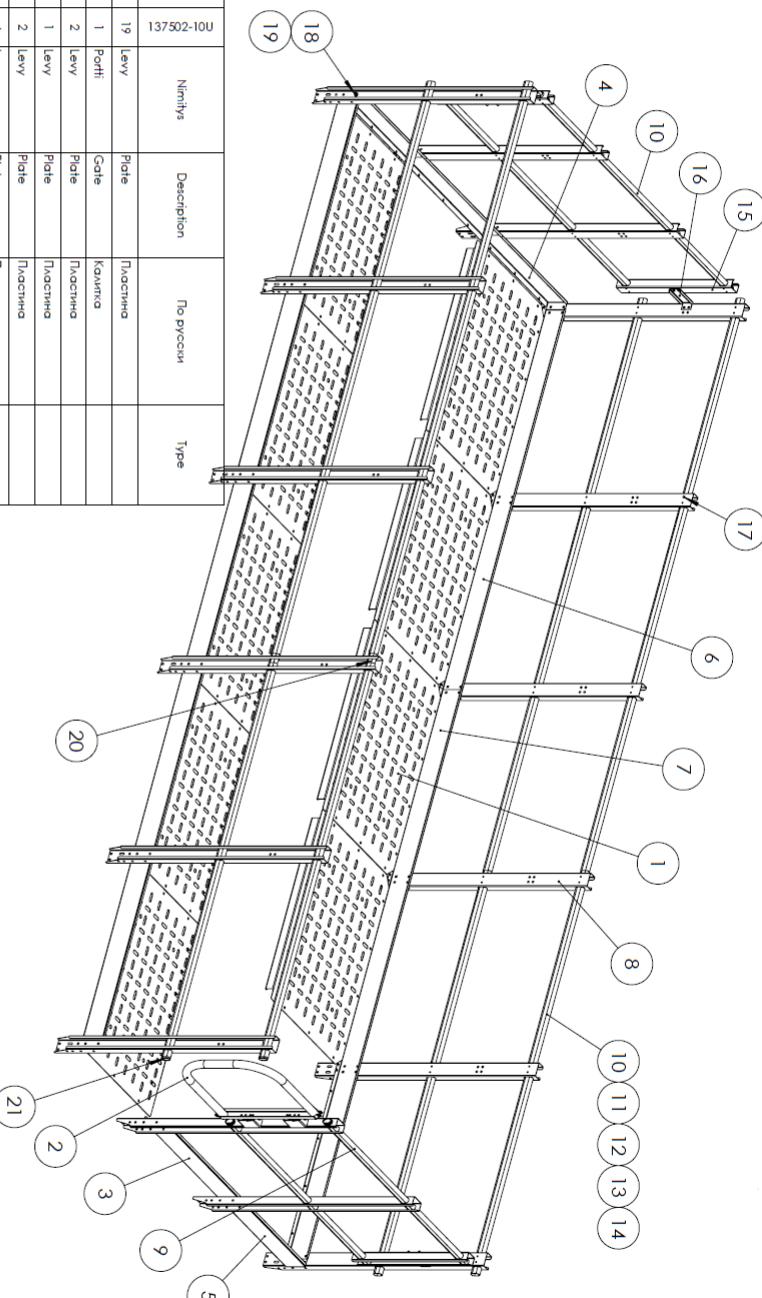
Sub.	Material	Finish	Weight	Drawn by	Date
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
ISO 2768-C					
Name	Huoltotaso Service platform Площадка обслуживания	Dimension, type	A3	Approved by	29.05.2015
Sheet format	Page	1/2	1:20	Drawn by	Caro
CODE	Page	Rev	1:20	Approver	
137502-5	D	D	D	Code	

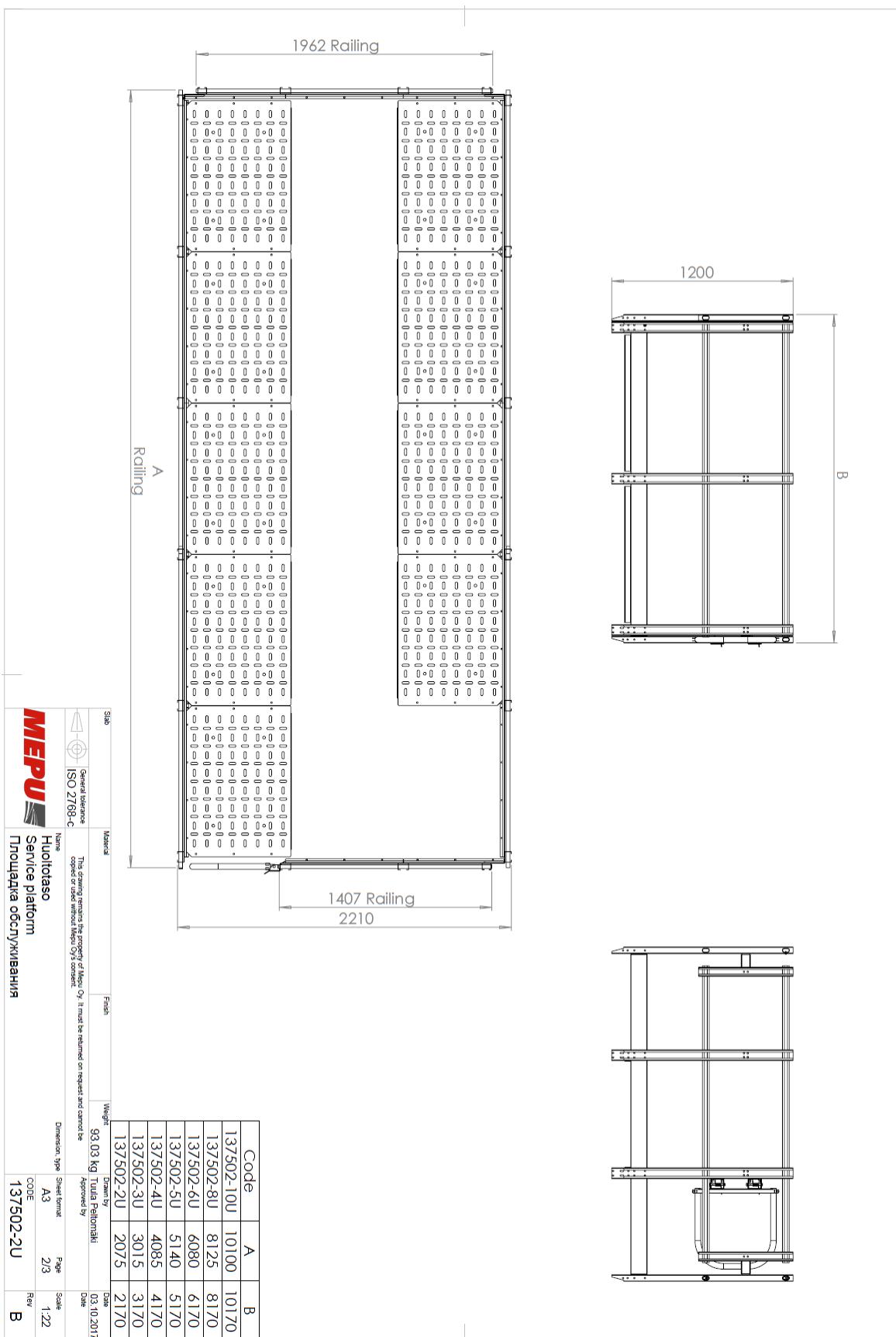


9.2. 137502U

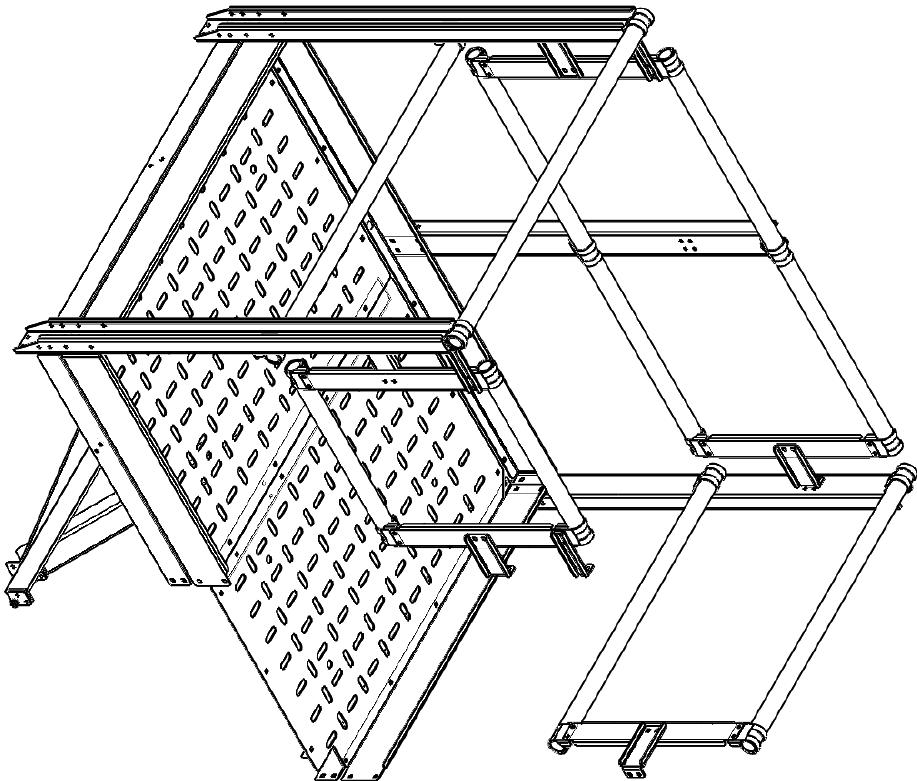
POS	CODE	137502-2U	137502-3U	137502-4U	137502-5U	137502-6U	137502-8U	137502-10U	Nimrys	Description	По русски	Type
1	137474	3	5	7	9	11	15	19	Levy	Plate	Пластина	
2	138281	1	1	1	1	1	1	1	Portti	Gate	Камера	
3	138277	2	2	2	2	2	2	2	Levy	Plate	Пластина	
4	138728	1	1	1	1	1	1	1	Levy	Plate	Пластина	
5	138728PK	2	2	2	2	2	2	2	Levy	Plate	Пластина	
6	138729	2	-	4	2	-	2	4	Levy	Plate	Пластина	
7	138730	-	2	-	2	4	4	4	Levy	Plate	Пластина	
8	138731	10	12	14	16	18	22	26	Koide	Railing	Перила	
9	138734_407	2	2	2	2	2	2	2	Ohutseinäpalkki	Thin wall pipe	Труба тонкостенная	25x45 L=407
10	138734_1962	2	2	2	2	2	2	2	Ohutseinäpalkki	Thin wall pipe	Труба тонкостенная	25x45 L=1962
11	138734_2000	-	-	-	-	-	-	8	Ohutseinäpalkki	Thin wall pipe	Труба тонкостенная	25x45 L=2000
12	138734_2075	4	-	8	4	-	4	-	Ohutseinäpalkki	Thin wall pipe	Труба тонкостенная	25x45 L=2075
13	138734_3000	-	-	-	-	-	8	8	Ohutseinäpalkki	Thin wall pipe	Труба тонкостенная	25x45 L=3000
14	138734_3015	-	4	-	4	8	-	-	Ohutseinäpalkki	Thin wall pipe	Труба тонкостенная	25x45 L=3015
15	138735	3	3	3	3	3	3	3	Levy	Plate	Пластина	
16	138736	3	3	3	3	3	3	3	Levy	Plate	Пластина	
17	912511	64	72	80	88	96	104	112	Pormuovi	Screw cap	Сакорес	4.8x16
18	923644	104	156	206	260	310	410	510	Lukkoriuvi	Square bolt bow	шпилька болт кинжал	M8x16
19	923645	104	156	206	260	310	410	510	Lippisnutteri	Hex Flange Nut	Гайка с фланцем	M8
20	923863	-	-	4	4	4	4	8	Jatkoholki	Extension sleeve	Удлинение муфты	Огита
21	923930	4	4	4	4	4	4	4	Peteuulipala	Cover plug	Заглушка	25x45

Sub	Material	Finish	Weight	Drawn by	Date
ISO 2768-C		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Tuula Peltomäki	03.10.2017
Name	Huoltoasema	Dimension type	Sheet format	Page	Scale
Service platform	Service platform	A3	1/3	1/20	1:20
Площадка обслуживания		CODE		Rev	
		C		C	





9.3. 138216



Huomi! Huoltotolasolle pitää tilata myös tikkait (137953) korkeudeltaan:
(Elevaattorin korkeus -(koneisto+jalustat))m
Attention. Service platform need ladders (137953) height by:
(Elevator height - (dryer machinery+base frame))m

POS	CODE	ASennuskuvia/QTY.	Nimetus	Description	П о р я д к а	Type
1	136912	4	Kaide	Railing	Перила	
2	136913	18	Panta	Ribbon	Лента	Ø38x2,6 L=6000
3	136914	2	Kaide	Railing	Перила	
4	137463	5	Levy	Plate	Пластинка	
5	137576	5	Levy	Plate	Пластинка	
6	138202	1	Levy	Plate	Пластинка	
7	138203	1	Levy	Plate	Пластинка	
8	138208	1	Levy	Plate	Пластинка	
9	138209	1	Levy	Plate	Пластинка	
10	138210	1	Tulikev	Support plate	Опорная пластинка	
11	138217	1	Levy	Plate	Пластинка	
12	138218	1	Levy	Plate	Пластинка	
13	138219	1	Tulikev	Support plate	Опорная пластинка	
14	138220	1	Tulikev	Support plate	Опорная пластинка	
15	138221	2	Tulikev	Support plate	Опорная пластинка	
16	138222	2	Austoalta	Washer	Шайба	
17	138223	1	Tueta	Support	Опора	
18	138224	7	Levy	Plate	Пластинка	
19	138225	1	Tueta	Support	Опора	
20	138231	1	Tueta	Support	Опора	
21	138259	3	Levy	Plate	Пластинка	
22	910075	54	Kuusjoruu	Hex bolt	Болт	M8x25
23	923644	94	Lukkojuuri/matala	Square bolt low	Головка болта низкая	M8x16
24	923645	148	Laiharmuuri	Hex Flange Nut	Гайка с фланцем	M8
Sub				Weight	Drawn by	
				105,81 kg	Approved by	
					Date	
					08.04.2015	
					Name	
					Matti SE	
					Sheet format	
					A3	
					Page	
					1/4	
					Scale	
					1:10	
					Rev	
					A	

MEPU

Name
Huoltotaso
Service platform
Площадка обслуживания

ISO 2768-C

General notes
This drawing remains the property of MEPU Oy. It must be returned on request and cannot
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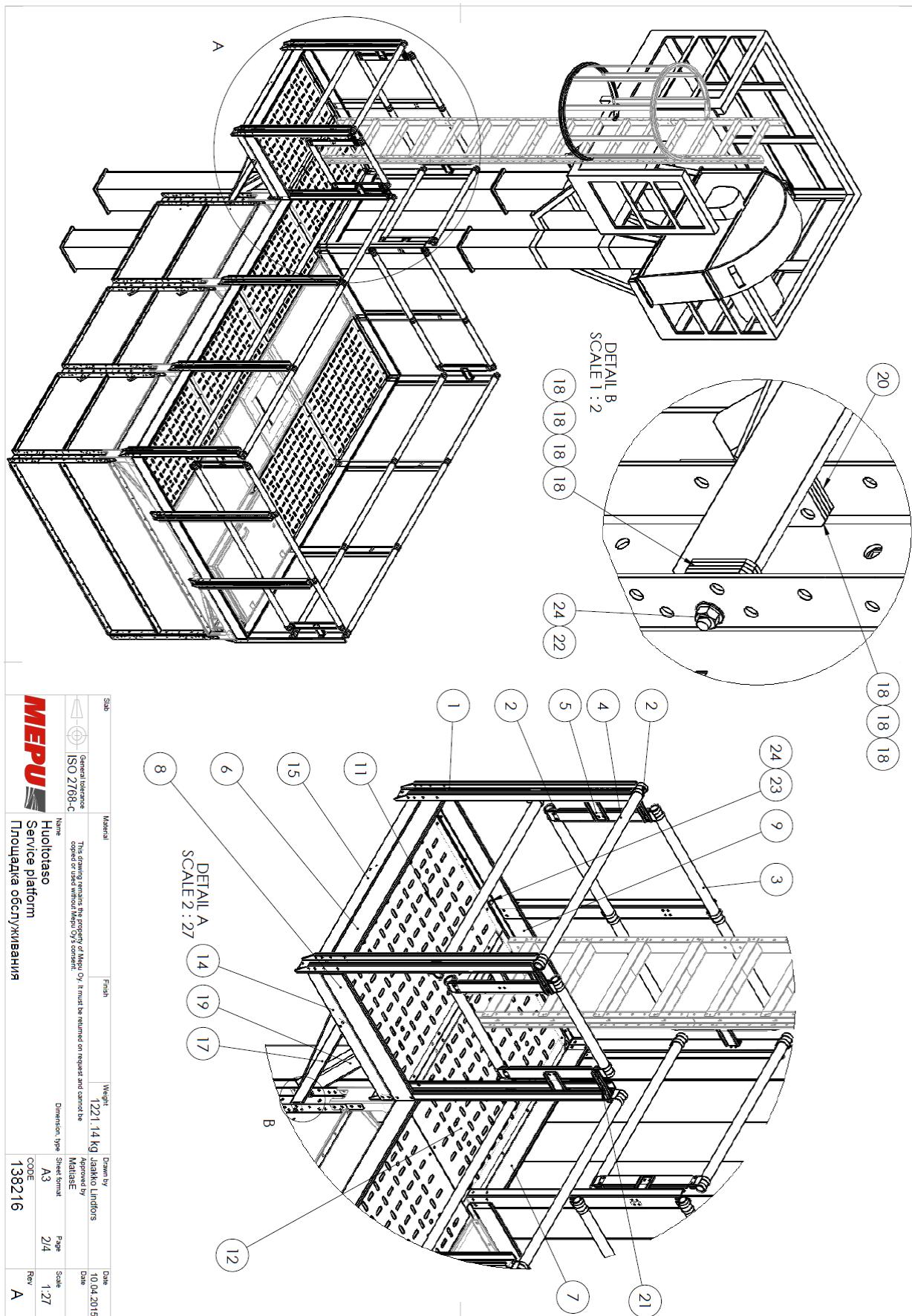
Dimension type

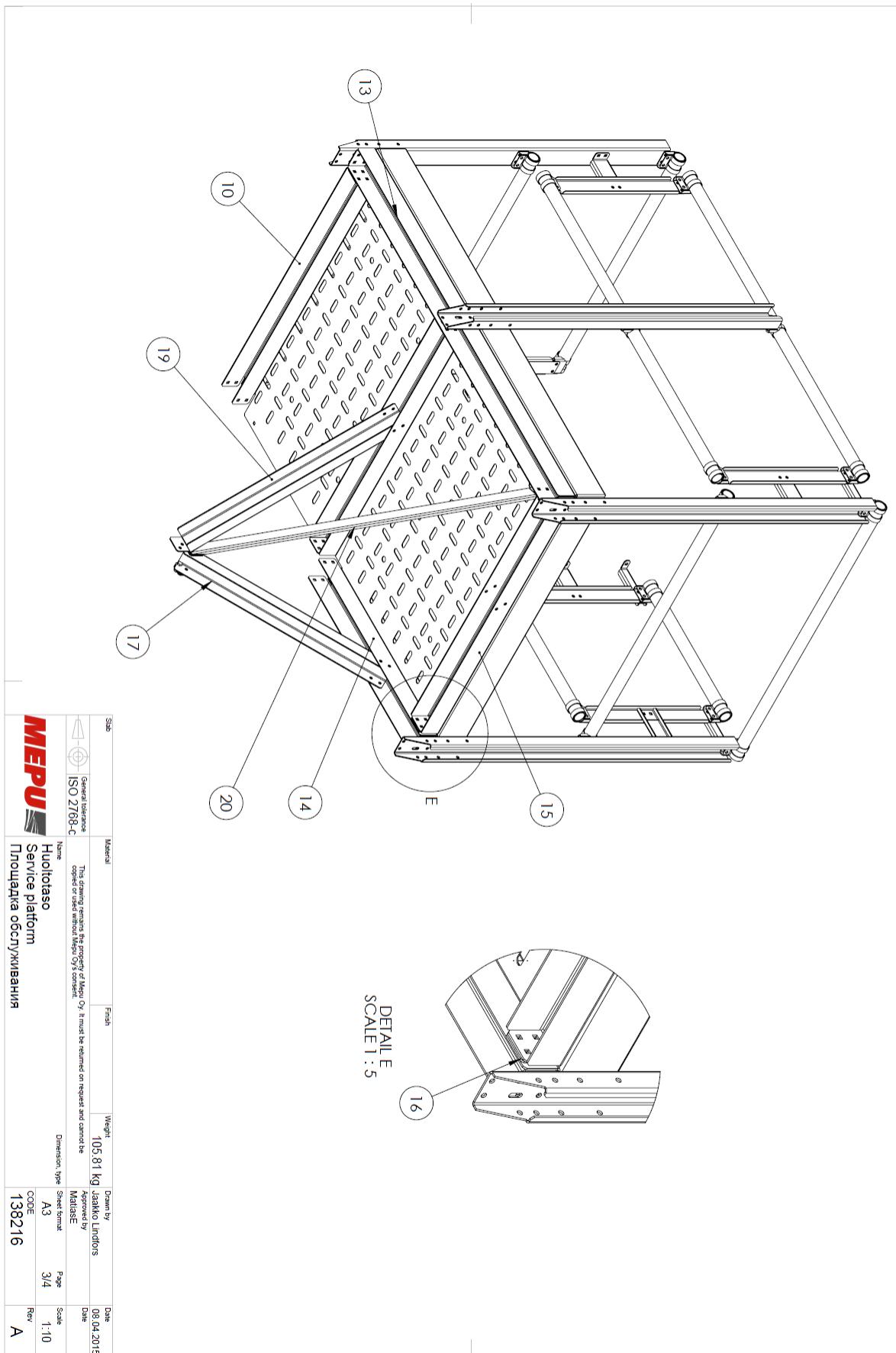
Sheet format

Page

Scale

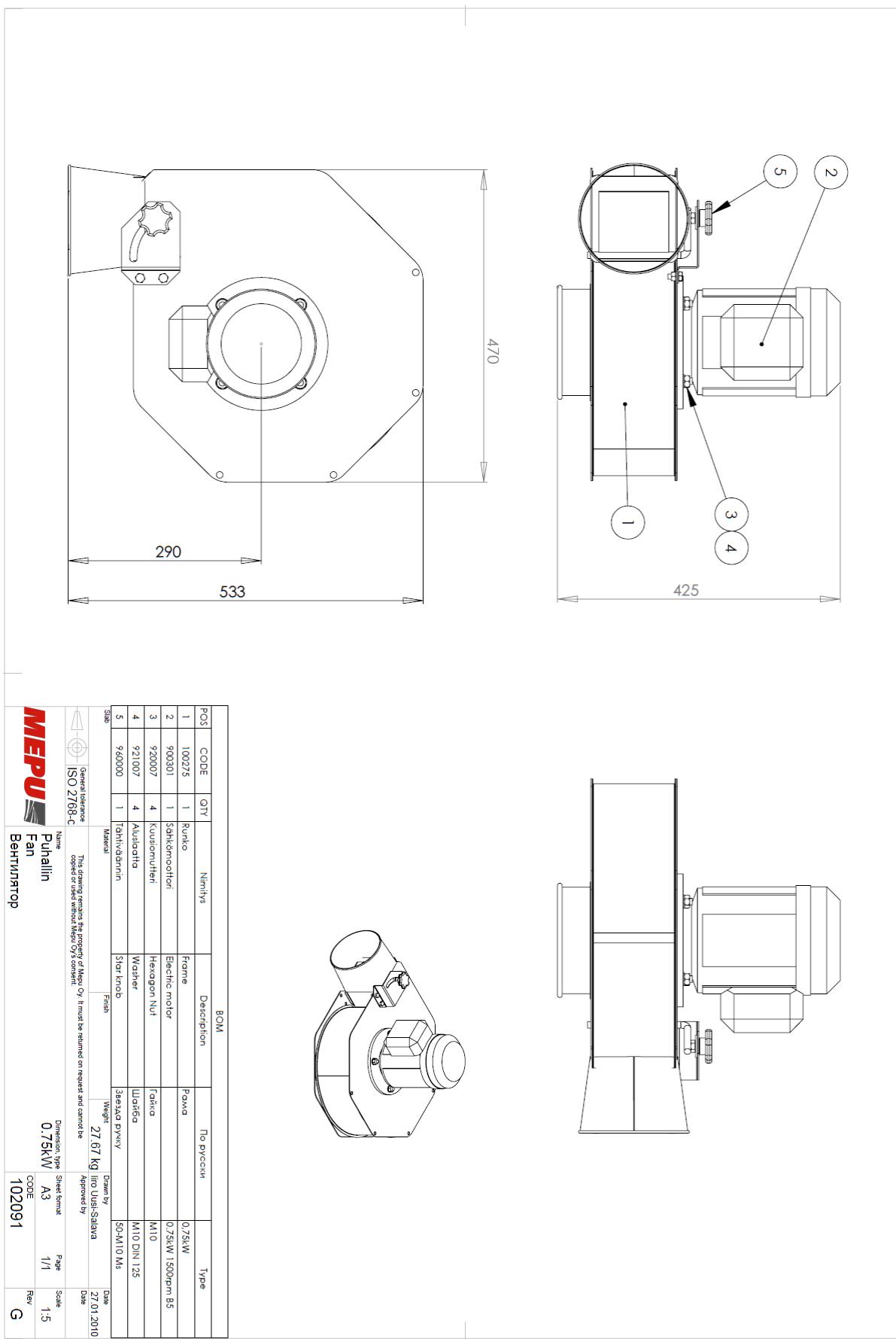
Rev



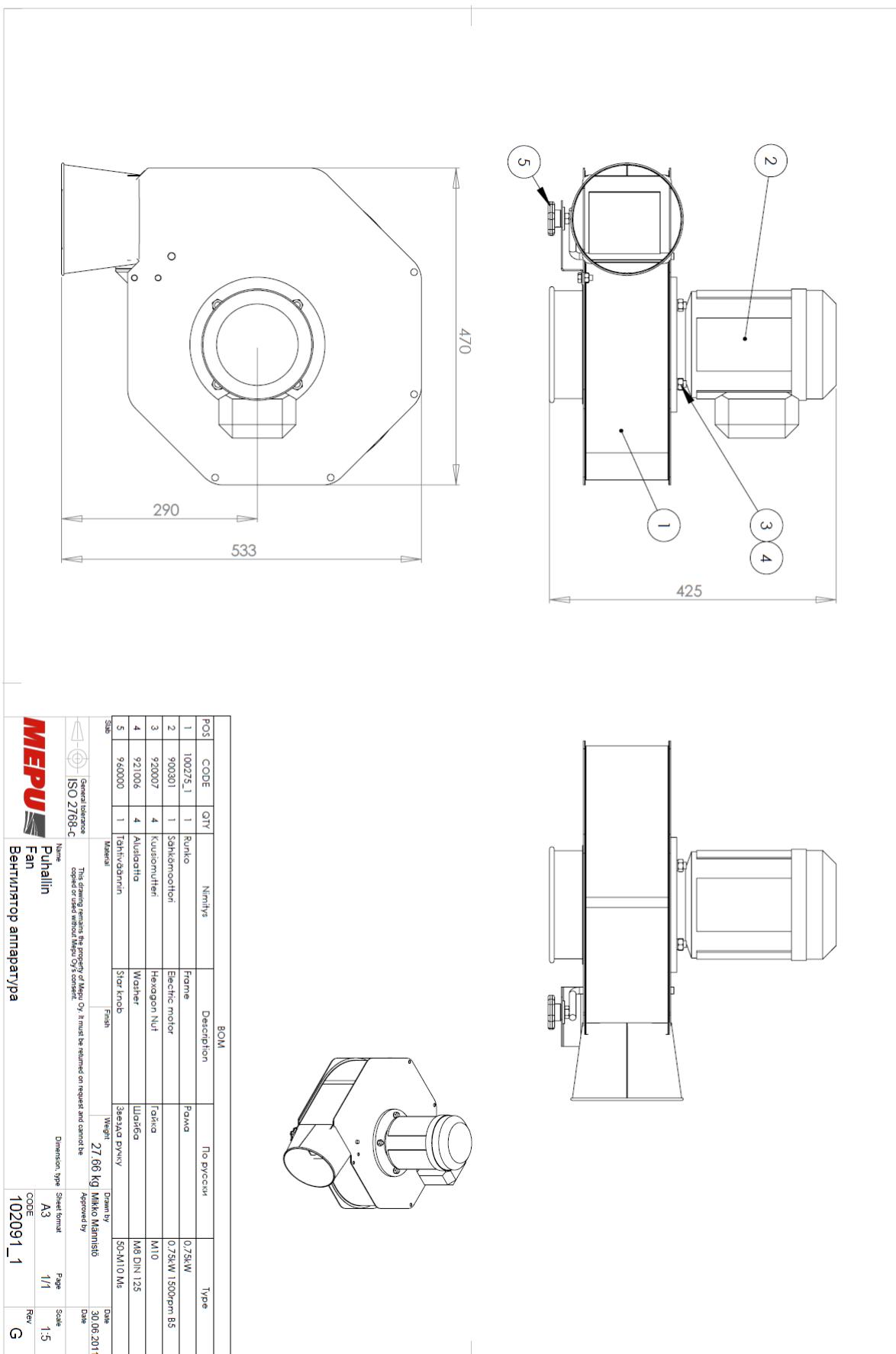


10. PUHALLIN / FAN

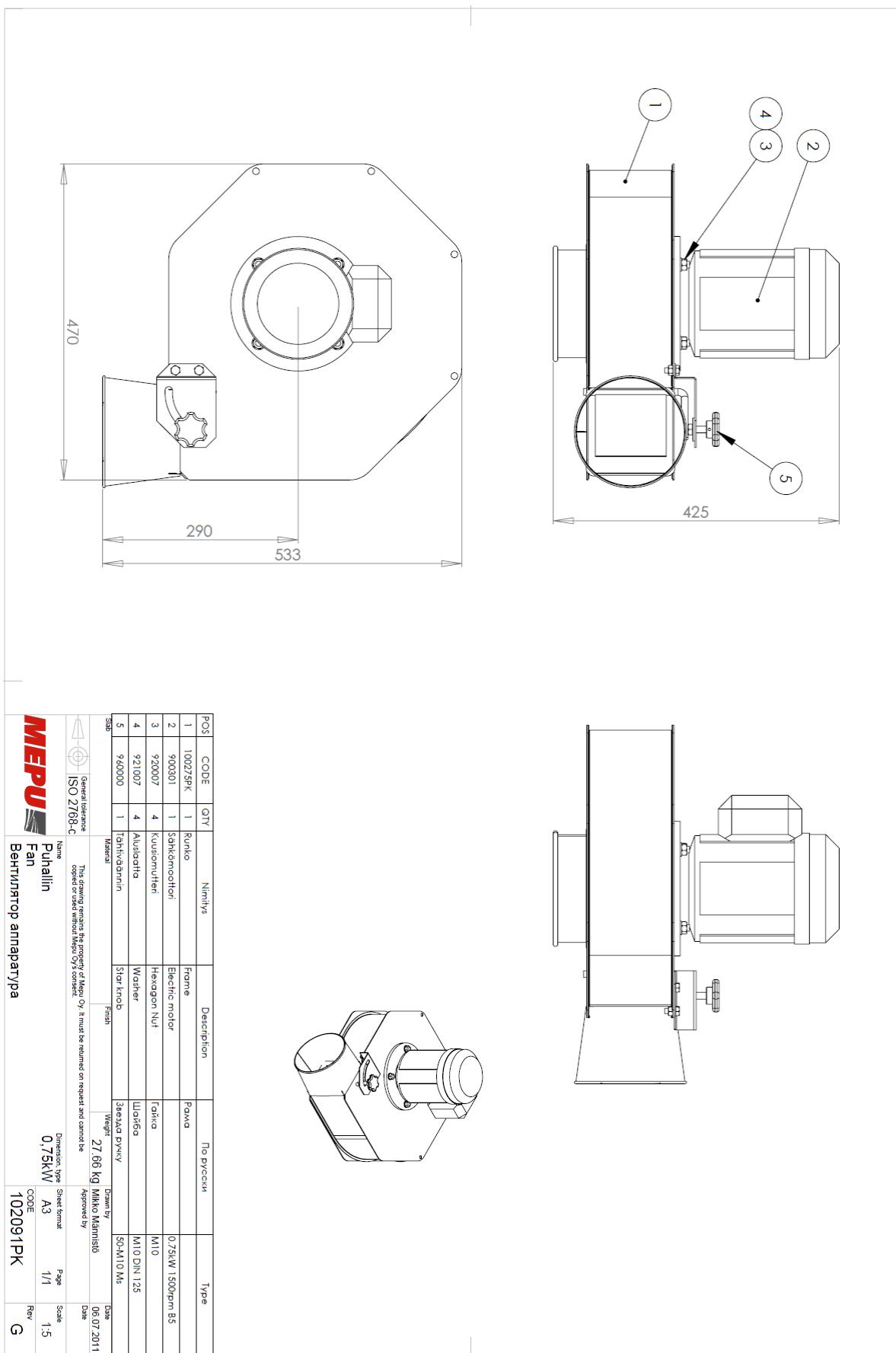
10.1. 102091



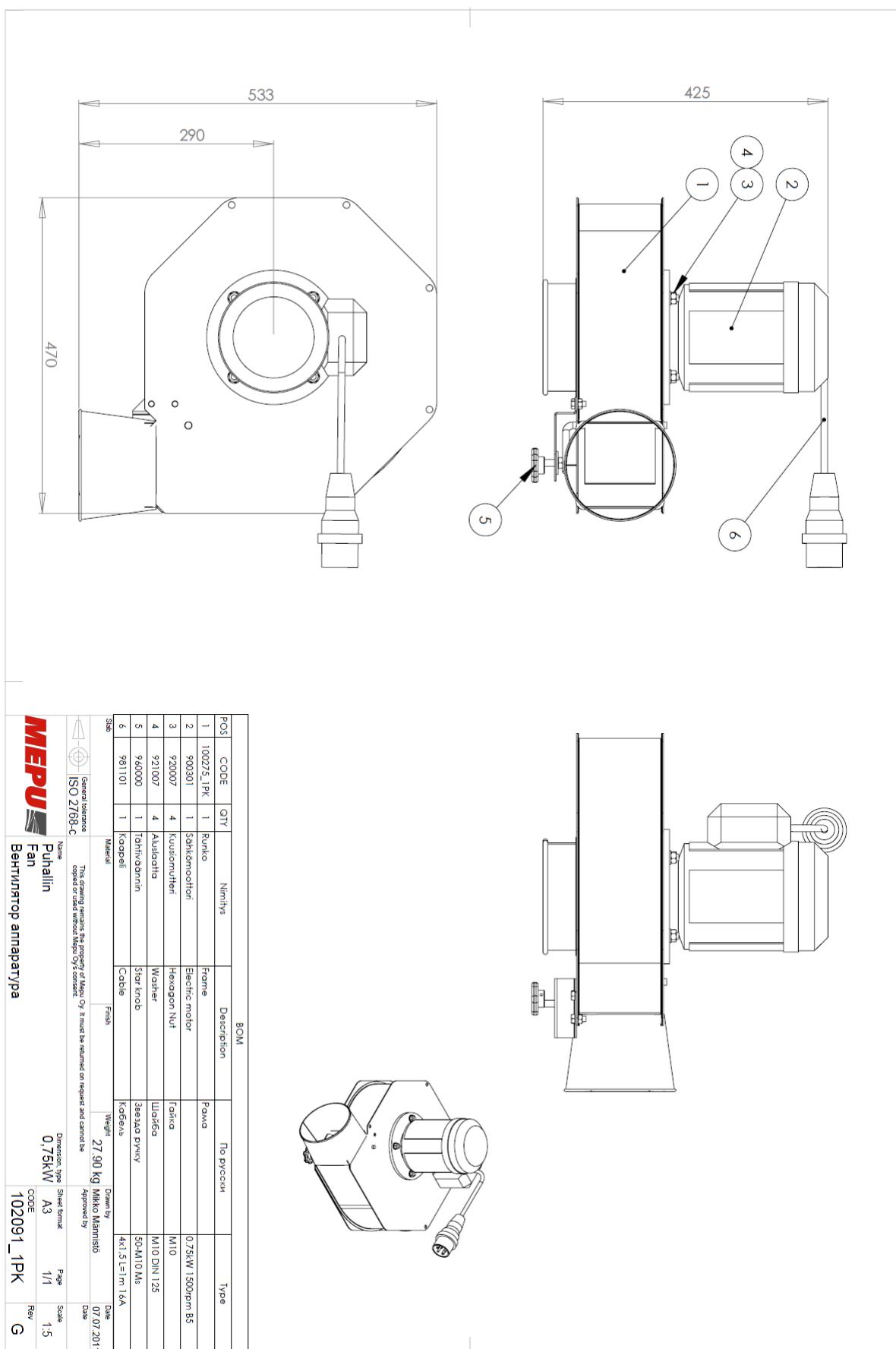
10.2. 102091_1



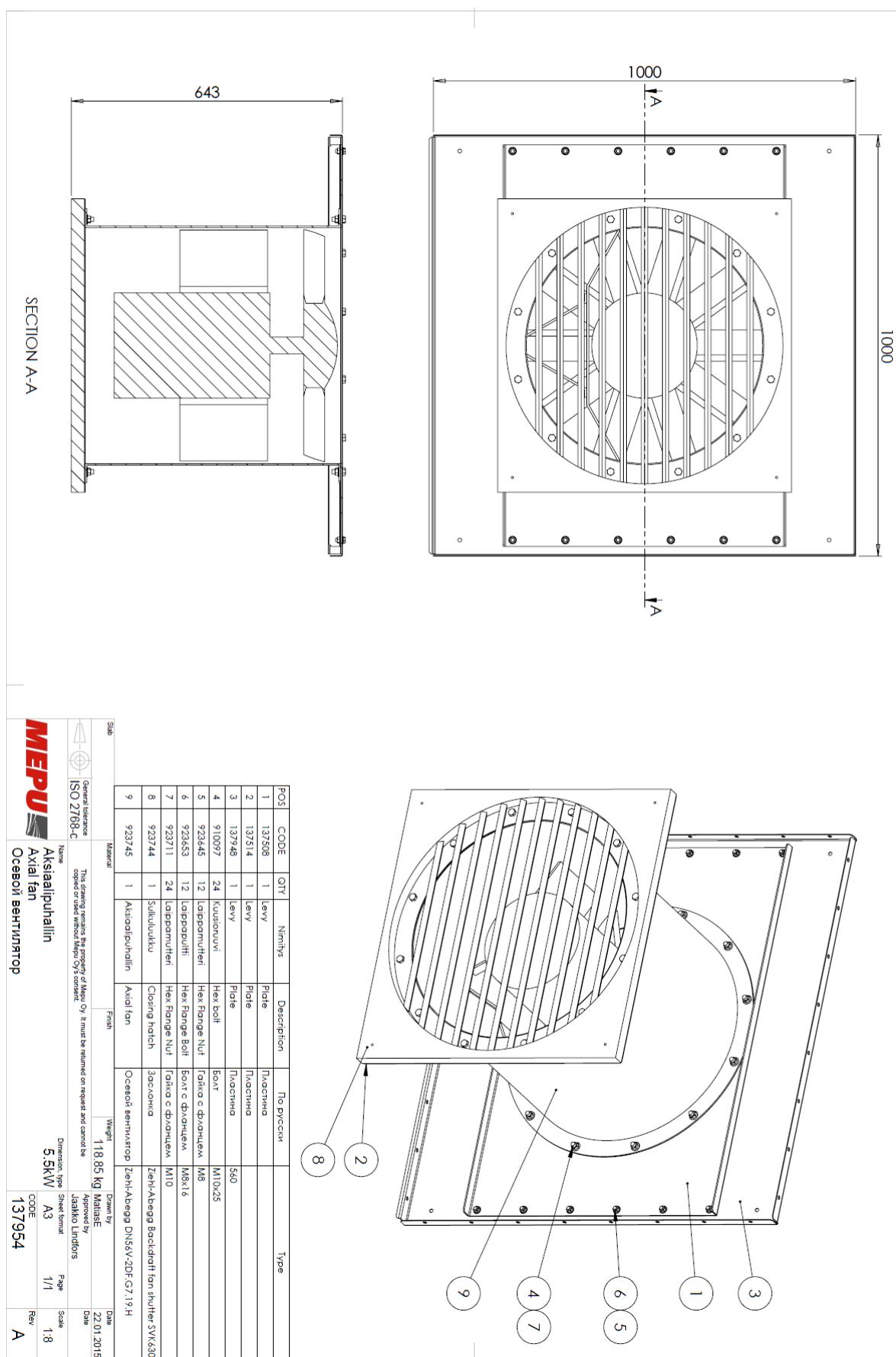
10.3. 102091PK



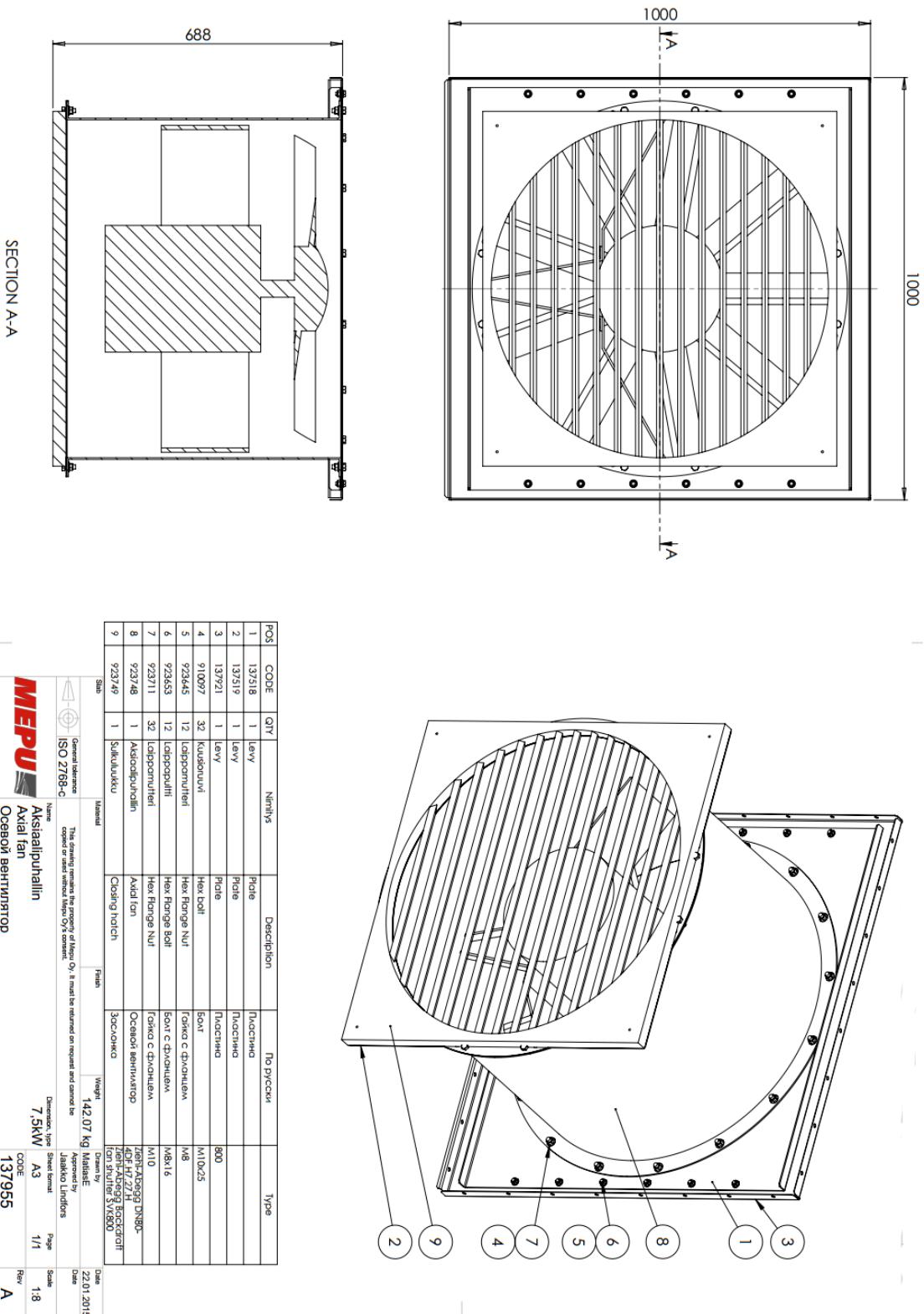
10.4. 102091_1PK



10.5. 137954

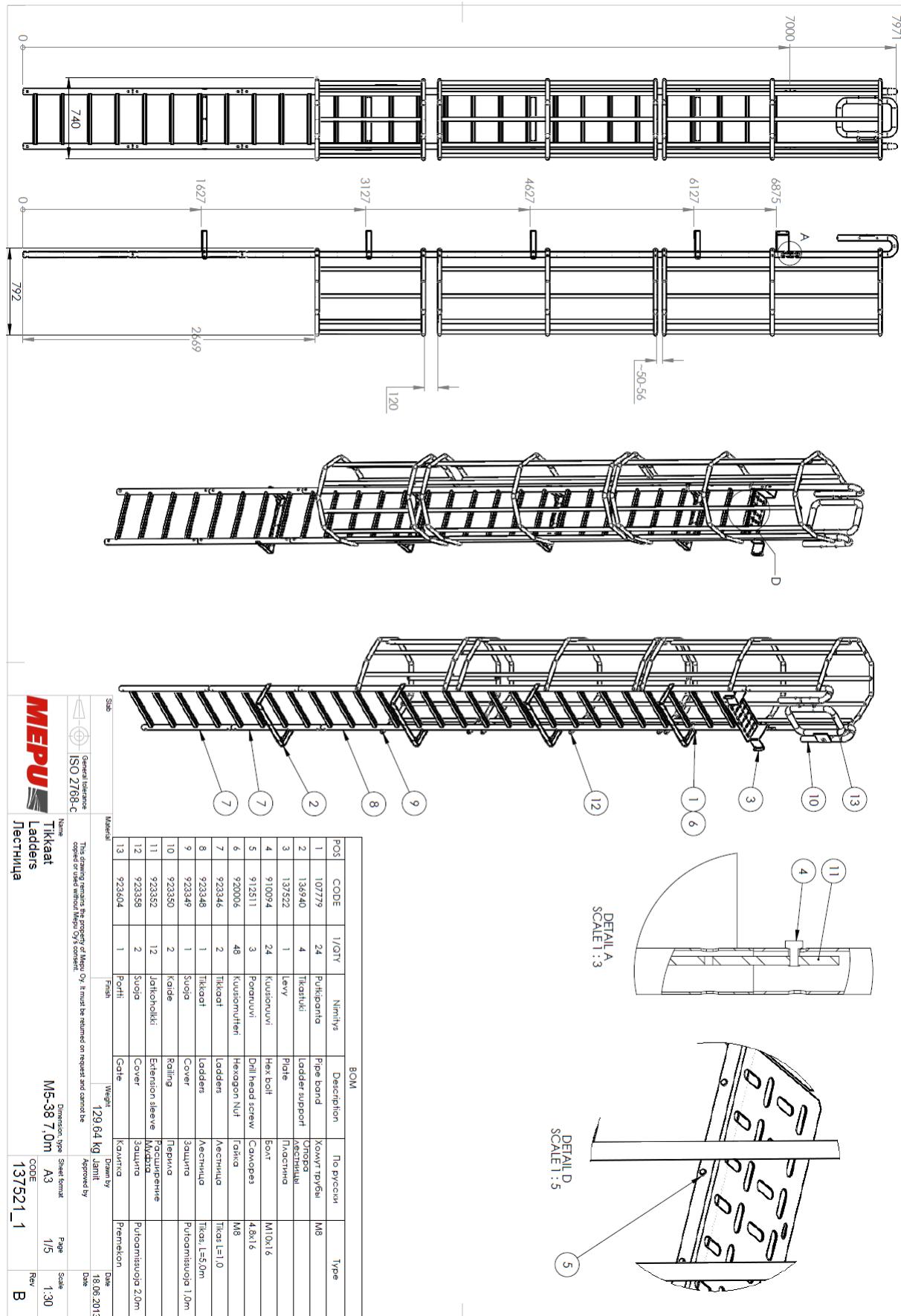


10.6. 137955

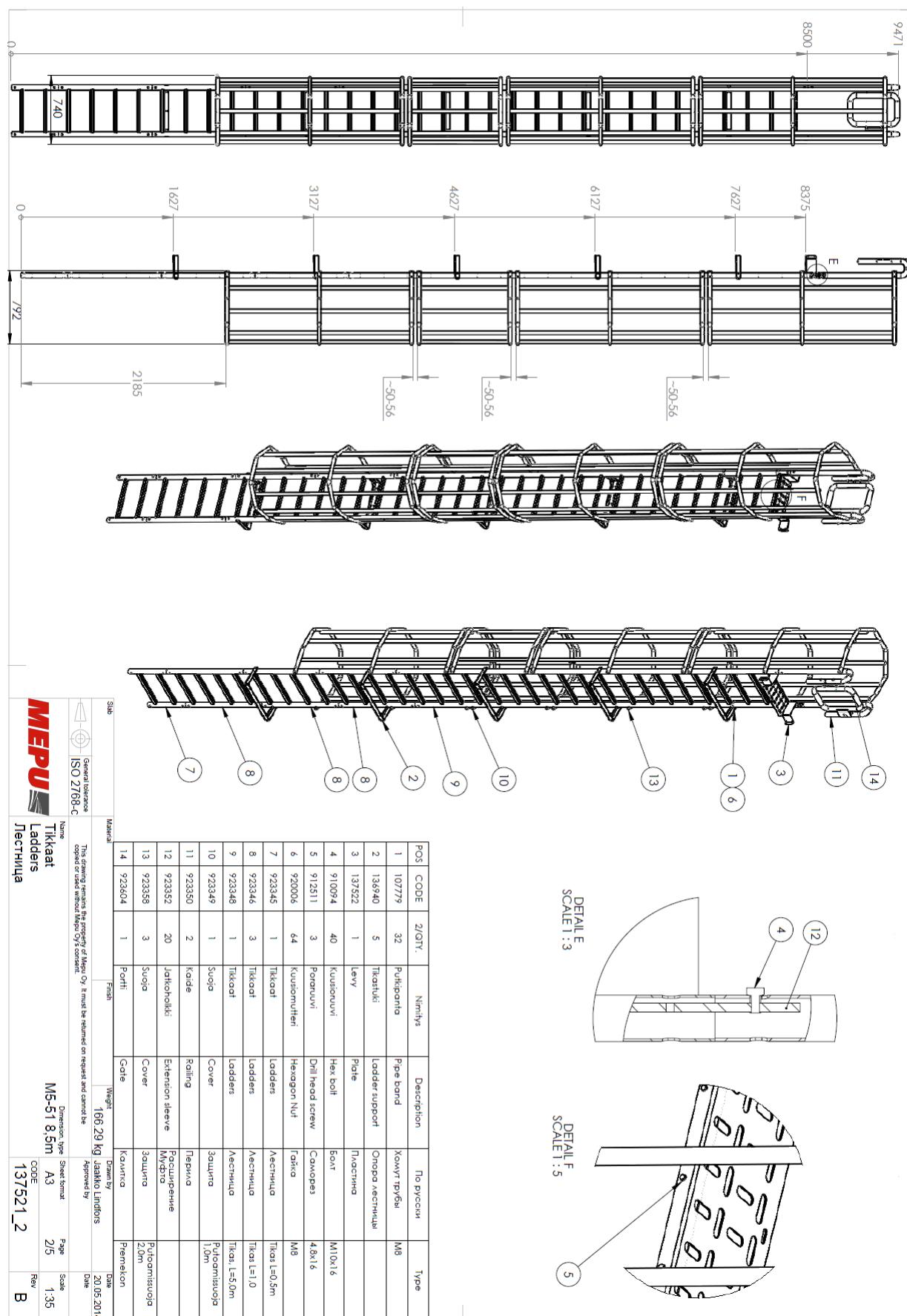


11. TIKKAAT / LADDERS

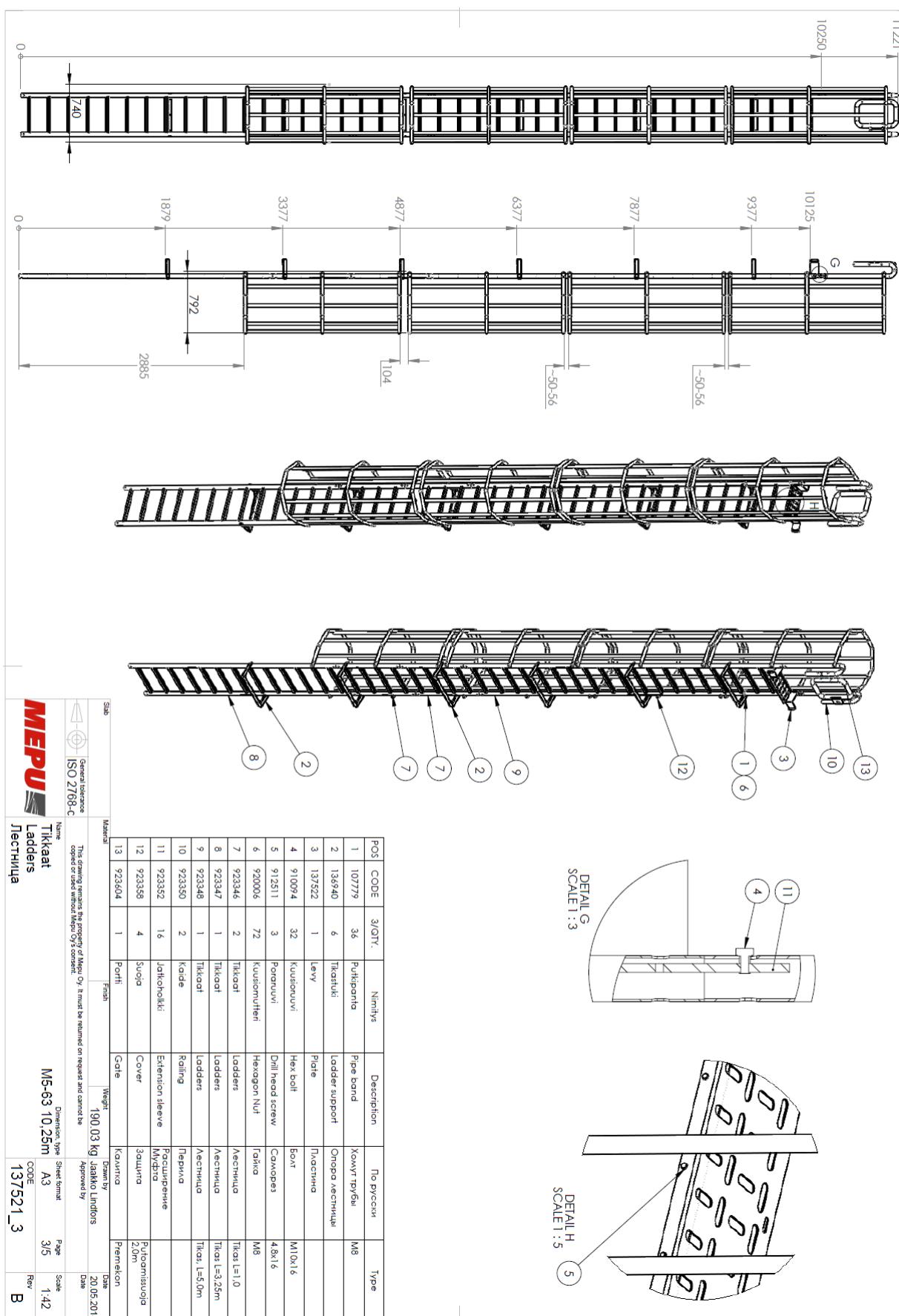
11.1. 137521_1



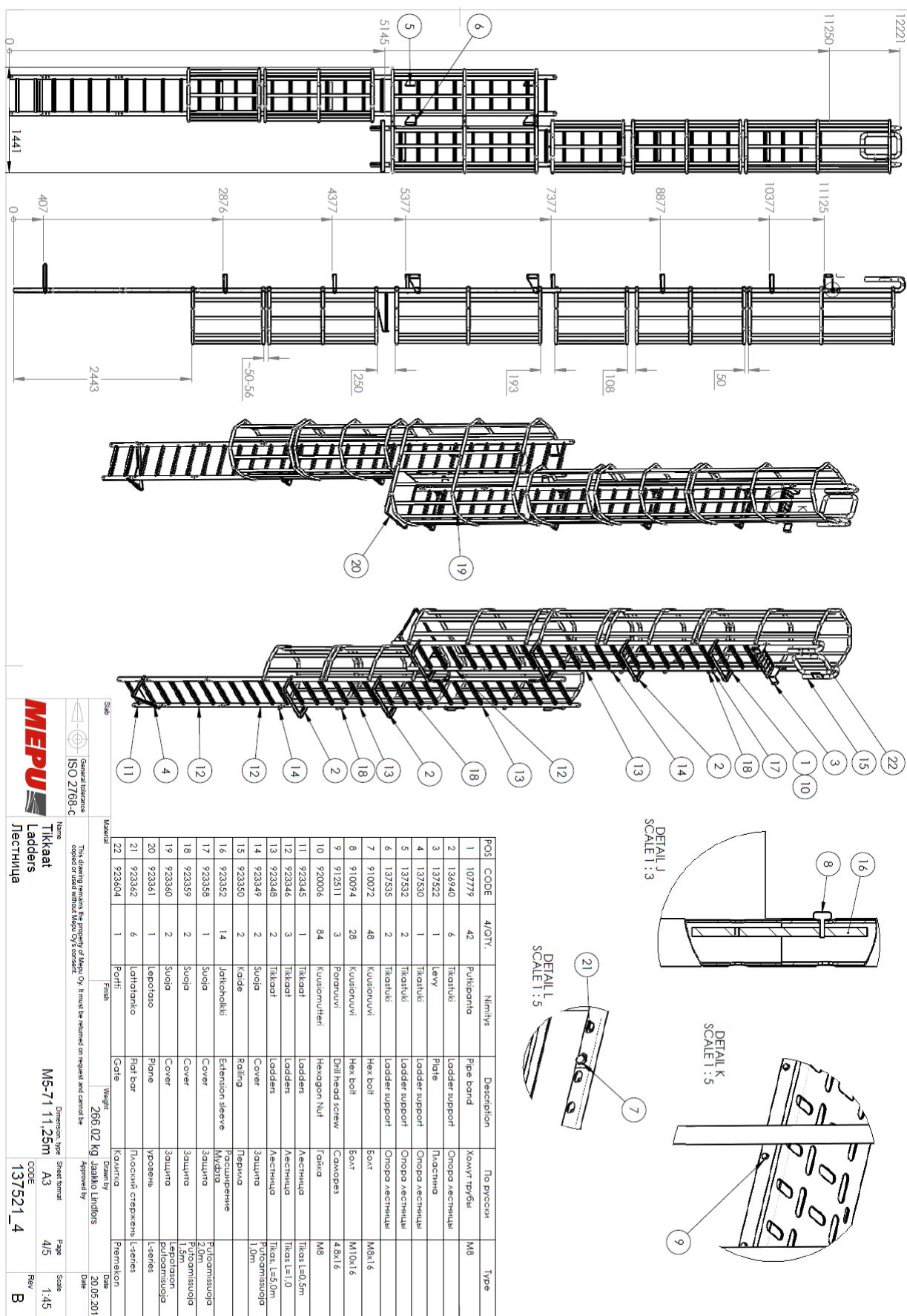
11.2. 137521_2



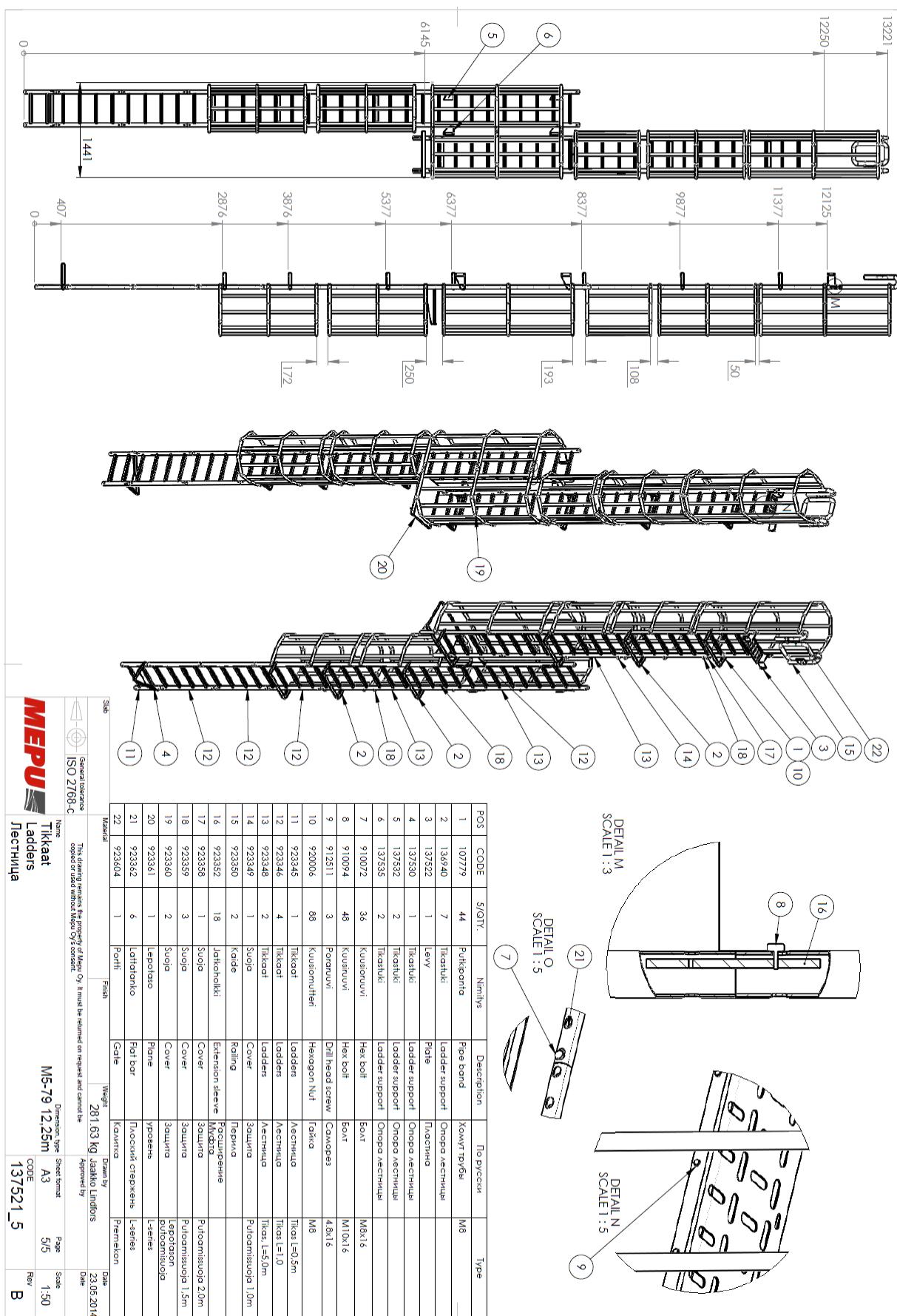
11.3. 137521_3



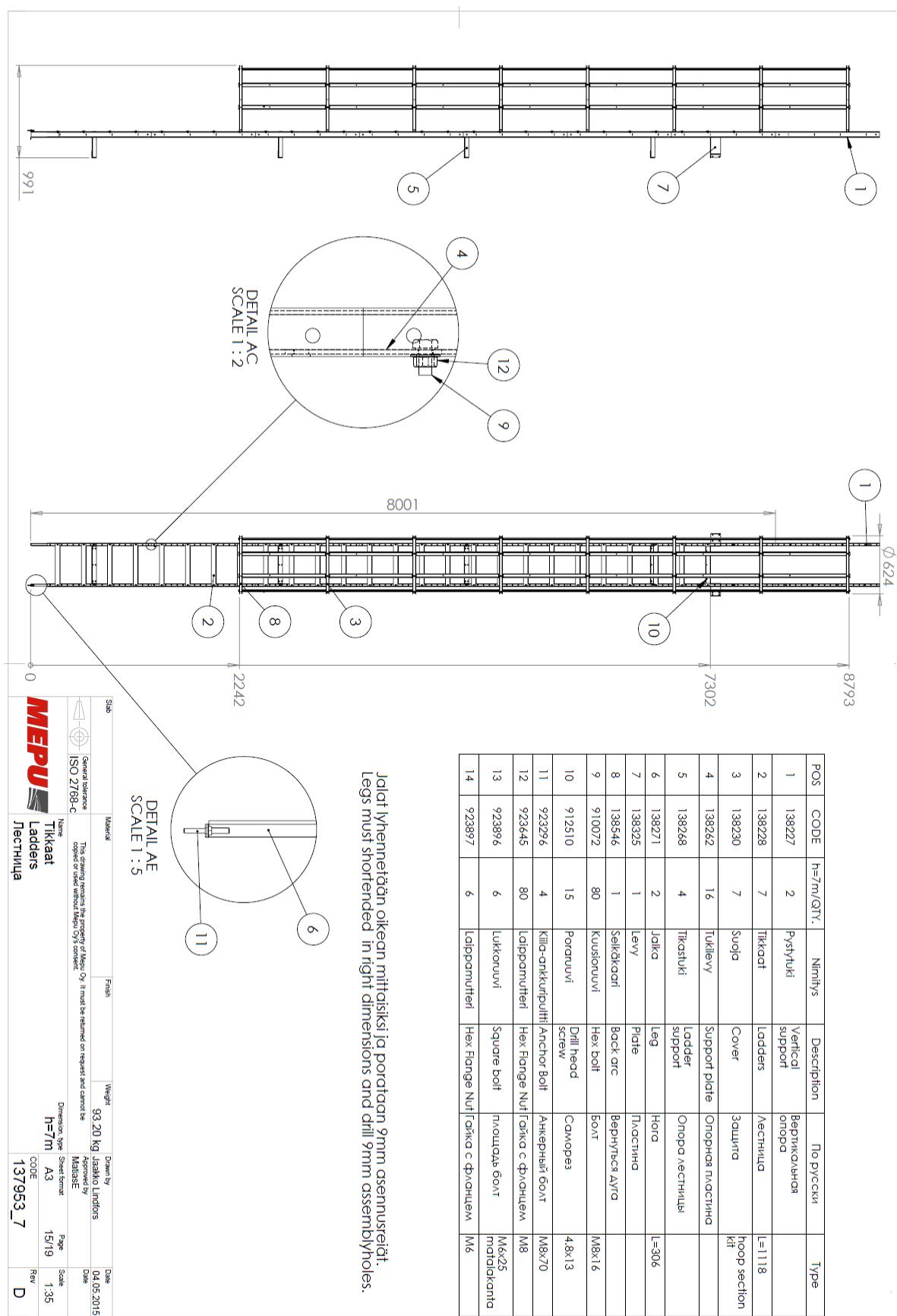
11.4. 137521_4



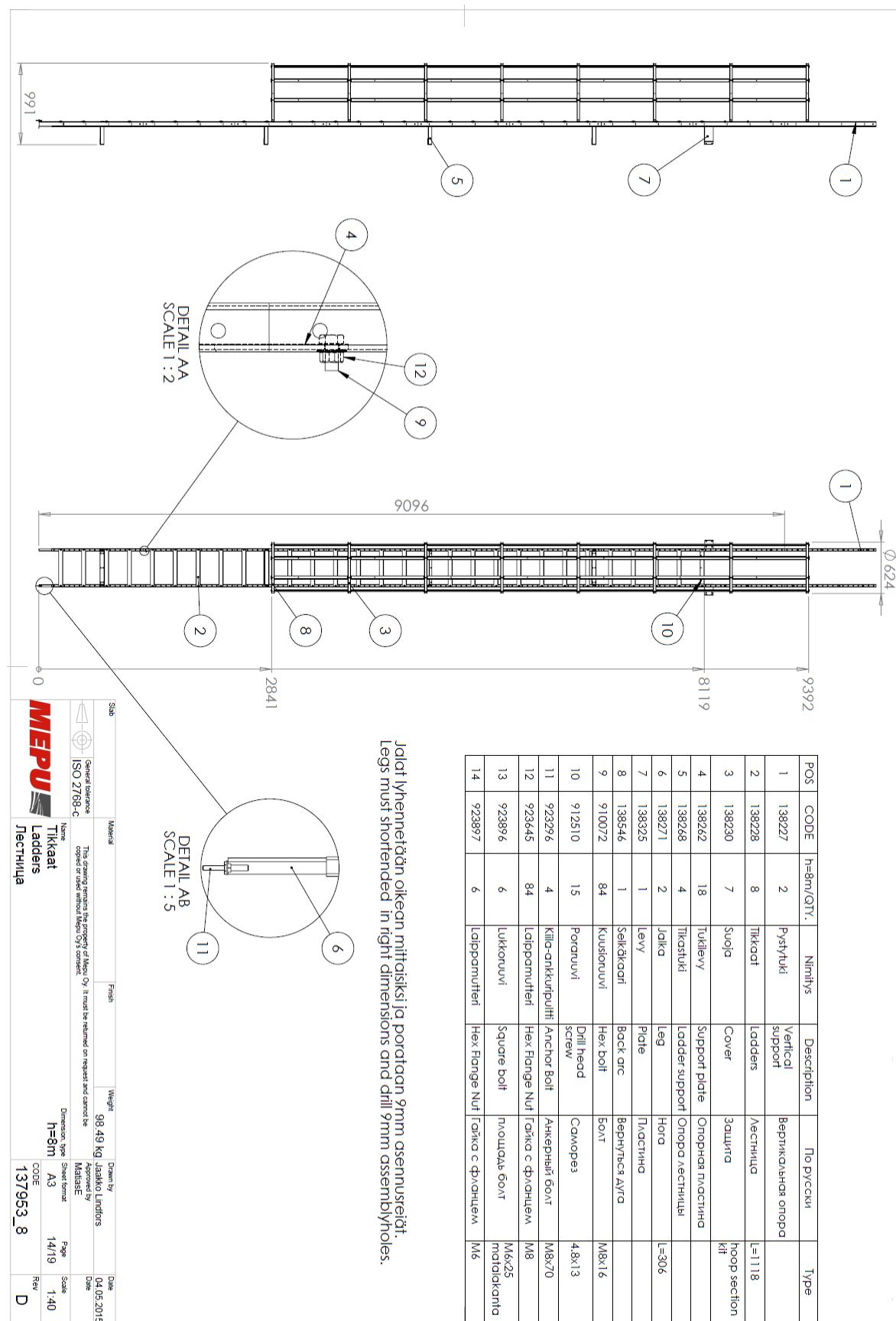
11.5. 137521_5



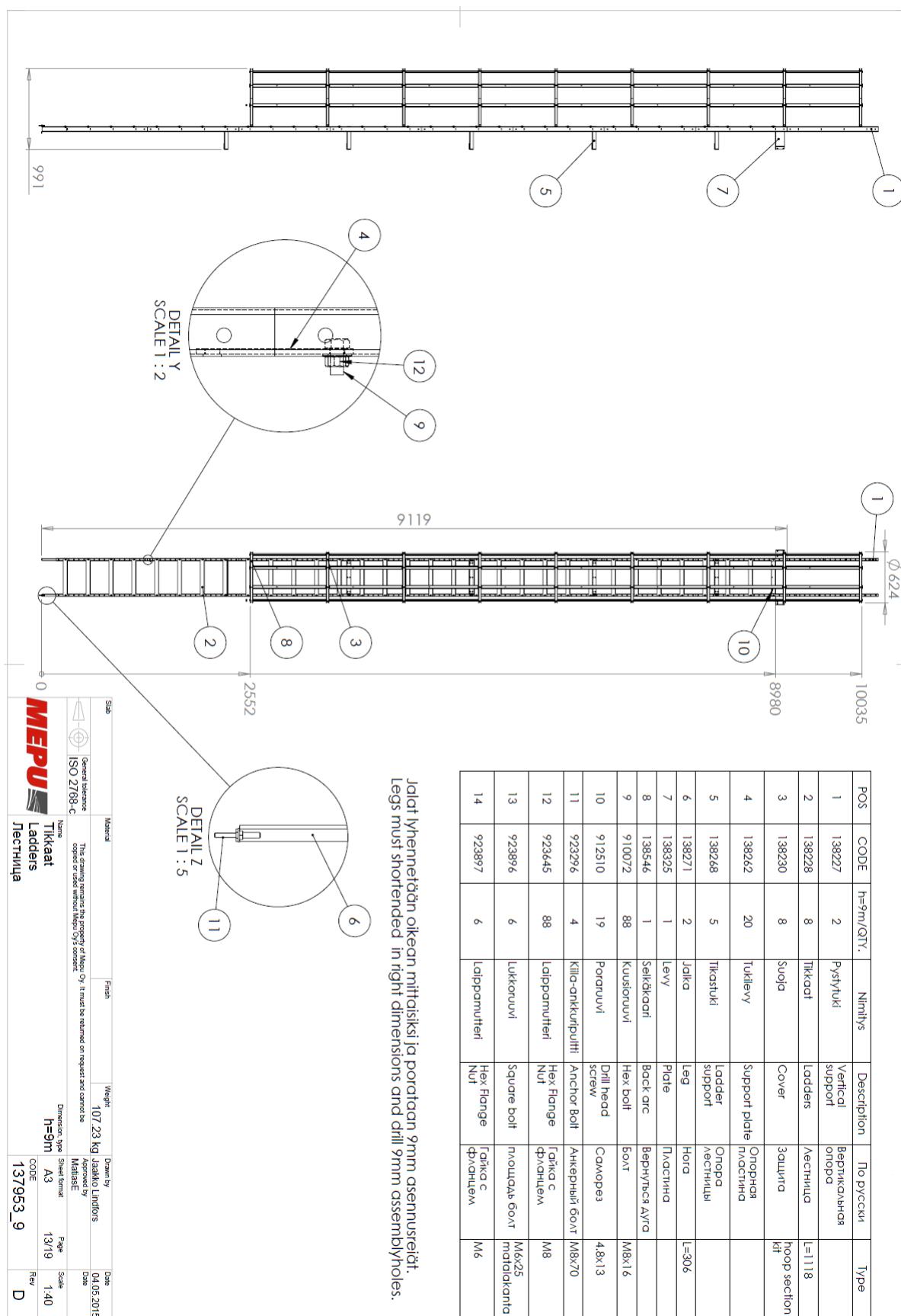
11.6. 137953_7



11.7. 137953_8

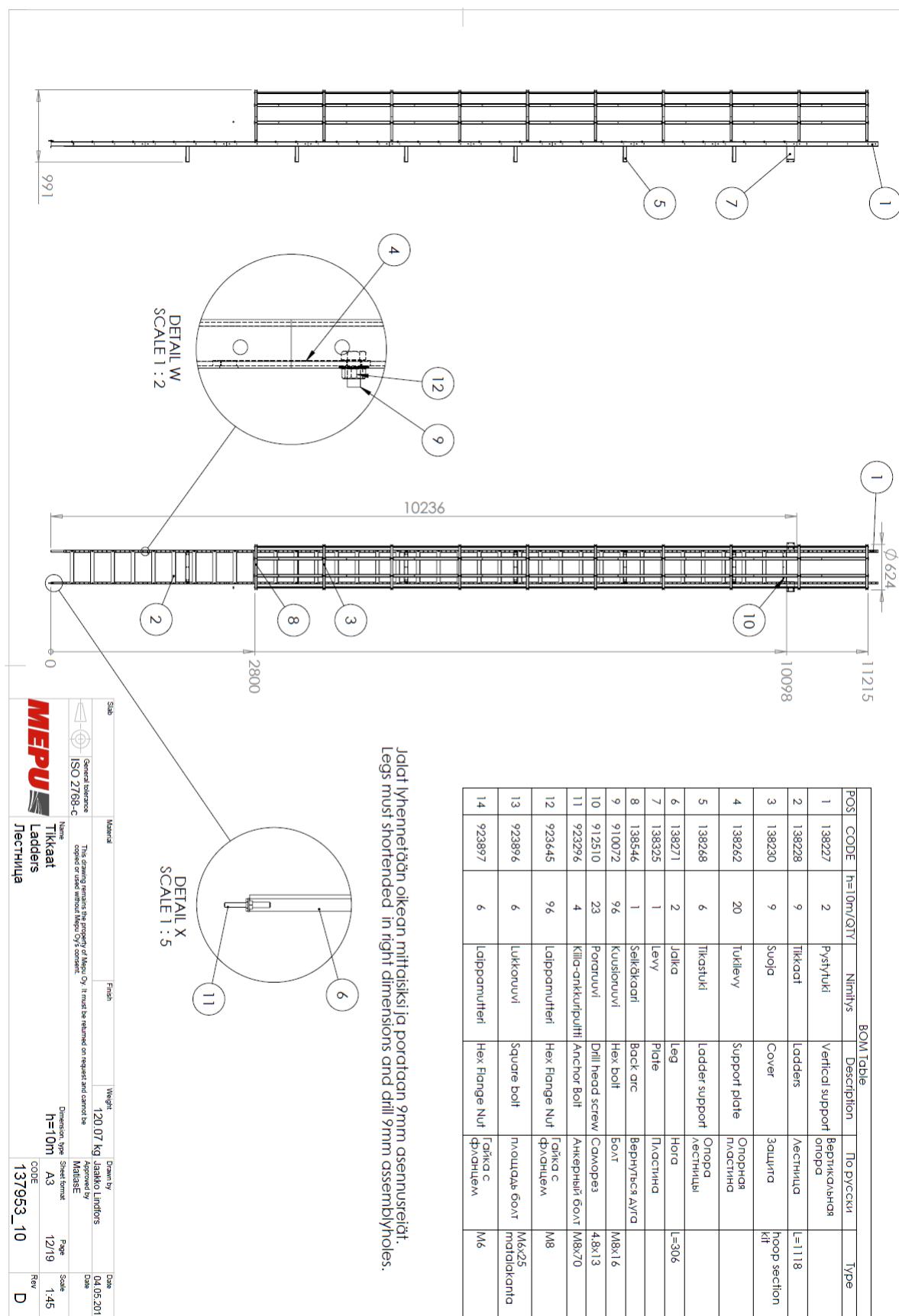


11.8. 137953_9

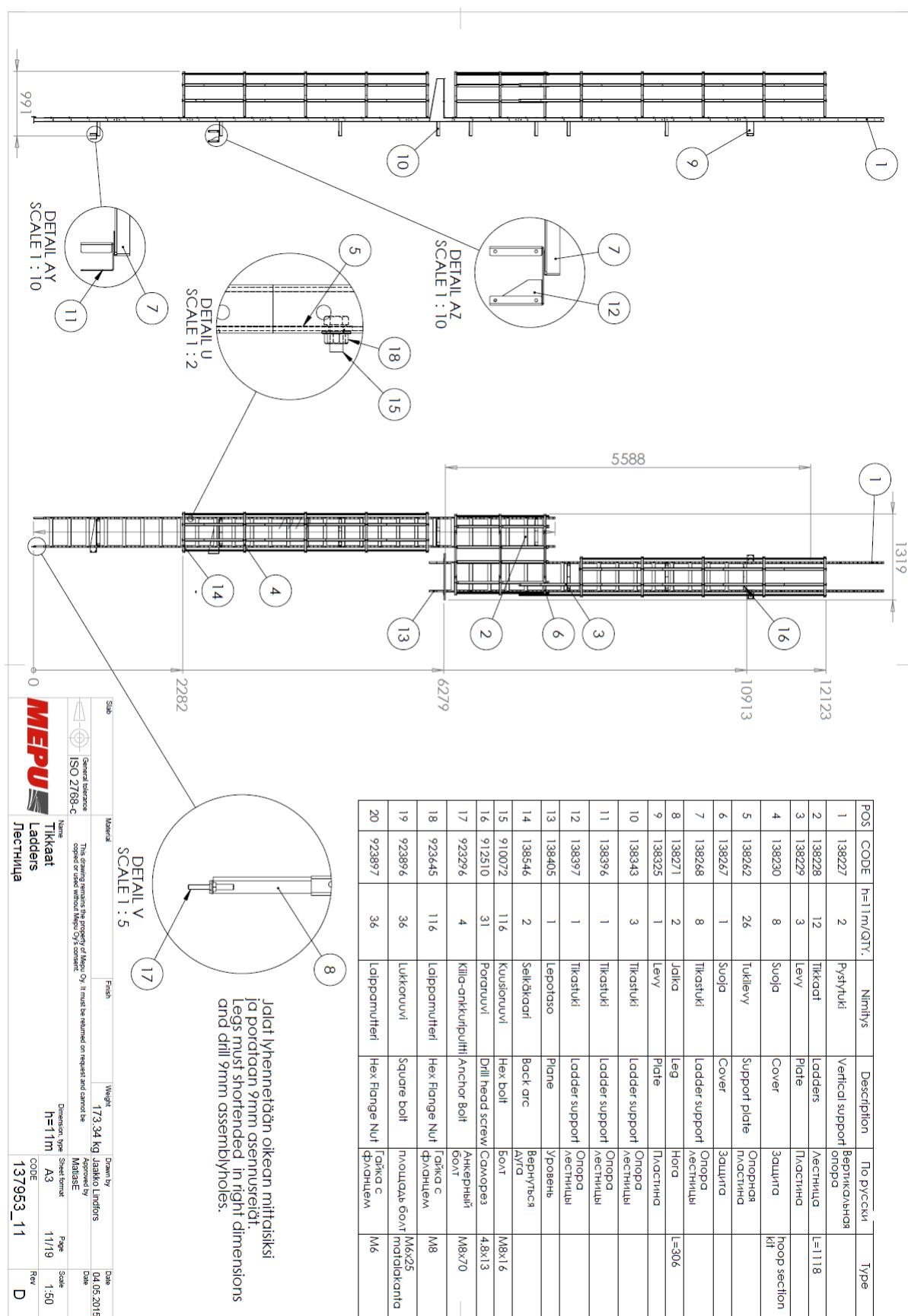


Sub	Material	Finish	Weight	Drawing by	Date
General reference			107.23 Kg	Jaskola/limitors	04.05.2015
ISO 2768-C				Approved by	Date
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.				Matteo E	
Name:				Sheet format:	
Tikkat				A3	
Ladders				Page	Scale
Доступна				13/19	1:40
				CODE	Rev
				137953_9	D

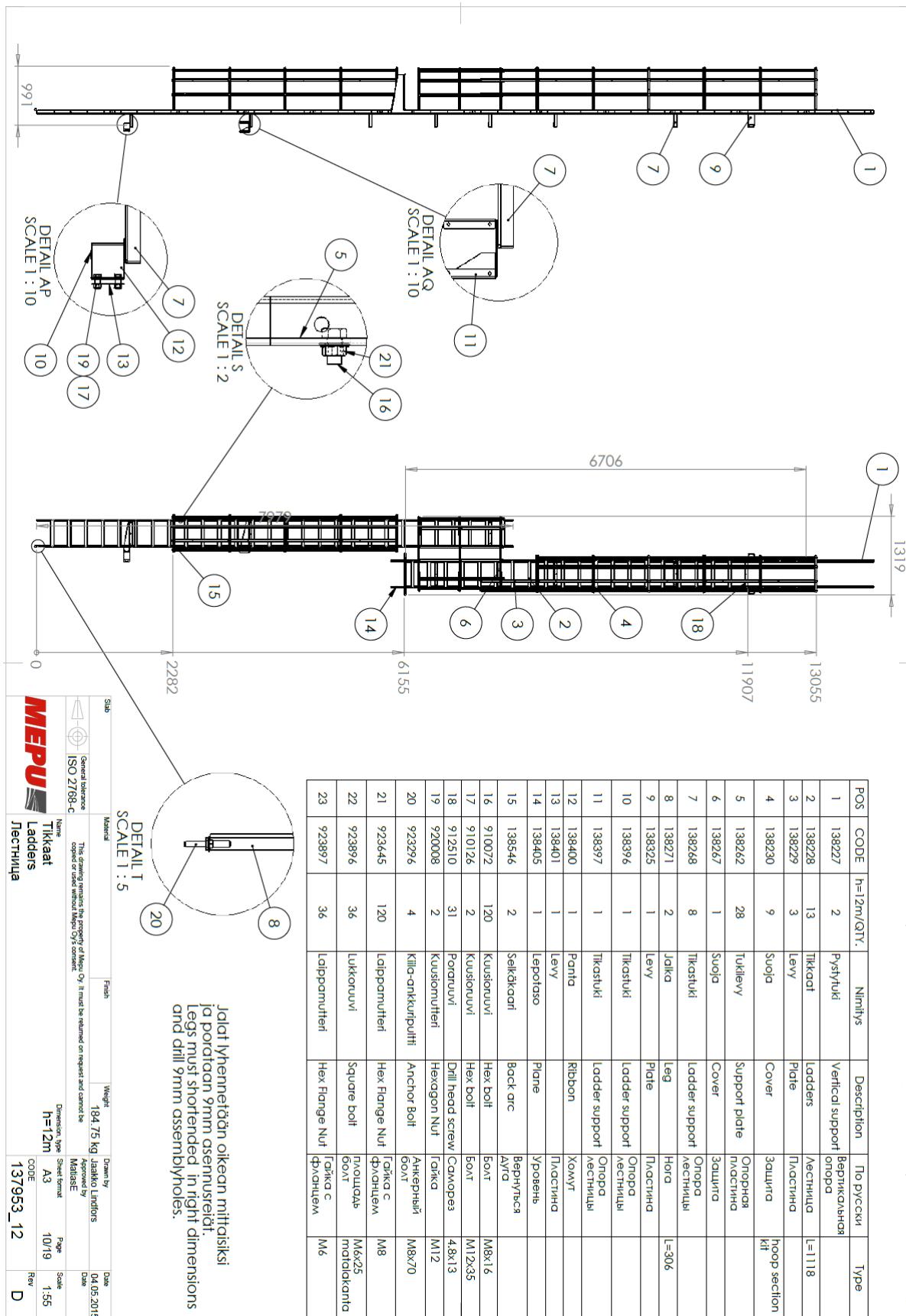
11.9. 137953_10



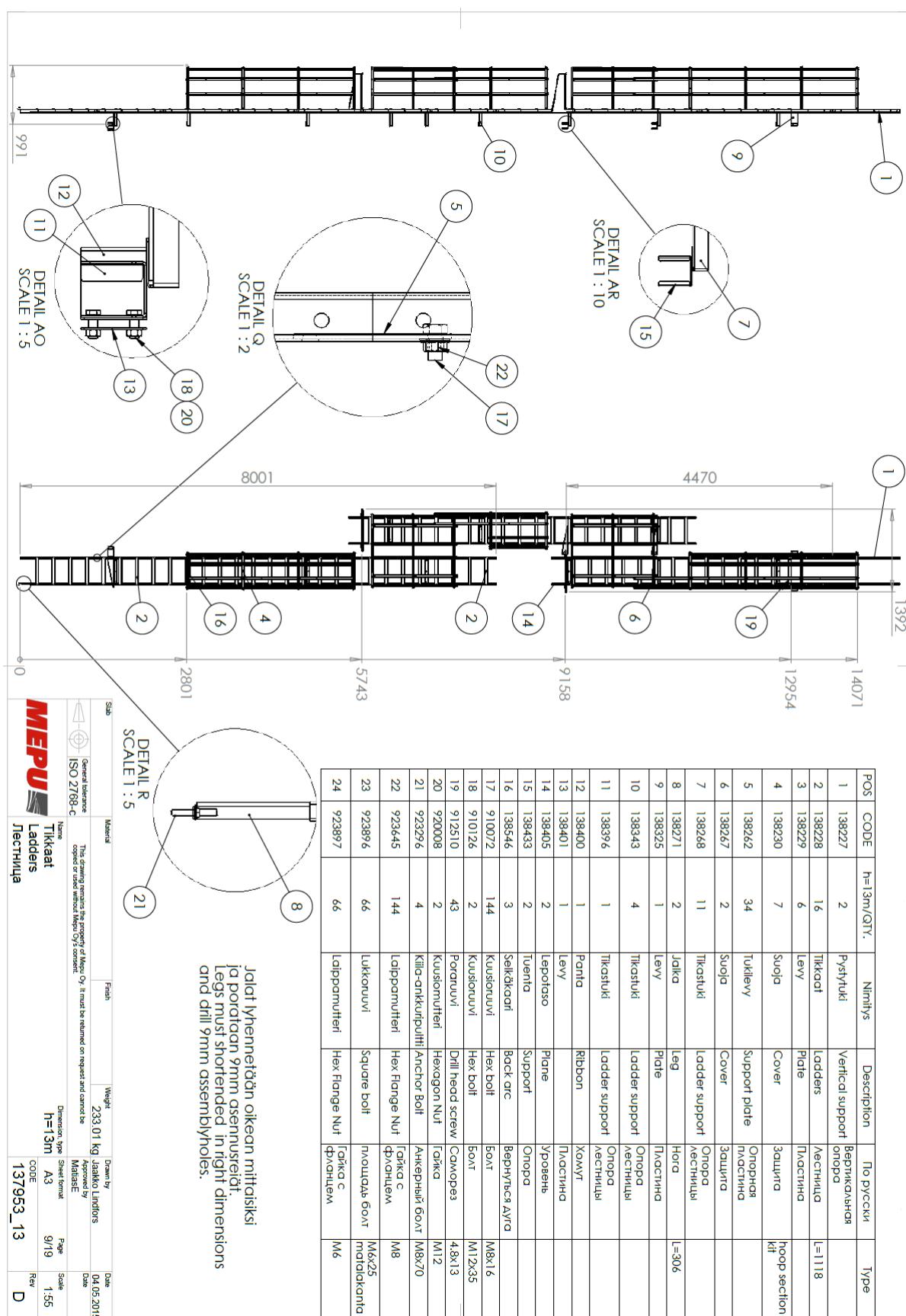
11.10.137953_11



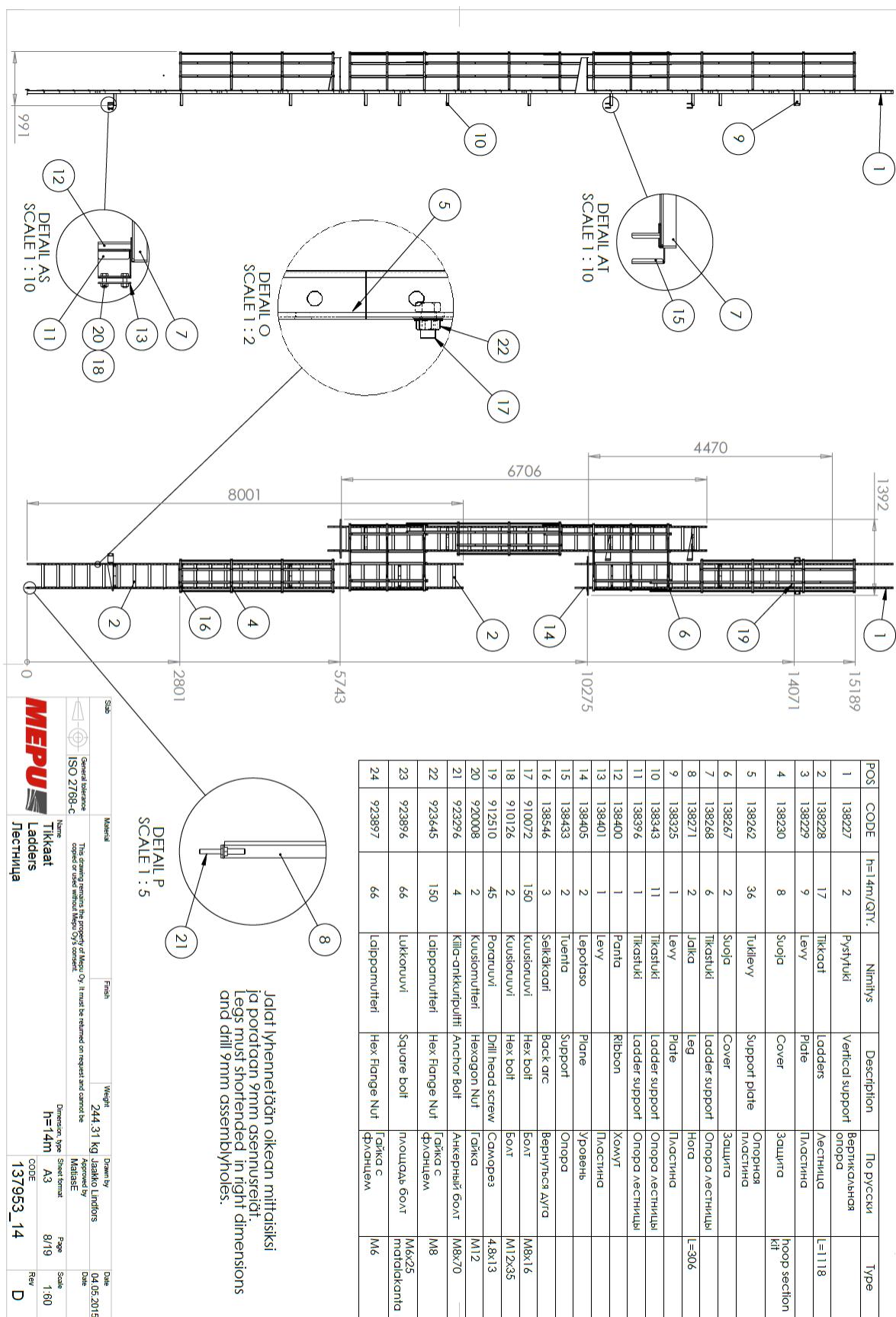
11.11.137953_12



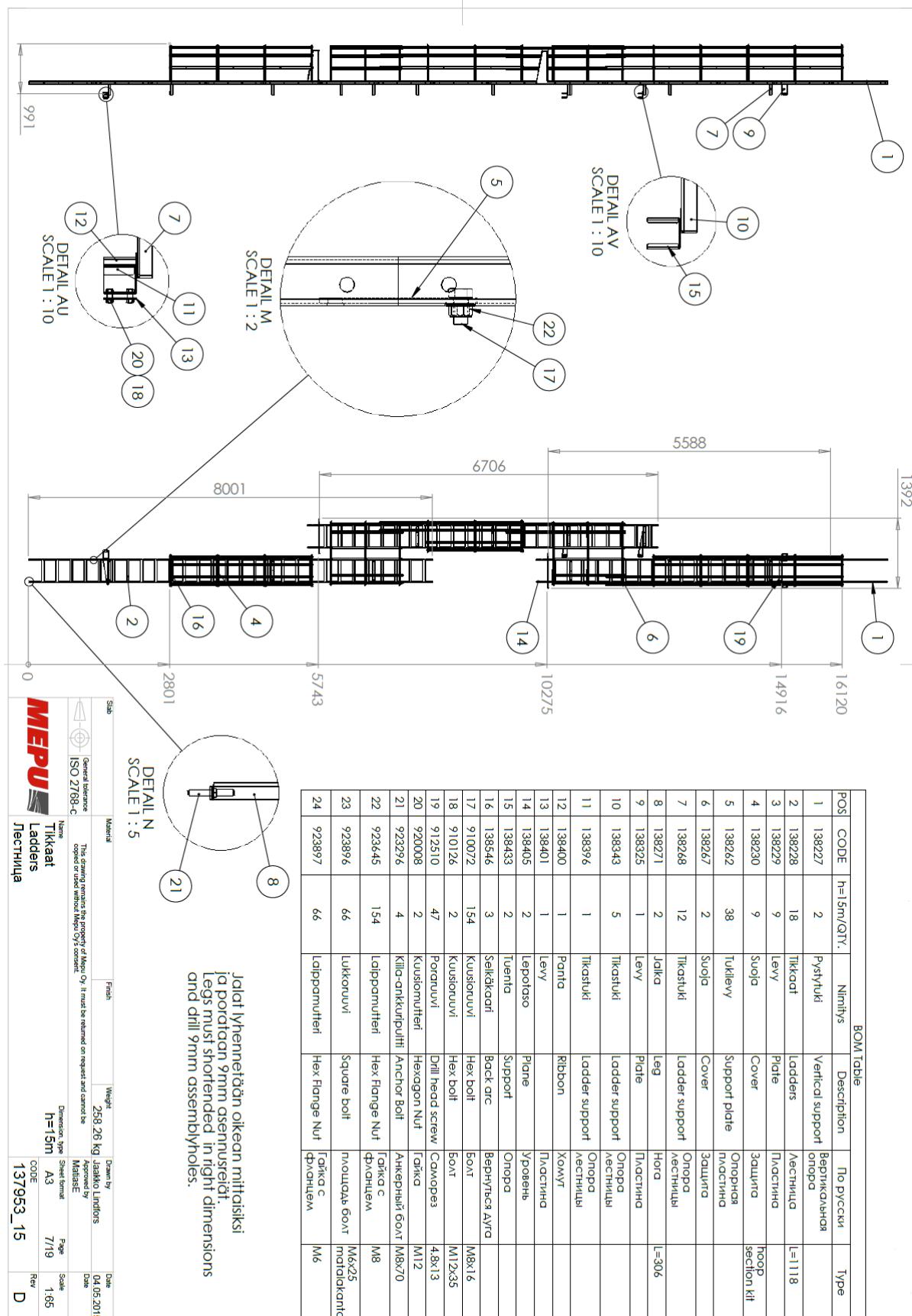
11.12.137953_13



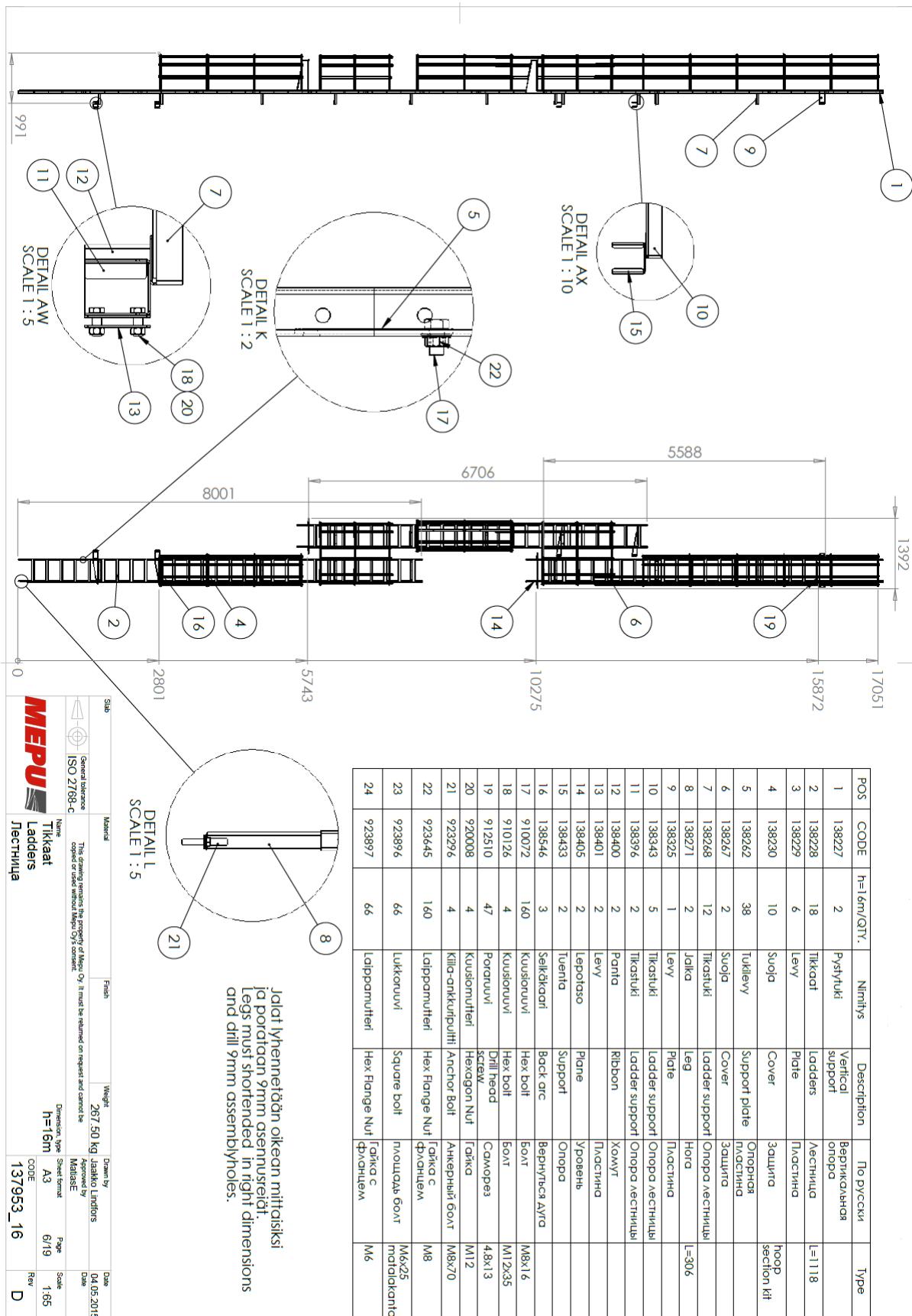
11.13.137953_14



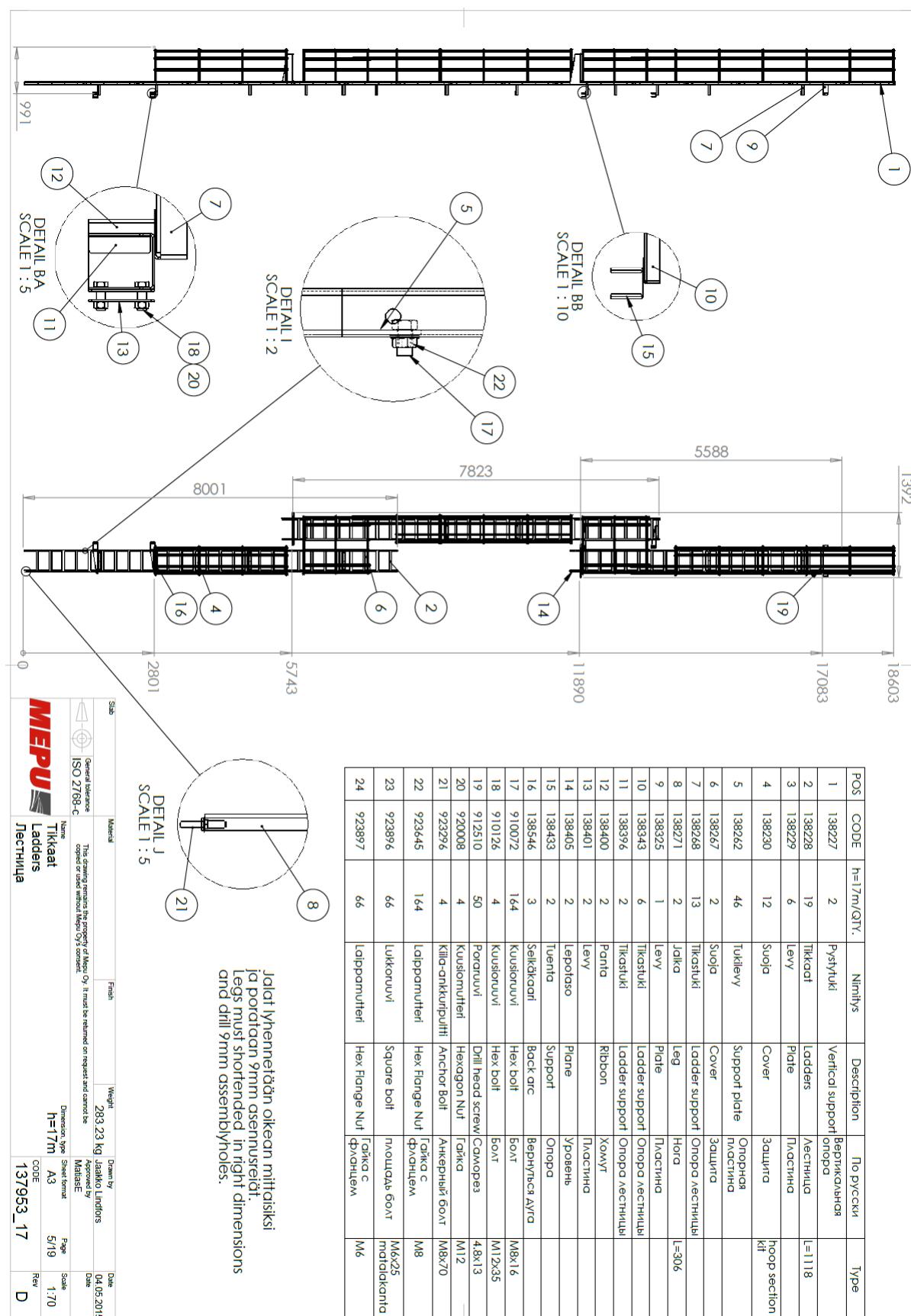
11.14. 137953_15



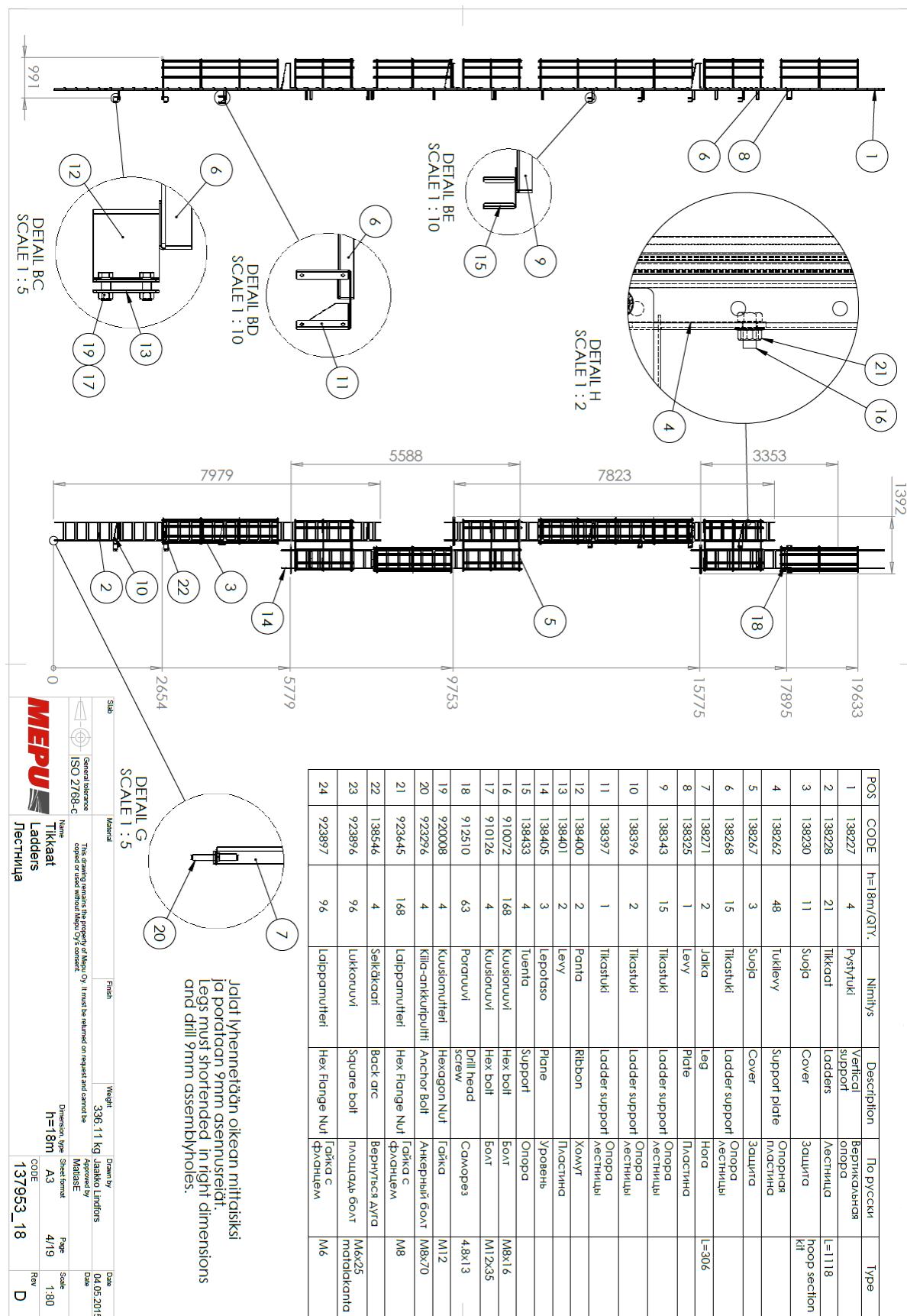
11.15.137953_16



11.16.137953_17



11.17.137953_18



MEPU

Lestnica

137953_18

Rev D

Date 04.05.2015

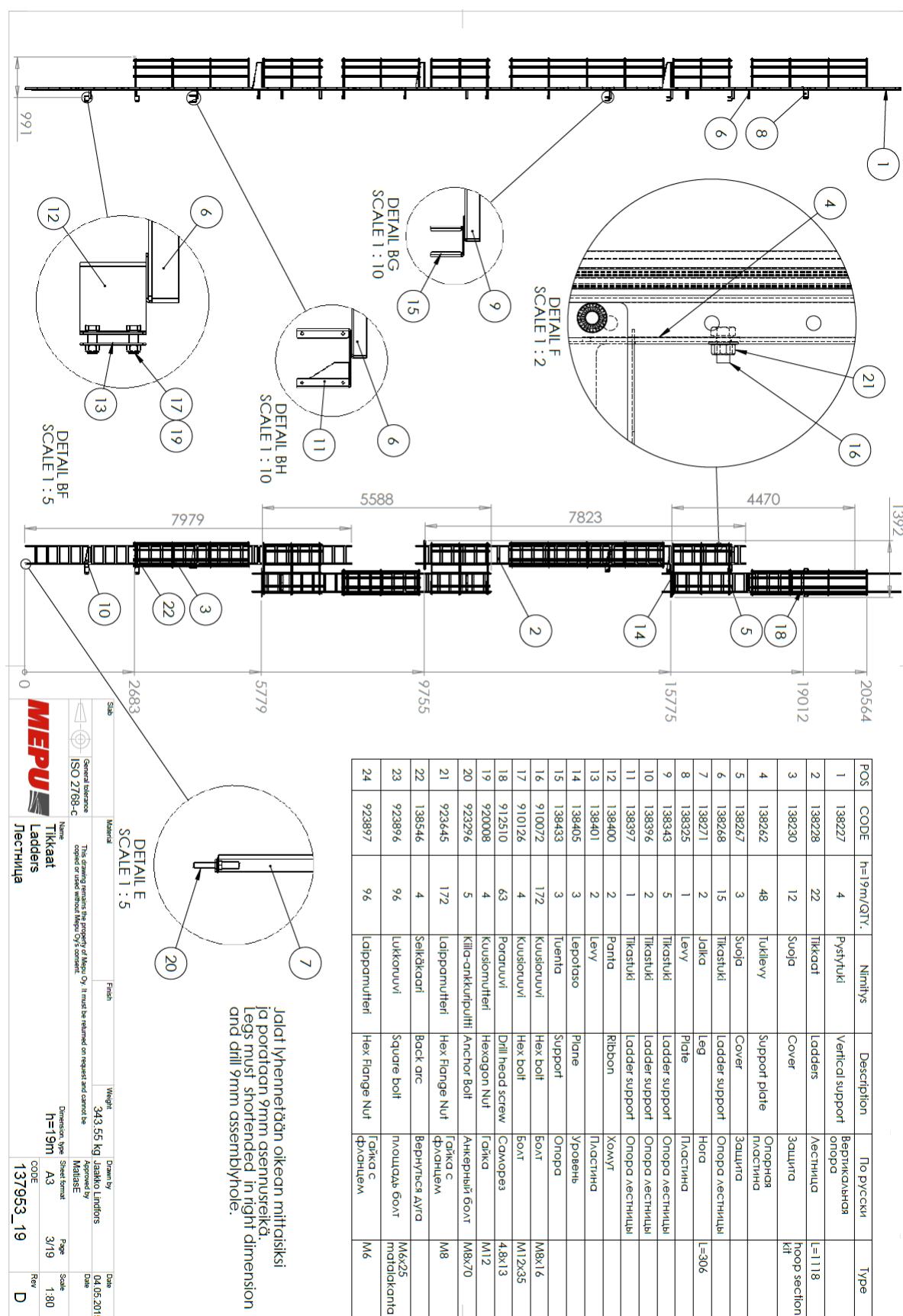
Approved by Matias SE

Dimension type Sheet format A3

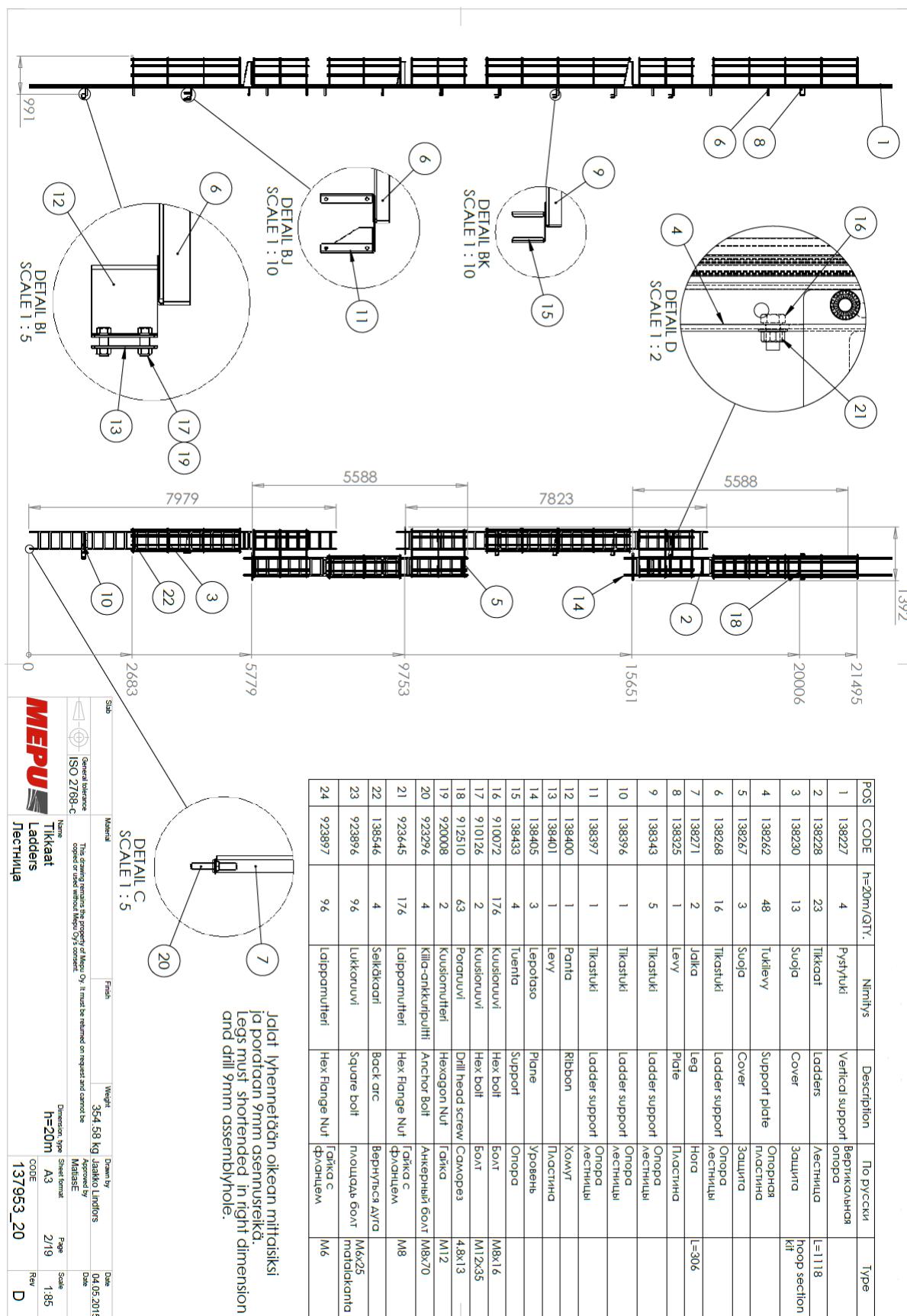
Page 4/19

Scale 1:80

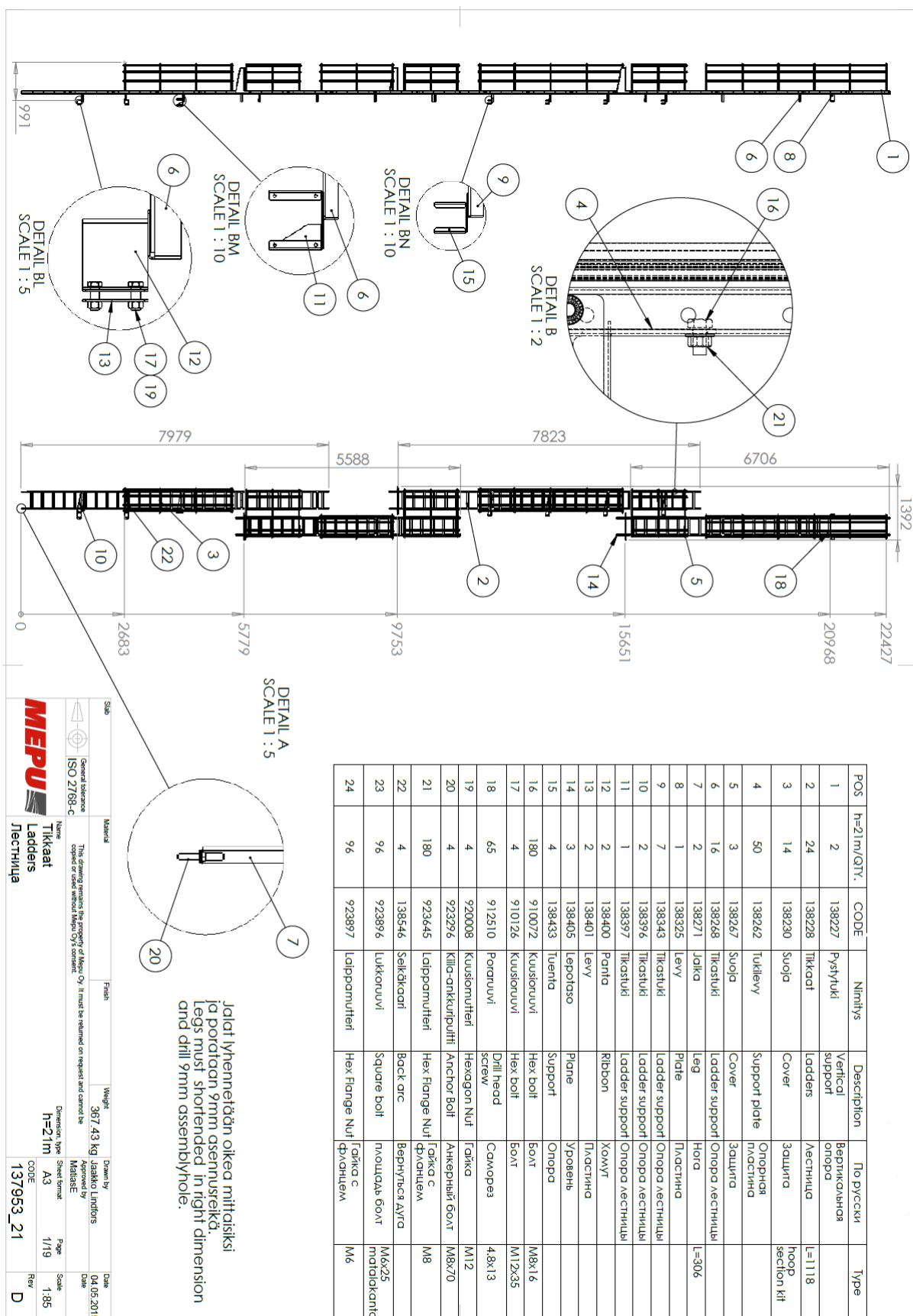
11.18.137953_19



11.19.137953_20

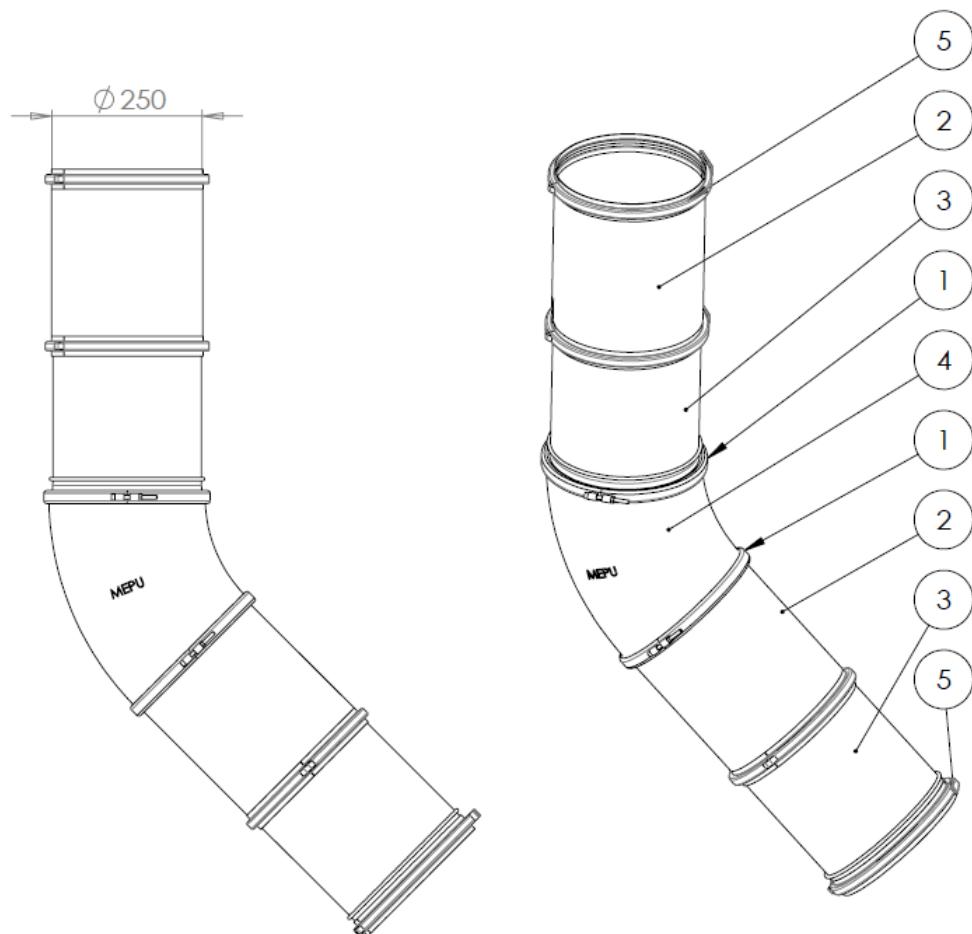


11.20.137953_21



12. VILJAPUTKISETTI / GRAIN PIPING SET

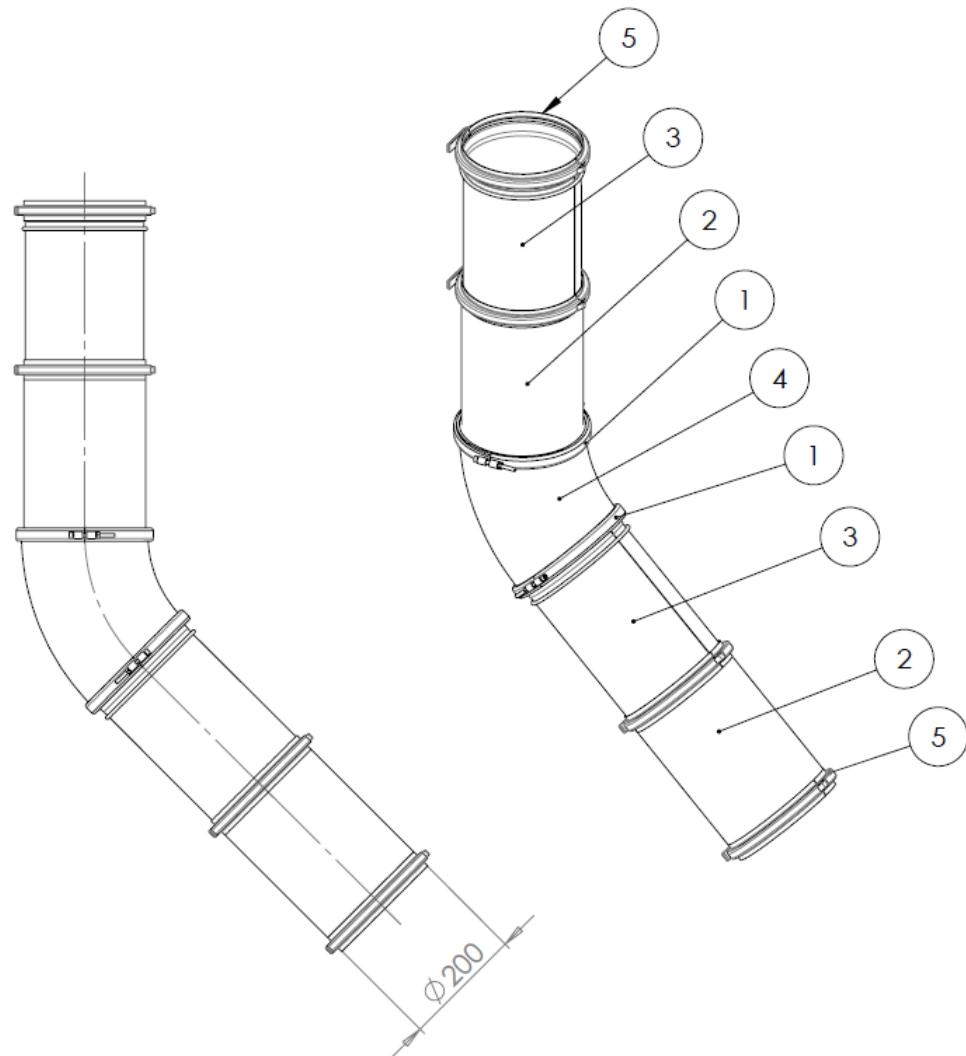
12.1. 137520_1



POS	CODE	QTY	Nimitys	Description	По русски	Type
1	136833	2	Panta	Ribbon	Лента	ø250 с-р
2	400663	2	Viljaputki	Grain pipe	Труба	ø250 L=300 rist
3	820024	2	Putki	Pipe	Труба	ø250 L=300 vahv.
4	RK970130	1	Putki	Pipe	Труба	250mm 45°
5	SK625001	4	Pikaside	Clamp	Зажим	ø250

Slab	Material	Finish	Weight	Drawn by	Date
			18.22 kg	KimmoL	09.10.2014
	General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by	Date
				MatiasE	24.02.2015
	Name	Type	Sheet format	Page	Scale
MEPU	Viljaputkisettil	ø250mm, täytökeskelle	A4	1/1	1:10
			Code	Rev	
			137520_1	D	

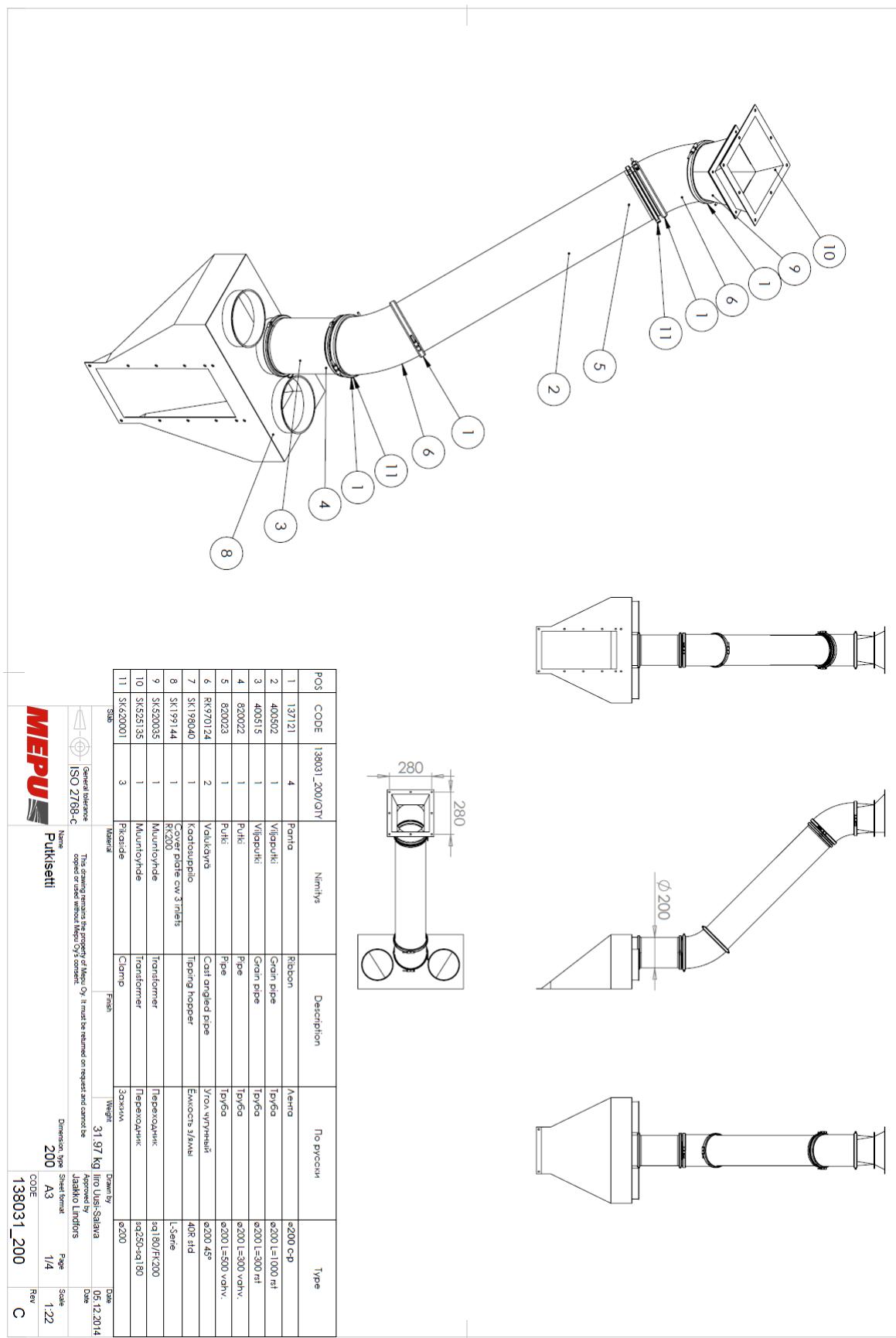
12.2. 137869_1



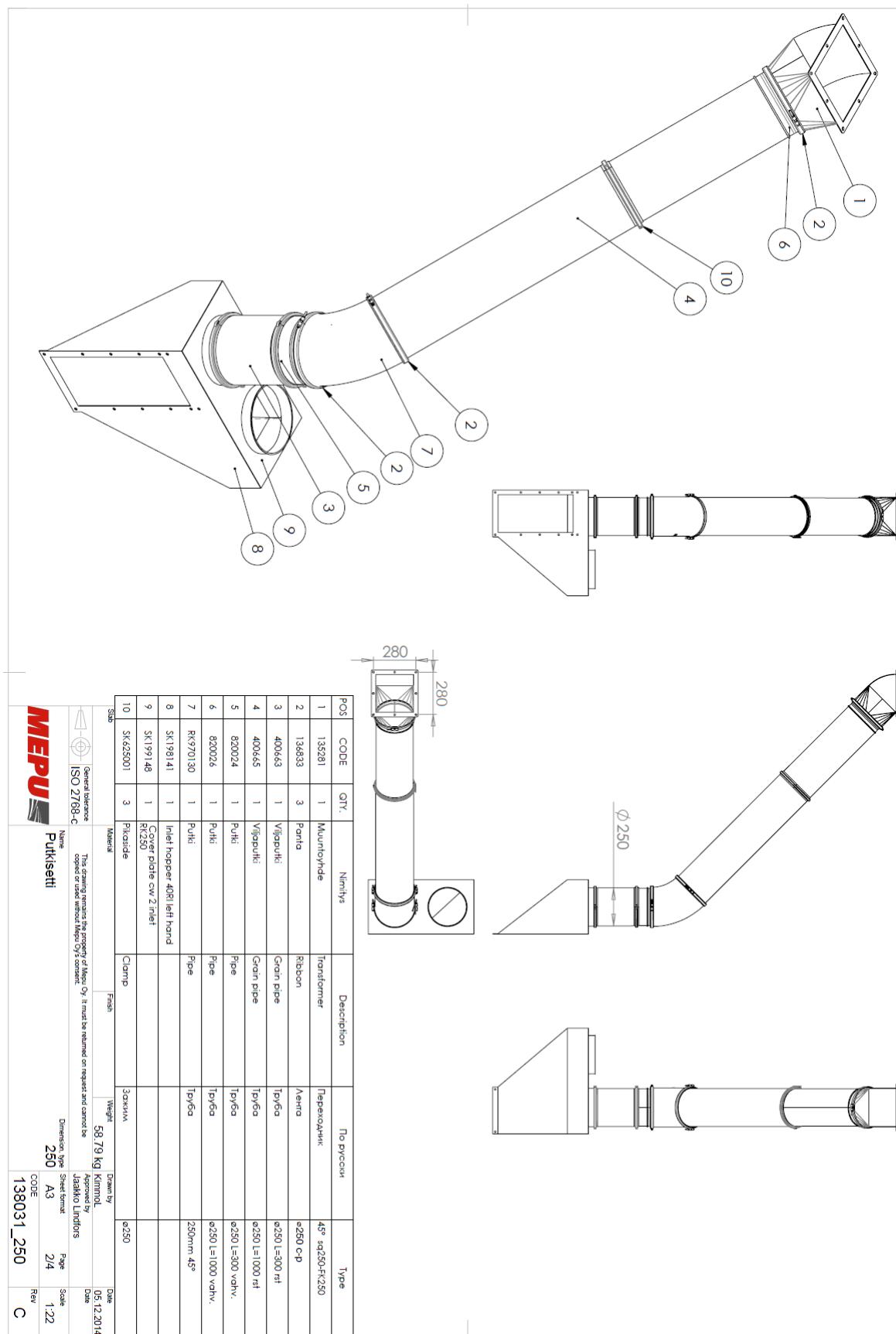
POS	CODE	QTY	Nimitys	Description	По русски	Type
1	137121	2	Panta	Ribbon	Лента	ø200 с-р
2	400515	2	Viljaputki	Grain pipe	Труба	ø200 L=300 rst
3	820022	2	Putki	Pipe	Труба	ø200 L=300 vahv.
4	RK970124	1	Valukäyrä	Cast angled pipe	Угол чугунный	ø200 45°
5	SK620001	4	Pikaside	Clamp	Зажим	ø200

Slab	Material	Finish	Weight	Drawn by	Date
			13.73 kg	Kimmol	15.01.2015
General tolerance ISO 2768-c		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by	Date
				Jaakko Lindfors	03.03.2015
MEPU	Name	Type	Sheet format	Page	Scale
	Viljaputkisto	D200 Täytö keskelle	A4	1/1	1:10
	Grain piping		Code		Rev
	Зерновые трубы		137869_1		C

12.3. 138031_200



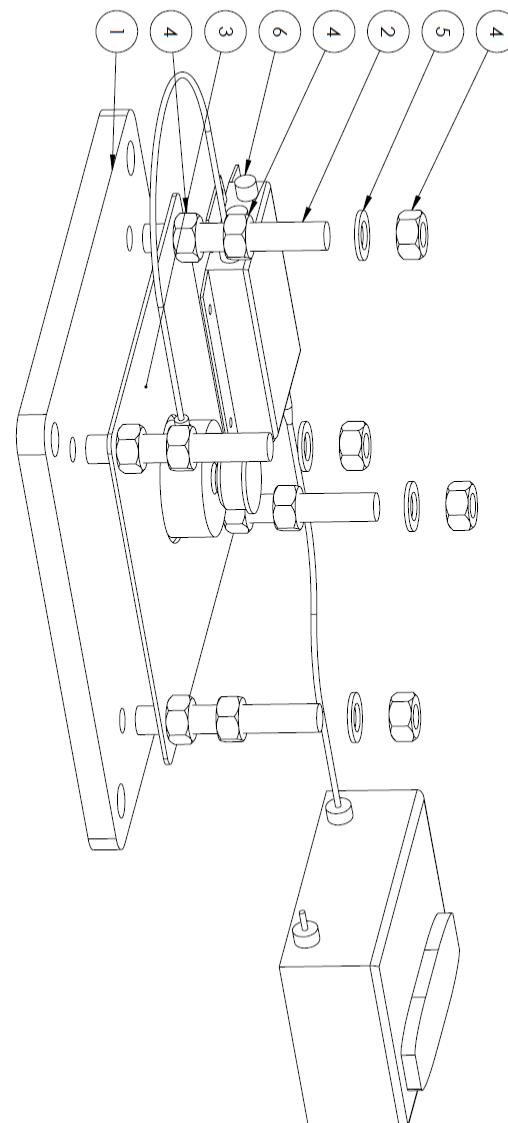
12.4. 138031_250



13. VAAKASARJA / WEIGHING SET

13.1. 138452

POS	CODE	138452-4/ OTY	138452-5/ OTY	138452-8/ OTY	138452-10/ OTY	Nimrys	Description	По русски	Type
1	138453	4	6	8	10	Levy	Plate	Пластина	
2	138454	16	24	32	40	Kierensko	Стержень с резьбой	M20 8.8 L=130	
3	138850	1	1	1	1	Levy	Plate	Пластина	
4	920012	48	72	96	120	Kuustomuhen	Hexagon Nut	Гайка	M20
5	921078	16	24	32	40	Ausbutta	Walter	Шайба	35-20
6	SKU610	-	1	-	-	Vakio-anturi-setti	Load cell set	Набор генераторика	Vakioanturi 6x10
6	SKU410	1	-	-	-	Vakio-anturi-setti	Load cell set	Набор генераторика	Vakioanturi 4x10
6	SKU1010	-	-	-	1	Vakio-anturi-setti	Load cell set	Набор генераторика	Vakioanturi 10x10
6	SKU810	-	-	1	-	Vakio-anturi-setti	Load cell set	Набор генераторика	Vakioanturi 8x10



Sub	Material	Finish	Weight	Drawn by	Date
General reference			50.64 kg	Iiro Uus-Saloava	11.12.2015
ISO 2768-C					
MEPU					
Name	Vaakkakokoontaja				
Weighing set					
Baewišvaniye ustrojstvo					
Drawn by					
Approved by					
Dimension type	Utilicell M420 10ton				
Sheet format	A3				
Page	1/2				
Scale	1:1.3				
CODE	138452				
Rev	B				

POS	CODE	138452-4/ QTY	138452-6/ QTY	138452-8/ QTY	138452-10/ QTY	Nimtys	Description	Порядок	Type
1	138453	4	6	8	10	Levy	Plate	Пластинка	
2	138454	16	24	32	40	Klemankko	Threaded rod	Стержень с резьбой	M20 8.8 L=130
3	138850	1	1	1	1	Levy	Plate	Пластинка	
4	920212	48	72	96	120	Kuusiomutteri	Hexagon Nut	Гайка	M20
5	921078	16	24	32	40	Audiolaitta	Washer	Шайба	35-20
6	SKU610	-	1	-	-	Vaakamyrkit setti	Load cell set	Набор тензодатчика	Vaakamyrkit 6x10
6	SKU410	1	-	-	-	Vaakamyrkit setti	Load cell set	Набор тензодатчика	Vaakamyrkit 4x10
6	SKU1010	-	-	-	1	Vaakamyrkit setti	Load cell set	Набор тензодатчика	Vaakamyrkit 10x10
6	SKU810	-	-	1	-	Vaakamyrkit setti	Load cell set	Набор тензодатчика	Vaakamyrkit 8x10

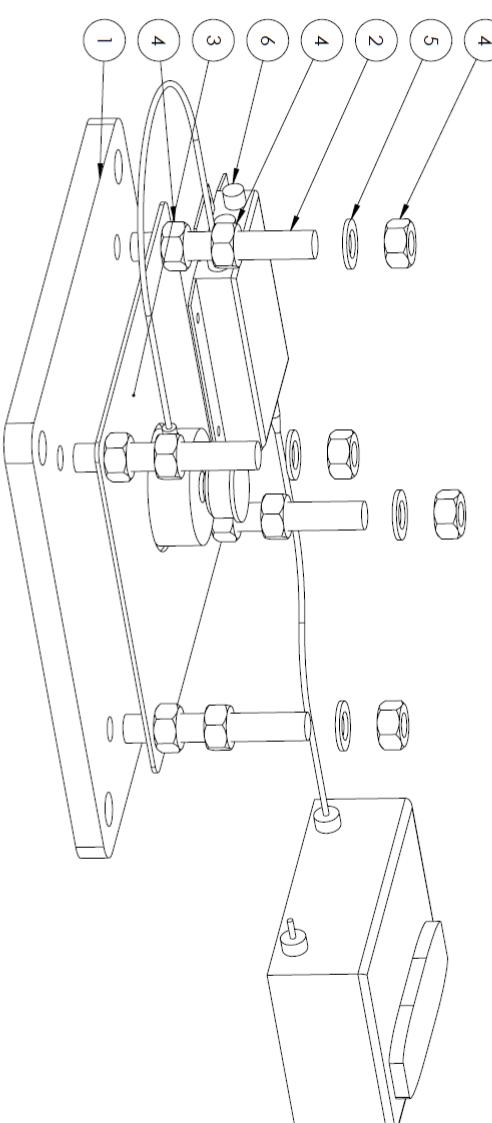
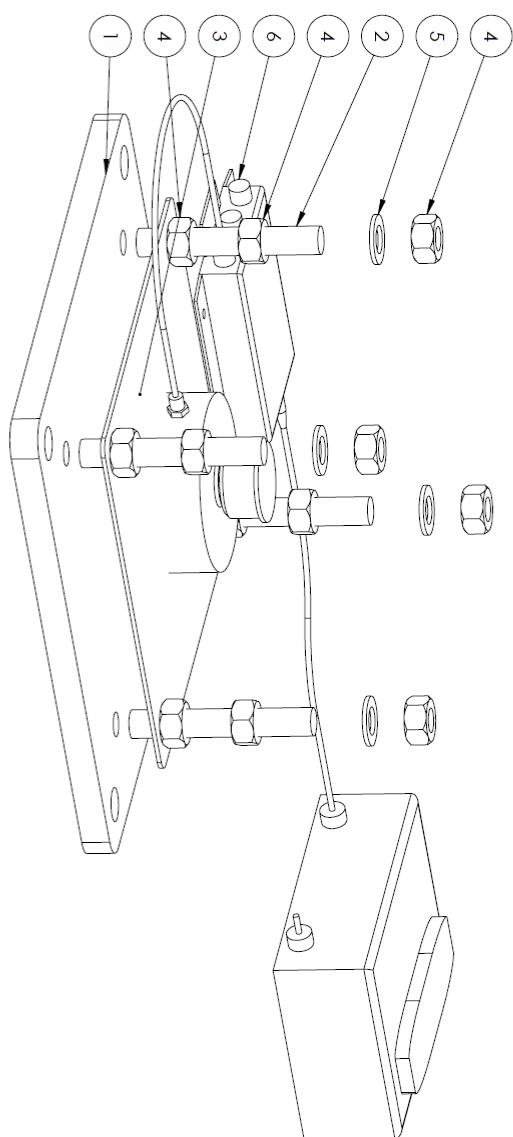


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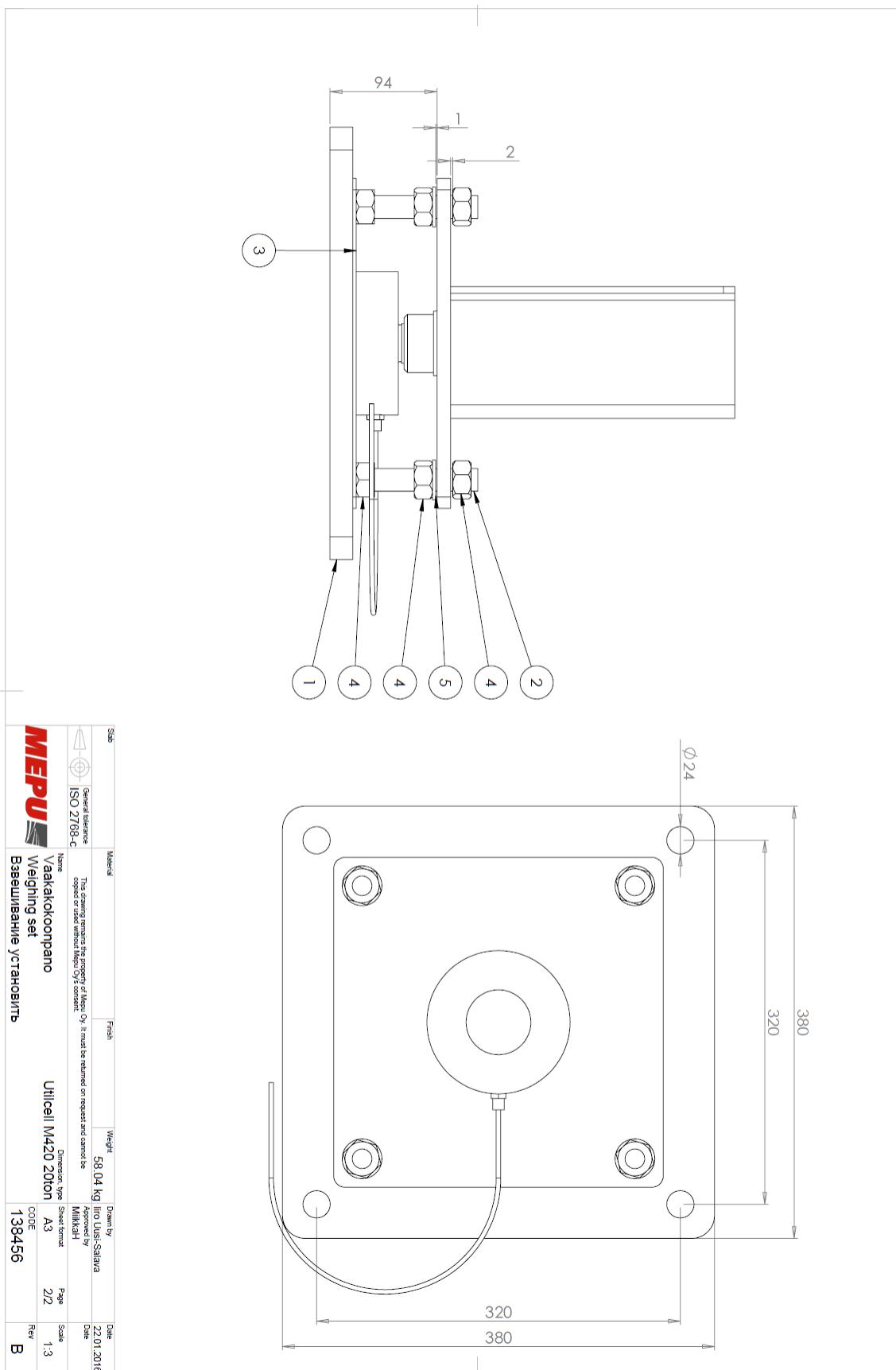
Size	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			50.64 kg Incl Uds-Saliva	Approved by MIRK-H	11.12.2015
Name Vaavakokonaiso Weighing set	Utilcell M420 10ton	Dimension type Sheet format A3	Page 1/2	Scale 1:3	Rev B
Базишивакие установить					
138452					

13.2. 138456

POS	CODE	QTY	Part No.	Description	Позиция	Type
1	138453	4	Levy	Plate	Пластина	
2	138454	16	Kierelinko	Threaded rod	Стрекатель с резьбой	M20x0.8x130
3	138850	1	Levy	Plate	Пластина	
4	920012	48	Kuusiomutteri	Hexagon Nut	Гайка	M20
5	921078	16	Ajuliskat	Washer	Шайба	35x20
6	SUU420	1	Vaakakanturisetti	Load cell set	Набор генераторика	Vaakamyrni 4x20t

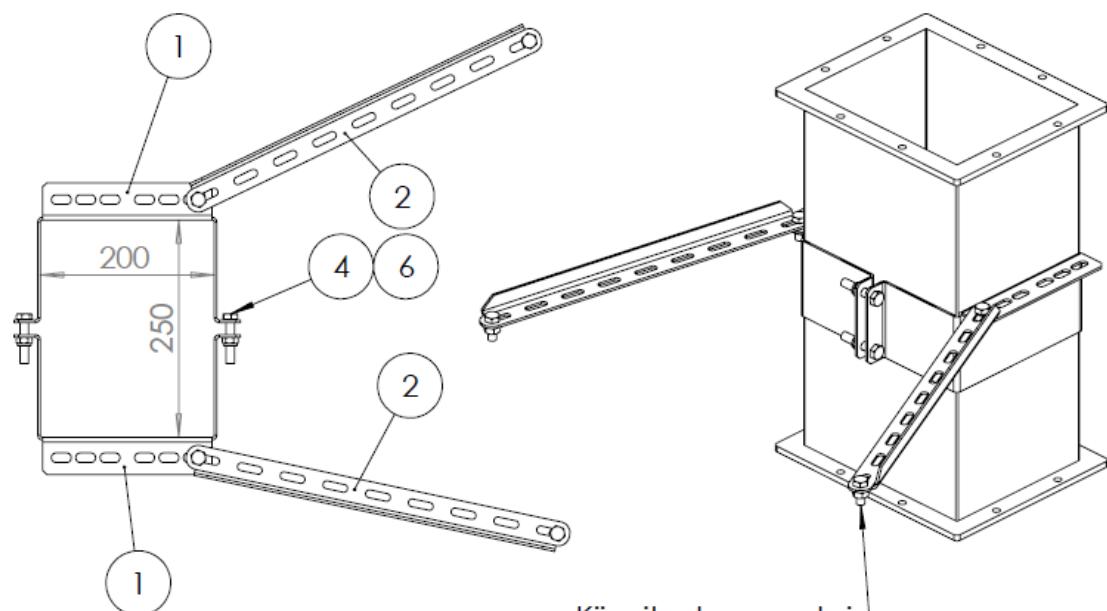
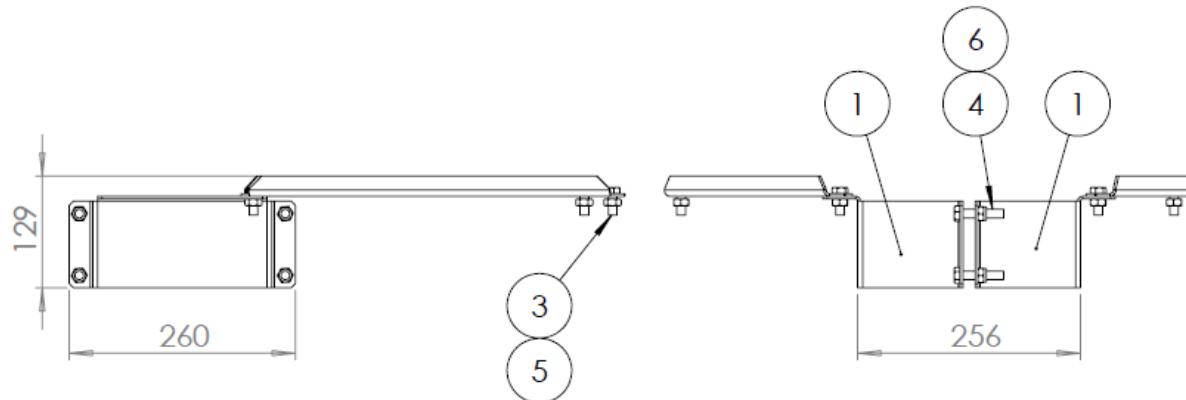


Sub	Material	Finish	Weight	Drawn by	Date
-	General tolerance		58.04 kg	Iiro Uusitalo	22.01.2016
ISO 2768-C				Approved by	
				Mikko H	
Note	Copy or use without MEPU Oy's consent.				
Vaakakokoontapau	Utilicell M420 20ton			Dimension type	Sheet format
Weighing set				Page	Scale
B Zweisinnung				A3	1:3
	CODE	Rev			
	138456	B			



14. ELEVAATTORIN TUKI / ELEVATOR SUPPORT

14.1. 137965



Kiinnitys kennon tai
viljasäiliön saumaan

Fasten with screws to
drying cell or grain silo

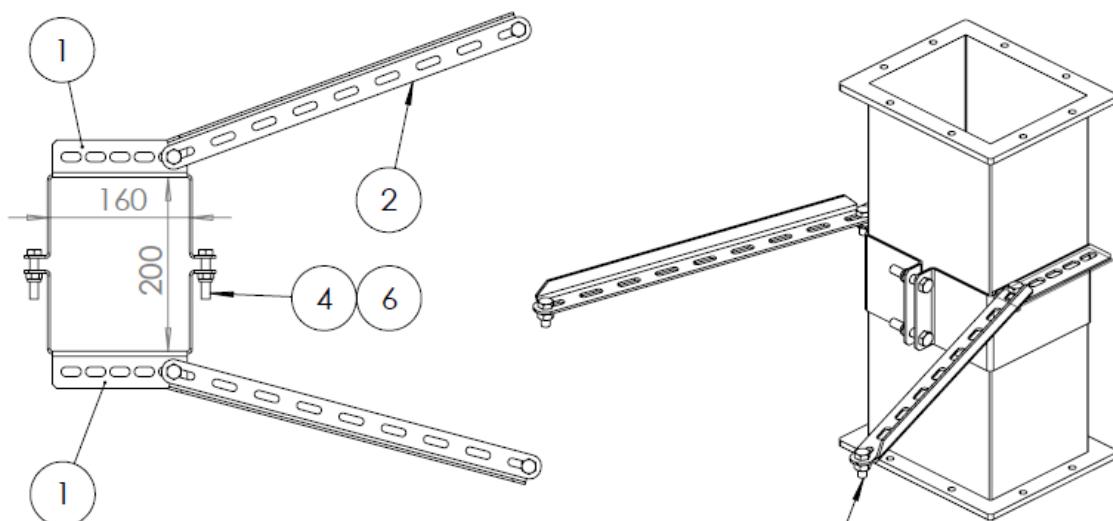
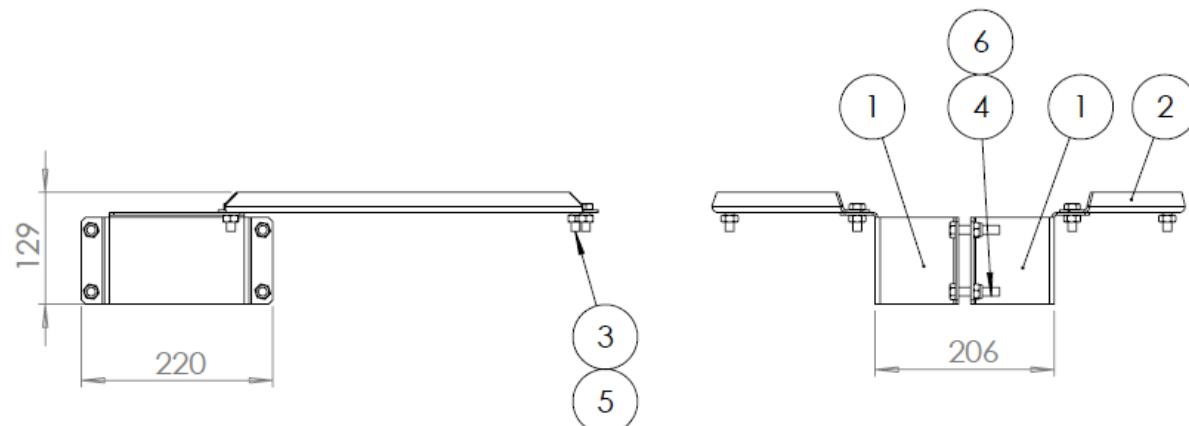
POS	CODE	Default/Q TY	Nimitys	Description	По русски	Type
1	138142	2	Tukilevy	Support plate	Опорная пластина	SEI 50/18
2	154435	2	Tukilevy	Support plate	Опорная пластина	
3	910097	4	Kuusioruubi	Hex bolt	Болт	M10x25
4	910102	4	Kuusioruubi	Hex bolt	Болт	M10x50
5	920007	4	Kuusiomutteri	Hexagon Nut	Гайка	M10
6	920026	4	Lukitusmutteri	Hexagon Lock Nut	Стопорный Гайка	M10

Slab	Material	Finish	Weight	Drawn by	Date
			12.07 kg	Tuula Peltomäki	03.11.2014

General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Approved by Jaakko Lindfors	Date 03.11.2014
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MEPU	Name Tuenta	Type 80-100t	Sheet format A4	Page 1/2	Scale 1:7.5
	Support Опора		Code 137965		Rev B

14.2. 137974

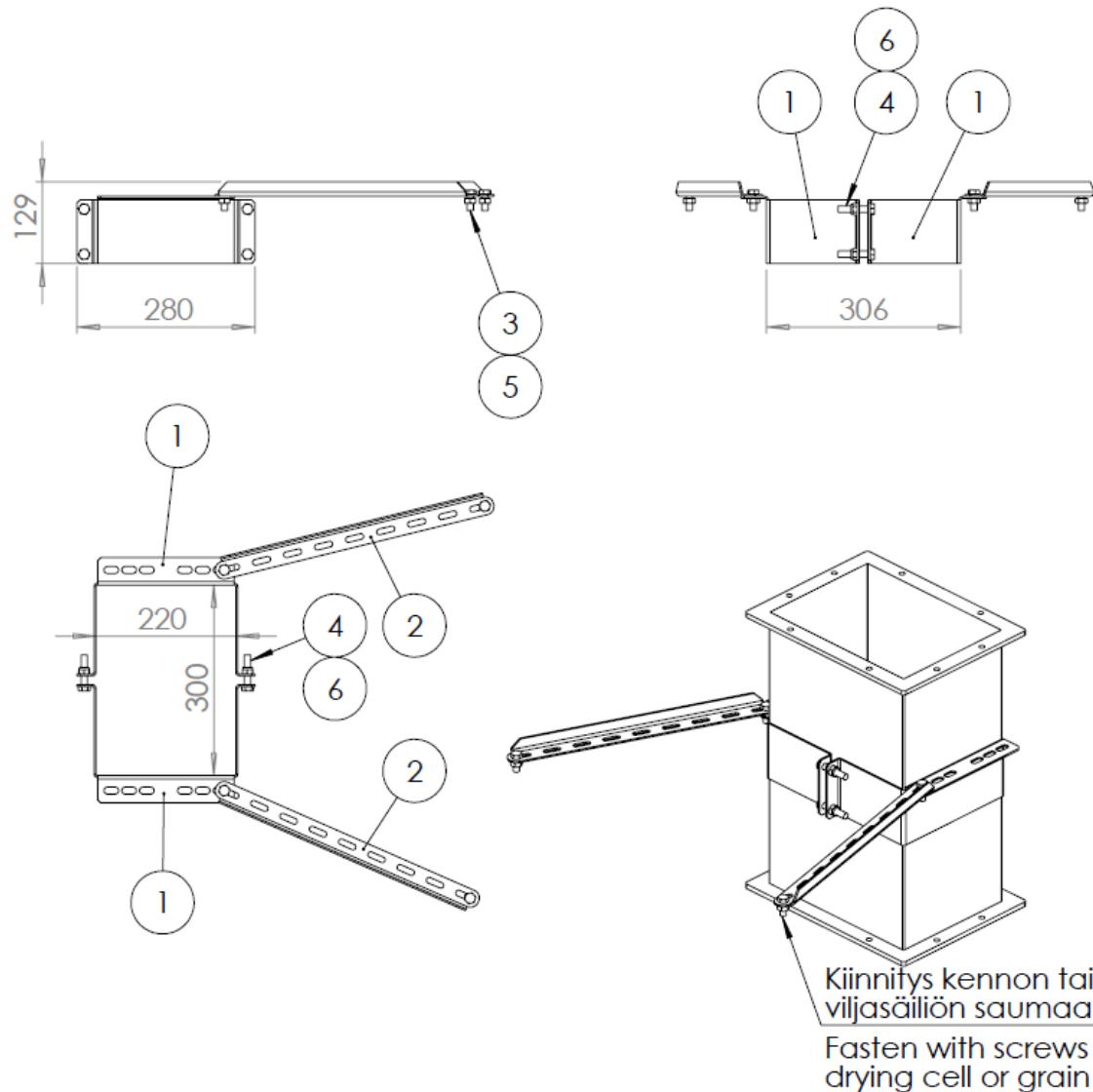


Kiinnitys kennon tai viljasäiliön saumaan

Fasten with screws to drying cell or grain silo

POS	CODE	Default/QTY	Nimitys	Description	По русски	Type
1	138134	2	Tukilevy	Support plate	Опорная пластина	SE 140 TVM / SEI 35/40
2	154435	2	Tukilevy	Support plate	Опорная пластина	
3	910097	4	Kuusioruubi	Hex bolt	Болт	M10x25
4	910102	4	Kuusioruubi	Hex bolt	Болт	M10x50
5	920007	4	Kuusiomutteri	Hexagon Nut	Гайка	M10
6	920026	4	Lukitusmutteri	Hexagon Lock Nut	Стопорный Гайка	M10
Slab		Material		Finish	Weight	Drawn by
					3.43 kg	Tuula Peltomäki
						Date 03.11.2014
		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by Jaakko Lindfors	Date 03.11.2014
				Type 60t	Sheet format A4	Page 1/2 Scale 1:7.5
					Code 137974	Rev B
MEPU		Name Tuenta Support Опора				

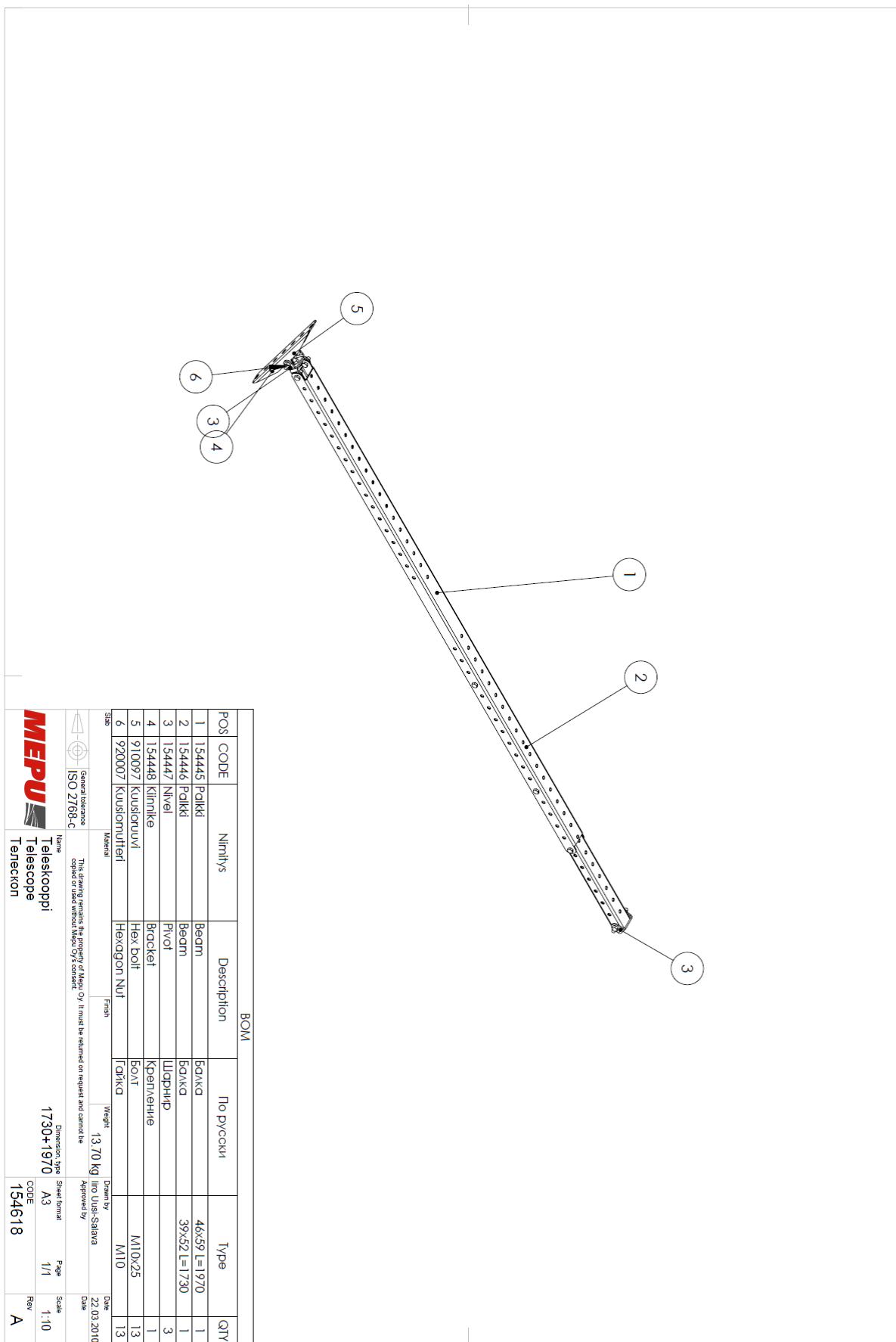
14.3. 138032



POS	CODE	Default/Q TY	Nimitys	Description	По русски	Type
1	138143	2	Tukilevy	Support plate	Опорная пластина	SEI 50/23
2	154435	2	Tukilevy	Support plate	Опорная пластина	
3	910097	4	Kuusioruuvi	Hex bolt	Болт	M10x25
4	910102	4	Kuusioruuvi	Hex bolt	Болт	M10x50
5	920007	4	Kuusiomutteri	Hexagon Nut	Гайка	M10
6	920026	4	Lukitusmutteri	Hexagon Lock Nut	Стопорный Гайка	M10
Slab		Material		Finish	Weight	Drawn by
					5.66 kg	Tuula Peltomäki
		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.				
						Date 04.12.2014
						Date 04.12.2014
		Name Tuenta Support Опора				
		Type 120t				
		Sheet format A4				
		Page 1/2				
		Scale 1:10				
		Code 138032				
		Rev B				

15. TELESKOOPPI / TELESCOPE

15.1. 154618



16. HARUSVAIJERISETTI / STAY WIRE SET

16.1. 923536

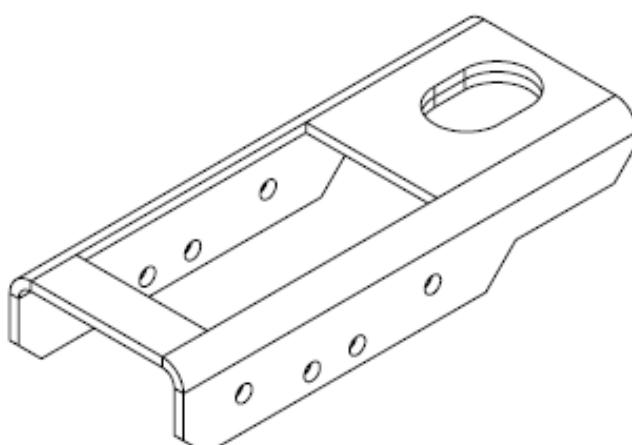
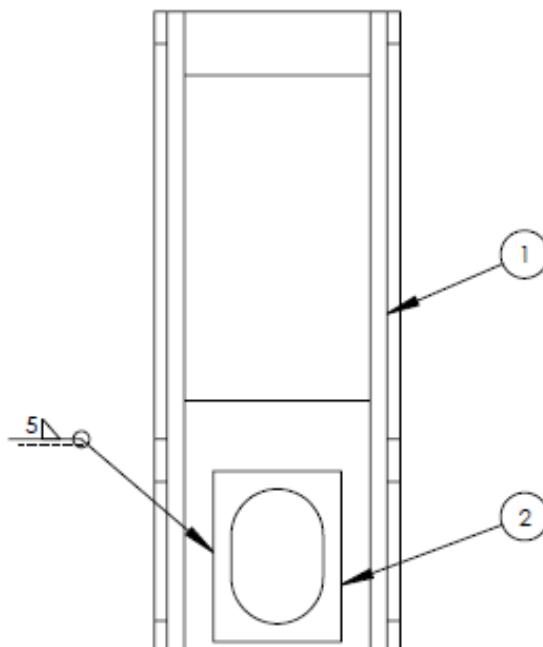
BOM						
POS	CODE	QTY	Nimitys	Description	По русски	Type
1	153138	16	Harusvaijerin kiinnike	Stay wire fastener	Будьте провод крепления	CF25
2	960095	150	Teräsvaijeri	Steel wire rope	Стальная проволока	ø8mm (m)
3	960096	32	Vaijerilukko	Cable lock	тросиком	8mm
4	960097	8	Vaijerisakkeli	Cable Shackle	Кабельные скобы	3,25t
5	960098	16	Vaijerisuoja	Cable cover	Кабельные крышки	8mm
6	960638	8	Vanttiruovi	Turnbuckle	Фаркопы	M16H+H L=315-420

 MEPU	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Suunnittelija/Drawn by Jaakko Lindfors	Pvm/Date 23.07.2012
Name Harusvaijerisarja Stay wire kit Серия кабелей	Type L-series	Code 923536	Rev Page A4 1/1 Scale 2:1

17. ASENNUSTARVIKKEET / INSTALLATION MATERIAL

17.1. 137166

Rev.	Muutos	Muuttanut	Hylkaymis pvm

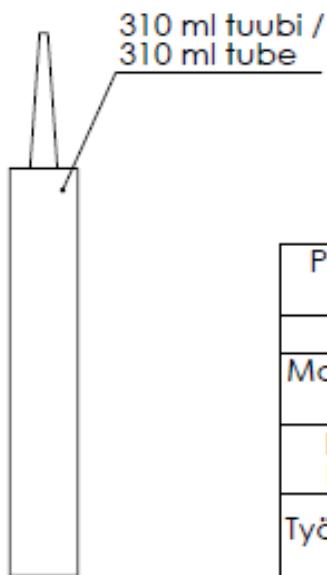


BOM						
POS	CODE	QTY	Nimitys	Description	По русски	Type
1	137176	1	Levy	Plate	Пластина	
2	137175	1	Korvakke	Earlet	Петля, проушина	
Slab		Material		Finish	Weight	
				Electrogalvanizing	2.11 kg	
		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by	Date
Name		Type			Sheet format	Page
Nostokorva					A4	1/2
Hoist bracket					Scale	1:3
Петля монтажная					Code	Rev
					137166	

17.2. 960640

Butyylimassa / Butyl mass

Väri / Colour: harmaa / grey.
Würth tuotekoodi / Würth product code: 0893100063



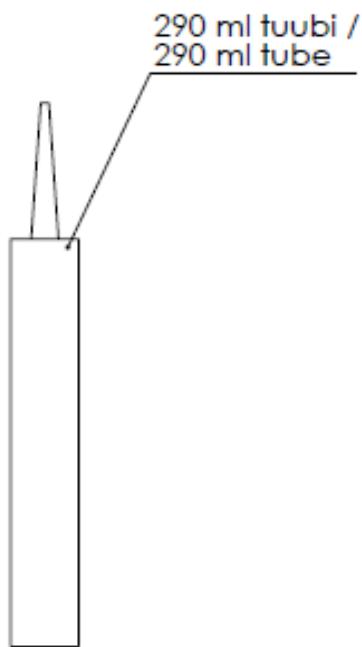
Pohja-aine / Base substance	Polybutaani / Polybutane
Tiheys / Density	1,70 g/cm ³
Max. venymä / Max. stretch	7 %
Lämönkesto / Heat resistance	-20 °C - +80 °C
Työskentelylämpötila / Working temperature	+1 °C - +30 °C
Nahkoittuminen / Skin formation	24 tunnissa / in 24 hours
Varastointikestävyys / Storage life	1 vuosi / 1 year
Sauman min. leveys / Min. width of joint	5 mm
Sauman max. leveys / Max. width of joint	20 mm
Sauman suositusmitat / Recommended joint dimensions	Leveys = syvyys / Width = depth
Pinta / Surface	Kuiva, puhdas, pölytön ja rasvaton / Dry, clean, dust and oil free

Slab	Material	Finish	Weight	Drawn by	Date
 General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		0.57 kg	Admin	27.01.2010
	Name	Type	Approved by		Date
	Butyylimassa	Würth 0893100063			
	Butyl seal		Sheet format	Page	Scale
	Macca		A4	1/3	1:5
			Code		Rev
			960640		B

17.3. 960640_1

Polymeeriliima- ja tiivistemassa /
Polymer glue and sealing mass

Väritön / Colourless.
Würth tuotekoodi / Würth product code: 0890100370



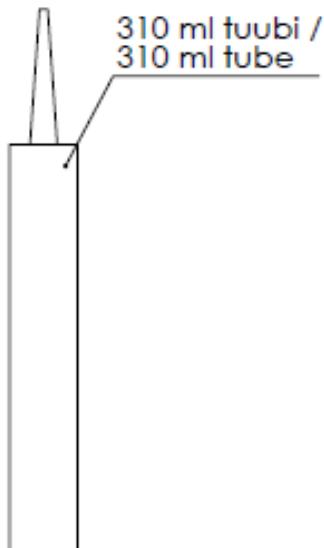
Pohja-aine / Base substance	Hybridipolymeeri / Hybrid polymer
Kuivuminen / Drying	Kuivuu kosteuden vaikutuksesta / Dries with the effect of moisture
Nahkoittuminen / Skin Formation	Alkaa n. 10 min pursottamisesta / Starts approx. 10 minutes after applying (20°C / 65 %)
Kuivumisnopeus / Drying speed	2-3 mm / 24 h (20°C / 65 %)
Loppulujuus / Final strength	28 vrk kuluttua / After 28 days
Kovuus / Hardness DIN53505	38 +/- 5 Shore A
Palautumiskyky / Recovering ability ISO7389	>75 %
Tiheys / Density DIN 53479	1,04 g/ml
Lämmonkesto / Heat resistance	-40°C - +90°C
Murtovenymä / Breaking stretch DIN 53504	300 %
Vetolujuus / Tensile strength DIN 53504	2,4 N/mm ²
Leikkauslujuus / Shear strength	> 1,4 N/mm ²
Elastisuus / Elasticity	Kestää noin 20 % muodonmuutoksen / Withstands approx. 20 % deformation
Työskentelylämpötila / Working temperature	+1°C - + 30°C

Slab	Material	Finish	Weight	Drawn by	Date
ISO 2768-c			0.57 kg	Iiro Uusi-Salava	30.08.2013
General tolerance	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by	Date
MEPU	Name Liima Glue Клей	Type Würth 0890100370		Sheet format A4	Page 2/3
				Scale 1:5	
				Code 960640_1	Rev B

17.4. 960640_2

Kuumankestävä silikoni saumamassa /
Heat resistant silicone sealing mass

Väri / Colour: Tilenpunainen / Brick red
Würth tuotekoodi / Würth product code: 0892 330



Pohja-aine / Base substance	Silikonikumi / Silicone rubber
Varastointikestävyys / Storage life	24 kk / 24 months, max. +25°C
Tiheys / Density	1,31 g/ml
Pölykuiva / Dust dry (23°C/50 %)	8...12min
Kuivuminen / Drying (23°C/50 %)	2-3mm / 24 h
Tilavuuden muutos / Volume change (DIN 52451)	< 5 %
Vetolujuus / Tensile strength (DIN 53504)	2 MPa
Murtovenymä / Breaking stretch (DIN 53504)	350% 2 mm kalvo / 2mm film
Jatkorepeämislukuus / Continuing shear strength (ASTM D624)	5 kp/cm
Shore A kovuus / Shore A Hardness (DIN 53505)	25
Lämmönkesto / Heat resistance	-50°C...+250°C
Lämmönkesto lyhytaikaisesti / Temporary heat resistance	+300°C
Työskentelylämpötila / Working temperature	+5°C...+40°C
Sallittu kokonaismuodonmuutos / Max. allowed total deformation	15...20 %

Slab	Material	Finish	Weight	Drawn by	Date
	General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	0.57 kg	Admin	27.01.2010
				Approved by	Date
	Name Silikoni Silicone Силикон	Type Würth 0892 330	Sheet format A4	Page 3/3	Scale 1:5
			Code	Rev	
			960640_2	B	



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